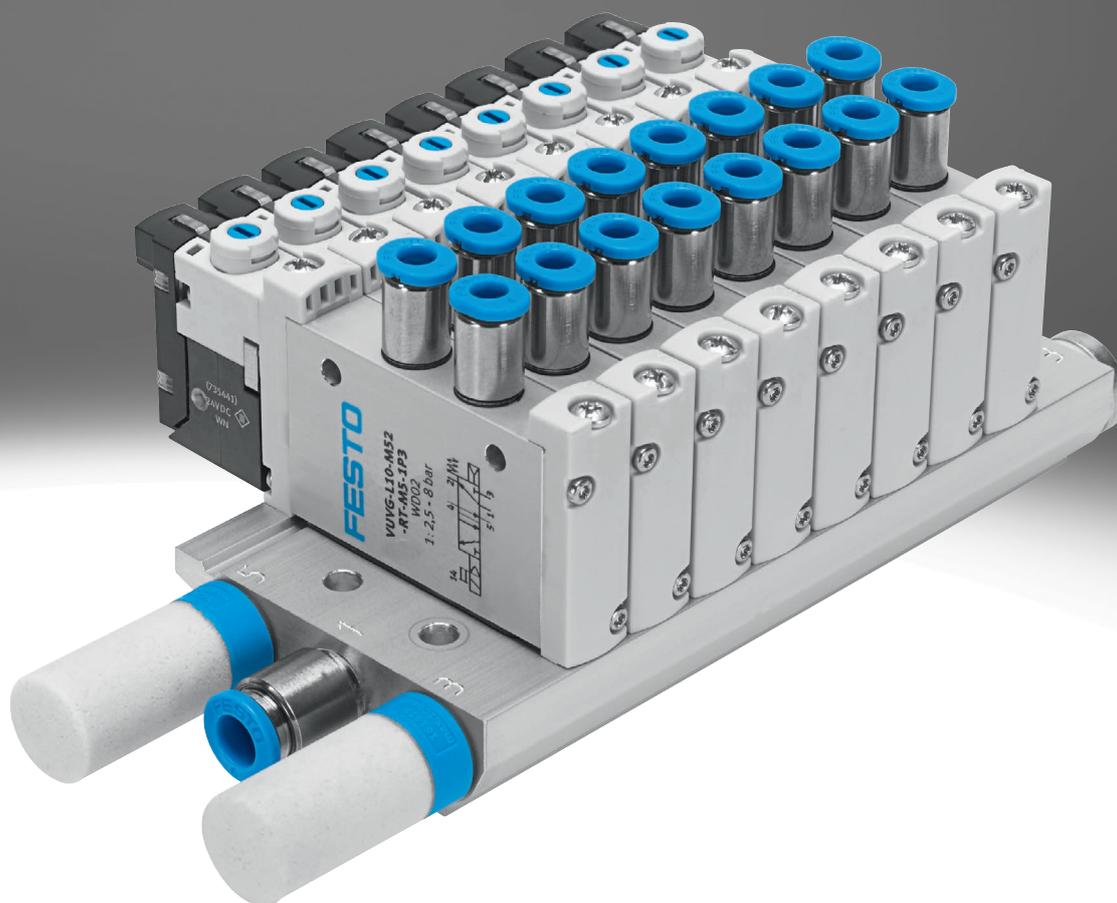
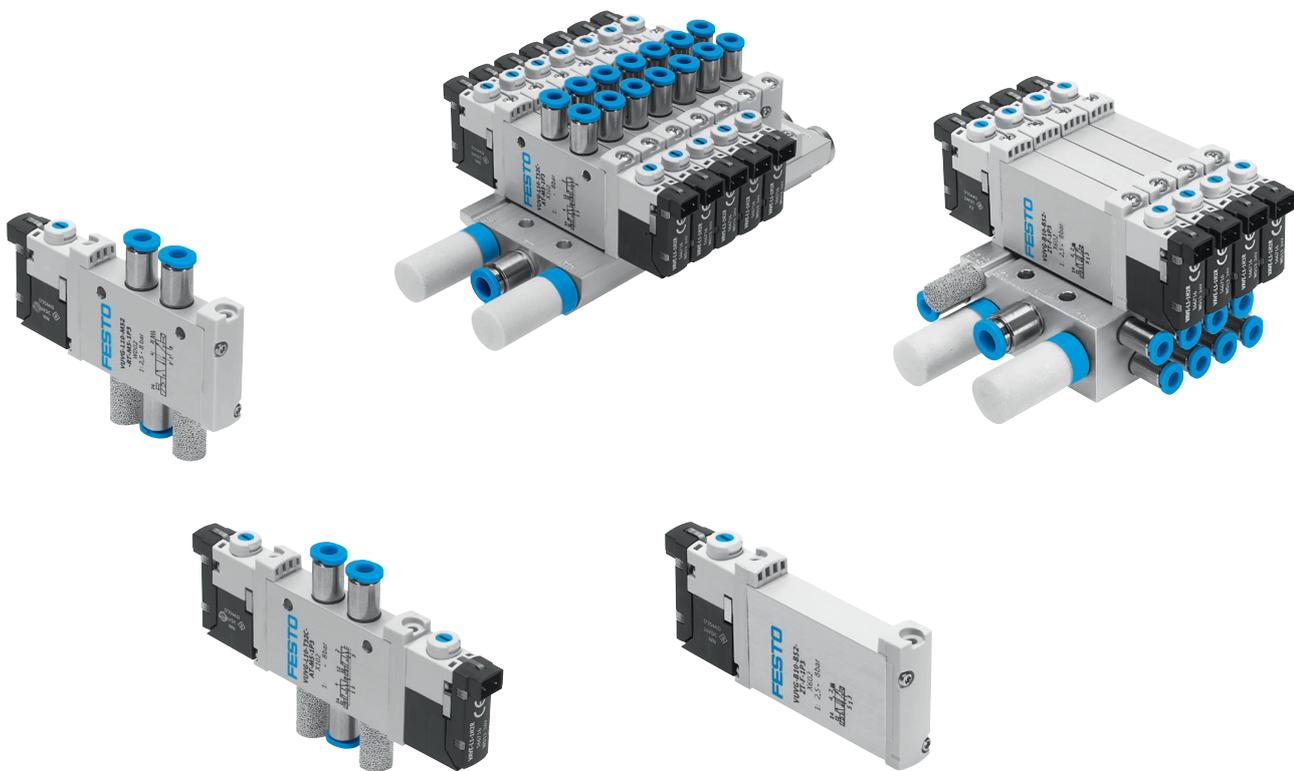


## Solenoid valves VUVG/valve manifold assembly VTUG-S

**FESTO**



## Key features



### Innovative

- Can be set to internal or external pilot air supply for manifold assemblies with sub-base valves
- Maximum pressure 10 bar
- Design principle:
  - Piston spool with sealing ring (VUVG-LK, VUVG-BK)
  - Piston spool with sealing cartridge (VUVG-L, VUVG-B)

### Versatile

- Wide range of valve functions
- Choice of quick push-in connectors
- In-line valves
- Semi in-line valves for manifold assembly
- M5 and M7 in-line valves can be combined on one manifold rail
- Valve manifold with pressure zones
- IP40, IP65
- Connection technology via:
  - Electrical connection box (E-box)
  - Pneumatic interface CNOMO, to ISO 15218

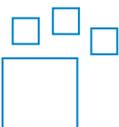
### Reliable

- Sturdy and durable metal components
  - Valves
  - Manifold rails
- Fast troubleshooting thanks to 360° LED indicator
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Choice of manual override: non-detenting, covered, non-detenting/detenting or detenting (without accessories)

### Easy to install

- Solid wall mounting or DIN rail mounting
- Easy mounting, captive screws and seal
- Connection technology easy to change via the E-box
- Inscription label holder for labelling the valves

### Ordering data – Product options



Configurable product  
This product and all its product options can be ordered using the configurator.

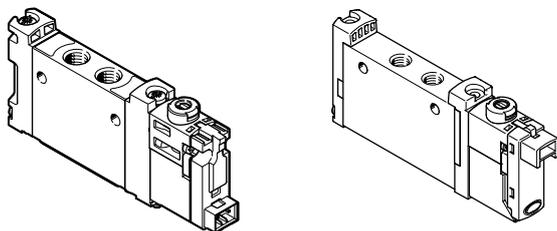
The configurator can be found at  
→ [www.festo.com/catalogue/...](http://www.festo.com/catalogue/...)  
Enter the part number or the type.

Part no.	Type
564212	VUVG
575203	VUVG-...T1
8163285	VUVG-...F1A

## Key features – Pneumatic components

## Individual valves and valve manifold assemblies

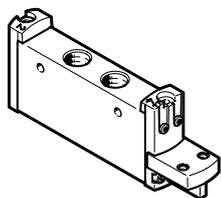
## In-line valves as individual valve



In-line valves are designed to be used without being linked pneumatically. All pneumatic connections are on the valve and can be equipped with fittings/tubing. The electrical connection is established via different E-boxes.

If a special seal set is used, in-line valves VUVG can also be mounted on a manifold rail (pneumatic linking) as semi in-line valves.

## In-line valve VUVG-LK/VUVG-L



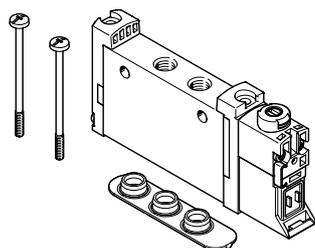
The in-line valve VTUG-L...-P1 to ISO 15218 is a solenoid valve without electrical pilot control.

The basic valve with the CNOMO pneumatic interface to ISO 15218 can be equipped with pilot controls with the following electrical connection:

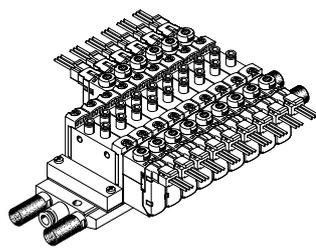
- Connection type C (DIN EN175301-803)
- Connection type C to industry standard
- M12 connection (IEC 61076-2-101)

## In-line valve VUVG-L to ISO 15218 (CNOMO)

## Semi in-line valves for manifold assembly



## Semi in-line valve VUVG-S

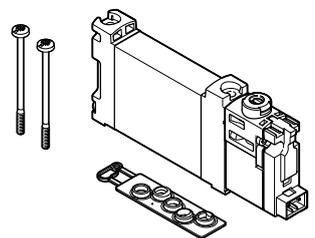


## Valve manifold assembly VTUG comprising semi in-line valves VUVG-S

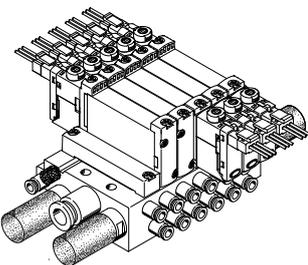
In the case of semi in-line valves, the supply ports (1, 3 and 5) are connected to the valve via pneumatic links (e.g. sub-base).

The working ports (2, 4) are on the valve. The electrical connection is established via different E-boxes.

## Sub-base valves for manifold assembly



## Sub-base valve VUVG-BK/VUVG-B



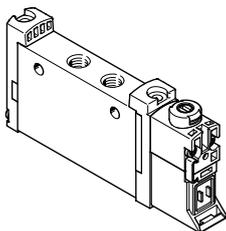
## Valve manifold assembly VTUG comprising sub-base valves VUVG-BK/VUVG-B

The supply ports (1, 3 and 5) and the working ports (2, 4) of sub-base valves are connected through the sub-base or the

manifold. The electrical connection is established via different E-boxes.

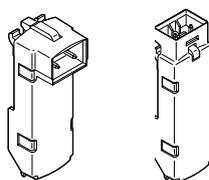
## Key features – Pneumatic components

### Basic valves VUVG



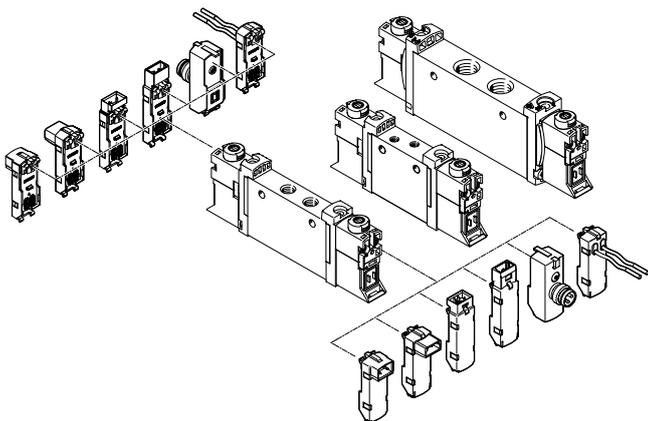
- Size 10, 14 and 18 mm
- In-line valves and semi in-line valves
- Sub-base valves
- 2x 3/2-way, 5/2-way and 5/3-way valves

### E-boxes



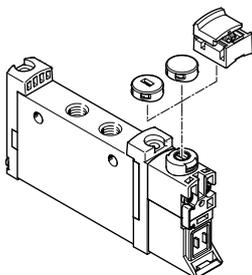
- 5, 12 and 24 V DC
- With or without holding current reduction
- LED

### Combinations of basic valve and E-boxes



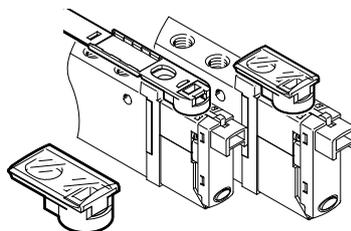
 **Note**  
More E-boxes → page 113

### Cover caps for manual override



- Closed cover cap, covered manual override
- Slotted cover cap, non-detenting manual override
- Cover, detenting manual override

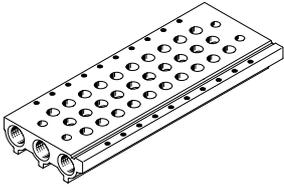
### Inscription label holder



- The inscription label holder is mounted in the same way as a cover cap for manual override
- The inscription label holder folds over to cover the retaining screw and the manual override

## Key features – Pneumatic components

## Manifold rail for in-line valves

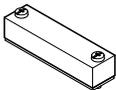


- For in-line valves M3, M5, M7, G1/8 and G1/4
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10 and 12, 14, 16 valve positions

 **Note**

Pressurisation and exhaust on both sides is recommended for an optimised flow rate in cases where multiple valves switch simultaneously.

## Cover plate for vacant position



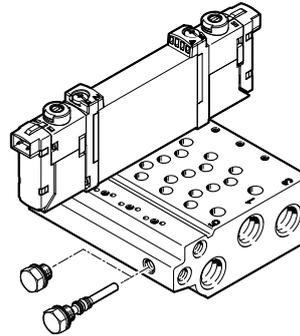
Vacant position cover

## Separator for pressure zones



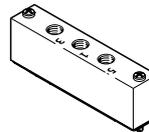
For creating multiple pressure zones in a valve manifold assembly

## Manifold rail for sub-base valves



- For sub-base valves 10A, 10, 14 and 18
- Manifold rail with M5, M7, G1/8 and G1/4 working ports
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10, 12, 14 and 16 valve positions
- The sub-base valves are always supplied with external pilot air. The pilot air is set via the manifold rail. A short and a long blanking plug are therefore included in the scope of delivery of the manifold rail.

## Supply plate

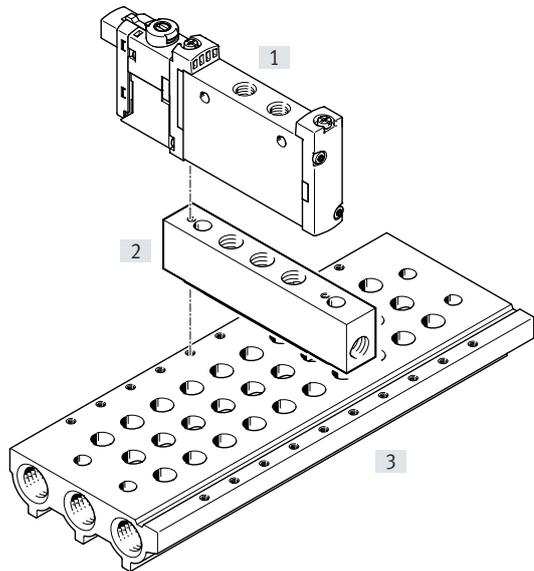


For additional air supply and exhaust via a valve position

## Key features – Pneumatic components

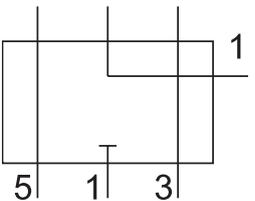
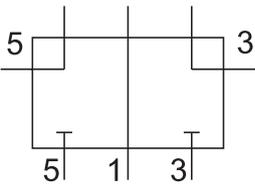
### Vertical pressure supply plate

For in-line valves M5/M7 and G1/8



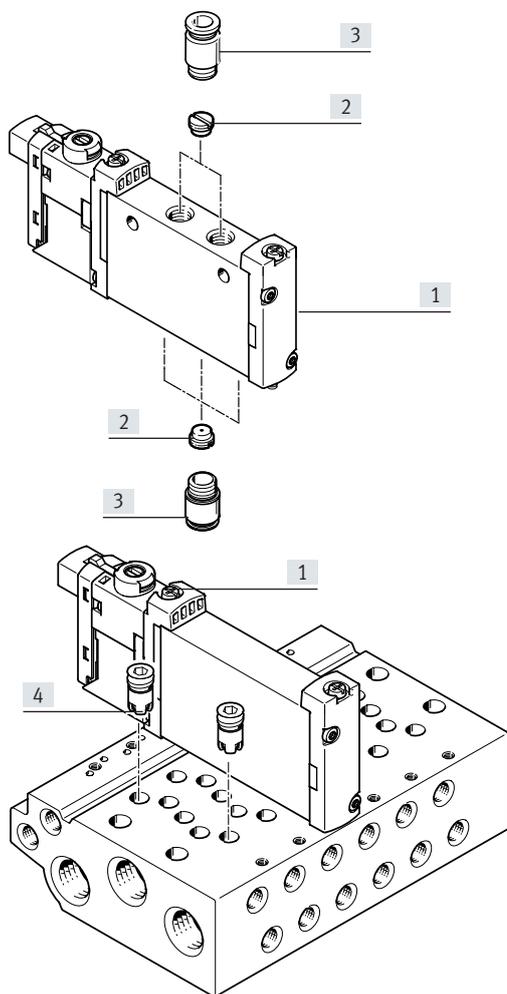
- [1] In-line valves VUVG
- [2] Vertical pressure supply plate
- [3] Manifold rail

The vertical pressure supply plate allows the valve mounted on it to be pressurised and exhausted separately. If two vertical pressure supply plates are mounted on top of each other, the valve can be supplied with compressed air and exhausted completely independently of the valve terminal (terminal code CS).

Code	Diagram	Type	For in-line valves		Description
			M5/M7	G1/8	
ZU		VABF-L1-P3A	■	■	Plate with port 1 for supplying an individual operating pressure or separate exhausting (reverse operation) for a valve position.
ZV		VABF-L1-P7A	■	■	Plate with ports 3 and 5 for exhausting the valve or supplying an individual operating pressure (reverse operation) for a valve position.

## Key features – Pneumatic components

## Exhaust functions



- [1] Valves VUVG with individual electrical connection
- [2] Flow restrictor for M5 thread
- [3] Fitting
- [4] Fixed flow restrictor, self-tapping/check valve

## Flow restrictor for M5 thread

In-line valve, individual electrical connection: flow restrictor can be fitted in port 1, 3, 5 and/or in port 2, 4.

Sub-base valve, individual electrical connection: flow restrictor can be fitted in port 2, 4.

## Fixed flow restrictor, self-tapping

The fixed flow restrictor can be used to permanently set the exhaust flow rate in ducts 3 and 5.

The fixed flow restrictors are screwed into ducts 3 and 5 in the manifold rail.

Please see the relevant assembly instructions:  
[www.festo.com/catalogue/...](http://www.festo.com/catalogue/...) → Support/Downloads

## Check valve

Check valves block the flow towards the valves, thus preventing actuators from switching unexpectedly if back pressure develops in ducts 3 and 5 in the case of a high exhaust capacity. The check valves are screwed into ducts 3 and 5 in the manifold rail.

**Note**

- It is not possible to use a check valve and a fixed flow restrictor (in the same duct) at the same time.
- When screwing in again, use the threads already present.

Please see the relevant assembly instructions:  
[www.festo.com/catalogue/...](http://www.festo.com/catalogue/...) → Support/Downloads

## Key features – Pneumatic components

### Creating pressure zones and separating exhaust air

Compressed air is supplied and exhausted via the manifold rail and via supply plates.

The position of the supply plates and channel separations can be freely selected with the VUVG.

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation.

Pressure zone separation can be used for the following ducts:

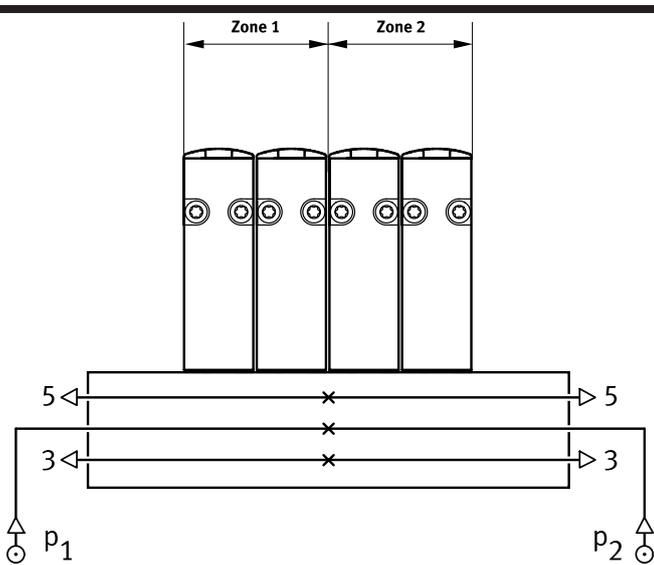
- Duct 1
- Duct 3
- Duct 5



**Note**

- Use a separator if the exhaust air pressures are high
- Use at least one supply plate/air supply for each pressure zone
- Pressure zone separation is not possible in duct 12/14 (pilot air supply)

### Duct separation



### Description

The pressure zones can be freely configured with the VUVG. The following duct separations are possible:

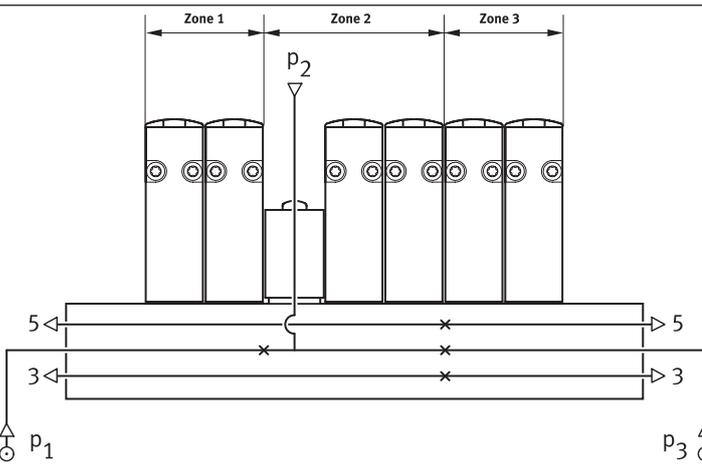
Duct 1 closed



Duct 1, 3, 5 closed

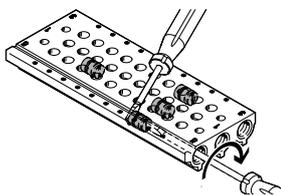


Duct 3, 5 closed



The number of pressure zones with the VUVG is only limited by the number of valve positions on the manifold rail. Note that each supply plate occupies one valve position.

### Separator VABD



**Note**

As the separators are only fitted from one side using a slotted screwdriver, several pressure zones can be created in one profile.

## Key features – Pneumatic components

## Pilot air supply

## Internal pilot air supply

Internal pilot air supply can be chosen with an operating pressure between 0.15 ... 0.8 MPa, 0.25 ... 0.8 MPa, or 0.3 ... 0.8 MPa (depending on the valve used).

The pilot air supply is branched from duct 1 (compressed air supply) using an internal connection.

## External pilot air supply

External pilot air supply is required for vacuum operation.

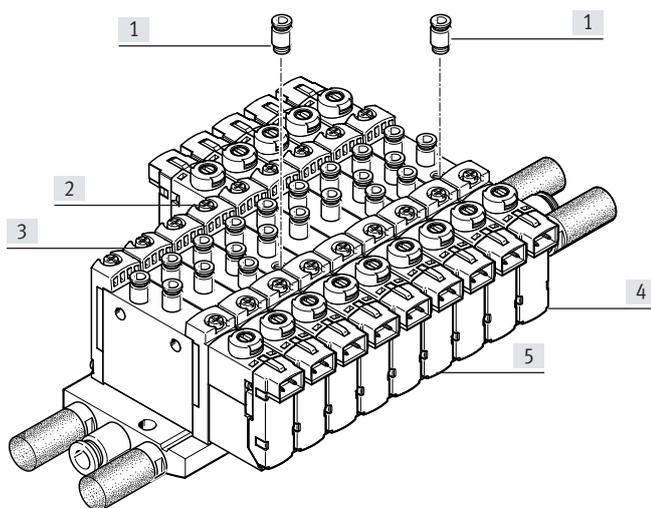
The port for external pilot air supply (port 12/14) is located on the valve in the case of in-line valves and on the manifold rail in the case of sub-base valves.

## Pilot exhaust air

With in-line valves, the pilot exhaust air escapes via exhaust holes.

With sub-base valves, the pilot exhaust air is discharged via duct 82/84 of the manifold rail.

## Pilot air supply with in-line and semi in-line valves



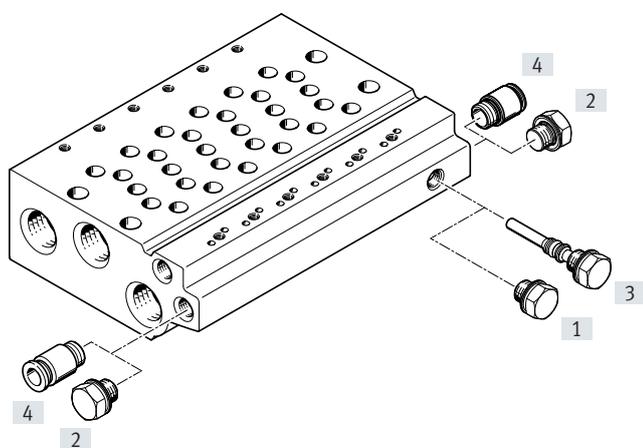
- [1] Push-in fitting for external pilot air supply at port 12/14
- [2] Single solenoid valve with external pilot air supply
- [3] Single solenoid valve with internal pilot air supply
- [4] Double solenoid valve with external pilot air supply
- [5] Double solenoid valve with internal pilot air supply

The internal pilot air is branched from port 1 in the valve body. The external pilot air (port 12/14) is supplied individually at each valve housing.

 **Note**

Semi in-line valves cannot be supplied centrally with pilot air via the manifold rail.

## Pilot air supply with sub-base valves



- [1] Blanking plug, short, for internal pilot air
- [2] Blanking plug for duct 12/14 with internal pilot air
- [3] Blanking plug, long, for external pilot air
- [4] Push-in fitting in duct 12/14 with external pilot air

The manifold rails for sub-base valves have an internal connection between duct 12/14 and duct 1. By inserting a blanking plug into this connection, it is possible to switch between internal and external pilot air.

## Key features – Pneumatic components

### Operation with different pressures

#### Vacuum operation

**Points to note with 3/2-way valves**  
The 3/2-way valves are available in a design with two valves in one valve body and with pneumatic spring return. With these valves, the force for the return movement is obtained from port 1.

Vacuum operation is therefore only possible at port 3 and 5, not at port 1.

With external pilot air supply, vacuum can be connected at port 1, 3, 5 of the 5/2-way and 5/3-way valves.

#### Reverse operation

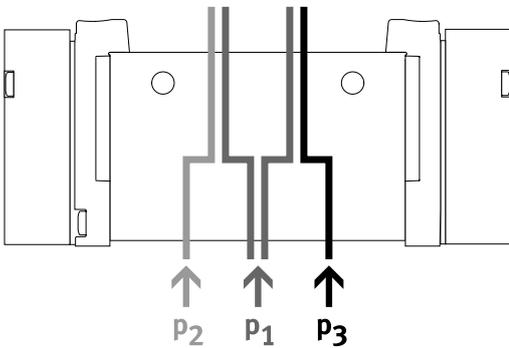
The 3/2-way valves with pneumatic spring are not suitable for reverse operation, since at least the minimum pilot pressure must be available at duct 1.



**Note**

Pressure must be available at port 1.

#### Pressure divider (internal pilot air)



• If two different pressures are required.

• Different pressures can be supplied at duct 1, 3 and 5.



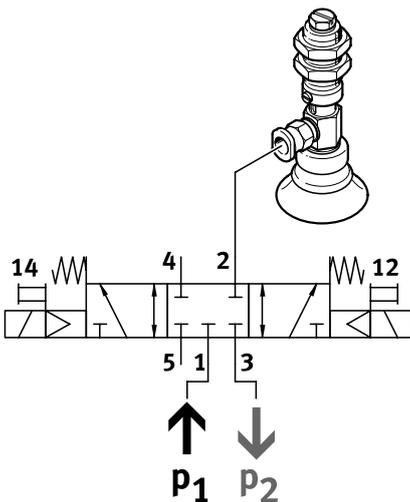
**Note**

- With internal pilot air supply, the minimum pilot pressure must be adhered to in duct 1
- With 2x 3/2-way valves without spring return, the minimum pilot pressure must always be adhered to in duct 1

#### Advantages

Either pressure or vacuum can be connected at ducts 3 and 5 both with external and internal pilot air.

#### Vacuum, ejector pulse and normal position



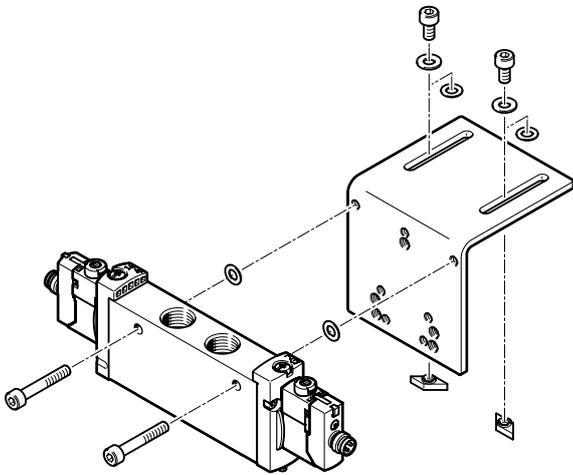
Vacuum, ejector pulse and normal position can be achieved as follows:

- Internal pilot air supply
- Vacuum in duct 3
- Pressure for the ejector pulse in duct 1

## Key features – Mounting

### Mounting – Individual valve VUVG

#### Cylinder mounting

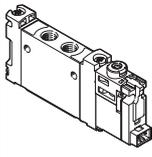
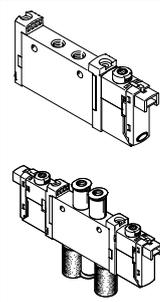
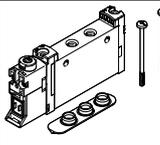
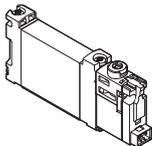
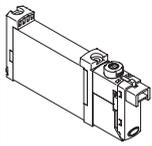


For mounting individual valves directly on a drive.

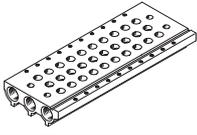
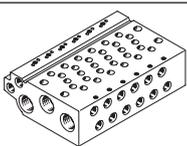
The solenoid valves are provided with two through-holes for attaching to the cylinder mounting DAVM-MW-V1...-V. Mounting is only possible on the side on which the pneumatic connections are located.

The relevant screw set is included when the cylinder mounting DAVM-MW-V1...-V is ordered.

Product range overview

Design	Working port	Size	Functions and flow rate [l/min]												→ Page/Internet	
			T32C	T32U	T32H	T32C/M	T32U/M	T32H/M	M52	M52/M	B52	P53C	P53U	P53E		
<b>In-line valve as individual valve, solenoid valve VUVG-LK</b>																
	M5	10	■ 180	-	-	-	-	-	■ 195	-	■ 195	-	-	-	30	
	M7	10	■ 280	-	-	-	-	-	■ 340	-	■ 340	-	-	-		34
	G1/8	14	■ 570	-	-	-	-	-	■ 660	-	■ 660	-	-	-		
<b>In-line valve as individual valve, solenoid valve VUVG-L</b>																
	M3	10A	-	-	-	-	-	-	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	24	
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210		38
	M7	10	■ 190	■ 190	■ 190	■ 150	■ 140	■ 140	■ 330	■ 220	■ 380	■ 320	■ 320	■ 320		
	G1/8	14	■ 560	■ 600	■ 590	■ 550	■ 500	■ 500	■ 780	■ 780	■ 780	■ 650	■ 560	■ 560		57
	G1/4	18	■ 880	■ 970	■ 950	■ 870	■ 990	■ 920	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 910		
<b>Semi in-line valve for manifold assembly, solenoid valve VUVG-S</b>																
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210	38	
	M7	10	■ 190	■ 190	■ 190	■ 150	■ 140	■ 140	■ 330	■ 220	■ 380	■ 320	■ 320	■ 320		44
	G1/8	14	■ 560	■ 600	■ 590	■ 550	■ 500	■ 500	■ 780	■ 780	■ 780	■ 650	■ 560	■ 560		
	G1/4	18	■ 880	■ 970	■ 950	■ 870	■ 990	■ 920	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 910		69
<b>Sub-base valve, solenoid valve VUVG-BK</b>																
	M5	10	■ 160	-	-	-	-	-	■ 160	-	■ 160	-	-	-	84	
	M7	10	■ 160	-	-	-	-	-	■ 160	-	■ 160	-	-	-		84
	G1/8	14	■ 350	-	-	-	-	-	■ 380	-	■ 380	-	-	-		
<b>Sub-base valve, solenoid valve VUVG-B</b>																
	M3	10A	-	-	-	-	-	-	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	79	
	M5	10	■ 150	■ 150	■ 150	■ 130	■ 120	■ 120	■ 210	■ 180	■ 210	■ 200	■ 200	■ 200		87
	M7	10	■ 160	■ 160	■ 160	■ 140	■ 130	■ 130	■ 270	■ 230	■ 270	■ 250	■ 250	■ 250		
	G1/8	14	■ 510	■ 510	■ 510	■ 430	■ 410	■ 410	■ 520	■ 570	■ 570	■ 520	■ 500	■ 460		93
	G1/4	18	■ 800	■ 800	■ 800	■ 800	■ 800	■ 800	■ 1000	■ 1000	■ 1000	■ 950	■ 950	■ 950		

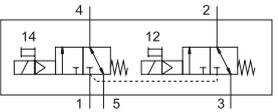
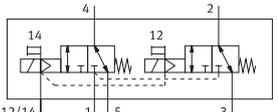
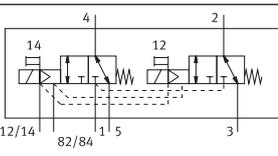
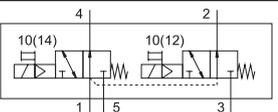
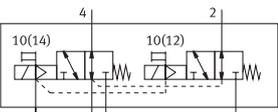
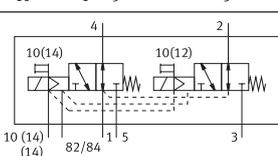
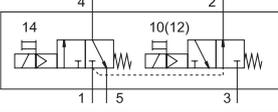
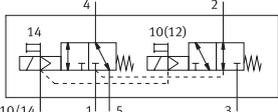
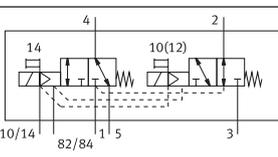
## Product range overview

Design	Size	Description	→ Page/Internet
<b>Manifold rail VABM- ... -S- ... , for in-line valves (manifold assembly)</b>			
	10AS	Size M3	29, 51, 67, 77
	10S	Size M5, M7	
	14S	Size G1/8	
	18S	Size G1/4	
<b>Manifold rail VABM, for sub-base valves (manifold assembly)</b>			
	10AW	Size M3	83, 92, 102, 109
	10W	Size M5	
	10HW	Size M7	
	14W	Size G1/8	
	18W	Size G1/4	

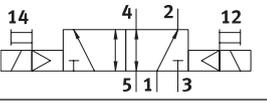
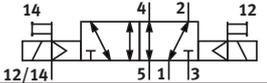
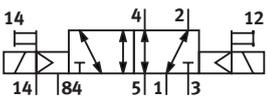
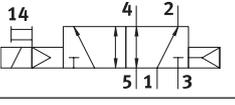
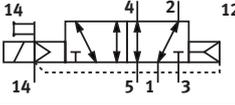
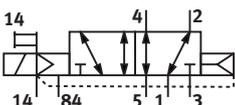
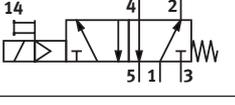
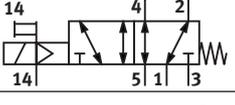
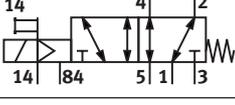
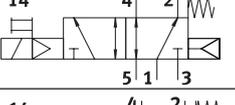
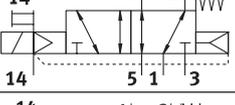
Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
<b>2x 3/2-way valve, normally closed, pneumatic spring</b>								
	T32C-A	In-line valve, pilot air supply Internal	■	■	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
<b>2x 3/2-way valve, normally open, pneumatic spring</b>								
	T32U-A	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
<b>2x 3/2-way valve, 1x normally open, 1x normally closed, pneumatic spring</b>								
	T32H-A	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■

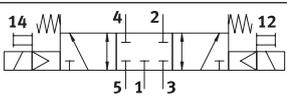
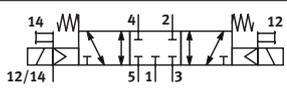
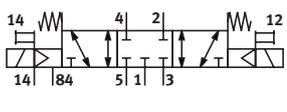
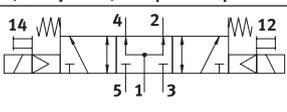
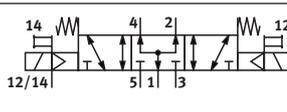
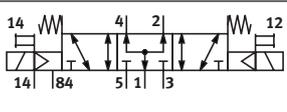
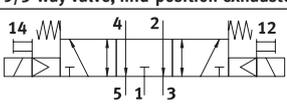
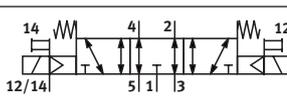
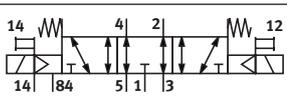
## Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
<b>2x 3/2-way valve, normally closed, mechanical spring</b>								
	T32C-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
<b>2x 3/2-way valve, normally open, mechanical spring</b>								
	T32U-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
<b>2x 3/2-way valve, 1x normally open, 1x normally closed, mechanical spring</b>								
	T32H-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■

Overview of valve functions

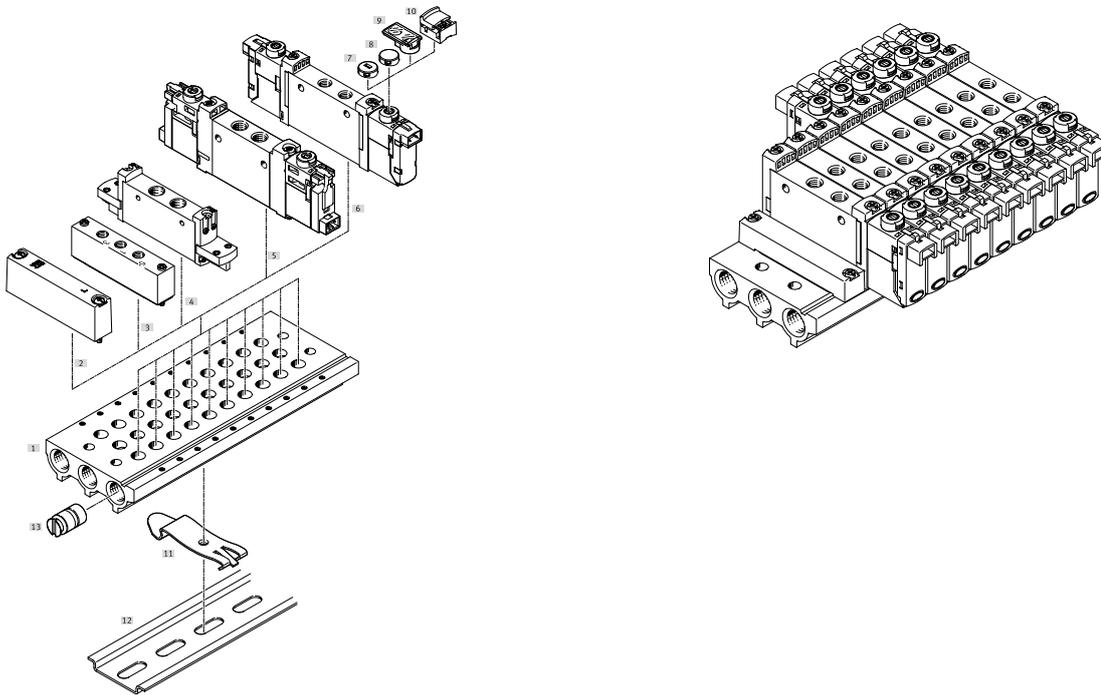
Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
<b>5/2-way valve, double solenoid</b>								
	B52	In-line valve, pilot air supply Internal	■	■	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
<b>5/2-way valve, single solenoid, pneumatic spring</b>								
	M52-A	In-line valve, pilot air supply Internal	■	■	-	-	■	-
		In-line valve, pilot air supply External	-	-	-	-	■	-
		Sub-base valve, external pilot air supply	-	-	-	-	■	-
<b>5/2-way valve, single solenoid, mechanical spring</b>								
	M52-M	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
<b>5/2-way valve, single solenoid, pneumatic/mechanical spring</b>								
	M52-R	In-line valve, pilot air supply Internal	-	-	■	■	-	■
		In-line valve, pilot air supply External	-	-	■	■	-	■
		Sub-base valve, external pilot air supply	-	-	■	■	-	■

Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
<b>5/3-way valve, mid-position closed</b>								
	P53C	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
<b>5/3-way valve, mid-position pressurised</b>								
	P53U	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
<b>5/3-way valve, mid-position exhausted</b>								
	P53E	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■

Peripherals overview example – In-line valves

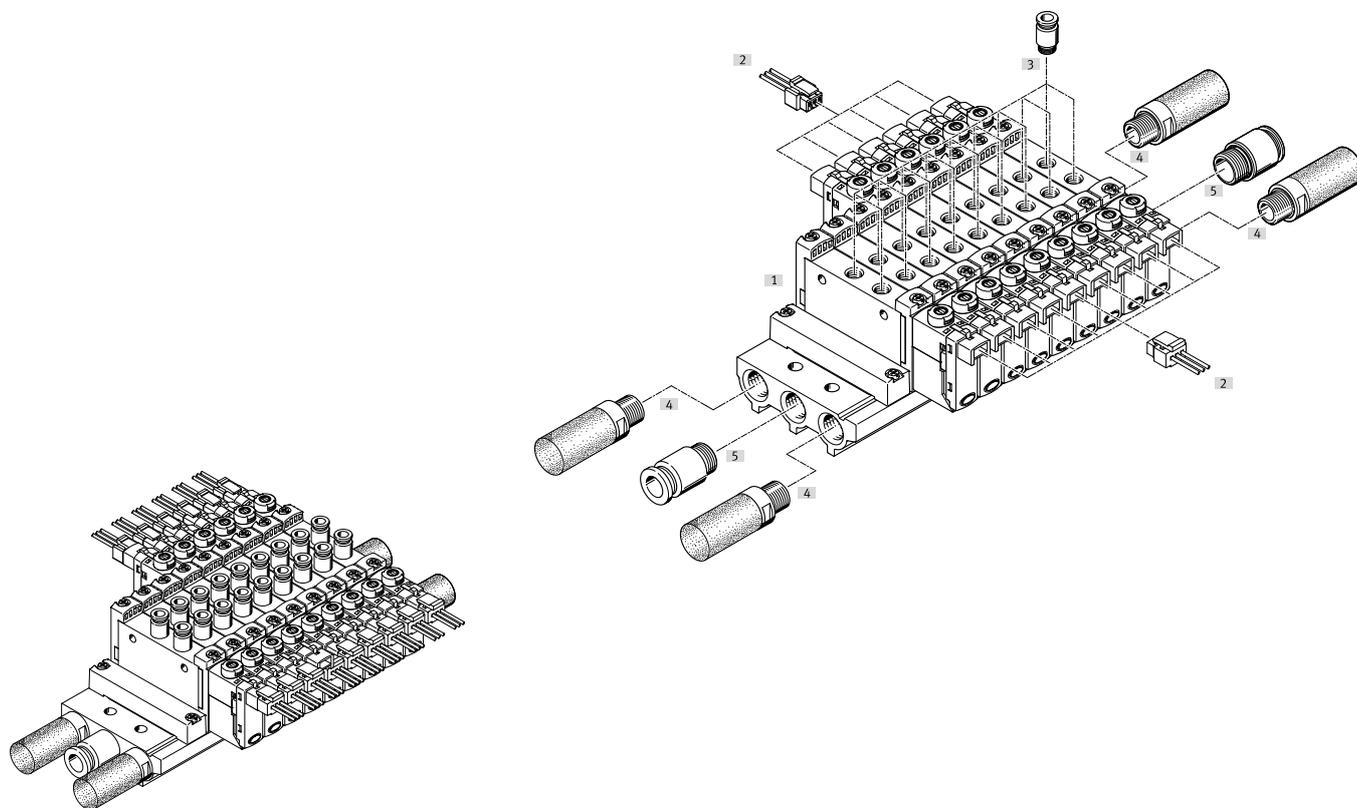
Manifold assembly



Manifold assembly and accessories		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1...	For 2 to 10, 12, 14 and 16 valve positions	91
[2]	Cover plate	VABB-L1...	For covering a vacant position	29
[3]	Supply plate	VABF-L1...	For air supply at duct 1 and duct 3 and 5	29
[4]	Solenoid valve	VUVG-...-P1	In-line valve 2x 3/2-, 5/2- and 5/3-way	65
[5]	Solenoid valve	VUVG-LK...	In-line valve 2x 3/2-, 5/2- and 5/3-way	30
[6]	Solenoid valve	VUVG-L...	In-line valve 2x 3/2-, 5/2- and 5/3-way	30
[7]	Cover cap (non-detenting)	VMPA-HB...-B	For manual override	118
[8]	Cover cap (concealed)	VMPA-HB...-B	For manual override	118
[9]	Inscription label holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	118
[10]	Cover cap (detenting)	VAMC-L1...	For manual override	118
[11]	DIN rail mounting	VAME-T-M4	2 pieces for attaching the valve manifold to the DIN rail	118
[12]	DIN rail	NRH-35-2000	For mounting the valve manifold assembly	118
[13]	Separator	VABD-...	For creating pressure zones	29

## Peripherals overview example – In-line valves

### Manifold assembly

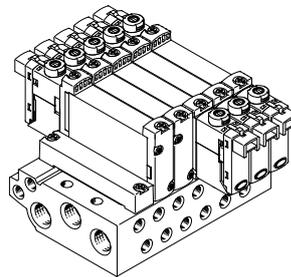
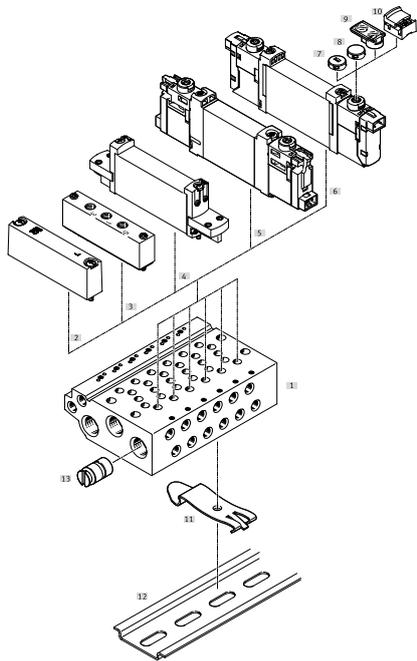


#### Manifold assembly and accessories

	Type	Description	→ Page/Internet	
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	91
[2]	Plug socket with cable	NEBV-H1G2-...-LE2	For E-box H2 and H3	116
[3]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	117
[4]	Silencer	U...	For duct 3 and 5	118
[5]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	117

Peripherals overview example – Sub-base valves

Manifold assembly

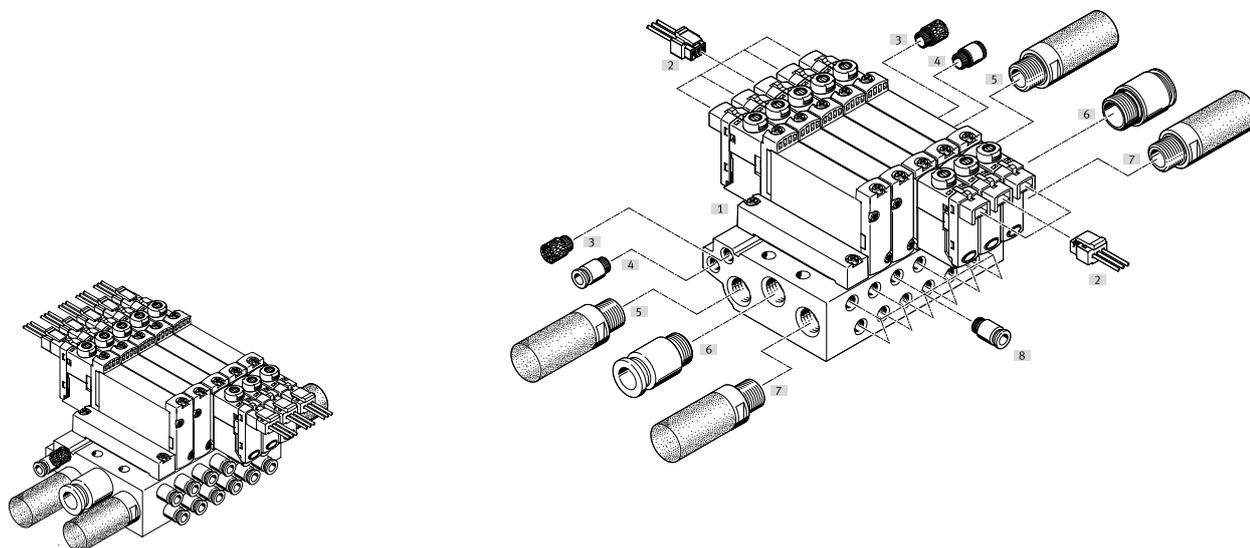


Manifold assembly and accessories

	Type	Description	→ Page/Internet
[1] Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	91
[2] Cover plate	VABB-L1-...	For covering a vacant position	92
[3] Supply plate	VABF-L1-...	For air supply at duct 1 and duct 3 and 5	92
[4] Solenoid valve	VUVG-...-P1	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	100
[5] Solenoid valve	VUVG-BK...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	84
[6] Solenoid valve	VUVG-B...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	84
[7] Cover cap (non-detenting)	VMPA-HB...-B	For manual override	118
[8] Cover cap (concealed)	VMPA-HB...-B	For manual override	118
[9] Inscription label holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	118
[10] Cover cap (detenting)	VAMC-L1-...	For manual override	118
[11] DIN rail mounting	VAME-T-M4	2 pieces for attaching the valve manifold to the DIN rail	118
[12] DIN rail	NRH-35-2000	For mounting the valve manifold assembly	118
[13] Separator	VABD- ...	For creating pressure zones	92

## Peripherals overview example – Sub-base valves

## Manifold assembly



Manifold assembly and accessories		Type	Description	→ Page/Internet
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	91
[2]	Plug socket with cable	NEBV-H1G2-KN-...-LE2	For E-box H2 and H3	116
[3]	Silencer	U...	Silencer for pilot air exhaust at duct 82/84	118
[4]	Push-in fitting	QS...	Push-in fitting for pilot air supply at duct 12/14	117
[5]	Silencer	U...	For duct 3 and 5	118
[6]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	117
[7]	Silencer	U...	For duct 3 and 5	118
[8]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	117

## Type codes

<b>001</b>	<b>Series</b>	
VUVG	Solenoid valve	

<b>002</b>	<b>Directional control valve type</b>	
L	In-line valve	
S	Semi-inline valve	
B	Sub-base valve	

<b>003</b>	<b>Design principle</b>	
	Piston spool	
K	Piston spool with sealing ring	

<b>004</b>	<b>Size</b>	
10A	Size 10, deviating flow	
10	Size 10	
14	Size 14	
18	Size 18	

<b>005</b>	<b>Valve function</b>	
T32U	2x3/2-way valve, normally open	
T32C	2x3/2-way valve, normally closed	
T32H	2x3/2-way valve, 1x normally closed, 1x normally open	
B52	5/2-way valve, double solenoid/bistable	
M52	5/2-way valve, single solenoid/monostable	
P53U	5/3-way valve, mid-position pressurised	
P53E	5/3-way valve, mid-position exhausted	
P53C	5/3-way valve, mid-position closed	

<b>006</b>	<b>Reset method for monostable/single solenoid valves</b>	
	None	
A	Pneumatic spring	
M	Mechanical spring	
R	Mixed, pneumatic/mechanical spring	

<b>007</b>	<b>Pilot air</b>	
	Internal	
Z	External	

<b>008</b>	<b>Manual override</b>	
	None	
H	Non-detenting	
S	Covered	
Y	Detenting	
T	Non-detenting, detenting with accessories	

<b>009</b>	<b>Pneumatic connection</b>	
M3	M3	
G18	G1/8	
G14	G1/4	
M5	M5	
M7	M7	
Q4H	Push-in connector 4 mm, with connecting thread M7	
Q6H	Push-in connector 6 mm, with connecting thread M7	
Q3	Push-in connector 3 mm	
Q4	Push-in connector 4 mm	
Q6	Push-in connector 6 mm	
Q8	Push-in connector 8 mm	
Q10	Push-in connector 10 mm	
T18	Push-in connector 1/8"	
T532	Push-in connector 5/32"	
T316	Push-in connector 3/16"	
T316H	Push-in connector for 3/16", M7	
T14	Push-in connector 1/4"	
T14H	Push-in connector for 1/4", M7	
T38	Push-in connector 3/8"	
T516	Push-in connector 5/16"	
T516H	Push-in connector 5/16", M7	
F	Flange/sub-base	

<b>010</b>	<b>Exhaust</b>	
QN	With fitting	
	No fitting	
U	Silencer	

<b>011</b>	<b>Nominal operating voltage</b>	
	None	
1	24 V DC	
1A	24 V AC/50-60 Hz	
4	5 V DC	
5	12 V DC	

<b>012</b>	<b>Electrical connection</b>	
	None	
P3	Without electrical sub-base	
C1	Plug pattern type C, to EN 175301-803	
E1	Individual connection with plug base	
H2	Connection pattern H, horizontal plug	
H3	Connection pattern H, vertical plug	
S2	Connection pattern S, horizontal plug	
S3	Connection pattern S, vertical connector	
L1	Leads 0.5 m	
L2	Leads 1 m	
L3	Leads 2.5 m	
L4	Leads 5 m	
K6	Cable 0.5 m	
K7	Cable 1 m	
K8	Cable 2.5 m	
K9	Cable 5 m	
R8	Individual connector M8, 3-pin	
R1	Individual connector M8, 4-pin	
R3	Individual plug M12, to EN 61076-2-101	
P1	Interface for pilot valve (CNOMO small)	

<b>013</b>	<b>Circuitry</b>	
	None	
R	Holding current reduction with integrated protective circuit	

## Type codes

014	Display
	None
L	LED

015	Electrical valve accessories
	None
C1	Connecting cable, 0.5 m
C2	Connecting cable 1 m
C3	Connecting cable 2.5 m
C4	Connecting cable, 5 m
D	Connector socket type C
D3	Connecting cable 2.5 m, with plug socket type C
D4	Connecting cable 5 m, with plug socket type C
D6	
D7	
D8	
DL3	Connecting cable 2.5 m, with plug socket type C, LED
DL4	Connecting cable 5 m, with plug socket type C, LED
DL5	Connecting cable 10 m, with plug socket type C, LED
E	
E3	Connecting cable 2.5 m, straight plug socket M12
E4	Connecting cable 5 m, straight plug socket M12
E6	Connecting cable 2.5 m, angled plug socket M12
E7	Connecting cable 5 m, angled plug socket M12
EL	
N1	Connecting cable 2.5 m, straight plug socket M8, 3-pin
N2	Connecting cable 5 m, straight plug socket M8, 3-pin
N3	Connecting cable 2.5 m, angled plug socket M8, 3-pin
N4	Connecting cable 5 m, angled plug socket M8, 3-pin
N5	Connecting cable 2.5 m, straight plug socket M8, 4-pin
N6	Connecting cable 5 m, straight plug socket M8, 4-pin
N7	Connecting cable 2.5 m, angled plug socket M8, 4-pin
N8	Connecting cable 5 m, angled plug socket M8, 4-pin
S1	Connecting cable, 0.5 m, S-connector
S2	Connecting cable 1 m, S-connector
S3	Connecting cable 2.5 m, S-connector
S4	Connecting cable, 5 m, S-plug
W1	Connecting cable, flying leads, 0.5 m
W2	Connecting cable, flying leads, 1 m
W3	Connecting cable, flying leads, 2.5 m
W4	Connecting cable, flying leads, 5 m
WS1	Connecting cable, S-plug with flying leads, 0.5 m
WS2	Connecting cable, S-plug with flying leads, 1 m
WS3	Connecting cable, S-plug with flying leads, 2.5 m
WS4	Connecting cable, S-plug with flying leads, 5 m

016	Version
	Expanded properties
S	Focused properties

017	Special material properties
	None
F1A	Recommended for production facilities for the manufacture of lithium-ion batteries

## Datasheet

Function  
5/2-way, single solenoid  
5/2-way, double solenoid valve  
5/3C, 5/3U, 5/3E

-  - Size 10 mm
-  - Flow rate  
80 ... 100 l/min
-  - Voltage  
5, 12 and 24 V DC



Circuit diagrams → Page 14

General technical data VUVG-L						
Valve function	M52-R	B52	M52-M	P53		
Normal position	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Stable position	Monostable	Bistable	Monostable	Monostable		
Pneumatic spring return	Yes <sup>4)</sup>	–	No	–		
Mechanical spring return	Yes <sup>4)</sup>	–	Yes	Yes		
Vacuum operation at port 1	Only with external pilot air supply					
Design	Piston spool					
Sealing principle	Soft					
Actuation type	Electrical					
Type of control	Piloted					
Pilot air supply	Internal or external					
Exhaust air function	Can be throttled					
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting					
Type of mounting	Optionally via through-holes <sup>5)</sup> or on manifold rail					
Mounting position	Any					
Nominal width	[mm]	2		1.4	2	
Standard nominal flow rate	[l/min]	100		80	90	
Flow rate on manifold rail	[l/min]	100		80	90	
Switching time on/off	[ms]	8/15	–	7/21	8/25	
Switching time changeover	[ms]	–	8	–	14	
Size	[mm]	10				
Connection	1, 2, 3, 4, 5, 12/14		M3			
Product weight	[g]	38	49	37		
Certification	c UL us - Recognized (OL)					
	RCM					
CE marking (see declaration of conformity) <sup>6)</sup>	To EU EMC Directive					
Corrosion resistance class CRC <sup>7)</sup>	2					

1) C=Normally closed/mid-position closed  
2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) Combined reset method

5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

6) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/... d Support/Downloads](http://www.festo.com/catalogue/...d Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

7) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			M52-R <sup>1)</sup>	B52	M52-M <sup>2)</sup>	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]			
Operating pressure	Internal	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External	[MPa]	-0.09 ... 1			-0.09 ... 0.8
		[bar]	-0.9 ... 10			-0.9 ... 8
Pilot pressure	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8		
	[bar]	2.5 ... 8	1.5 ... 8	3 ... 8		
Ambient temperature	[°C]	-5 ... +50, with holding current reduction -5 ... +60				
Temperature of medium	[°C]	-5 ... +50, with holding current reduction -5 ... +60				
Cleanroom class			ISO class 5			

1) Mixed, pneumatic/mechanical spring

2) Mechanical spring

Electrical data	
Electrical connection	Via E-box → page 111
Operating voltage [V DC]	5, 12 and 24 ±10%
Power [W]	1, reduced to 0.35 with holding current reduction
Duty cycle [%]	100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

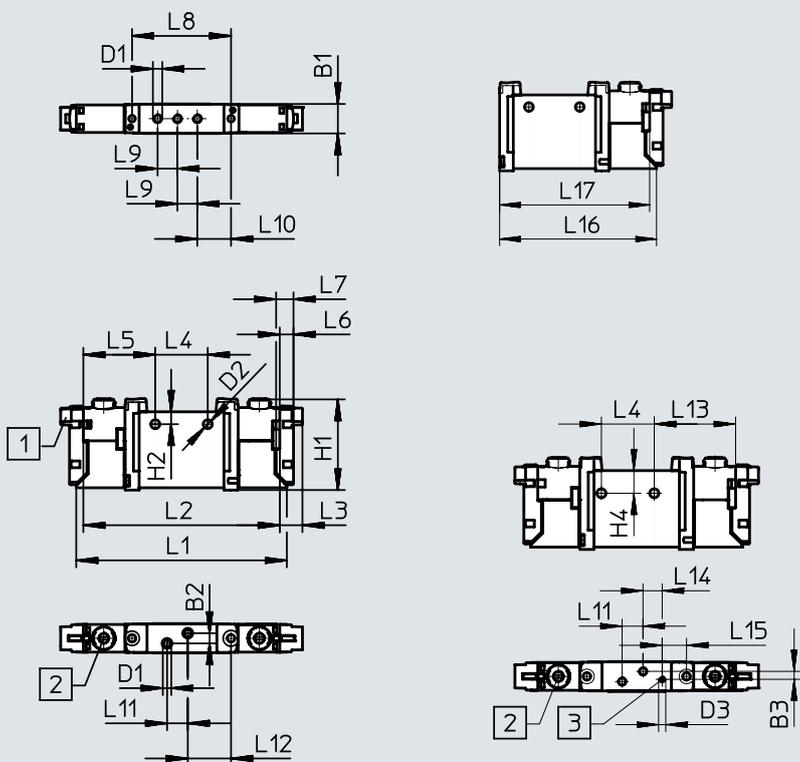
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

5/2- and 5/3-way valves



- - **Note**

More dimensions for E-boxes

→ Page113

[1] Electrical connection for solenoid valve, horizontal

[2] Manual override

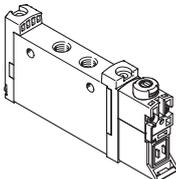
[3] Port for external pilot air supply



Type	B1	B2	B3	D1	D2	D3	H1	H2	L1	L2	L3	L4	L5
VUVG-L10A-...-M3...	10.2	3.6	2.83	M3	3.2	M3	32.5	4.4	74.3	69.3	8	18.5	25.4
VUVG-S10A-...-M3...													

Type	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17
VUVG-L10A-...-M3...	4.85	6.15	34.9	7	11.9	7.3	15.25	28.5	6.7	8.54	57.06	54.56
VUVG-S10A-...-M3...												

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve M3, without E-box</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	566437	VUVG-L10A-M52-RT-M3-1P3
		Mechanical spring return	574345	VUVG-L10A-M52-MT-M3-1P3
	External pilot air supply	Pneumatic/mechanical spring return	566443	VUVG-L10A-M52-RZT-M3-1P3
		Mechanical spring return	574346	VUVG-L10A-M52-MZT-M3-1P3
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		566438	VUVG-L10A-B52-T-M3-1P3
	External pilot air supply		566444	VUVG-L10A-B52-ZT-M3-1P3
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	566439	VUVG-L10A-P53C-T-M3-1P3
		Mid-position exhausted, mechanical spring return	566440	VUVG-L10A-P53E-T-M3-1P3
		Mid-position pressurised, mechanical spring return	566441	VUVG-L10A-P53U-T-M3-1P3
External pilot air supply	Mid-position closed, mechanical spring return	566445	VUVG-L10A-P53C-ZT-M3-1P3	
	Mid-position exhausted, mechanical spring return	566446	VUVG-L10A-P53E-ZT-M3-1P3	
	Mid-position pressurised, mechanical spring return	566447	VUVG-L10A-P53U-ZT-M3-1P3	

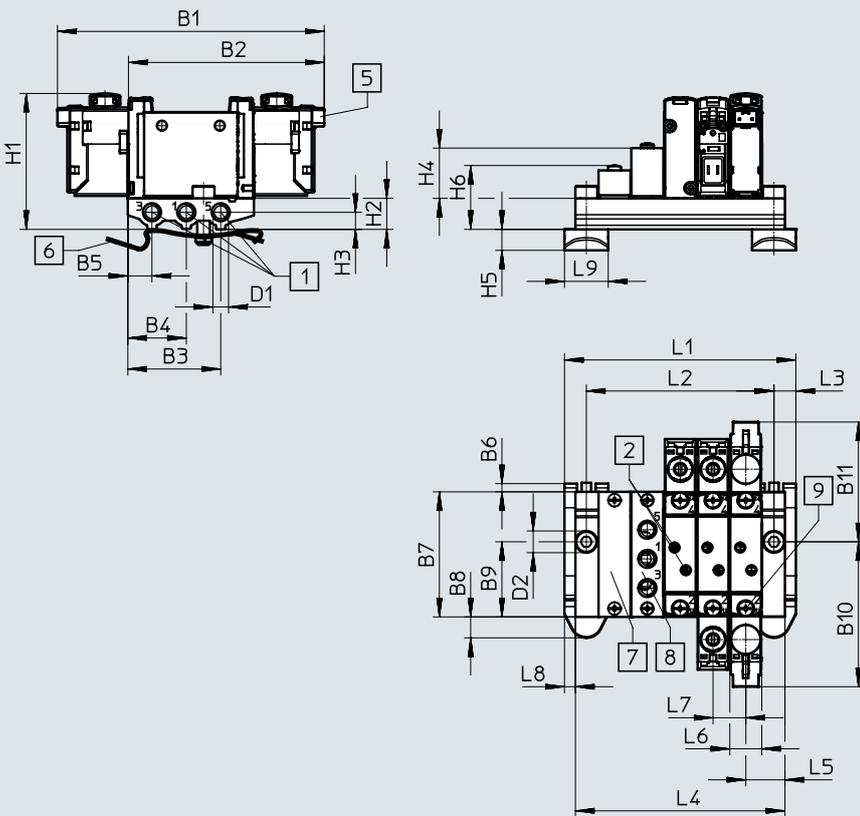
## Manifold assembly

### In-line valves for manifold assembly



### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



- - **Note**

More dimensions for E-boxes

→ Page 113

[1] Ports 1, 3 and 5: M5 (at both ends)

[2] Ports 2 and 4: M3

[5] Electrical connection for E-boxes and accessories

[6] DIN rail mounting (two M4x16 screws are required for mounting)

[7] Cover plate

[8] Supply plate, ports 1, 3 and 5: M5

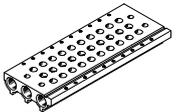
[9] Valves/cover plate mounting on manifold rail: M2 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-10AS-M5	85.3	62.6	29.7	18.7	7.7	3	40.3	6.8	24.2	46.7	38.6	M5

Type	D2 ∅	H1	H2	H3	H4	H5	H6	L3	L5	L6	L7	L8	L9
VABM-L1-10AS-M5	4.5	43.8	10	5.5	16.2	6.8	20.3	7	12.5	10.3	10.5	3.5	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	42.5	53	63.5	74	84.5	95	105.5	116	126.5	147.5	168.5	189.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	35.5	46	56.5	67	77.5	88	98.5	109	119.5	140.5	161.5	182.5
VABM weight [g]	26	34	42	50	58	66	74	82	90	106	122	138

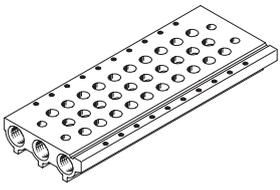
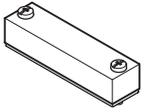
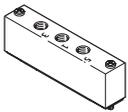
## Ordering data

Technical data – Manifold rails								
	Connection	CRC	Material <sup>2)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	DIN rail	Wall
	M5	2 <sup>1)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	0.45	1.5	3

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements that are in direct contact with a normal industrial environment.

2) Information on materials: RoHS-compliant.

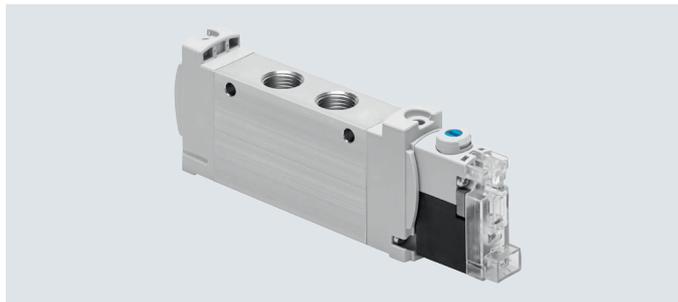
Ordering data – Manifold rail				
	Description		Part no.	Type
<b>Manifold rail for in-line valves (manifold assembly)</b>				
	For size M3	2 valve positions	566522	VABM-L1-10AS-M5-2
		3 valve positions	566523	VABM-L1-10AS-M5-3
		4 valve positions	566524	VABM-L1-10AS-M5-4
		5 valve positions	566525	VABM-L1-10AS-M5-5
		6 valve positions	566526	VABM-L1-10AS-M5-6
		7 valve positions	566527	VABM-L1-10AS-M5-7
		8 valve positions	566528	VABM-L1-10AS-M5-8
		9 valve positions	566529	VABM-L1-10AS-M5-9
		10 valve positions	566530	VABM-L1-10AS-M5-10
		12 valve positions	566531	VABM-L1-10AS-M5-12
		14 valve positions	566532	VABM-L1-10AS-M5-14
16 valve positions	566533	VABM-L1-10AS-M5-16		
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>				
	For valve position on manifold rail, including screws and seal		569986	VABB-L1-10A
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>				
	For creating pressure zones		570872	VABD-4.2-B
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>				
	For valve position on manifold rail, including screws and seal		569990	VABF-L1-10A-P3A4-M5
<b>Seals for in-line valves</b> <span style="float: right;">Datasheets → Internet: vabd</span>				
	For in-line valves M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566670	VABD-L1-10AX-S-M3

## Datasheet

Function  
2x 3/2C  
5/2-way, single solenoid  
5/2-way, double solenoid valve

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
180 ... 195 l/min
-  - Voltage  
24 V DC



General technical data VUVG-LK			
Valve function	T32-A	M52-A	B52
Normal position	C <sup>1)</sup>	–	–
Stable position	Monostable		Bistable
Pneumatic spring return	Yes	Yes	–
Design	Piston spool		
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Piloted		
Pilot air supply	Internal		
Exhaust air function	Can be throttled		
Manual override	Detenting, non-detenting		
Type of mounting	Optionally via through-holes <sup>2)</sup> or on manifold rail		
Mounting position	Any		
Standard nominal flow rate	[l/min]	180	195
Switching time on/off	[ms]	12/14	14/17
Switching time changeover	[ms]	–	7/8
Size	[mm]	10	
Connection	2, 4	M5	
Product weight	[g]	55	57
Corrosion resistance class (CRC <sup>3)</sup> )	0		
Certificate-issuing authority	UL MH19482		
Certification	c UL us - Recognized (OL)		

- 1) C = Normally closed
- 2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers
- 3) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

Safety characteristics		
Max. positive test pulse with logic 0	[µs]	1600
Max. negative test pulse with logic 1	[µs]	3000
Shock resistance	Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27	
Vibration resistant	Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6	

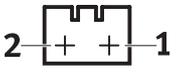
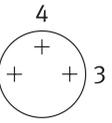
## Datasheet

Operating and environmental conditions			
Valve function		T32-A <sup>1)</sup>	M52-A <sup>1)</sup>
			B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

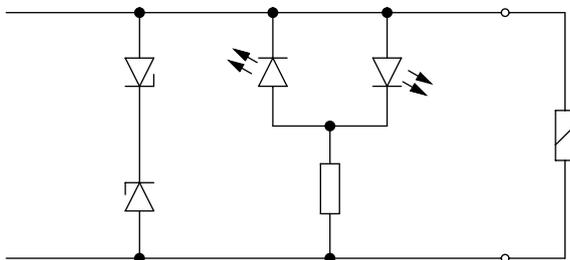
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 113
Operating voltage	[V DC] 24 ±10%
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status indication	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-Zone III

Pin assignment for E-box			
	Pin		Description
<b>Rectangular plug, connection pattern H</b>			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
<b>Round plug, M8, 3-pin</b>			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

### Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

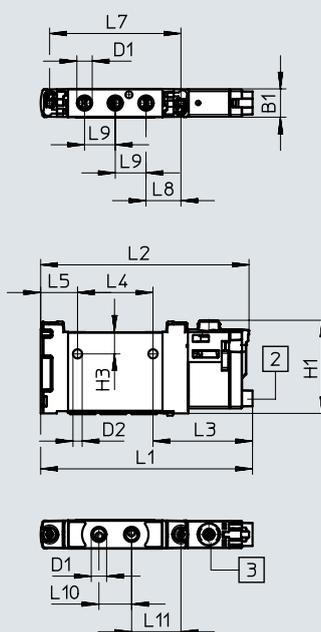
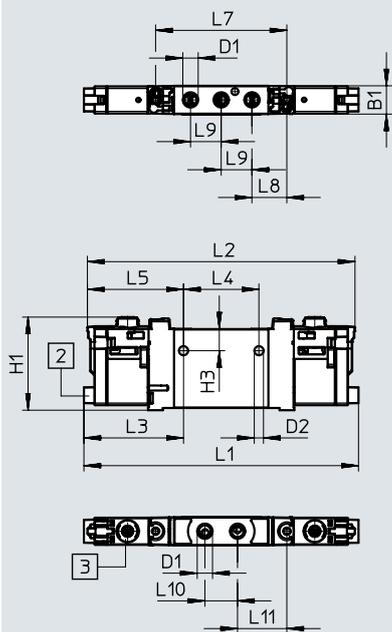
Datasheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way valve, double solenoid

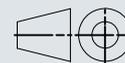
5/2-way valve, single solenoid



-  - **Note**  
More dimensions for E-boxes  
→ Page113

[2] Horizontal electrical connection

[3] Manual override

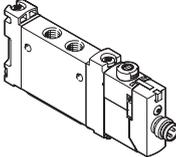
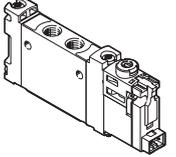
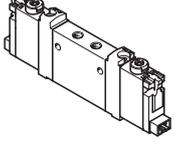


Type	B1	D1	D2	H1	H3	L1	L2	L3
VUVG-LK10-T32C...-M5...	10.2	M5	3.3	33.6	7.8	98.3	95.8	35.7
VUVG-LK10-B52...-M5...						75.9	74.6	
VUVG-LK10-M52...-M5...								

Type	L4	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C...-M5...	27	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52...-M5...		13.2					
VUVG-LK10-M52...-M5...							

## Ordering data

## ★ Core Range

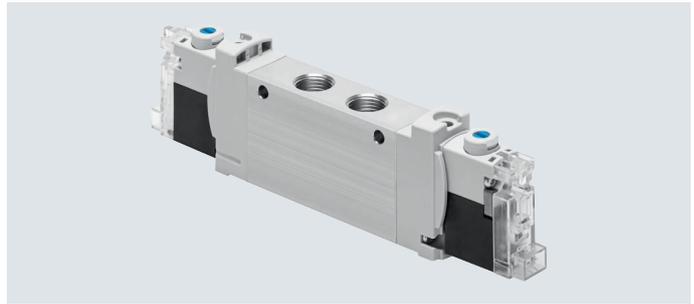
Ordering data		Description	Part no.	Type
<b>In-line valve M5, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042542	VUVG-LK10-T32C-AT-M5-1R8L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042543	VUVG-LK10-M52-AT-M5-1R8L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042544	VUVG-LK10-B52-T-M5-1R8L-S
<b>In-line valve M5, with E-box H2</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042538	VUVG-LK10-T32C-AT-M5-1H2L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042539	VUVG-LK10-M52-AT-M5-1H2L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042540	VUVG-LK10-B52-T-M5-1H2L-S
<b>In-line valve M5, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8173199	VUVG-LK10-T32C-AT-M5-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8173200	VUVG-LK10-M52-AT-M5-1H2L-F1A
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8173201	VUVG-LK10-B52-T-M5-1H2L-F1A

## Datasheet

Function  
2x 3/2C  
5/2-way, single solenoid  
5/2-way, double solenoid valve

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
280 ... 340 l/min
-  - Voltage  
24 V DC



General technical data VUVG-LK				
Valve function		T32-A	M52-A	B52
Normal position		C <sup>1)</sup>	–	–
Stable position		Monostable		Bistable
Pneumatic spring return		Yes	Yes	–
Design		Piston spool		
Sealing principle		Soft		
Actuation type		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust air function		Can be throttled		
Manual override		Detenting, non-detenting		
Type of mounting		Optionally via through-holes <sup>2)</sup> or on manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	280	340	340
Switching time on/off	[ms]	12/14	14/17	–
Switching time changeover	[ms]	–	–	7
Size	[mm]	10		
Connection	2, 4	M7		
Product weight	[g]	55	45	57
Corrosion resistance class (CRC <sup>3)</sup> )		0		
Certificate-issuing authority		UL MH19482		
Certification		c UL us - Recognized (OL)		

- 1) C = Normally closed
- 2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers
- 3) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

Safety characteristics		
Max. positive test pulse with logic 0	[µs]	1600
Max. negative test pulse with logic 1	[µs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistant		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

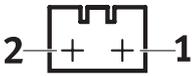
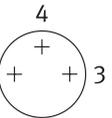
## Datasheet

Operating and environmental conditions			
Valve function		T32-A <sup>1)</sup>	M52-A <sup>1)</sup>
			B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

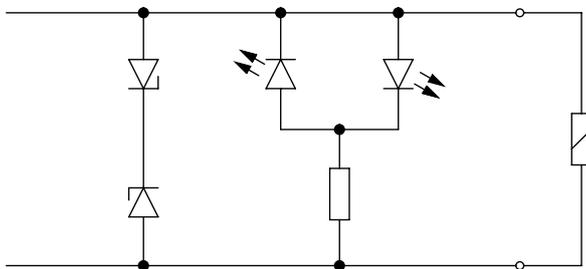
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 111
Operating voltage	[V DC] 24 ±10%
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status indication	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-Zone III

Pin assignment for E-box			
	Pin		Description
<b>Rectangular plug, connection pattern H</b>			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
<b>Round plug, M8, 3-pin</b>			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

### Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

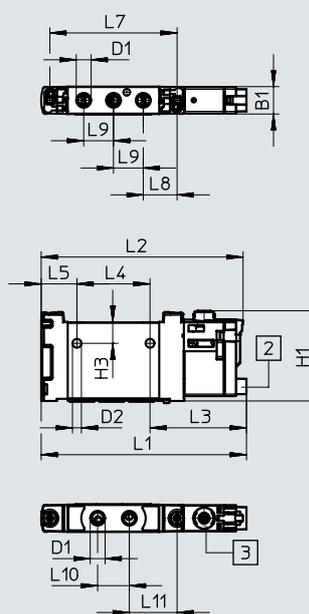
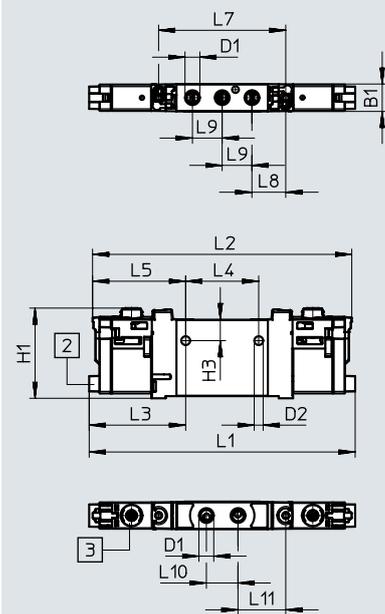
# Datasheet

## Dimensions

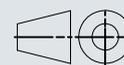
Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way valve, single solenoid



-  - **Note**  
 More dimensions for E-boxes  
 → Page113



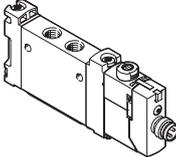
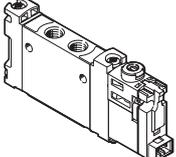
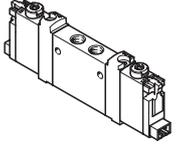
[2] Horizontal electrical connection      [3] Manual override

Type	B1	D1	D2	H1	H3	L1	L2	L3
VUVG-LK10-T32C-...-M7...	10.2	M7	3.3	33.6	7.8	98.3	95.8	35.7
VUVG-LK10-B52-...-M7...						75.9	74.6	35.7
VUVG-LK10-M52-...-M7...								

Type	L4	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C-...-M7...	27	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52-...-M7...		13.2					
VUVG-LK10-M52-...-M7...							

## Ordering data

## ★ Core Range

Ordering data		Description	Part no.	Type
<b>In-line valve M7, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042550	VUVG-LK10-T32C-AT-M7-1R8L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042551	VUVG-LK10-M52-AT-M7-1R8L-S
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		8042552	VUVG-LK10-B52-T-M7-1R8L-S
<b>In-line valve M7, with E-box H2</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042546	VUVG-LK10-T32C-AT-M7-1H2L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042547	VUVG-LK10-M52-AT-M7-1H2L-S
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		8042548	VUVG-LK10-B52-T-M7-1H2L-S
<b>In-line valve M7, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8173202	VUVG-LK10-T32C-AT-M7-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8173203	VUVG-LK10-M52-AT-M7-1H2L-F1A
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		8173204	VUVG-LK10-B52-T-M7-1H2L-F1A

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
125 ... 220 l/min
-  - Voltage  
5, 12 and 24 V DC



### General technical data VUVG-L M5

Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Stable position	Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return	Yes			No			Yes <sup>5)</sup>	–	No	–		
Mechanical spring return	No			Yes			Yes <sup>5)</sup>	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Design	Piston spool											
Sealing principle	Soft											
Actuation type	Electrical											
Type of control	Piloted											
Pilot air supply	Internal or external											
Exhaust air function	Can be throttled											
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting	Optionally via through-holes <sup>6)</sup> or on manifold rail											
Mounting position	Any											
Nominal width	[mm]	2.7	1.9	1.8			3.2		2.2		3.2	
Standard nominal flow rate	[l/min]	150	135	135	135		220		220		210	
Flow rate on manifold rail	[l/min]	150	135	125	125		220		190		210	
Switching time on/off	[ms]	6/15	8/11				8/17	–	8/24		11/30	
Switching time changeover	[ms]	–						9	–	14		
Size	[mm]	10										
Connection	1, 2, 3, 4, 5	M5										
	12/14	M3										
Product weight	[g]	55	54				45	55	44	55		
Certificate-issuing authority	VUVG-...-F1A	UL MH19482										
Certification	c UL us - Recognized (OL)											
	RCM											
CE marking (see declaration of conformity <sup>7)</sup> )	To EU EMC Directive											
Corrosion resistance class CRC8)	2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

7) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/... d\\_Support/Downloads](http://www.festo.com/catalogue/...d_Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

8) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>3)</sup>	M52-R <sup>2)</sup>	B52	M52-M <sup>3)</sup>	P53	
Valve function			Compressed air to ISO 8573-2010 [7:4:4]						
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	-0.09 ... 1				-0.09 ... 0.8	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10				-0.9 ... 8	-0.9 ... 10
Pilot pressure	[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8			
	[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8			
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60						
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60						
Cleanroom class			ISO class 5						

- 1) Pneumatic spring  
 2) Mixed, pneumatic/mechanical spring  
 3) Mechanical spring

Electrical data		
Electrical connection		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
VUVG-...-W1		Connection diagram H, horizontal connection, 2-pin, cable with open end
Operating voltage	[V DC]	5, 12 and 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

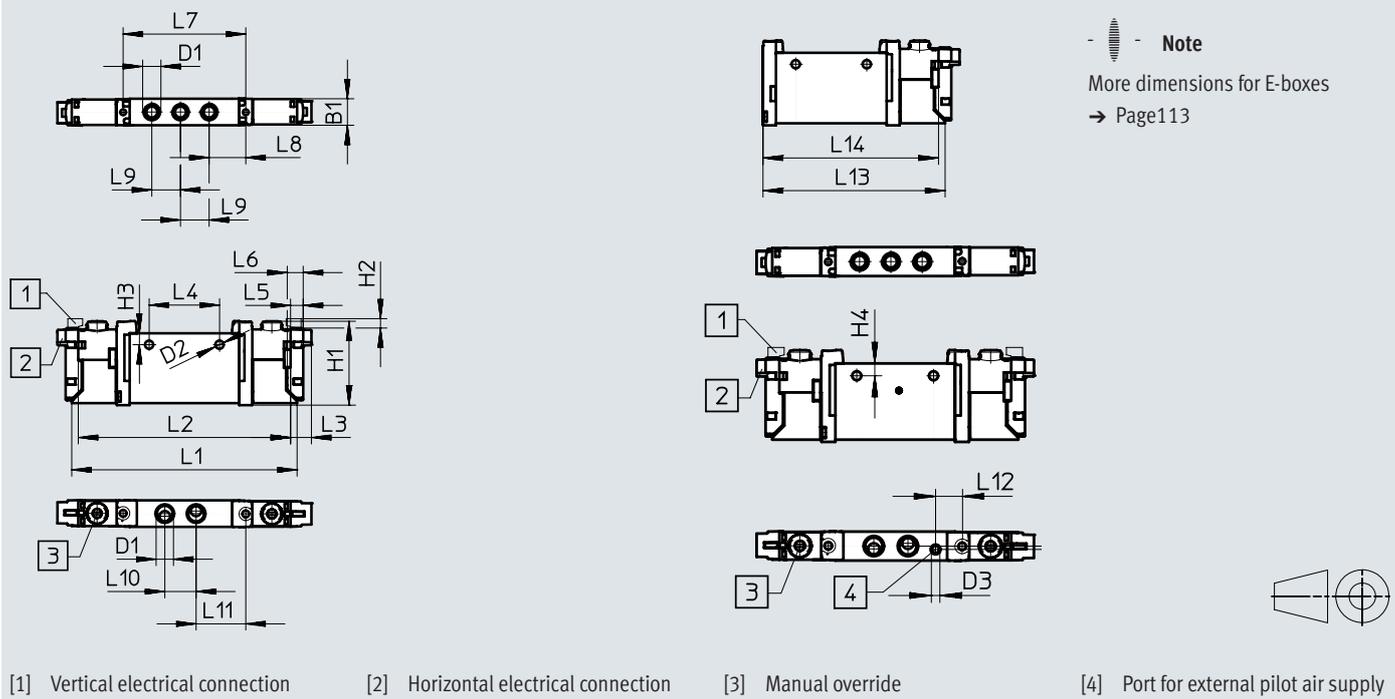
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve

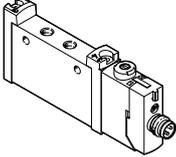


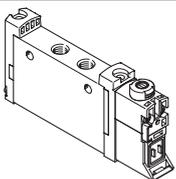
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L-10 ....M5...	10.2	-	M5	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S-10 ....M5...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L-10 ....M5...	4.85	6.15	47	14	11	12	19	-	69.2	66.7
VUVG-S-10 ....M5...										

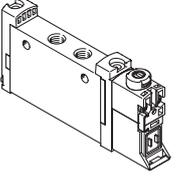
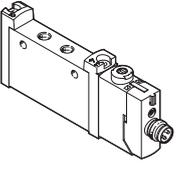
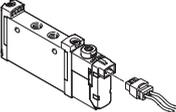
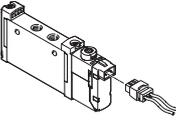
## Ordering data

## ★ Core Range

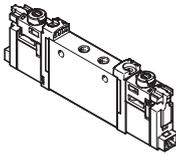
Ordering data	Description	Part no.	Type
<b>In-line valve M5, with E-box R8</b>			
	<b>5/3-way valve</b>		
	Internal pilot air supply	Mid-position closed, mechanical spring return	577346

Ordering data	Description	Part no.	Type	
<b>In-line valve M5, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	566454	VUVG-L10-T32C-AT-M5-1P3
		Normally open, pneumatic spring return	566455	VUVG-L10-T32U-AT-M5-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566456	VUVG-L10-T32H-AT-M5-1P3
		Normally closed, mechanical spring return	574348	VUVG-L10-T32C-MT-M5-1P3
		Normally open, mechanical spring return	574349	VUVG-L10-T32U-MT-M5-1P3
		1x normally open, 1x normally closed, mechanical spring return	574350	VUVG-L10-T32H-MT-M5-1P3
	External pilot air supply	Normally closed, pneumatic spring return	566463	VUVG-L10-T32C-AZT-M5-1P3
		Normally open, pneumatic spring return	566464	VUVG-L10-T32U-AZT-M5-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566465	VUVG-L10-T32H-AZT-M5-1P3
		Normally closed, mechanical spring return	574352	VUVG-L10-T32C-MZT-M5-1P3
		Normally open, mechanical spring return	574353	VUVG-L10-T32U-MZT-M5-1P3
		1x normally open, 1x normally closed, mechanical spring return	574354	VUVG-L10-T32H-MZT-M5-1P3
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	566457	VUVG-L10-M52-RT-M5-1P3
Mechanical spring return		574351	VUVG-L10-M52-MT-M5-1P3	
External pilot air supply	Pneumatic/mechanical spring return	566466	VUVG-L10-M52-RZT-M5-1P3	
	Mechanical spring return	574355	VUVG-L10-M52-MZT-M5-1P3	

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve M5, without E-box</b>				
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply	566458	VUVG-L10-B52-T-M5-1P3	
	External pilot air supply	566467	VUVG-L10-B52-ZT-M5-1P3	
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	566459	VUVG-L10-P53C-T-M5-1P3
		Mid-position exhausted, mechanical spring return	566460	VUVG-L10-P53E-T-M5-1P3
		Mid-position pressurised, mechanical spring return	566461	VUVG-L10-P53U-T-M5-1P3
	External pilot air supply	Mid-position closed, mechanical spring return	566468	VUVG-L10-P53C-ZT-M5-1P3
		Mid-position exhausted, mechanical spring return	566469	VUVG-L10-P53E-ZT-M5-1P3
Mid-position pressurised, mechanical spring return		566470	VUVG-L10-P53U-ZT-M5-1P3	
<b>In-line valve M5, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	577347	VUVG-L10-T32C-AT-M5-1R8L
		Normally open, pneumatic spring return	8031466	VUVG-L10-T32U-AT-M5-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	8031467	VUVG-L10-T32H-AT-M5-1R8L
		Normally closed, mechanical spring return	8031468	VUVG-L10-T32C-MT-M5-1R8L
		Normally open, mechanical spring return	8031469	VUVG-L10-T32U-MT-M5-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031470	VUVG-L10-T32H-MT-M5-1R8L
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	572634	VUVG-L10-M52-RT-M5-1R8L
		Mechanical spring return	8031472	VUVG-L10-M52-MT-M5-1R8L
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply	576664	VUVG-L10-B52-T-M5-1R8L	
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	8031475	VUVG-L10-P53E-T-M5-1R8L
		Mid-position pressurised, mechanical spring return	8031476	VUVG-L10-P53U-T-M5-1R8L
<b>In-line valve M5, with E-box H2</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	577316	VUVG-L10-M52-RT-M5-1H2L-W1
		Mechanical spring return	578162	VUVG-L10-M52-MT-M5-1H2L-W1
	<b>5/2-way valve, double solenoid</b>			
Internal pilot air supply	577317	VUVG-L10-B52-T-M5-1H2L-W1		
<b>Semi in-line valve M5, with E-box H2</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	577324	VUVG-S10-M52-RT-M5-1H2L-W1

## Ordering data

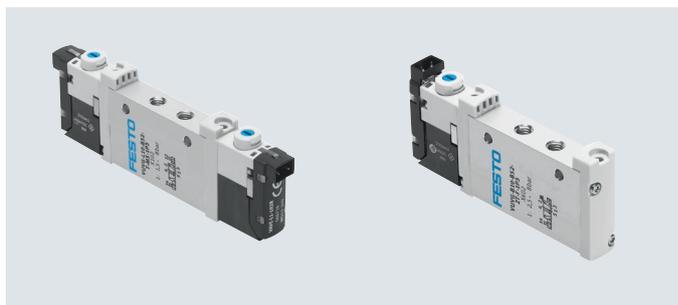
Ordering data	Description	Part no.	Type	
<b>In-line valve M5, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, mechanical spring return	8164322	VUVG-L10-T32C-MT-M5-1H2L-F1A
		Normally open, pneumatic spring return	8164323	VUVG-L10-T32U-AT-M5-1H2L-F1A
		Normally open, mechanical spring return	8164324	VUVG-L10-T32U-MT-M5-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8164325	VUVG-L10-T32H-AT-M5-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164326	VUVG-L10-T32H-MT-M5-1H2L-F1A
	External pilot air supply	Normally closed, pneumatic spring return	8164331	VUVG-L10-T32C-AZT-M5-1H2L-F1A
		Normally closed, mechanical spring return	8164332	VUVG-L10-T32C-MZT-M5-1H2L-F1A
		Normally open, pneumatic spring return	8164333	VUVG-L10-T32U-AZT-M5-1H2L-F1A
		Normally open, mechanical spring return	8164334	VUVG-L10-T32U-MZT-M5-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8164335	VUVG-L10-T32H-AZT-M5-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164336	VUVG-L10-T32H-MZT-M5-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Mechanical spring return	8164327	VUVG-L10-M52-MT-M5-1H2L-F1A
	External pilot air supply	Pneumatic/mechanical spring return	8164337	VUVG-L10-M52-RZT-M5-1H2L-F1A
		Mechanical spring return	8164338	VUVG-L10-M52-MZT-M5-1H2L-F1A
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8164339	VUVG-L10-B52-ZT-M5-1H2L-F1A
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position closed	8164328	VUVG-L10-P53C-T-M5-1H2L-F1A	
	Mid-position exhausted	8164329	VUVG-L10-P53E-T-M5-1H2L-F1A	
	Mid-position pressurised	8164330	VUVG-L10-P53U-T-M5-1H2L-F1A	
External pilot air supply	Mid-position closed	8164340	VUVG-L10-P53C-ZT-M5-1H2L-F1A	
	Mid-position exhausted	8164341	VUVG-L10-P53E-ZT-M5-1H2L-F1A	
	Mid-position pressurised	8164342	VUVG-L10-P53U-ZT-M5-1H2L-F1A	

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

-  - Size 10 mm
-  - Flow rate  
130 ... 380 l/min
-  - Voltage  
5, 12 and 24 V DC



Circuit diagrams → Page 14

### General technical data VUVG-L M7

Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Stable position	Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return	Yes			No			Yes <sup>5)</sup>	–	No	–		
Mechanical spring return	No			Yes			Yes <sup>5)</sup>	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Design	Piston spool											
Sealing principle	Soft											
Actuation type	Electrical											
Type of control	Piloted											
Pilot air supply	Internal or external											
Exhaust air function	Can be throttled											
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting	Optionally via through-holes <sup>6)</sup> or on manifold rail											
Mounting position	Any											
Nominal width [mm]	2.7			2.0	1.9	1.9	4.0		2.8		3.5	
Standard nominal flow rate [l/min]	190			155	155	155	330	380	320	320		
Flow rate on manifold rail [l/min]	170			140	130	130	320	340	290	300		
Switching time on/off [ms]	6/15			8/11			7/17	–	8/24	11/30		
Switching time changeover [ms]	–							9	14			
Size [mm]	10											
Connection	1, 2, 3, 4, 5			M7								
	12/14			M3								
Product weight [g]	55			54			45	55	44	55		
Certificate-issuing authority	VUVG-...-F1A			UL MH19482								
Certification	c UL us - Recognized (OL)											
	RCM											
CE marking (see declaration of conformity) <sup>7)</sup>	To EU EMC Directive											
Corrosion resistance class CRC <sup>8)</sup>	2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

7) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/... d Support/Downloads](http://www.festo.com/catalogue/...d/Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

8) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>3)</sup>	M52-R <sup>2)</sup>	B52	M52-M <sup>3)</sup>	P53	
Valve function			Compressed air to ISO 8573-2010 [7:4:4]						
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8		
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8		
	External	[MPa]	0.15 ... 1	-0.09 ... 1				-0.09 ... 0.8	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10				-0.9 ... 8	-0.9 ... 10
Pilot pressure	[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8		
	[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8		
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60						
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60						
Cleanroom class			ISO class 5						

- 1) Pneumatic spring  
2) Mixed, pneumatic/mechanical spring  
3) Mechanical spring

Electrical data		
Electrical connection		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
VUVG-...-W1		Connection diagram H, horizontal connection, 2-pin, cable with open end
Operating voltage	[V DC]	5, 12, 24 ±10%
Power	[W]	1, reduced to 0.35 with holding current reduction
Duty cycle	[%]	100
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)

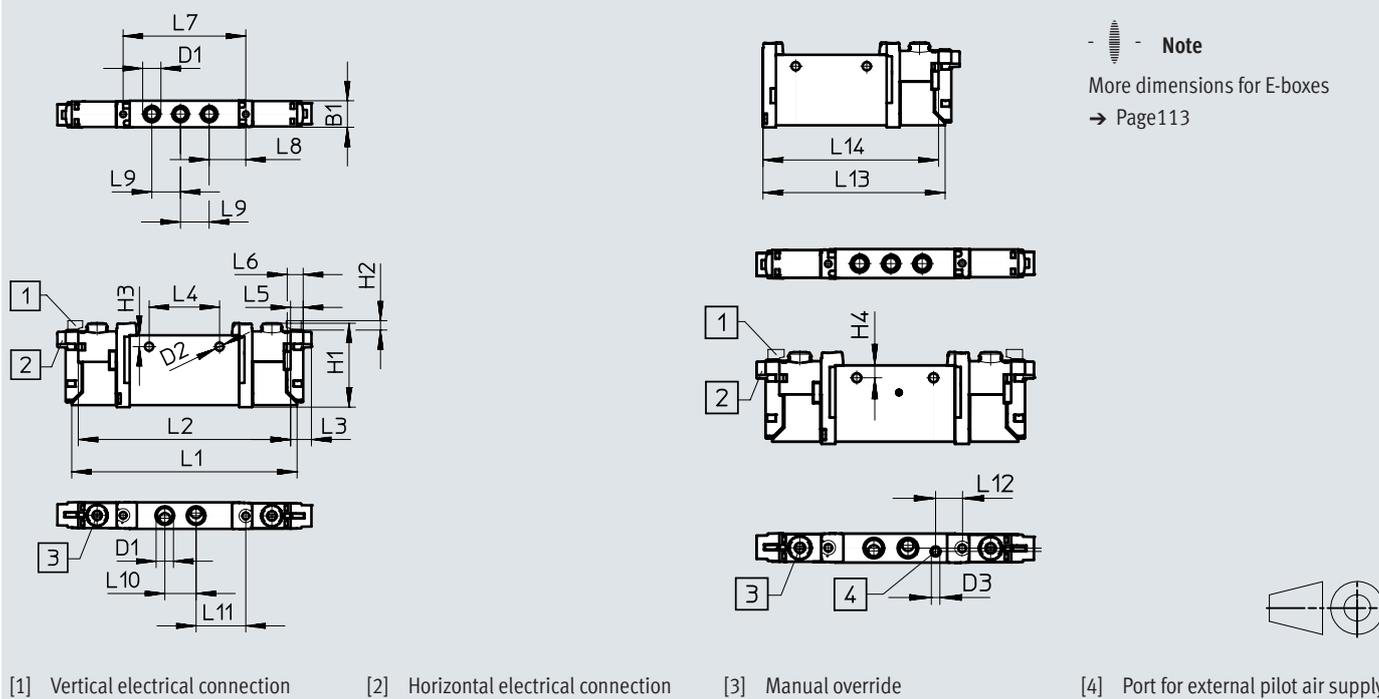
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

## Datasheet

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve

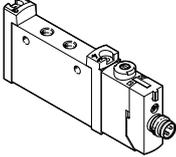


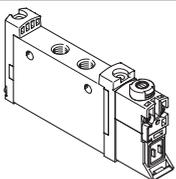
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L-10 ....M7...	10.2	-	M7	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S-10 ....M7...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L-10 ....M7...	4.85	6.15	47	14	11	12	19	-	69.2	66.7
VUVG-S-10 ....M7...										

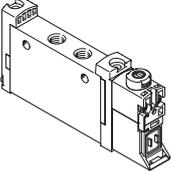
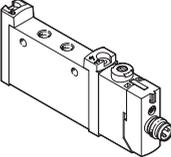
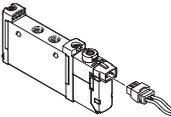
## Ordering data

## ★ Core Range

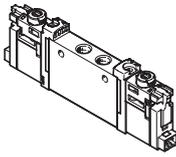
Ordering data		Description	Part no.	Type
<b>In-line valve M7, with E-box R8</b>				
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	574223	VUVG-L10-P53C-T-M7-1R8L

Ordering data		Description	Part no.	Type
<b>In-line valve M7, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	566471	VUVG-L10-T32C-AT-M7-1P3
		Normally open, pneumatic spring return	566472	VUVG-L10-T32U-AT-M7-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566473	VUVG-L10-T32H-AT-M7-1P3
		Normally closed, mechanical spring return	574356	VUVG-L10-T32C-MT-M7-1P3
		Normally open, mechanical spring return	574357	VUVG-L10-T32U-MT-M7-1P3
		1x normally open, 1x normally closed, mechanical spring return	574358	VUVG-L10-T32H-MT-M7-1P3
	External pilot air supply	Normally closed, pneumatic spring return	566479	VUVG-L10-T32C-AZT-M7-1P3
		Normally open, pneumatic spring return	566480	VUVG-L10-T32U-AZT-M7-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566481	VUVG-L10-T32H-AZT-M7-1P3
		Normally closed, mechanical spring return	574360	VUVG-L10-T32C-MZT-M7-1P3
		Normally open, mechanical spring return	574361	VUVG-L10-T32U-MZT-M7-1P3
		Normally closed, mechanical spring return	574362	VUVG-L10-T32H-MZT-M7-1P3

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve M7, without E-box</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Mechanical spring return	574359	VUVG-L10-M52-MT-M7-1P3
		Pneumatic/mechanical spring return	566474	VUVG-L10-M52-RT-M7-1P3
	External pilot air supply	Mechanical spring return	574363	VUVG-L10-M52-MZT-M7-1P3
		Pneumatic/mechanical spring return	566482	VUVG-L10-M52-RZT-M7-1P3
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		566475	VUVG-L10-B52-T-M7-1P3
	External pilot air supply		566483	VUVG-L10-B52-ZT-M7-1P3
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	566476	VUVG-L10-P53C-T-M7-1P3
Mid-position exhausted, mechanical spring return		566477	VUVG-L10-P53E-T-M7-1P3	
Mid-position pressurised, mechanical spring return		566478	VUVG-L10-P53U-T-M7-1P3	
External pilot air supply		Mid-position closed, mechanical spring return	566484	VUVG-L10-P53C-ZT-M7-1P3
		Mid-position exhausted, mechanical spring return	566485	VUVG-L10-P53E-ZT-M7-1P3
		Mid-position pressurised, mechanical spring return	566486	VUVG-L10-P53U-ZT-M7-1P3
<b>In-line valve M7, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	574218	VUVG-L10-T32C-AT-M7-1R8L
		Normally open, pneumatic spring return	574219	VUVG-L10-T32U-AT-M7-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	574220	VUVG-L10-T32H-AT-M7-1R8L
		Normally closed, mechanical spring return	8031480	VUVG-L10-T32C-MT-M7-1R8L
		Normally open, mechanical spring return	8031481	VUVG-L10-T32U-MT-M7-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031482	VUVG-L10-T32H-MT-M7-1R8L
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	574221	VUVG-L10-M52-RT-M7-1R8L
		Mechanical spring return	8031485	VUVG-L10-M52-MT-M7-1R8L
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		574222	VUVG-L10-B52-T-M7-1R8L
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	574225	VUVG-L10-P53E-T-M7-1R8L
		Mid-position pressurised, mechanical spring return	574224	VUVG-L10-P53U-T-M7-1R8L
<b>In-line valve M7, with E-box H2</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	577333	VUVG-L10-M52-RT-M7-1H2L-W1
		Mechanical spring return	578163	VUVG-L10-M52-MT-M7-1H2L-W1
	<b>5/2-way valve, double solenoid</b>			
Internal pilot air supply		577332	VUVG-L10-B52-T-M7-1H2L-W1	

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve M7, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, mechanical spring return	8164343	VUVG-L10-T32C-MT-M7-1H2L-F1A
		Normally open, pneumatic spring return	8164344	VUVG-L10-T32U-AT-M7-1H2L-F1A
		Normally open, mechanical spring return	8164345	VUVG-L10-T32U-MT-M7-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8154346	VUVG-L10-T32H-AT-M7-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164347	VUVG-L10-T32H-MT-M7-1H2L-F1A
	External pilot air supply	Normally closed, pneumatic spring return	8164352	VUVG-L10-T32C-AZT-M7-1H2L-F1A
		Normally closed, mechanical spring return	8164353	VUVG-L10-T32C-MZT-M7-1H2L-F1A
		Normally open, pneumatic spring return	8164354	VUVG-L10-T32U-AZT-M7-1H2L-F1A
		Normally open, mechanical spring return	8164355	VUVG-L10-T32U-MZT-M7-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8164356	VUVG-L10-T32H-AZT-M7-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164357	VUVG-L10-T32H-MZT-M7-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Mechanical spring return	8164348	VUVG-L10-M52-MT-M7-1H2L-F1A
	External pilot air supply	Pneumatic/mechanical spring return	8164358	VUVG-L10-M52-RZT-M7-1H2L-F1A
		Mechanical spring return	8164359	VUVG-L10-M52-MZT-M7-1H2L-F1A
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8164360	VUVG-L10-B52-ZT-M7-1H2L-F1A
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position closed	8164349	VUVG-L10-P53C-T-M7-1H2L-F1A	
	Mid-position exhausted	8164350	VUVG-L10-P53E-T-M7-1H2L-F1A	
	Mid-position pressurised	8164351	VUVG-L10-P53U-T-M7-1H2L-F1A	
External pilot air supply	Mid-position closed	8164361	VUVG-L10-P53C-ZT-M7-1H2L-F1A	
	Mid-position exhausted	8164362	VUVG-L10-P53E-ZT-M7-1H2L-F1A	
	Mid-position pressurised	8164363	VUVG-L10-P53U-ZT-M7-1H2L-F1A	

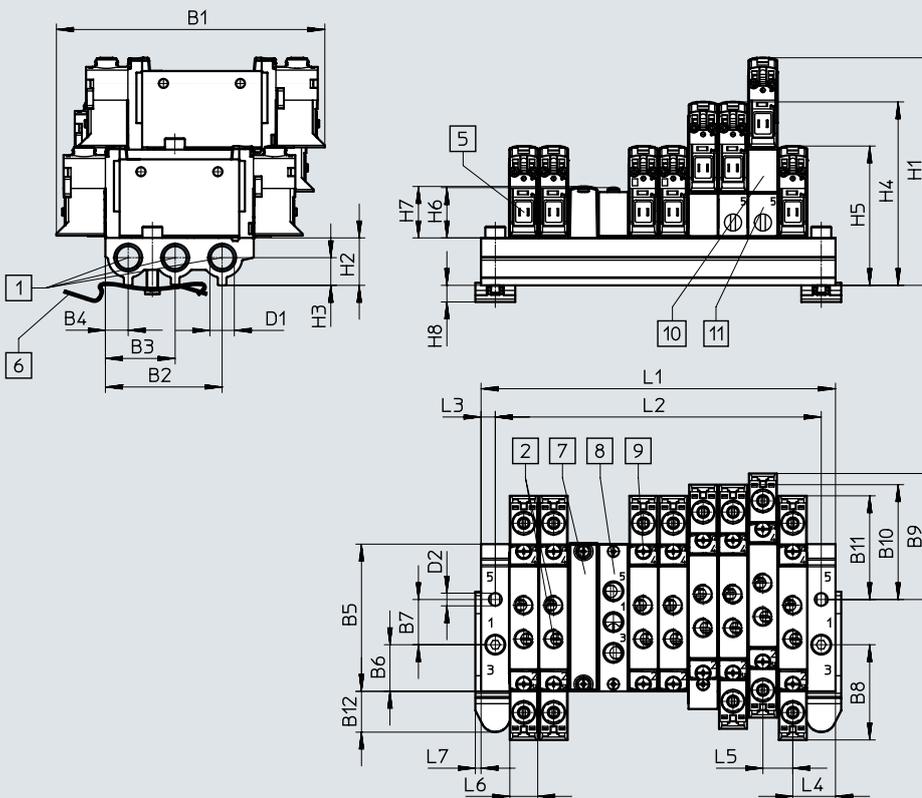
## Manifold assembly

### In-line valves for manifold assembly



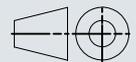
### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



-  - **Note**  
 More dimensions for E-boxes  
 → Page 113

- [1] Ports 1, 3 and 5: G1/8
- [2] Ports 1, 2, 3, 4 and 5 on the valve: M7 or M5
- [5] Electrical connection for E-boxes and accessories
- [6] DIN rail mounting (two M4x20 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate
- [9] Valves/cover plate mounting on manifold rail: M2 thread
- [10] Vertical pressure supply plate
- [11] Vertical pressure exhaust plate

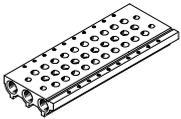


Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
VABML-L1-10S-G18	94.3	41	24.5	8	52.1	16.5	16	33.7	44.6	40.7	36.7	14.4	G1/8	4.5

Type	D5	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABML-L1-10S-G18	8	80.6	16.8	9.8	64.9	49.3	17.8	18	5.9	5	15	10.5	10.3	2

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
VABM weight [g]	63	78	93	108	123	138	153	168	183	213	243	273	363

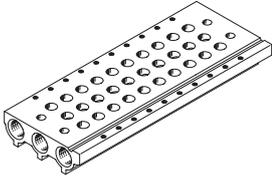
## Ordering data

Technical data – Manifold rails								
	Connection	CRC	Material <sup>2)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	DIN rail	Wall
	G1/8	2 <sup>1)</sup>	Wrought aluminium alloy	0.15 ... 0.8	1.5 ... 8	0.45	1.5	3

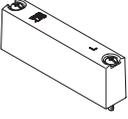
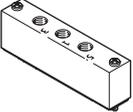
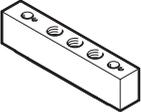
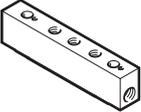
1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements that are in direct contact with a normal industrial environment.

2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail				
	Description	Part no.	Type	
<b>Manifold rail for in-line valve (manifold assembly)</b>				
	For size M5/M7	2 valve positions	566558	VABM-L1-10S-G18-2
		3 valve positions	566559	VABM-L1-10S-G18-3
		4 valve positions	566560	VABM-L1-10S-G18-4
		5 valve positions	566561	VABM-L1-10S-G18-5
		6 valve positions	566562	VABM-L1-10S-G18-6
		7 valve positions	566563	VABM-L1-10S-G18-7
		8 valve positions	566564	VABM-L1-10S-G18-8
		9 valve positions	566565	VABM-L1-10S-G18-9
		10 valve positions	566566	VABM-L1-10S-G18-10
		12 valve positions	566567	VABM-L1-10S-G18-12
		14 valve positions	566568	VABM-L1-10S-G18-14
		16 valve positions	566569	VABM-L1-10S-G18-16

## Ordering data

Ordering data – Accessories		Description	Part no.	Type	
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>					
	For valve position on manifold rail, including screws and seal	–	566462	VABB-L1-10-S	
		Suitable for battery manufacturing	8168538	VABB-L1-10-F1A	
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>					
	For creating pressure zones		569995	VABD-8-B	
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>					
	For valve position (in-line valves M5) on manifold rail, including screws and seal	–	569991	VABF-L1-10-P3A4-M5	
		Suitable for battery manufacturing	8163542	VABF-L1-10-P3A4-M5-F1A	
	For valve position (in-line valves M7) on manifold rail, including screws and seal	–	569992	VABF-L1-10-P3A4-M7	
		Suitable for battery manufacturing	8163543	VABF-L1-10-P3A4-M7-F1A	
<b>Seals</b> <span style="float: right;">Datasheets → Internet: vabd</span>					
	<b>In-line valves VUVG-LK</b>				
	For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	8043718	VABD-L1-10XK-S-M5-S
			Suitable for battery manufacturing	8168885	VABD-L1-10XK-S-M5-F1A
	For in-line valves M7		–	8043719	VABD-L1-10XK-S-M7-S
			Suitable for battery manufacturing	8168884	VABD-L1-10XK-S-M7-F1A
	<b>In-line valves VUVG-L</b>				
	For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	566672	VABD-L1-10X-S-M5
			Suitable for battery manufacturing	8168587	VABD-L1-10X-S-M5-F1A
For in-line valves M7		–	566673	VABD-L1-10X-S-M7	
		Suitable for battery manufacturing	8168588	VABD-L1-10X-S-M7-F1A	
<b>Vertical pressure supply plate</b>					
	Pneumatic connection 1: M7	Terminal code CP	574592	VABF-L1-P3A3-M7	
<b>Vertical pressure exhaust plate</b>					
	Pneumatic connection 3, 5: M7	Terminal code CR	574594	VABF-L1-P7A13-M7	

## Datasheet

### Function

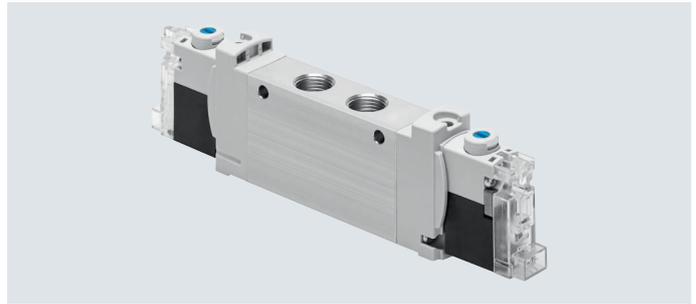
2x 3/2C

5/2-way, single solenoid

5/2-way, double solenoid valve

Circuit diagrams → Page 14

-  - Size 14 mm
-  - Flow rate  
570 ... 660 l/min
-  - Voltage  
24 V DC



General technical data VUVG-LK				
Valve function		T32-A	M52-A	B52
Normal position		C <sup>1)</sup>	–	–
Stable position		Monostable		Bistable
Pneumatic spring return		Yes	Yes	–
Design		Piston spool		
Sealing principle		Soft		
Actuation type		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust air function		Can be throttled		
Manual override		Non-detenting, detenting		
Type of mounting		Optionally via through-holes <sup>2)</sup> or on manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	570	660	660
Switching time on/off	[ms]	13/20	14/24	–
Switching time changeover	[ms]	–		8
Size	[mm]	14		
Connection	2, 4	G1/8		
Product weight	[g]	75	65	85
Corrosion resistance class CRC <sup>3)</sup>		0		
Certificate-issuing authority		UL MH19482		
Certification		c UL us - Recognized (OL)		

1) C = Normally closed

2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers

3) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Safety characteristics

Max. positive test pulse with logic 0	[μs]	1600
Max. negative test pulse with logic 1	[μs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistant		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

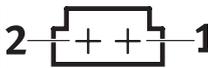
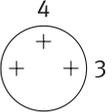
## Datasheet

Operating and environmental conditions			
Valve function		T32-A <sup>1)</sup>	M52-A <sup>1)</sup>   B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7   0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7   1.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

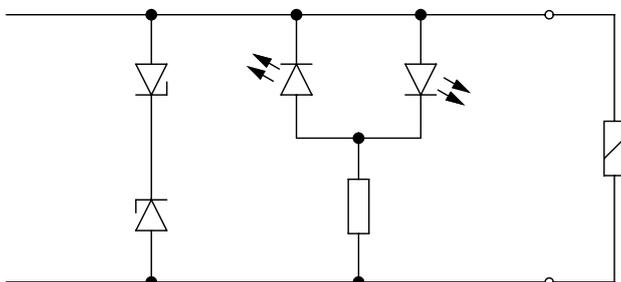
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 111
Operating voltage	[V DC] 5, 12, 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-Zone III

Pin assignment for E-box			
	Pin		Description
<b>Rectangular plug, connection pattern H</b>			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
<b>Round plug, M8, 3-pin</b>			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

### Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

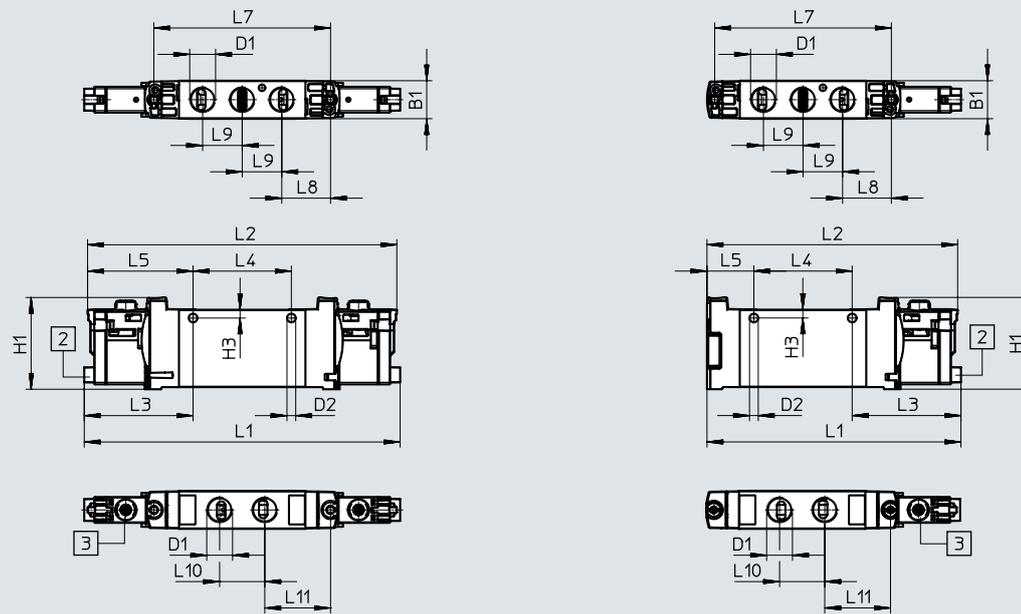
Datasheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way valve, single solenoid



**Note**  
 More dimensions for E-boxes  
 → Page 113



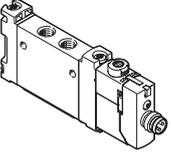
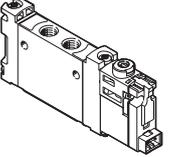
[2] Horizontal electrical connection    [3] Manual override

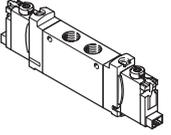
Type	B1	D1	D2	H1	H3	L1	L2	L3	L4	L5
VUVG-LK14-T32C...-G18...	14.4	G1/8	3.3	34.8	3.2	118.9	116.4	41	37	39.7
VUVG-LK14-B52...-G18...						95.6	94.4			
VUVG-LK14-M52...-G18...								17.7		

Type	L7	L8	L9	L10	L11
VUVG-LK14-T32C...-G18...	66.5	18.4	14.9	17	24.8
VUVG-LK14-B52...-G18...					
VUVG-LK14-M52...-G18...					

## Ordering data

## ★ Core Range

Ordering data		Description	Part no.	Type
<b>In-line valve G1/8, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042566	VUVG-LK14-T32C-AT-G18-1R8L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042567	VUVG-LK14-M52-AT-G18-1R8L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042568	VUVG-LK14-B52-T-G18-1R8L-S
<b>In-line valve G1/8, with E-box H2</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042562	VUVG-LK14-T32C-AT-G18-1H2L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042563	VUVG-LK14-M52-AT-G18-1H2L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042564	VUVG-LK14-B52-T-G18-1H2L-S

Ordering data		Description	Part no.	Type
<b>In-line valve G1/8, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8173205	VUVG-LK14-T32C-AT-G18-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8173206	VUVG-LK14-M52-AT-G18-1H2L-F1A
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8173207	VUVG-LK14-B52-T-G18-1H2L-F1A

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 14 mm
-  - Flow rate  
480 ... 780 l/min
-  - Voltage VUVG-...  
5, 12 and 24 V DC  
24, 110 and 230 V AC
-  - Voltage VUVG-...-P1  
12 and 24 V DC  
24, 110 and 230 V AC



General technical data VUVG-L		T32-A			T32-M			M52-A	B52	M52-M	P53		
Valve function		C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Normal position		Monostable						Bistable		Monostable			
Stable position													
Pneumatic spring return		Yes			No			Yes	–	No	–		
Mechanical spring return		No			Yes			No	–	Yes	Yes		
Vacuum operation at port 1		No			Only with external pilot air supply								
Size	[mm]	14											
Design		Piston spool											
Sealing principle		Soft											
Actuation type		Electrical											
Type of control		Piloted											
Pilot air supply		Internal or external											
Exhaust air function		Can be throttled											
Manual override	VUVG-...	Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1	Non-detenting, non-detenting/detenting											
Type of mounting		Optionally via through-holes <sup>5)</sup> or on manifold rail											
Mounting position		Any											
Nominal width	[mm]	4.6			4.3			5.6	5.6	5.6	5.6		
Standard nominal flow rate	[l/min]	560	600	590	550	500	500	780	780	780	650	560	
Flow rate on manifold rail	[l/min]	560	580		520	480	480	680	700	700	620	560	
<b>Switching time</b>													
VUVG-...	On/off	[ms]	9/25			12/18			14/22	–	13/40	12/40	
	Changeover	[ms]	–										
VUVG-...-P1	On/off		11/18			14/13			16/16	–	12/26	14/24	
	Changeover		–										
Pneumatic port	1, 2, 3, 4, 5		G1/8										
	12/14		M5										
Certificate-issuing authority	VUVG-...-P1	UL MH19482											
Certification	VUVG-...	RCM											
	VUVG-...	c UL us - Recognized (OL)											
	VUVG-...-P1												

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

## Datasheet

General technical data VUVG-L			T32-A	T32-M	M52-A	B52	M52-M	P53
Valve function								
Product weight	VUVG-... [g]		89	80	78	89	70	89
	VUVG-...-P1 [g]		65	56	66	65	58	65
Certification for VUVG-...			c UL us - Recognized (OL) RCM					
<b>CE marking (see declaration of conformity)<sup>1)</sup></b>								
VUVG-...			To EU EMC Directive					
VUVG-...-P1			To EU Low Voltage Directive					
Corrosion resistance class CRC2)			2					
Certificate-issuing authority	VUVG-...-F1A		UL MH19482					

1) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/... d Support/Downloads](http://www.festo.com/catalogue/...d%20Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>2)</sup>	M52-A <sup>1)</sup>	B52	M52-M <sup>2)</sup>	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External VUVG-...	[MPa]	0.15 ... 1	-0.09 ... 1			-0.09 ... 0.8	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure <sup>3)</sup>	Internal	[MPa]	0.15 ... 0.8	0.35 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External VUVG-...	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	VUVG-...-F1A	[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	0.3 ... 0.8
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
Ambient temperature	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1		-5 ... +50 for mounting on manifold rail, -5 ... +60					
Temperature of medium	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1		-5 ... +50, for mounting on manifold rail, -5 ... +60					
Cleanroom class			ISO class 5					

1) Pneumatic spring

2) Mechanical spring

3) Minimum pilot pressure 50% of operating pressure

## Datasheet

Electrical data			
Electrical connection	VUVG-...		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
	VUVG-...-P1		Via electric pilot valve
	VUVG-...-W1		Connection diagram H, horizontal connection, 2-pin, cable with open end
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Safety characteristics			
Max. positive test pulse with logic 0		[µs]	700
Max. negative test pulse with logic 1		[µs]	900
Shock resistance			Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistant			Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

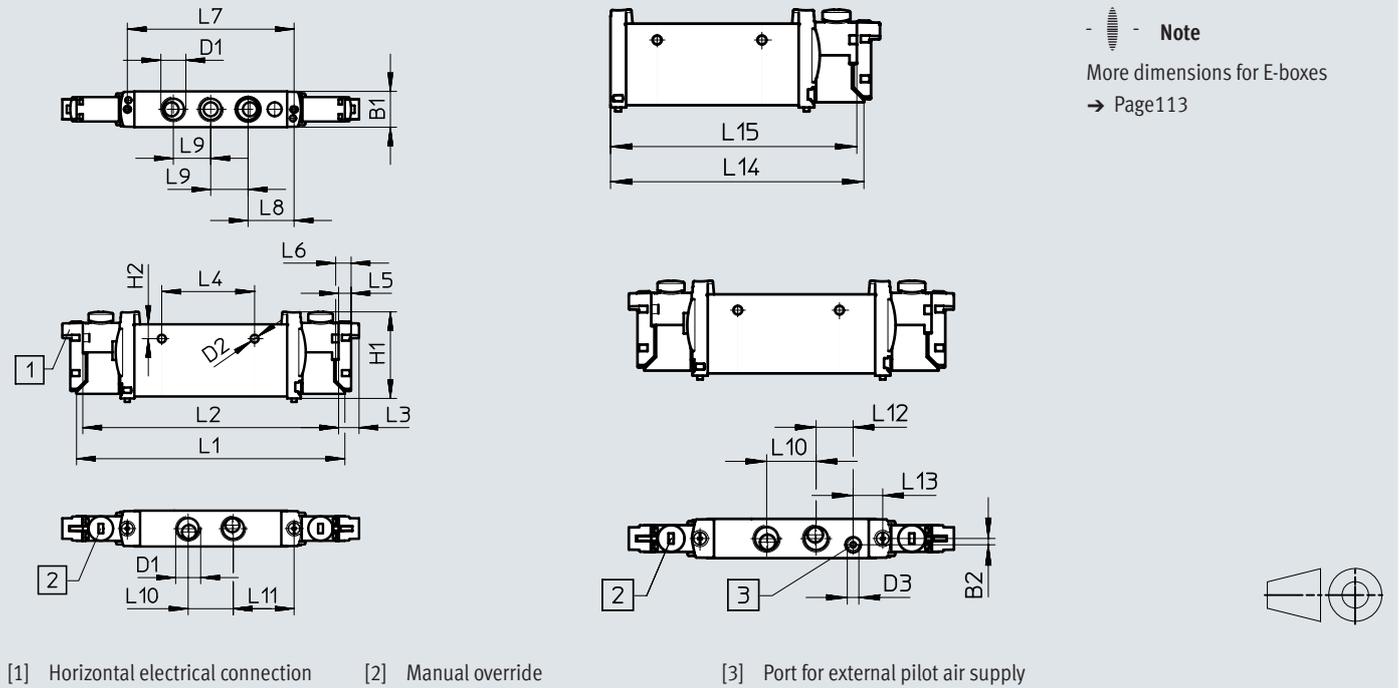
Information on materials			
Housing			Wrought aluminium alloy
Seals			HNBR, NBR
Note on materials			RoHs-compliant
LABS (PWIS) conformity			VDMA24364-B1/B2-L

Datasheet

Dimensions VUVG

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve



Type	B1	B2	D1	D2 ∅	D3	H1	H2	L1	L2	L3	L4
VUVG-L14 ....G18...	14.4	2.3	G1/8	3.2	M5	34.8	5.8	107	102	8	37
VUVG-S14 ....G18...											

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15
VUVG-L14 ....G18...	4.85	6.2	66.5	18.35	14.9	18	24.3	13.5	10.8	89.4	87
VUVG-S14 ....G18...											

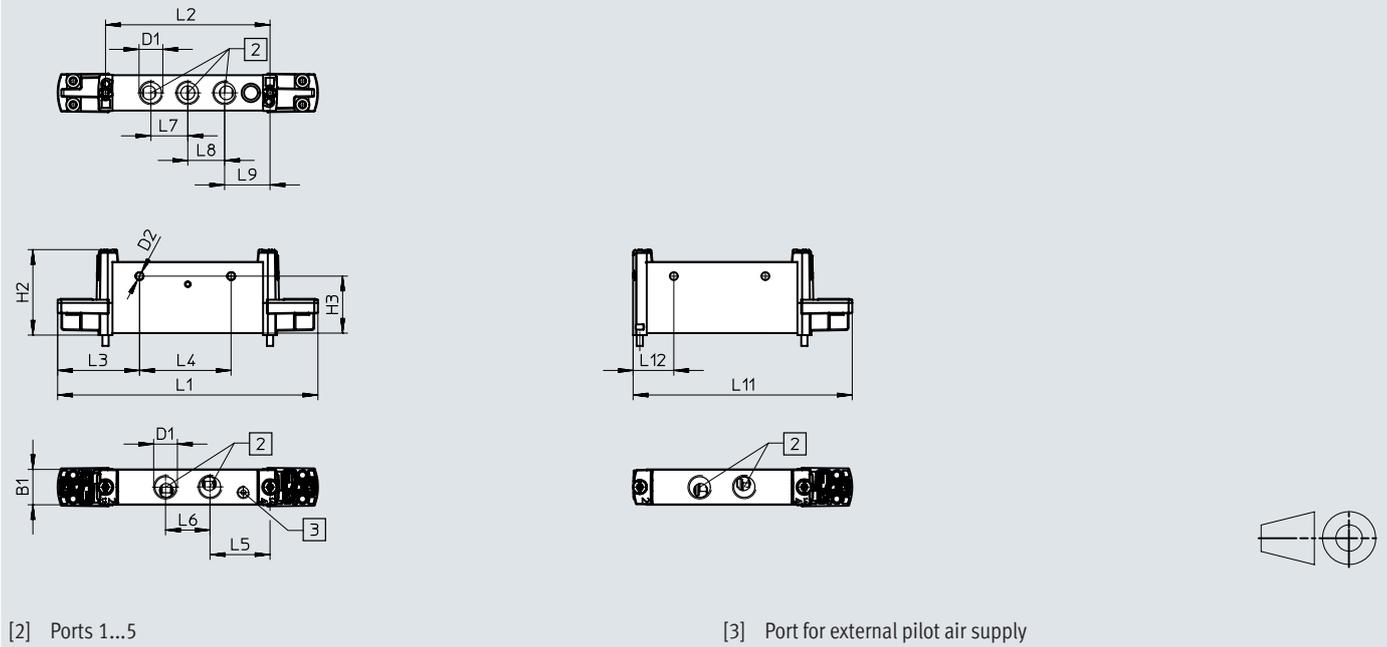
Datasheet

Dimensions VUVG-...-P1

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve

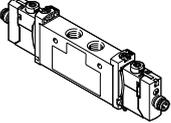
5/2-way valve, single solenoid

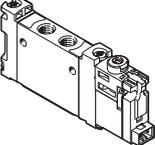


Type	B1	D1	D2 ∅	H2	H3	L1	L2	L3	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L14 -...-P1	14.4	G1/8	3.2	34.8	23.2	105.2	66.5	33.1	37	24.3	18	14.9	14.9	18.4	88.6	16.5

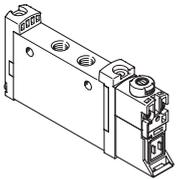
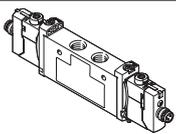
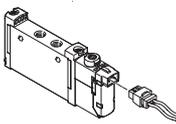
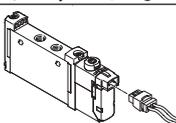
## Ordering data

### ★ Core Range

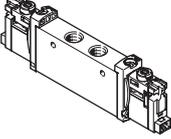
Ordering data	Description	Part no.	Type
<b>In-line valve G1/8, with E-box R8</b>			
	<b>5/3-way valve</b>		
	Internal pilot air supply	Mid-position closed, mechanical spring return	<b>574231</b>

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/8, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	<b>566496</b>	<b>VUVG-L14-T32-AT-G18-1P3</b>
		Normally open, pneumatic spring return	<b>566497</b>	<b>VUVG-L14-32U-AT-G18-1P3</b>
		1x normally open, 1x normally closed, pneumatic spring return	<b>566498</b>	<b>VUVG-L14-T32H-AT-G18-1P3</b>
		Normally closed, mechanical spring return	<b>574368</b>	<b>VUVG-L14-T32C-MT-G18-1P3</b>
		Normally open, mechanical spring return	<b>574369</b>	<b>VUVG-L14-T32U-MT-G18-1P3</b>
		1x normally open, 1x normally closed, mechanical spring return	<b>574370</b>	<b>VUVG-L14-T32H-MT-G18-1P3</b>
	External pilot air supply	Normally closed, pneumatic spring return	<b>566505</b>	<b>VUVG-L14-T32C-AZT-G18-1P3</b>
		Normally open, pneumatic spring return	<b>566506</b>	<b>VUVG-L14-T32U-AZT-G18-1P3</b>
		1x normally open, 1x normally closed, pneumatic spring return	<b>566507</b>	<b>VUVG-L14-T32H-AZT-G18-1P3</b>
		Normally closed, mechanical spring return	<b>574372</b>	<b>VUVG-L14-T32C-MZT-G18-1P3</b>
		Normally open, mechanical spring return	<b>574373</b>	<b>VUVG-L14-T32U-MZT-G18-1P3</b>
		Normally closed, mechanical spring return	<b>574374</b>	<b>VUVG-L14-T32H-MZT-G18-1P3</b>
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	<b>566499</b>	<b>VUVG-L14-M52-AT-G18-1P3</b>
		Mechanical spring return	<b>574371</b>	<b>VUVG-L14-M52-MT-G18-1P3</b>
	External pilot air supply	Pneumatic spring return	<b>566508</b>	<b>VUVG-L14-M52-AZT-G18-1P3</b>
		Mechanical spring return	<b>574375</b>	<b>VUVG-L14-M52-MZT-G18-1P3</b>
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		<b>566500</b>	<b>VUVG-L14-B52-T-G18-1P3</b>
External pilot air supply		<b>566509</b>	<b>VUVG-L14-B52-ZT-G18-1P3</b>	

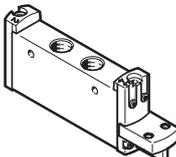
## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/8, without E-box</b>				
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	566501	VUVG-L14-P53C-T-G18-1P3
		Mid-position exhausted, mechanical spring return	566502	VUVG-L14-P53E-T-G18-1P3
		Mid-position pressurised, mechanical spring return	566503	VUVG-L14-P53U-T-G18-1P3
	External pilot air supply	Mid-position closed, mechanical spring return	566510	VUVG-L14-P53C-ZT-G18-1P3
		Mid-position exhausted, mechanical spring return	566511	VUVG-L14-P53E-ZT-G18-1P3
Mid-position pressurised, mechanical spring return		566512	VUVG-L14-P53U-ZT-G18-1P3	
<b>In-line valve G1/8, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	574226	VUVG-L14-T32C-AT-G18-1R8L
		Normally open, pneumatic spring return	574227	VUVG-L14-T32U-AT-G18-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	574228	VUVG-L14-T32H-AT-G18-1R8L
		Normally closed, mechanical spring return	8031504	VUVG-L14-T32C-MT-G18-1R8L
		Normally open, mechanical spring return	8031505	VUVG-L14-T32U-MT-G18-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031506	VUVG-L14-T32H-MT-G18-1R8L
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	574229	VUVG-L14-M52-AT-G18-1R8L
		Mechanical spring return	8031508	VUVG-L14-M52-MT-G18-1R8L
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		574230	VUVG-L14-B52-T-G18-1R8L
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position exhausted, mechanical spring return	574233	VUVG-L14-P53E-T-G18-1R8L	
	Mid-position pressurised, mechanical spring return	574232	VUVG-L14-P53U-T-G18-1R8L	
<b>In-line valve G1/8, with E-box H2</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	577321	VUVG-L14-T32C-AT-G18-1H2L-W1
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	576256	VUVG-L14-M52-AT-G18-1H2L-W1
		Mechanical spring return	578164	VUVG-L14-M52-MT-G18-1H2L-W1
<b>5/2-way valve, double solenoid</b>				
Internal pilot air supply		577319	VUVG-L14-B52-T-G18-1H2L-W1	
<b>Semi in-line valve G1/8, with E-box H2</b>				
<b>5/2-way valve, single solenoid</b>				
	Internal pilot air supply	Pneumatic spring return	577325	VUVG-S14-M52-AT-G18-1H2L-W1

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/8, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, mechanical spring return	8164552	VUVG-L14-T32C-MT-G18-1H2L-F1A
		Normally open, pneumatic spring return	8164553	VUVG-L14-T32U-AT-G18-1H2L-F1A
		Normally open, mechanical spring return	8164554	VUVG-L14-T32U-MT-G18-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8164555	VUVG-L14-T32H-AT-G18-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164556	VUVG-L14-T32H-MT-G18-1H2L-F1A
	External pilot air supply	Normally closed, pneumatic spring return	8164561	VUVG-L14-T32C-AZT-G18-1H2L-F1A
		Normally closed, mechanical spring return	8164562	VUVG-L14-T32C-MZT-G18-1H2L-F1A
		Normally open, pneumatic spring return	8164563	VUVG-L14-T32U-AZT-G18-1H2L-F1A
		Normally open, mechanical spring return	8164564	VUVG-L14-T32U-MZT-G18-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8164565	VUVG-L14-T32H-AZT-G18-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8164566	VUVG-L14-T32H-MZT-G18-1H2L-F1A
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Mechanical spring return	8164557	VUVG-L14-M52-MT-G18-1H2L-F1A
	External pilot air supply	Pneumatic spring return	8164567	VUVG-L14-M52-AZT-G18-1H2L-F1A
		Mechanical spring return	8164568	VUVG-L14-M52-MZT-G18-1H2L-F1A
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8164569	VUVG-L14-B52-ZT-G18-1H2L-F1A
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed	8164558	VUVG-L14-P53C-T-G18-1H2L-F1A
Mid-position exhausted		8164559	VUVG-L14-P53E-T-G18-1H2L-F1A	
Mid-position pressurised		8164560	VUVG-L14-P53U-T-G18-1H2L-F1A	
External pilot air supply	Mid-position closed	8164570	VUVG-L14-P53C-ZT-G18-1H2L-F1A	
	Mid-position exhausted	8164571	VUVG-L14-P53E-ZT-G18-1H2L-F1A	
	Mid-position pressurised	8164572	VUVG-L14-P53U-ZT-G18-1H2L-F1A	

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/8, to ISO 15218</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8033523	VUVG-L14-T32C-A-G18-P1
		Normally open, pneumatic spring return	8033524	VUVG-L14-T32U-A-G18-P1
		1x normally open, 1x normally closed, pneumatic spring return	8033525	VUVG-L14-T32H-A-G18-P1
		Normally closed, mechanical spring return	8033526	VUVG-L14-T32C-M-G18-P1
		Normally open, mechanical spring return	8033527	VUVG-L14-T32U-M-G18-P1
		1x normally open, 1x normally closed, mechanical spring return	8033528	VUVG-L14-T32H-M-G18-P1
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8033529	VUVG-L14-M52-A-G18-P1
		Mechanical spring return	8033530	VUVG-L14-M52-M-G18-P1
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply	–	8033531	VUVG-L14-B52-G18-P1
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	8033532	VUVG-L14-P53C-G18-P1
Mid-position exhausted, mechanical spring return		8033533	VUVG-L14-P53E-G18-P1	
Mid-position pressurised, mechanical spring return		8033534	VUVG-L14-P53U-G18-P1	

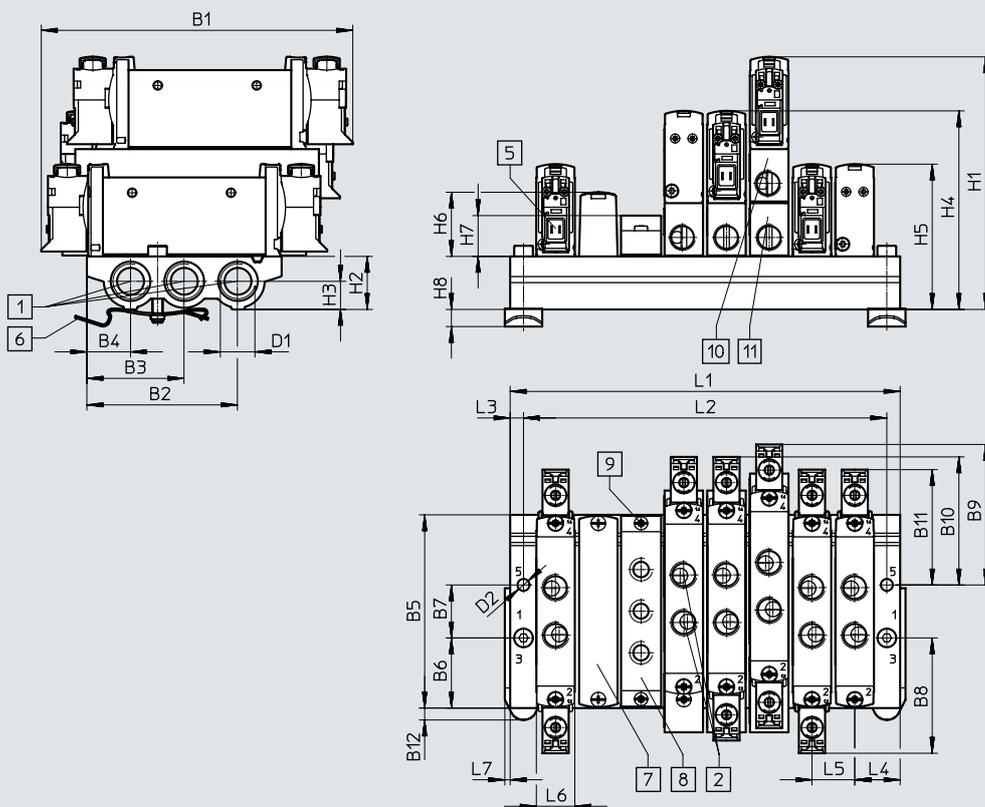
## Manifold assembly

### In-line valves for manifold assembly



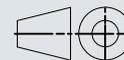
### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



 **Note**  
More dimensions for E-boxes  
→ Page 113

- [1] Ports 1, 3 and 5: G1/4 (at both ends)
- [2] Ports 1, 2, 3, 4 and 5 on the valve: G1/8
- [5] Electrical connection for E-boxes and accessories
- [6] DIN rail mounting (two M4x25 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate, ports 1, 3 and 5: G1/8
- [9] Valves/cover plate mounting on manifold rail: M2.5 thread
- [10] Vertical pressure supply plate
- [11] Vertical pressure exhaust plate

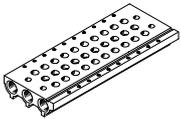


Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
VABM-L1-14S-G14	116.6	56.6	36.5	16.4	72.9	26.5	20	43.5	53.1	48.3	43.5	4.5	G1/4	4.5

Type	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABM-L1-14S-G14	95.3	20	10.6	74.9	54.8	23.9	15.4	6.5	5	17	16	14.5	2

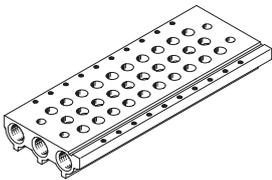
Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	50	66	82	98	114	130	146	162	178	210	242	274	306
L2	40	56	72	88	104	120	136	152	168	200	232	264	296
VABM weight [g]	118	159	200	241	282	323	364	405	446	528	610	692	938

## Ordering data

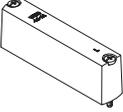
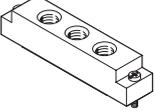
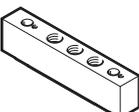
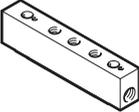
Technical data – Manifold rails								
	Connection 1, 3, 5	CRC	Material <sup>2)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
				[MPa]	[bar]	Valve	DIN rail	Wall
	G1/4	2 <sup>1)</sup>	Wrought aluminium alloy	0.15 ... 0.8	1.5 ... 8	0.65	1.5	3

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail			
	Description	Part no.	Type
<b>Manifold rail for in-line valves (manifold assembly)</b>			
	For size G1/8	2 valve positions	566618 VABM-L1-14S-G14-2
		3 valve positions	566619 VABM-L1-14S-G14-3
		4 valve positions	566620 VABM-L1-14S-G14-4
		5 valve positions	566621 VABM-L1-14S-G14-5
		6 valve positions	566622 VABM-L1-14S-G14-6
		7 valve positions	566623 VABM-L1-14S-G14-7
		8 valve positions	566624 VABM-L1-14S-G14-8
		9 valve positions	566625 VABM-L1-14S-G14-9
		10 valve positions	566626 VABM-L1-14S-G14-10
		12 valve positions	566627 VABM-L1-14S-G14-12
		14 valve positions	566628 VABM-L1-14S-G14-14
		16 valve positions	566629 VABM-L1-14S-G14-16

## Ordering data

Ordering data – Accessories		Description	Part no.	Type
Datasheets → Internet: vabb				
<b>Cover plate</b>		For valve position on manifold rail, including screws and seal	<b>569989</b>	<b>VABB-L1-14</b>
				
Datasheets → Internet: vabd				
<b>Separator</b>		For creating pressure zones	<b>569996</b>	<b>VABD-10-B</b>
				
Datasheets → Internet: vabf				
<b>Supply plate</b>		For valve position on manifold rail, including screws and seal	<b>569993</b>	<b>VABF-L1-14-P3A4-G18</b>
				
Datasheets → Internet: vabd				
<b>Seals for in-line valves</b>				
	<b>In-line valves VUVG-LK</b>			
	For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	<b>8043720</b> <b>VABD-L1-14XK-S-G18-S</b>
			Suitable for battery manufacturing	<b>8168886</b> <b>VABD-L1-14XK-S-G18-F1A</b>
	<b>In-line valves VUVG-L</b>			
For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	–	<b>566675</b> <b>VABD-L1-14X-S-G18</b>	
		Suitable for battery manufacturing	<b>8168589</b> <b>VABD-L1-14X-S-G18-F1A</b>	
Datasheets → Internet: vabf				
<b>Vertical pressure supply plate</b>				
	Pneumatic connection 1: G1/8	Terminal code CP	<b>574593</b>	<b>VABF-L1-P3A3-G18</b>
Datasheets → Internet: vabf				
<b>Vertical pressure exhaust plate</b>				
	Pneumatic connection 3, 5: G1/8	Terminal code CR	<b>574595</b>	<b>VABF-L1-P7A13-G18</b>

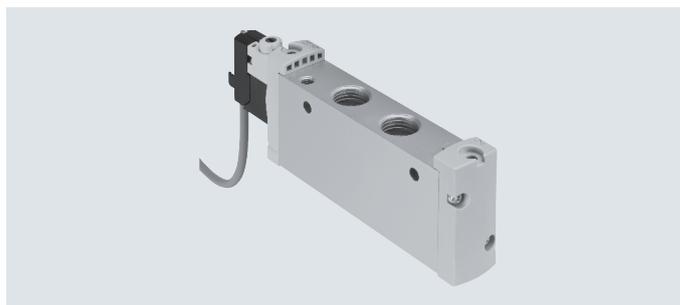
## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 18 mm
-  - Flow rate  
780 ... 1380 l/min
-  - Voltage  
5, 12 and 24 V DC  
24, 110 and 230 V AC
-  - Voltage VUVG-...-P1  
12 and 24 V DC  
24, 110 and 230 V AC



General technical data VUVG-L												
Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Stable position	Monostable							Bistable		Monostable		
Pneumatic spring return	Yes			No			Yes <sup>5)</sup>	–	No	–		
Mechanical spring return	No			Yes			Yes <sup>5)</sup>	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Size [mm]	18											
Design	Piston spool											
Sealing principle	Soft											
Actuation type	Electrical											
Type of control	Piloted											
Pilot air supply	Internal/external											
Exhaust air function	Can be throttled											
Manual override	VUVG-...			Choice of non-detenting, covered, non-detenting/detenting or detenting								
	VUVG-...-P1			Non-detenting, non-detenting/detenting								
Type of mounting	Optionally via through-holes <sup>6)</sup> or on manifold rail											
Mounting position	Any											
Nominal width [mm]	5.7						6.9	7.3	6.9	6.5	6.3	
Standard nominal flow rate [l/min]	880	970	950	870	990	920	1150	1380	1300	1200	1000	910
Flow rate on manifold rail	780	980	820	780	960	820	1300	1370	1300	1180	1220	1050
<b>Switching time</b>												
VUVG-...	On/off [ms]	13/27			15/22			15/31	–	10/45	15/48	
	Changeover [ms]	–			–			–	11	–	29	
VUVG-...P1	On/off [ms]	13/18			16/15			16/22	–	14/26	15/32	
	Changeover [ms]	–			–			–	12	–	21	
Pneumatic port	1, 2, 3, 4, 5	G1/4										
	12/14	M5										
Product weight	VUVG-... [g]	164			164			154	164	154	160	
	VUVG-...-P1 [g]	140			140			142	140	142	136	
Certificate-issuing authority	VUVG-...-P1			UL MH19482								
Certification	VUVG-...			RCM								
	VUVG-...			c UL us - Recognized (OL)								
	VUVG-...-P1											
<b>CE marking (see declaration of conformity)<sup>7)</sup></b>												
VUVG-...			To EU EMC Directive									
VUVG-...-P1			To EU Low Voltage Directive									
Corrosion resistance class CRC8)			2									

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by inserting spacers.

7) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/...d/Support/Downloads](http://www.festo.com/catalogue/...d/Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

8) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>3)</sup>	M52-R <sup>2)</sup>	B52	M52-M <sup>3)</sup>	P53
Valve function								
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]					
Note on the operating/pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External VUVG-...	[MPa]	0.15 ... 1	-0.09 ... 1				
		[bar]	1.5 ... 10	-0.9 ... 10				
Pilot pressure <sup>4)</sup>		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail, -5 ... +60					
Temperature of medium	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail, -5 ... +60					
Cleanroom class			ISO class 5					

- 1) Pneumatic spring
- 2) Mixed, pneumatic/mechanical spring
- 3) Mechanical spring
- 4) Minimum pilot pressure 50% of operating pressure

Electrical data			
Electrical connection	VUVG-...		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
	VUVG-...-P1		Via electric pilot valve
	VUVG-...-W1		Connection diagram H, horizontal connection, 2-pin, cable with open end
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
		[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
<b>Degree of protection to EN 60529</b>			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Safety characteristics		
Max. positive test pulse with logic 0	[µs]	700
Max. negative test pulse with logic 1	[µs]	900
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistant		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

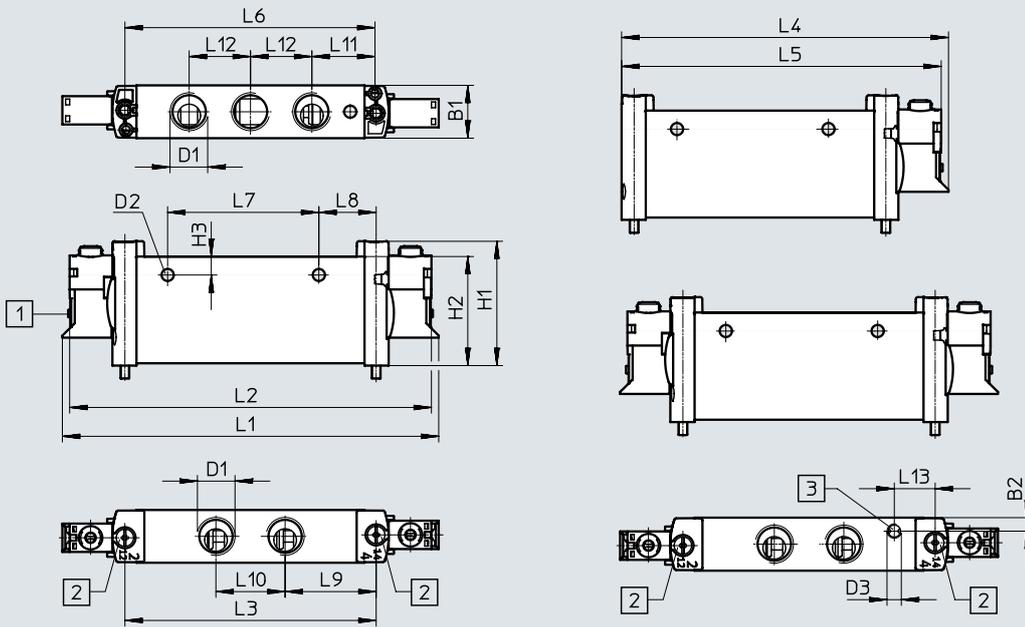
Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

Datasheet

Dimensions VUVG-...

2x 3/2-way, 5/2-way and 5/3-way valve

Download CAD data → [www.festo.com](http://www.festo.com)



**Note**  
More dimensions for E-boxes  
→ Page 113

- [1] Electrical connection without E-box
- [2] Retaining screw
- [3] Port for external pilot air supply

Type	B1	B2	D1	D2 ∅	D3	H1	H2	H3	L1	L2	L3
VUVG-L18-...	18.3	4.5	G1/4	4.2	M5	43.1	37.8	6.4	129.4	124.4	86.4
VUVG-S18-...											

Type	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13
VUVG-L18-...	112.2	109.7	86	52	19.7	31.3	23.8	21.7	21.1	14
VUVG-S18-...										

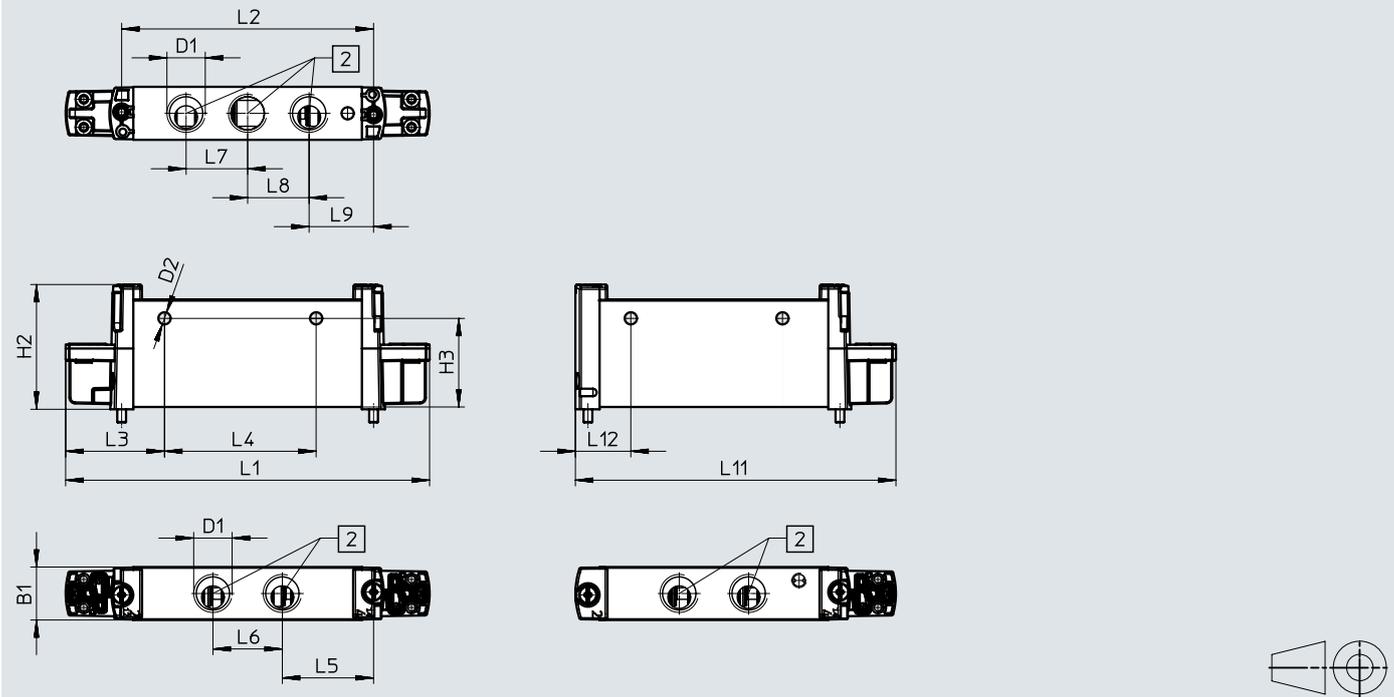
Datasheet

Dimensions VUVG-...-P1

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2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid



[2] Ports 1... 5

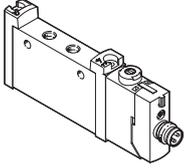
Type	B1	D1	D2	H2	H3	L1	L2	L3
VUVG-L18-...-P1	18.3	G1/4	∅ 4.2	43.1	30.6	124.8	86.4	33.9

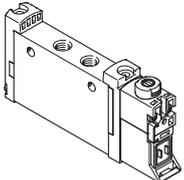
  

Type	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L18-...-P1	52	31.3	23.8	21.1	21.1	22.1	109.9	19

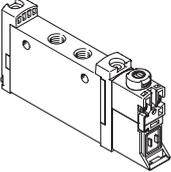
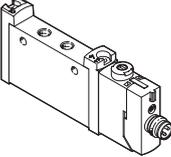
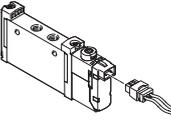
## Ordering data

## ★ Core Range

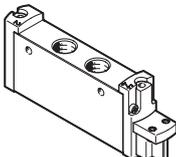
Ordering data		Description	Part no.	Type
<b>In-line valve G1/4, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8031525	VUVG-L18-T32C-AT-G14-1R8L
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	8031531	VUVG-L18-M52-RT-G14-1R8L
		Mechanical spring return	8031532	VUVG-L18-M52-MT-G14-1R8L
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position closed, mechanical spring return	8031534	VUVG-L18-P53C-T-G14-1R8L	

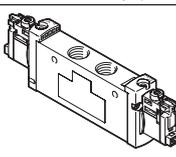
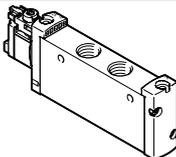
Ordering data		Description	Part no.	Type
<b>In-line valve G1/4, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	574422	VUVG-L18-T32C-AT-G14-1P3
		Normally open, pneumatic spring return	574423	VUVG-L18-T32U-AT-G14-1P3
		1x normally open, 1x normally closed, pneumatic spring return	574424	VUVG-L18-T32H-AT-G14-1P3
		Normally closed, mechanical spring return	574425	VUVG-L18-T32C-MT-G14-1P3
		Normally open, mechanical spring return	574426	VUVG-L18-T32U-MT-G14-1P3
		1x normally open, 1x normally closed, mechanical spring return	574427	VUVG-L18-T32H-MT-G14-1P3
	External pilot air supply	Normally closed, mechanical spring return	574434	VUVG-L18-T32C-MZT-G14-1P3
		Normally open, mechanical spring return	574435	VUVG-L18-T32U-MZT-G14-1P3
		1x normally open, 1x normally closed, mechanical spring return	574436	VUVG-L18-T32H-MZT-G14-1P3
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	574428	VUVG-L18-M52-RT-G14-1P3
		Mechanical spring return	574429	VUVG-L18-M52-MT-G14-1P3
	External pilot air supply	Mechanical spring return	574438	VUVG-L18-M52-MZT-G14-1P3
		Pneumatic/mechanical spring return	574437	VUVG-L18-M52-RZT-G14-1P3
<b>5/2-way valve, double solenoid</b>				
Internal pilot air supply		574430	VUVG-L18-B52-T-G14-1P3	
External pilot air supply		574439	VUVG-L18-B52-ZT-G14-1P3	

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/4, without E-box</b>				
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position closed, mechanical spring return	574431	VUVG-L18-P53C-T-G14-1P3
		Mid-position exhausted, mechanical spring return	574432	VUVG-L18-P53E-T-G14-1P3
		Mid-position pressurised, mechanical spring return	574433	VUVG-L18-P53U-T-G14-1P3
	External pilot air supply	Mid-position closed, mechanical spring return	574440	VUVG-L18-P53C-ZT-G14-1P3
		Mid-position exhausted, mechanical spring return	574441	VUVG-L18-P53E-ZT-G14-1P3
Mid-position pressurised, mechanical spring return		574442	VUVG-L18-P53U-ZT-G14-1P3	
<b>In-line valve G1/4, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally open, pneumatic spring return	8031526	VUVG-L18-T32U-AT-G14-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	8031527	VUVG-L18-T32H-AT-G14-1R8L
		Normally closed, mechanical spring return	8031528	VUVG-L18-T32C-MT-G14-1R8L
		Normally open, mechanical spring return	8031529	VUVG-L18-T32U-MT-G14-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031530	VUVG-L18-T32H-MT-G14-1R8L
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply	8031533	VUVG-L18-B52-T-G14-1R8L	
	<b>5/3-way valve</b>			
	Internal pilot air supply	Mid-position exhausted, mechanical spring return	8031535	VUVG-L18-P53E-T-G14-1R8L
Mid-position pressurised, mechanical spring return		8031536	VUVG-L18-P53U-T-G14-1R8L	
<b>In-line valve G1/4, with E-box H2</b>				
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	578823	VUVG-L18-M52-RT-G14-1H2L-W1

## Ordering data

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/4, to ISO 15218</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8033547	VUVG-L18-T32C-A-G14-P1
		Normally open, pneumatic spring return	8033548	VUVG-L18-T32U-A-G14-P1
		1x normally open, 1x normally closed, pneumatic spring return	8033549	VUVG-L18-T32H-A-G14-P1
		Normally closed, mechanical spring return	8033550	VUVG-L18-T32C-M-G14-P1
		Normally open, mechanical spring return	8033551	VUVG-L18-T32U-M-G14-P1
		1x normally open, 1x normally closed, mechanical spring return	8033552	VUVG-L18-T32H-M-G14-P1
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic/mechanical spring return	8033553	VUVG-L18-M52-R-G14-P1
		Mechanical spring return	8033554	VUVG-L18-M52-M-G14-P1
	<b>5/2-way valve, double solenoid</b>			
	Internal pilot air supply		8033555	VUVG-L18-B52-G14-P1
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position closed, mechanical spring return	8033556	VUVG-L18-P53C-G14-P1	
	Mid-position exhausted, mechanical spring return	8033557	VUVG-L18-P53E-G14-P1	
	Mid-position pressurised, mechanical spring return	8033558	VUVG-L18-P53U-G14-P1	

Ordering data	Description	Part no.	Type	
<b>In-line valve G1/4, for battery manufacturing</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8172829	VUVG-L18-T32C-AT-G14-1H2L-F1A
		Normally closed, mechanical spring return	8172830	VUVG-L18-T32C-MT-G14-1H2L-F1A
		Normally open, pneumatic spring return	8172831	VUVG-L18-T32U-AT-G14-1H2L-F1A
		Normally closed, mechanical spring return	8172832	VUVG-L18-T32U-MT-G14-1H2L-F1A
		1x normally open, 1x normally closed, pneumatic spring return	8172833	VUVG-L18-T32H-AT-G14-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8172834	VUVG-L18-T32H-MT-G14-1H2L-F1A
	External pilot air supply	Normally closed, mechanical spring return	8172841	VUVG-L18-T32C-MZT-G14-1H2L-F1A
		Normally open, pneumatic spring return	8172842	VUVG-L18-T32U-MZT-G14-1H2L-F1A
		1x normally open, 1x normally closed, mechanical spring return	8172843	VUVG-L18-T32H-MZT-G14-1H2L-F1A
		<b>5/2-way valve, single solenoid</b>		
		Internal pilot air supply	Pneumatic/mechanical spring return	8172835
Mechanical spring return			8172836	VUVG-L18-M52-MT-G14-1H2L-F1A
External pilot air supply		Pneumatic/mechanical spring return	8172844	VUVG-L18-M52-RZT-G14-1H2L-F1A
		Mechanical spring return	8172845	VUVG-L18-M52-MZT-G14-1H2L-F1A
<b>5/2-way valve, double solenoid</b>				
Internal pilot air supply		8172837	VUVG-L18-B52-T-G14-1H2L-F1A	
External pilot air supply		8172846	VUVG-L18-B52-ZT-G14-1H2L-F1A	
<b>5/3-way valve</b>				
Internal pilot air supply	Mid-position closed	8172838	VUVG-L18-P53C-T-G14-1H2L-F1A	
	Mid-position exhausted	8172839	VUVG-L18-P53E-T-G14-1H2L-F1A	
	Mid-position pressurised	8172840	VUVG-L18-P53U-T-G14-1H2L-F1A	
External pilot air supply	Mid-position closed	8172847	VUVG-L18-P53C-ZT-G14-1H2L-F1A	
	Mid-position exhausted	8172848	VUVG-L18-P53E-ZT-G14-1H2L-F1A	
	Mid-position pressurised	8172849	VUVG-L18-P53U-ZT-G14-1H2L-F1A	

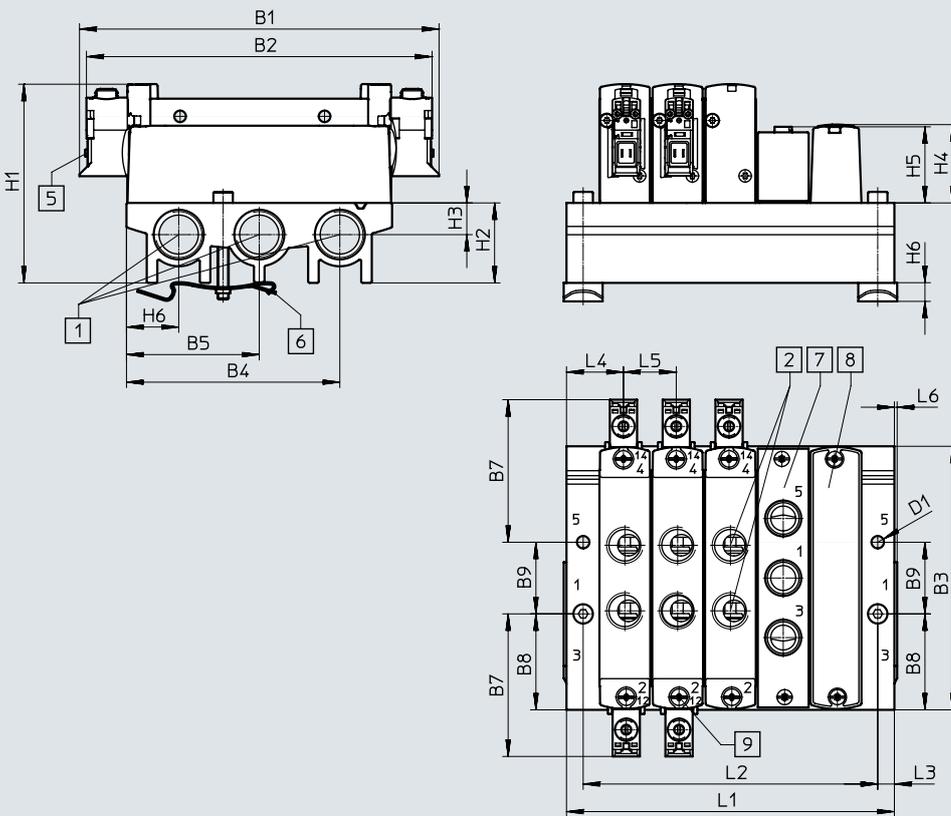
## Manifold assembly

In-line valves for  
Manifold assembly



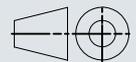
### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



**Note**  
More dimensions for E-boxes  
→ Page113

- [1] Ports 1, 3 and 5: G3/8 (at both ends)
- [2] Ports 2 and 4: G1/4
- [5] Electrical connection for E-boxes and accessories
- [6] DIN rail mounting (two M4x35 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate, ports 1, 3 and 5: G1/4
- [9] Valves/cover plate mounting on manifold rail: M3 thread

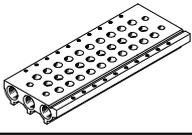


Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	D1
VABM-L1-18S-G38	129.4	124.4	95.6	76.8	47.8	18.8	51.7	34.8	26	4.5

Type	H1	H2	H3	H4	H5	H6	L3	L4	L5	L6
VABM-L1-18S-G38	72.1	29	11.5	28.4	27.6	6.5	6	20.5	19	1

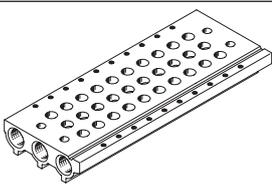
Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	61	80	99	118	137	156	175	194	213	251	289	327
L2	49	68	87	106	125	144	163	182	201	239	277	315
VABM weight [g]	118	159	200	241	282	323	364	405	446	528	610	692

## Ordering data

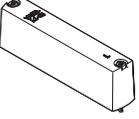
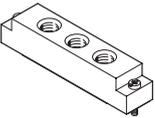
Technical data – Manifold rails								
	Connection	CRC	Material <sup>2)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	1, 3, 5			[MPa]	[bar]	Valve	DIN rail	Wall
	G3/8	2 <sup>1)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	1.18	1.5	3

1) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

2) Information on materials: RoHS-compliant.

Ordering data – Manifold rail				
	Description		Part no.	Type
<b>Manifold rail for in-line valve</b>				
	For size G1/4	2 valve positions	574455	VABM-L1-18S-G38-2
		3 valve positions	574456	VABM-L1-18S-G38-3
		4 valve positions	574457	VABM-L1-18S-G38-4
		5 valve positions	574458	VABM-L1-18S-G38-5
		6 valve positions	574459	VABM-L1-18S-G38-6
		7 valve positions	574460	VABM-L1-18S-G38-7
		8 valve positions	574461	VABM-L1-18S-G38-8
		9 valve positions	574462	VABM-L1-18S-G38-9
		10 valve positions	574463	VABM-L1-18S-G38-10
		12 valve positions	574464	VABM-L1-18S-G38-12
		14 valve positions	574465	VABM-L1-18S-G38-14
		16 valve positions	574466	VABM-L1-18S-G38-16

## Ordering data

Ordering data – Accessories			
	Description	Part no.	Type
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>			
	For valve position on manifold rail, including screws and seal	574482	VABB-L1-18
	For valve position on manifold rail, including screws and seal, suitable for battery manufacturing	8172852	VABB-L1-18-F1A
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>			
	For creating pressure zones	574483	VABD-14-B
	For creating pressure zones, suitable for battery manufacturing	8168590	VABD-14-B-F1A
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>			
	For valve position on manifold rail, including screws and seal	574481	VABF-L1-18-P3A4-G14
	For valve position on manifold rail, including screws and seal, suitable for battery manufacturing	8172851	VABF-L1-18-P3A4-G14-F1A
<b>Seals for in-line valves</b> <span style="float: right;">Datasheets → Internet: vabd</span>			
	For G1/4 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	574479
	For G1/4 in-line valves, suitable for battery manufacturing	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	8172850
			VABD-L1-18X-S-G14
			VABD-L1-18X-S-G14-F1A

 **Note**

Connect supply plate at port 1 with compressed air.  
Reverse operation (pressure at port 3, 5) is not permissible.

## Datasheet

### Function

5/2-way, single solenoid  
5/2-way, double solenoid valve  
5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
80 ... 100 l/min
-  - Voltage  
5, 12 and 24 V DC



General technical data VUVG-B						
Valve function		M52-R	B52	M52-M	P53	
Normal position		–	–	–	C <sup>1)</sup>	U <sup>2)</sup> E <sup>3)</sup>
Stable position		Monostable	Bistable	Monostable	Monostable	
Pneumatic spring return		Yes <sup>4)</sup>	–	No	–	
Mechanical spring return		Yes <sup>4)</sup>	–	Yes	Yes	
Vacuum operation at port 1		Only with external pilot air supply				
Design		Piston spool				
Sealing principle		Soft				
Actuation type		Electrical				
Type of control		Piloted				
Pilot air supply		External, internal; can be selected via sub-base				
Exhaust air function		Can be throttled				
Manual override		Choice of non-detenting, covered, non-detenting/detenting or detenting				
Type of mounting		On manifold rail				
Mounting position		Any				
Nominal width	[mm]	2		1.4	2	
Standard nominal flow rate	[l/min]	100		80	90	
Flow rate on manifold rail M3	[l/min]	100		80	90	
Switching time on/off	[ms]	7/15	–	7/21	8/25	
Switching time changeover	[ms]	–	8	–	14	
Size	[mm]	10				
Connection	1, 3, 5	M7 in manifold rail				
	2, 4	M5 in manifold rail				
	12/14, 82/84	M5 in manifold rail				
Product weight	[g]	38	49	37	49	
Certification		c UL us - Recognized (OL)				
		RCM				
CE marking (see declaration of conformity) <sup>5)</sup>		To EU EMC Directive				
Corrosion resistance class CRC6)		2				

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) Combined reset method

5) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/...d/Support/Downloads](http://www.festo.com/catalogue/...d/Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

6) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			M52-R <sup>1)</sup>	B52	M52-M <sup>2)</sup>	P53
Valve function			M52-R <sup>1)</sup>	B52	M52-M <sup>2)</sup>	P53
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]			
Operating pressure	Internal	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
External	[MPa]	-0.09 ... 1	-0.09 ... 0.8		-0.09 ... 1	
	[bar]	-0.9 ... 10	-0.9 ... 8		-0.9 ... 10	
Pilot pressure	[MPa]	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8		
	[bar]	2.5 ... 8	1.5 ... 8	3 ... 8		
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60			
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60			
Cleanroom class			ISO class 5			

1) Mixed, pneumatic/mechanical spring

2) Mechanical spring

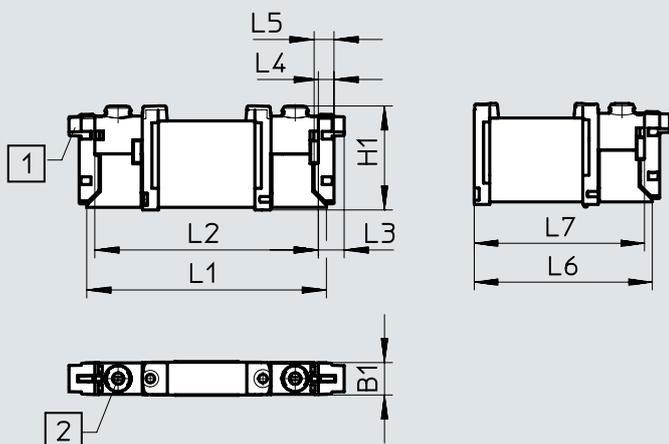
Electrical data			
Electrical connection			Via E-box → page 111
Operating voltage	[V DC]	5, 12 and 24 ±10%	
Power	[W]	1, reduced to 0.35 with holding current reduction	
Duty cycle	[%]	100	
Degree of protection to EN 60529			IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHs-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

### Dimensions

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5/2- and 5/3-way valves



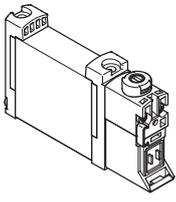
**Note**

More dimensions for E-boxes  
→ Page 113

[1] Vertical electrical connection      [2] Manual override

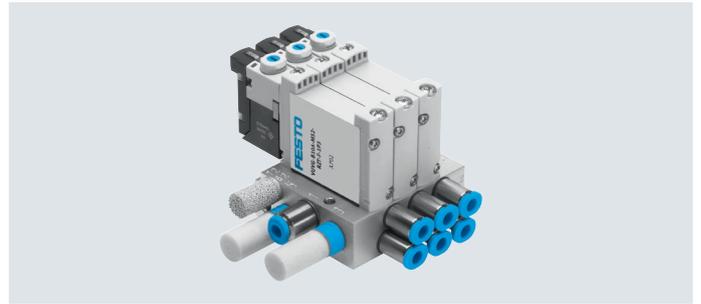
Type	B1	H1	L1	L2	L3	L4	L5	L6	L7
VUVG-B10A-...-F...	10.2	32.5	73.9	68.9	8	4.85	6.15	56.9	54.4

## Ordering data

Ordering data	Description	Part no.	Type	
<b>Sub-base valve M3, without E-box</b>				
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic/mechanical spring return	566448	VUVG-B10A-M52-RZT-F-1P3
		Mechanical spring return	574347	VUVG-B10A-M52-MZT-F-1P3
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		566449	VUVG-B10A-B52-ZT-F-1P3
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	566450	VUVG-B10A-P53C-ZT-F-1P3
		Mid-position exhausted, mechanical spring return	566451	VUVG-B10A-P53E-ZT-F-1P3
		Mid-position pressurised, mechanical spring return	566452	VUVG-B10A-P53U-ZT-F-1P3

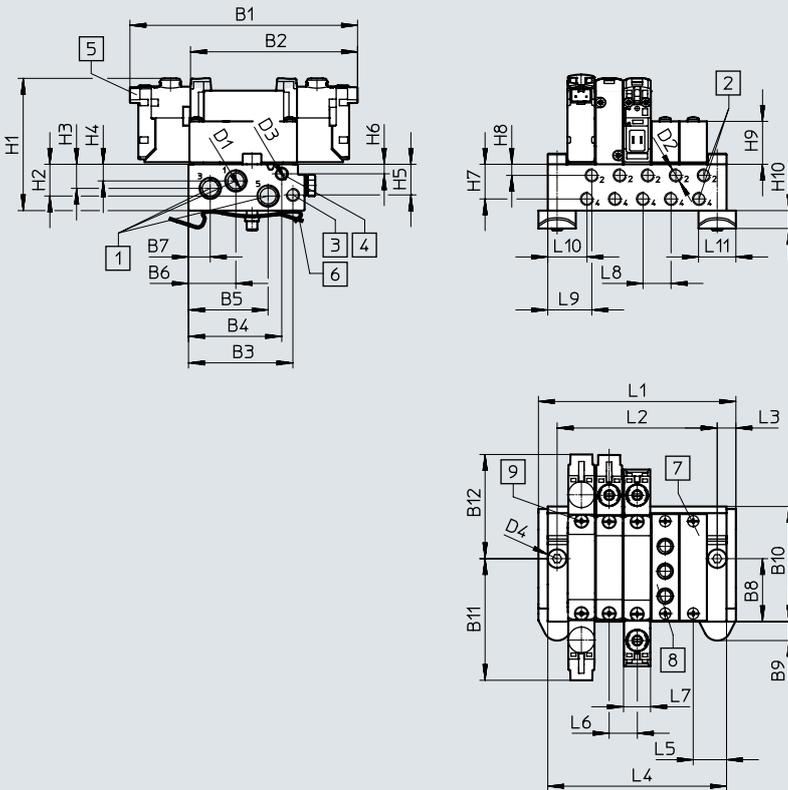
## Manifold assembly

Sub-base valve for  
Manifold assembly  
Connection M5



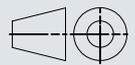
### Dimensions

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 **Note**  
More dimensions for E-boxes  
→ Page 113

- |   |   |  |   |
|---|---|--|---|
| [1] Ports 1, 3 and 5: M7 (at both ends) | [5] Electrical connection for E-boxes and accessories | [6] DIN rail mounting (two M4x25 screws are required for mounting) | [8] Supply plate, ports 1, 3 and 5: M5                      |
| [2] Ports 2, 4: M5                      |   | [7] Cover plate  | [9] Valves/cover plate mounting on manifold rail: M2 thread |
| [3] Ports 12, 14: M5                    |   |  |   |
| [4] Ports 82, 84: M5                    |   |  |   |



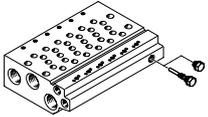
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-10AW-M7	84.9	62.4	39.1	35	29.8	17.8	8.2	24	7.2	43.5	45.8	39.2

Type	D1	D2	D3	D4	D5	H1	H2	H3	H4	H5	H6
VABM-L1-10AW-M7	M7	M5	M5	∅ 4.5	∅ 4	53.1	12	9.1	6.3	11.6	3.6

Type	H7	H8	H9	H10	H15	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-10AW-M7	13.1	4.2	16.2	6.8	1.9	7.5	12.5	10.5	10.2	10.5	17	15.2	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	43.5	54	64.5	75	85.5	97	107.5	117	127.5	148.5	169.5	190.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	36.5	47	57.5	68	78.5	89	99.5	110	120.5	141.5	162.5	183.5
VABM weight [g]	60	78	96	114	132	150	168	186	204	240	276	312

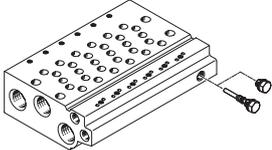
## Ordering data

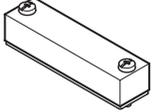
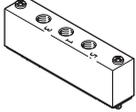
	Connection			CRC	Material <sup>3)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	DIN rail	Wall
	M5	M7	M5	2 <sup>2)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	0.45	1.5	1.5

1) Blanking plugs are included with the manifold rail.

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails		Description	Part no.	Type
<b>Manifold rail for sub-base valve M3</b>				
	For size B10A (M3)	2 valve positions	566546	VABM-L1-10AW-M7-2
		3 valve positions	566547	VABM-L1-10AW-M7-3
		4 valve positions	566548	VABM-L1-10AW-M7-4
		5 valve positions	566549	VABM-L1-10AW-M7-5
		6 valve positions	566550	VABM-L1-10AW-M7-6
		7 valve positions	566551	VABM-L1-10AW-M7-7
		8 valve positions	566552	VABM-L1-10AW-M7-8
		9 valve positions	566553	VABM-L1-10AW-M7-9
		10 valve positions	566554	VABM-L1-10AW-M7-10
		12 valve positions	566555	VABM-L1-10AW-M7-12
14 valve positions	566556	VABM-L1-10AW-M7-14		
16 valve positions	566557	VABM-L1-10AW-M7-16		

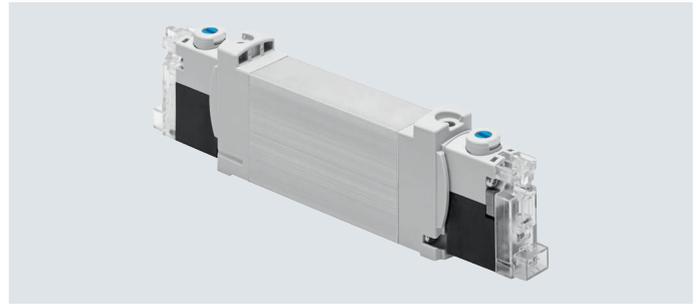
Ordering data – Accessories		Description	Part no.	Type
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>				
	For valve position on manifold rail, including screws and seal	569986	VABB-L1-10A	
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>				
	For creating pressure zones	570872	VABD-4.2-B	
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>				
	For valve position on manifold rail, including screws and seal	569990	VABF-L1-10A-P3A4-M5	
<b>Seals</b> <span style="float: right;">Datasheets → Internet: vabd</span>				
	For sub-base valve M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566671	VABD-L1-10AB-S-M3

## Datasheet

Function  
2x 3/2C  
5/2-way, single solenoid  
5/2-way, double solenoid valve

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
160 l/min
-  - Voltage  
24 V DC



### General technical data VUVG-BK

Valve function	T32-A	M52-A	B52
Normal position	C <sup>1)</sup>	–	–
Stable position	Monostable		Bistable
Pneumatic spring return	Yes	Yes	–
Design	Piston spool		
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Piloted		
Pilot air supply	Internal		
Exhaust air function	Can be throttled		
Manual override	Non-detenting, detenting		
Type of mounting	On manifold rail		
Mounting position	Any		
Standard nominal flow rate	[l/min]	160	160
Switching time on/off	[ms]	12/14	14/17
Switching time changeover	[ms]	–	8
Size	[mm]	10	
Connection	2, 4	M5/M7 in manifold rail	
Product weight	[g]	55	57
Corrosion resistance class (CRC2)	0		
Certificate-issuing authority	UL MH19482		
Certification	c UL us - Recognized (OL)		

1) C = Normally closed

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Safety characteristics

Max. positive test pulse with logic 0	[µs]	1600
Max. negative test pulse with logic 1	[µs]	3000
Shock resistance	Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27	
Vibration resistant	Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6	

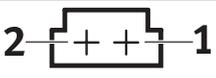
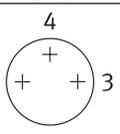
## Datasheet

Operating and environmental conditions			
Valve function		T32-A <sup>1)</sup>	M52-A <sup>1)</sup>
			B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

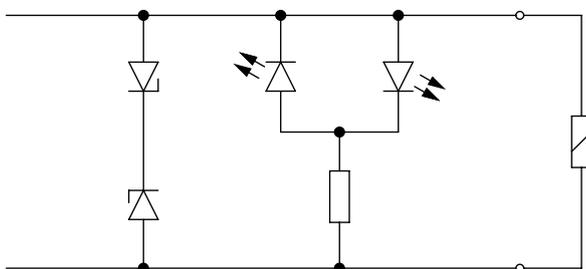
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 111
Operating voltage	[V DC] 24 ±10%
Nominal operating voltage	[V DC] 22
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status indication	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-Zone III

Pin assignment for E-box			
	Pin		Description
<b>Rectangular plug, connection pattern H</b>			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
<b>Round plug, M8, 3-pin</b>			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

### Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

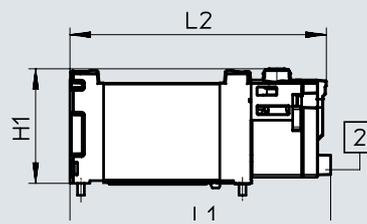
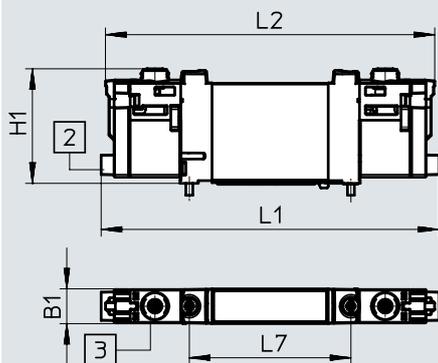
## Datasheet

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way valve, double solenoid

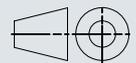
5/2-way valve, single solenoid



- - Note

More dimensions for E-boxes

→ Page 113



[2] Horizontal electrical connection    [3] Manual override

Type	B1	H1	L1	L2	L7
VUVG-BK10-T32C-...	10.2	33.6	98.3	95.8	47
VUVG-BK10-B52-...					
VUVG-BK10-M52-...			75.9	74.6	

## Ordering data

### ★ Core Range

Ordering data	Description	Part no.	Type
<b>Sub-base valve M5/M7, with E-box R8</b>			
	<b>2x 3/2-way valve</b>		
	Internal pilot air supply	Normally closed, pneumatic spring return	8042558 VUVG-BK10-T32C-AT-F-1R8L-S
	<b>5/2-way valve, single solenoid</b>		
	Internal pilot air supply	Pneumatic spring return	8042559 VUVG-BK10-M52-AT-F-1R8L-S
	<b>5/2-way valve, double solenoid</b>		
	Internal pilot air supply		8042560 VUVG-BK10-B52-T-F-1R8L-S
<b>Sub-base valve M5/M7, with E-box H2</b>			
	<b>2x 3/2-way valve</b>		
	Internal pilot air supply	Normally closed, pneumatic spring return	8042554 VUVG-BK10-T32C-AT-F-1H2L-S
	<b>5/2-way valve, single solenoid</b>		
	Internal pilot air supply	Pneumatic spring return	8042555 VUVG-BK10-M52-AT-F-1H2L-S
	<b>5/2-way valve, double solenoid</b>		
	Internal pilot air supply		8042556 VUVG-BK10-B52-T-F-1H2L-S

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 10 mm
-  - Flow rate  
120 ... 330 l/min
-  - Voltage  
5, 12 and 24 V DC



General technical data VUVG-B												
Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Stable position	Monostable							Bistable	Monostable	Monostable		
Pneumatic spring return	Yes			No			Yes <sup>5)</sup>	–	No	–		
Mechanical spring return	No			Yes			Yes <sup>5)</sup>	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Design	Piston spool											
Sealing principle	Soft											
Actuation type	Electrical											
Type of control	Piloted											
Pilot air supply	External, internal; can be selected via sub-base											
Exhaust air function	Can be throttled											
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting	On manifold rail											
Mounting position	Any											
Nominal width	[mm]	2.7		1.8	1.7		4		2.3		3.5	
Standard nominal flow rate	[l/min]	170		150		140	140	330		285		300
Flow rate on manifold rail M5	[l/min]	150		130		120	120	210		180		200
Flow rate on manifold rail M7	[l/min]	160		140		130	130	270		230		250
Switching time on/off	[ms]	6/15		8/11			7/17		–	8/24		11/30
Switching time changeover	[ms]	–						8		14		
Size	[mm]	10										
Connection	1, 3, 5	G1/8 in manifold rail										
	2, 4	M5 or M7 in manifold rail										
	12/14, 82/84	M5 in manifold rail										
Product weight	[g]	55		54			45	55	44	55		
Certification	c UL us - Recognized (OL)											
	RCM											
CE marking (see declaration of conformity) <sup>6)</sup>	To EU EMC Directive											
Corrosion resistance class CRC7)	2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/...d\\_Support/Downloads](http://www.festo.com/catalogue/...d_Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

7) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>3)</sup>	M52-R <sup>2)</sup>	B52	M52-M <sup>3)</sup>	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.25 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	-0.09 ... 1			-0.09 ... 0.8	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Cleanroom class			ISO class 5					

- 1) Pneumatic spring
- 2) Mixed, pneumatic/mechanical spring
- 3) Mechanical spring

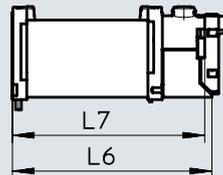
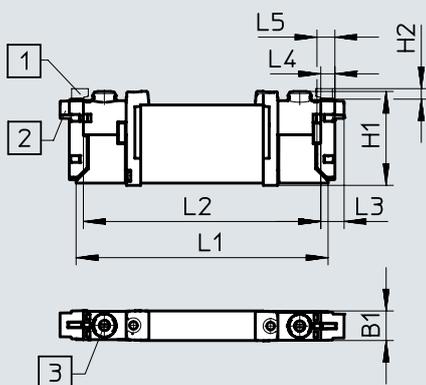
Electrical data	
Electrical connection	Plug M8x1, A-coded to EN 61076-2-104, 3-pin
Operating voltage	[V DC] 5, 12 and 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve



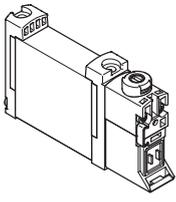
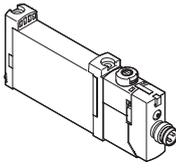
- - **Note**  
More dimensions for E-boxes  
→ Page 113



- [1] Vertical electrical connection      [2] Horizontal electrical connection      [3] Manual override

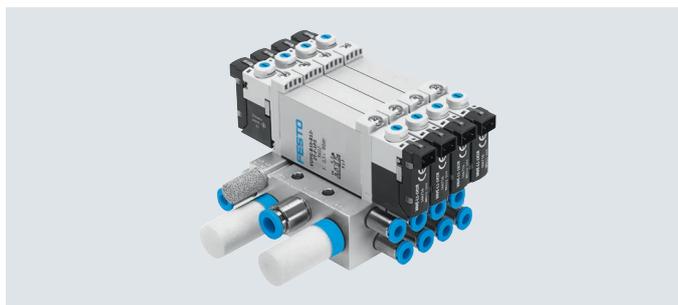
Type	B1	H1	H2	L1	L2	L3	L4	L5	L6	L7
VUVG-B10 -...-F...	10.2	32.5	3.6	86.5	81.5	8	4.85	6.15	69.2	66.7

## Ordering data

Ordering data	Description	Part no.	Type	
<b>Sub-base valve M5/M7, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	566487	VUVG-B10-T32C-AZT-F-1P3
		Normally open, pneumatic spring return	566488	VUVG-B10-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566489	VUVG-B10-T32H-AZT-F-1P3
		Normally closed, mechanical spring return	574364	VUVG-B10-T32C-MZT-F-1P3
		Normally open, mechanical spring return	574365	VUVG-B10-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring return	574366	VUVG-B10-T32H-MZT-F-1P3
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic/mechanical spring return	566490	VUVG-B10-M52-RZT-F-1P3
		Mechanical spring return	574367	VUVG-B10-M52-MZT-F-1P3
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		566491	VUVG-B10-B52-ZT-F-1P3
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	566492	VUVG-B10-P53C-ZT-F-1P3
Mid-position exhausted, mechanical spring return		566493	VUVG-B10-P53E-ZT-F-1P3	
Mid-position pressurised, mechanical spring return		566494	VUVG-B10-P53U-ZT-F-1P3	
<b>Sub-base valve M5/M7, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	574234	VUVG-B10-T32C-AZT-F-1R8L
		Normally open, pneumatic spring return	574235	VUVG-B10-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	574236	VUVG-B10-T32H-AZT-F-1R8L
		Normally closed, mechanical spring return	8031492	VUVG-B10-T32C-MZT-F-1R8L
		Normally open, mechanical spring return	8031493	VUVG-B10-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031494	VUVG-B10-T32H-MZT-F-1R8L
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic/mechanical spring return	574237	VUVG-B10-M52-RZT-F-1R8L
		Mechanical spring return	578157	VUVG-B10-M52-MZT-F-1R8L
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		574238	VUVG-B10-B52-ZT-F-1R8L
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	574239	VUVG-B10-P53C-ZT-F-1R8L
Mid-position exhausted, mechanical spring return		574241	VUVG-B10-P53E-ZT-F-1R8L	
Mid-position pressurised, mechanical spring return		574240	VUVG-B10-P53U-ZT-F-1R8L	

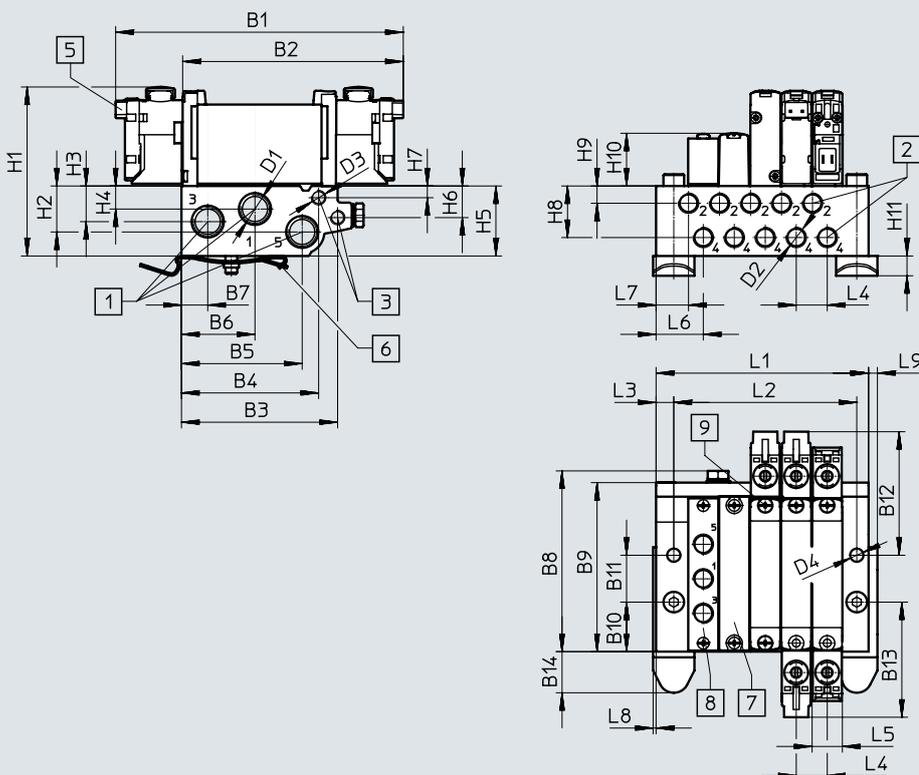
## Manifold assembly

Sub-base valve for  
Manifold assembly  
M5 or M7 connection



### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



**Note**  
More dimensions for E-boxes  
→ Page 113

- [1] Ports 1, 3 and 5: G1/8 (at both ends)
- [2] Ports 2, 4: M7 or M5
- [3] Ports 12, 14: M5
- [5] Electrical connection for E-boxes and accessories
- [6] DIN rail mounting (two M4x30 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate, ports 1, 3 and 5: either M5 or M7
- [9] Valves/cover plate mounting on manifold rail: M2 thread



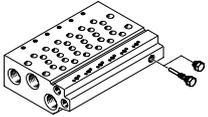
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1 10-...-G18	97.5	74.8	52.9	46.5	40.9	24.9	8.9	61.7	57.7	16.9	16	42.2

Type	B13	B14	D1	D2	D3	D4	D5	H1	H2	H3	H4
VABM-L1 10-...-G18	39.3	14.1	G1/8	M5/M7	M5	4.5	∅6	56.4	15.7	12.2	7.9

Type	H5	H6	H7	H8	H9	H10	H11	L3	L4	L5	L6	L7	L8	L9
VABM-L1 10-...-G18	23.9	10.8	4	17.6	5.9	18	6.8	6	10.5	10.3	16	11.9	1	3

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
VABM weight [g]	107	135	163	191	219	247	275	303	331	387	415	471	499

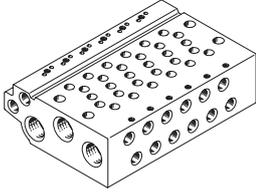
## Manifold assembly

	Technical data – Manifold rails <sup>1)</sup>									
	Connection			CRC	Material <sup>3)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	DIN rail	Wall
	M5 or M7	G1/8	M5	2 <sup>2)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	0.45	1.5	3

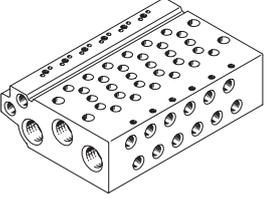
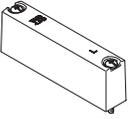
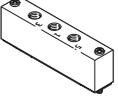
1) Blanking plugs are included with the manifold rail.

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails				
	Description	Part no.	Type	
<b>Manifold rail for sub-base valve M5/M7</b>				
	For size B10 (M5)	2 valve positions	566582	VABM-L1-10W-G18-2
		3 valve positions	566583	VABM-L1-10W-G18-3
		4 valve positions	566584	VABM-L1-10W-G18-4
		5 valve positions	566585	VABM-L1-10W-G18-5
		6 valve positions	566586	VABM-L1-10W-G18-6
		7 valve positions	566587	VABM-L1-10W-G18-7
		8 valve positions	566588	VABM-L1-10W-G18-8
		9 valve positions	566589	VABM-L1-10W-G18-9
		10 valve positions	566590	VABM-L1-10W-G18-10
		12 valve positions	566591	VABM-L1-10W-G18-12
		14 valve positions	566592	VABM-L1-10W-G18-14
16 valve positions	566593	VABM-L1-10W-G18-16		

## Manifold assembly

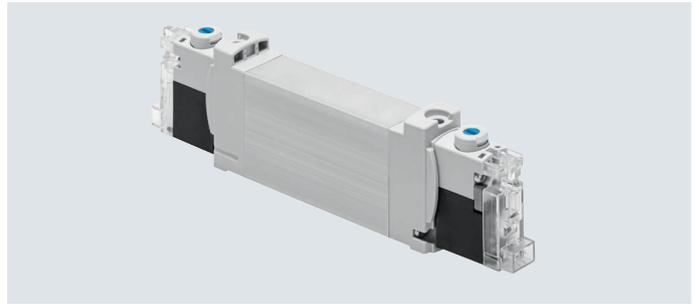
Ordering data – Accessories		Description	Part no.	Type	
<b>Manifold rail for sub-base valve M5/M7</b>					
	For size B10 (M7)	2 valve positions	566606	VABM-L1-10HW-G18-2	
		3 valve positions	566607	VABM-L1-10HW-G18-3	
		4 valve positions	566608	VABM-L1-10HW-G18-4	
		5 valve positions	566609	VABM-L1-10HW-G18-5	
		6 valve positions	566610	VABM-L1-10HW-G18-6	
		7 valve positions	566611	VABM-L1-10HW-G18-7	
		8 valve positions	566612	VABM-L1-10HW-G18-8	
		9 valve positions	566613	VABM-L1-10HW-G18-9	
		10 valve positions	566614	VABM-L1-10HW-G18-10	
		12 valve positions	566615	VABM-L1-10HW-G18-12	
14 valve positions	566616	VABM-L1-10HW-G18-14			
16 valve positions	566617	VABM-L1-10HW-G18-16			
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>					
	For valve position on manifold rail, including screws and seal		566495	VABB-L1-10-W	
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>					
	For creating pressure zones		569994	VABD-6-B	
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>					
	For valve position (sub-base valves M5) on manifold rail, including screws and seal		569991	VABF-L1-10-P3A4-M5	
	For valve position (sub-base valves M7) on manifold rail, including screws and seal		569992	VABF-L1-10-P3A4-M7	
<b>Seals</b> <span style="float: right;">Datasheets → Internet: vabd</span>					
	Only suitable for VUVG-B10	For sub-base valves M5/M7	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566674	VABD-L1-10B-S-M7

## Datasheet

Function  
2x 3/2C  
5/2-way, single solenoid  
5/2-way, double solenoid valve

Circuit diagrams → Page 14

-  - Size 14 mm
-  - Flow rate  
350 ... 380 l/min
-  - Voltage  
24 V DC



### General technical data VUVG-BK

Valve function	T32-A	M52-A	B52
Normal position	C <sup>1)</sup>	–	–
Stable position	Monostable		Bistable
Pneumatic spring return	Yes	Yes	–
Design	Piston spool		
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Piloted		
Pilot air supply	Internal		
Exhaust air function	Can be throttled		
Manual override	Non-detenting, detenting		
Type of mounting	On manifold rail		
Mounting position	Any		
Standard nominal flow rate	[l/min]	350	380
Switching time on/off	[ms]	13/20	14/24
Switching time changeover	[ms]	–	8
Size	[mm]	14	
Connection	2, 4	G1/8 in manifold rail	
Product weight	[g]	75	85
Corrosion resistance class CRC2)	0		
Certificate-issuing authority	UL MH19482		
Certification	c UL us - Recognized (OL)		

1) C = Normally closed

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

### Safety characteristics

Max. positive test pulse with logic 0	[µs]	1600
Max. negative test pulse with logic 1	[µs]	3000
Shock resistance	Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27	
Vibration resistant	Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6	

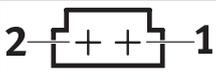
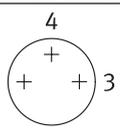
## Datasheet

Operating and environmental conditions			
Valve function		T32-A <sup>1)</sup>	M52-A <sup>1)</sup>   B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[MPa]	0.15 ... 0.7	0.25 ... 0.7   0.15 ... 0.7
	[bar]	1.5 ... 7	2.5 ... 7   1.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

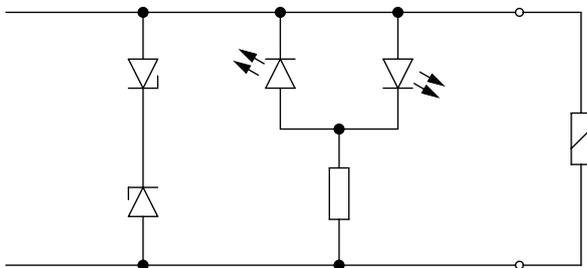
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 111
Operating voltage	[V DC] 24 ± 10%
Nominal operating voltage	[V DC] 22
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status indication	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHs-compliant
LABS (PWIS) conformity	VDMA24364-Zone III

Pin assignment for E-box			
	Pin		Description
<b>Rectangular plug, connection pattern H</b>			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
<b>Round plug, M8, 3-pin</b>			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

### Protective circuit without holding current reduction

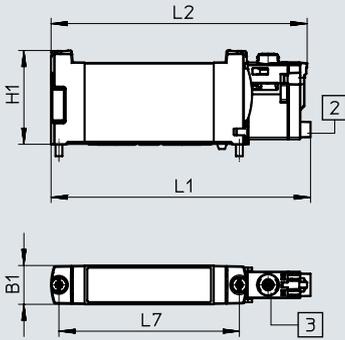


The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

Datasheet

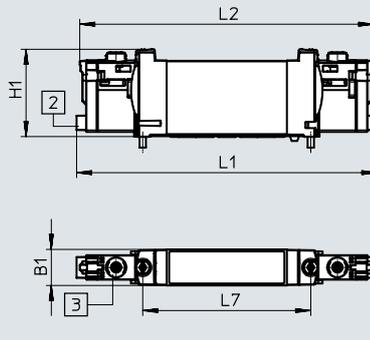
Dimensions

2x 3/2-way, 5/2-way valve, single solenoid



[2] Horizontal electrical connection

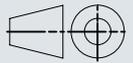
5/2-way valve, double-solenoid



[3] Manual override

Download CAD data → [www.festo.com](http://www.festo.com)

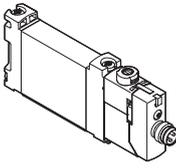
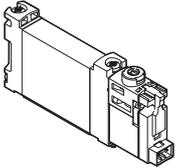
 **Note**  
More dimensions for E-boxes  
→ Page113



Type	B1	H1	L1	L2	L7
VUVG-BK14-T32C...	14.4	34.8	118.9	116.4	66.5
VUVG-BK14-B52...					
VUVG-BK14-M52...			95.6	94.4	

Ordering data

★ Core Range

Ordering data		Description	Part no.	Type
<b>Sub-base valve G1/8, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042574	VUVG-BK14-T32C-AT-F-1R8L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042575	VUVG-BK14-M52-AT-F-1R8L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042576	VUVG-BK14-B52-T-F-1R8L-S
<b>Sub-base valve G1/8, with E-box H2</b>				
	<b>2x 3/2-way valve</b>			
	Internal pilot air supply	Normally closed, pneumatic spring return	8042570	VUVG-BK14-T32C-AT-F-1H2L-S
	<b>5/2-way valve, single solenoid</b>			
	Internal pilot air supply	Pneumatic spring return	8042571	VUVG-BK14-M52-AT-F-1H2L-S
<b>5/2-way valve, double solenoid</b>				
	Internal pilot air supply		8042572	VUVG-BK14-B52-T-F-1H2L-S

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

-  - Size 14 mm
-  - Flow rate  
410 ... 680 l/min
-  - Voltage  
5, 12 and 24 V DC  
24, 110 and 230 V AC
-  - Voltage VUVG-...-P1  
12 and 24 V DC  
24, 110 and 230 V AC



Circuit diagrams → Page 14

### General technical data VUVG-B

Valve function	T32-A			T32-M			M52-A	B52	M52-M	P53					
	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>			
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>			
Stable position	Monostable							Bistable	Monostable	Monostable					
Pneumatic spring return	Yes			No			Yes	–	No	–					
Mechanical spring return	No			Yes			No	–	Yes	Yes					
Vacuum operation at port 1	No			Only with external pilot air supply											
Size [mm]	14														
Design	Piston spool														
Sealing principle	Soft														
Actuation type	Electrical														
Type of control	Piloted														
Pilot air supply	External, internal; can be selected via sub-base														
Exhaust air function	Can be throttled														
Manual override	VUVG-...	Choice of non-detenting, covered, non-detenting/detenting or detenting													
	VUVG-...-P1	Non-detenting, non-detenting/detenting													
Type of mounting	On manifold rail														
Mounting position	Any														
Nominal width [mm]	4.6			4.3			5.6								
Standard nominal flow rate [l/min]	600		580	470		450	630		680	630		600	580	580	
Flow rate on manifold rail G1/8 [l/min]	510			430		410	520		570			520	500	460	
<b>Switching time</b>															
VUVG-...	On/off [ms]	9/25			12/18			14/22		–	13/40		12/40		
	Changeover [ms]	–											8	20	
VUVG-...-P1	On/off [ms]	11/18			14/13			16/16		–	12/26		14/24		
	Changeover [ms]	–											12	–	
Pneumatic port	1, 3, 5	G1/4 in manifold rail													
	2, 4	G1/8 in manifold rail													
	12/14, 82/84	M5 in manifold rail													
Product weight [g]	VUVG-...	89			80			78		89	70		89		
	VUVG-...-P1	65			56			66		65	58		65		
Certificate-issuing authority	VUVG-...-P1	UL MH19482													
Certification	VUVG-...	RCM													
	VUVG-...	c UL us - Recognized (OL)													
	VUVG-...-P1														
CE marking (see declaration of conformity) <sup>5)</sup>	To EU EMC Directive														
	To EU Low Voltage Directive														
Corrosion resistance class CRC6)	2														

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/...d\\_Support/Downloads](http://www.festo.com/catalogue/...d_Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

6) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>2)</sup>	M52-A <sup>1)</sup>	B52	M52-M <sup>2)</sup>	P53	
Valve function									
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]						
Note on the operating/pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)						
Operating pressure	Internal VUVG-...	[MPa]	0.15 ... 0.8	0.35 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8		
		[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8		
	External	[MPa]	0.15 ... 1	-0.09 ... 1				-0.09 ... 0.8	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10				-0.9 ... 8	-0.9 ... 10
Pilot pressure <sup>3)</sup>		[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8		
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8		
Ambient temperature	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60						
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail -5 ... +60						
Temperature of medium	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60						
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail -5 ... +60						
Cleanroom class			ISO class 5						

- 1) Pneumatic spring  
2) Mechanical spring  
3) Minimum pilot pressure 50% of operating pressure

Electrical data			
Electrical connection	VUVG-...		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
	VUVG-...-P1		Via electric pilot valve
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

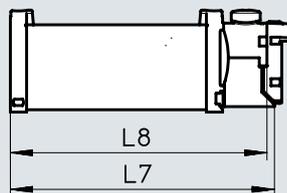
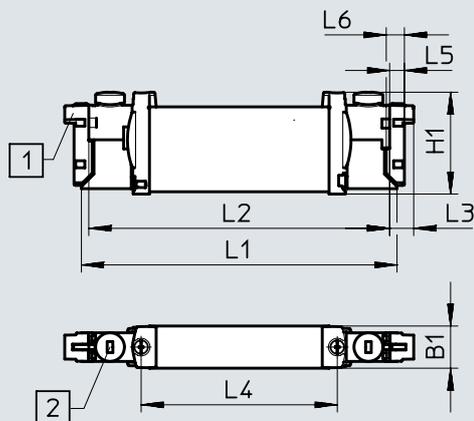
Datasheet

**Dimensions VUVG**

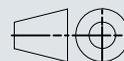
Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid



-  - **Note**  
More dimensions for E-boxes  
→ Page113



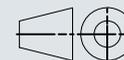
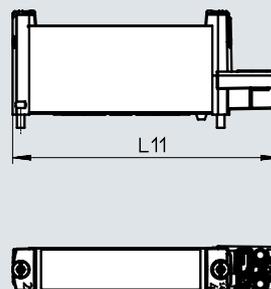
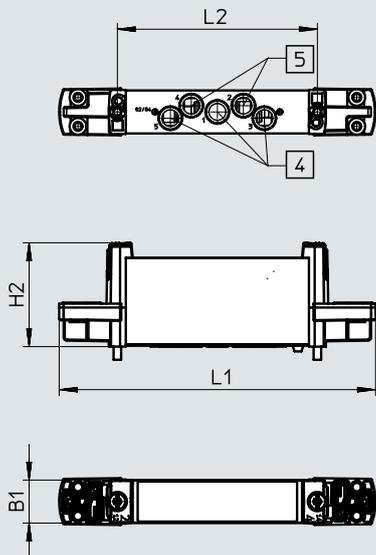
[1] Horizontal electrical connection    [2] Manual override

Type	B1	H1	L1	L2	L3	L4	L5	L6	L7	L8
VUVG-B14 -...-F...	14	34.8	107	102	8	66.5	4.9	6.2	89.5	87

**Dimensions VUVG-...-P1**

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid

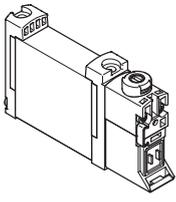
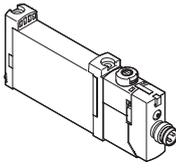


[4] Ports 1, 3 and 5

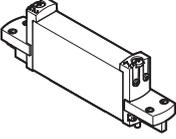
[5] Ports 2 and 4

Type	B1	H2	L1	L2	L11
VUVG-B14-...-P1	14.4	34.8	105.2	66.5	88.6

## Ordering data

Ordering data	Description	Part no.	Type	
<b>Sub-base valve G1/8, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	566513	VUVG-B14-T32C-AZT-F-1P3
		Normally open, pneumatic spring return	566514	VUVG-B14-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring return	566515	VUVG-B14-T32H-AZT-F-1P3
		Normally closed, mechanical spring return	574376	VUVG-B14-T32C-MZT-F-1P3
		Normally open, mechanical spring return	574377	VUVG-B14-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring return	574378	VUVG-B14-T32H-MZT-F-1P3
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic spring return	566516	VUVG-B14-M52-AZT-F-1P3
		Mechanical spring return	574379	VUVG-B14-M52-MZT-F-1P3
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		566517	VUVG-B14-B52-ZT-F-1P3
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	566518	VUVG-B14-P53C-ZT-F-1P3
Mid-position exhausted, mechanical spring return		566519	VUVG-B14-P53E-ZT-F-1P3	
Mid-position pressurised, mechanical spring return		566520	VUVG-B14-P53U-ZT-F-1P3	
<b>Sub-base valve G1/8, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	574242	VUVG-B14-T32C-AZT-F-1R8L
		Normally open, pneumatic spring return	574243	VUVG-B14-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	574244	VUVG-B14-T32H-AZT-F-1R8L
		Normally closed, mechanical spring return	578248	VUVG-B14-T32C-MZT-F-1R8L
		Normally open, mechanical spring return	8031517	VUVG-B14-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031518	VUVG-B14-T32H-MZT-F-1R8L
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic spring return	574245	VUVG-B14-M52-AZT-F-1R8L
		Mechanical spring return	578158	VUVG-B14-M52-MZT-F-1R8L
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		574246	VUVG-B14-B52-ZT-F-1R8L
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	574247	VUVG-B14-P53C-ZT-F-1R8L
Mid-position exhausted, mechanical spring return		574249	VUVG-B14-P53E-ZT-F-1R8L	
Mid-position pressurised, mechanical spring return		574248	VUVG-B14-P53U-ZT-F-1R8L	

## Ordering data

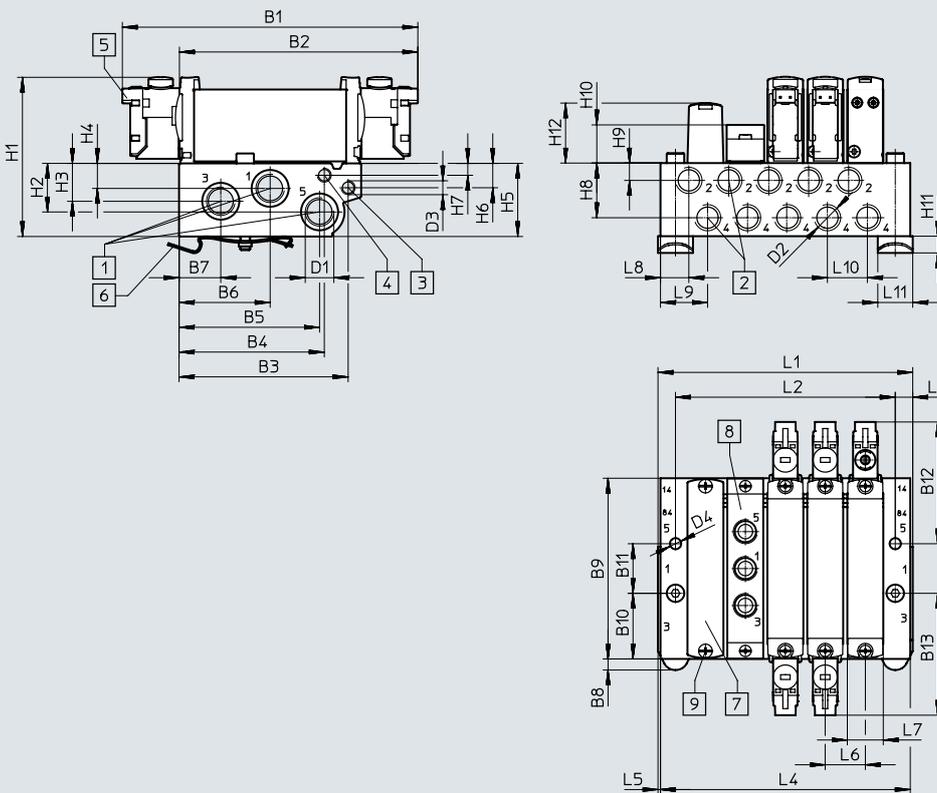
Ordering data	Description	Part no.	Type	
<b>Sub-base valve G1/8, to ISO 15218</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	8033535	VUVG-B14-T32C-AZ-F-P1
		Normally open, pneumatic spring return	8033536	VUVG-B14-T32U-AZ-F-P1
		1x normally open, 1x normally closed, pneumatic spring return	8033537	VUVG-B14-T32H-AZ-F-P1
		Normally closed, mechanical spring return	8033538	VUVG-B14-T32C-MZ-F-P1
		Normally open, mechanical spring return	8033539	VUVG-B14-T32U-MZ-F-P1
		1x normally open, 1x normally closed, mechanical spring return	8033540	VUVG-B14-T32H-MZ-F-P1
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic spring return	8033541	VUVG-B14-M52-AZ-F-P1
		Mechanical spring return	8033542	VUVG-B14-M52-MZ-F-P1
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8033543	VUVG-B14-B52-Z-F-P1
	<b>5/3-way valve</b>			
	External pilot air supply	Mid-position closed, mechanical spring return	8033544	VUVG-B14-P53C-Z-F-P1
Mid-position exhausted, mechanical spring return		8033545	VUVG-B14-P53E-Z-F-P1	
Mid-position pressurised, mechanical spring return		8033546	VUVG-B14-P53U-Z-F-P1	

# Manifold assembly

Sub-base valve for  
Manifold assembly  
Connection G1/8



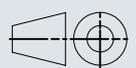
## Dimensions



Download CAD data → [www.festo.com](http://www.festo.com)

**Note**  
More dimensions for E-boxes  
→ Page 113

- [1] Ports 1, 3 and 5: G1/4 (at both ends)
- [2] Ports 2, 4: G1/8
- [3] Ports 12, 14: M5
- [4] Ports 82, 84: M5
- [5] Electrical connection for E-boxes and accessories
- [6] DIN rail mounting (two M4x35 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate: ports 1, 3 and 5: G1/8
- [9] Valves/cover plate mounting on manifold rail: M2.5 thread



Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-14W-G14	118.3	95.1	67.7	58.2	56.3	36.6	16.7	4.5	72.9	26.5	20	49.1

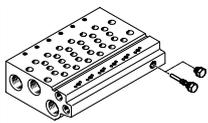
Type	B13	D1	D2	D3	D4	H1	H2	H3	H4	H5
VABM-L1-14W-G14	49.1	G1/4	G1/8	M5	∅ 4.5	64.3	19.6	15.3	10.1	29.5

Type	H6	H7	H8	H9	H10	H11	H12	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-14W-G14	9.8	4.8	22.1	7	15.4	6.8	23.9	6	1	16	14.4	11.3	18.5	16	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	56.3	72.3	88.3	104.3	120.3	136.3	152.3	168.3	184.3	216.3	248.3	280.3
L2	40	56	72	88	104	120	136	152	168	200	232	264
L4	54.3	70.3	86.3	102.3	118.3	134.3	150.3	166.3	182.3	214.3	246.6	278.3
VABM weight [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

## Ordering data

### Technical data – Manifold rails<sup>1)</sup>

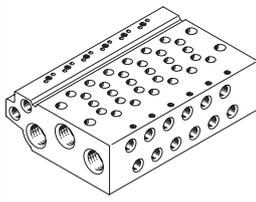
	Connection			CRC	Material <sup>3)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	DIN rail	Wall
	G1/8	G1/4	M5	2 <sup>2)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	0.65	1.5	3

1) Blanking plugs are included with the manifold rail.

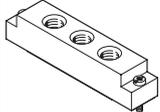
2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

3) Information on materials: RoHS-compliant.

### Ordering data – Manifold rail

	Description	Part no.	Type
<b>Manifold rail for sub-base valve G1/8</b>			
	For size B14 (G1/8)	2 valve positions	<b>566642</b> VABM-L1-14W-G14-2
		3 valve positions	<b>566643</b> VABM-L1-14W-G14-3
		4 valve positions	<b>566644</b> VABM-L1-14W-G14-4
		5 valve positions	<b>566645</b> VABM-L1-14W-G14-5
		6 valve positions	<b>566646</b> VABM-L1-14W-G14-6
		7 valve positions	<b>566647</b> VABM-L1-14W-G14-7
		8 valve positions	<b>566648</b> VABM-L1-14W-G14-8
		9 valve positions	<b>566649</b> VABM-L1-14W-G14-9
		10 valve positions	<b>566650</b> VABM-L1-14W-G14-10
		12 valve positions	<b>566651</b> VABM-L1-14W-G14-12
14 valve positions	<b>566652</b> VABM-L1-14W-G14-14		
16 valve positions	<b>566653</b> VABM-L1-14W-G14-16		

### Ordering data – Accessories

	Description	Part no.	Type
<b>Cover plate</b> <span style="float: right;">Datasheets → Internet: vabb</span>			
	For valve position on manifold rail, including screws and seal	–	<b>569989</b> VABB-L1-14
		Suitable for battery manufacturing	<b>8168539</b> VABB-L1-14-F1A
<b>Separator</b> <span style="float: right;">Datasheets → Internet: vabd</span>			
	For creating pressure zones	<b>569996</b>	VABD-10-B
<b>Supply plate</b> <span style="float: right;">Datasheets → Internet: vabf</span>			
	For valve position on manifold rail, including screws and seal	–	<b>569993</b> VABF-L1-14-P3A4-G18
		Suitable for battery manufacturing	<b>8163544</b> VABF-L1-14-P3A4-G18-F1A
<b>Seals</b> <span style="float: right;">Datasheets → Internet: vabd</span>			
	For sub-base valves G1/8	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	<b>566676</b> VABD-L1-14B-S-G18

## Datasheet

### Function

2x 3/2C, 2x 3/2U, 2x 3/2H  
 5/2-way, single solenoid  
 5/2-way, double solenoid valve  
 5/3C, 5/3U, 5/3E

Circuit diagrams → Page 14

-  - Size 18 mm
-  - Flow rate  
800 ... 1150 l/min
-  - Voltage  
5, 12 and 24 V DC
-  - Voltage VUVG-...-P1  
12 and 24 V DC  
24, 110 and 230 V AC



General technical data VUVG-B			T32-A			T32-M			M52-R	B52	M52-M	P53		
Valve function			C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Normal position			Monostable							Bistable	Monostable	Monostable		
Stable position														
Pneumatic spring return			Yes			No			Yes <sup>5)</sup>	–	No	–		
Mechanical spring return			No			Yes			Yes <sup>5)</sup>	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Design			Piston spool											
Sealing principle			Soft											
Actuation type			Electrical											
Type of control			Piloted											
Pilot air supply			External, internal; can be selected via sub-base											
Exhaust air function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		–											
Type of mounting			On manifold rail											
Mounting position			Any											
Nominal width		[mm]	5.7						6.9	7.3	6.9	6.5		
Standard nominal flow rate		[l/min]	900						1150			1080		
Flow rate on manifold rail			800						1000			950		
<b>Switching time</b>														
VUVG-...	On/off	[ms]	13/27			15/22			15/31	–	10/45	15/48		
	Changeover	[ms]	–							11		29		
VUVG-...-P1	On/off	[ms]	13/18			13/27			16/22	–	14/26	15/32		
	Changeover	[ms]	–							12	–	21		
Size		[mm]	18											
Connection	1, 3, 5		G3/8 in manifold rail											
	2, 4		G1/4 in manifold rail											
	12/14, 82/84		M5 in manifold rail											
Product weight	VUVG-...	[g]	164						154	160	154	160		
	VUVG-...-P1	[g]	140						142	140	142	136		
Certificate-issuing authority	VUVG-...-P1		UL MH19482											
Certification	VUVG-...		RCM											
	VUVG-...		c UL us - Recognized (OL)											
	VUVG-...-P1													
<b>CE marking (see declaration of conformity)<sup>6)</sup></b>														
	VUVG-...		To EU EMC Directive											
	VUVG-...-P1		To EU Low Voltage Directive											
Corrosion resistance class CRC7)			2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/catalogue/... d Support/Downloads](http://www.festo.com/catalogue/...d/Support/Downloads).

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

7) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

## Datasheet

Operating and environmental conditions			T32-A <sup>1)</sup>	T32-M <sup>3)</sup>	M52-R <sup>2)</sup>	B52	M52-M <sup>3)</sup>	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[MPa]	0.15 ... 0.8	0.3 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[MPa]	0.15 ... 1	-0.09 ... 1			-0.09 ... 1	-0.09 ... 1
		[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 10	-0.9 ... 10
Pilot pressure		[MPa]	0.15 ... 0.8	0.2 ... 0.8	0.25 ... 0.8	0.15 ... 0.8	0.3 ... 0.8	
		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +60					
Temperature of medium	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +60					
Cleanroom class			ISO class 5					

- 1) Pneumatic spring  
 2) Mixed, pneumatic/mechanical spring  
 3) Mechanical spring

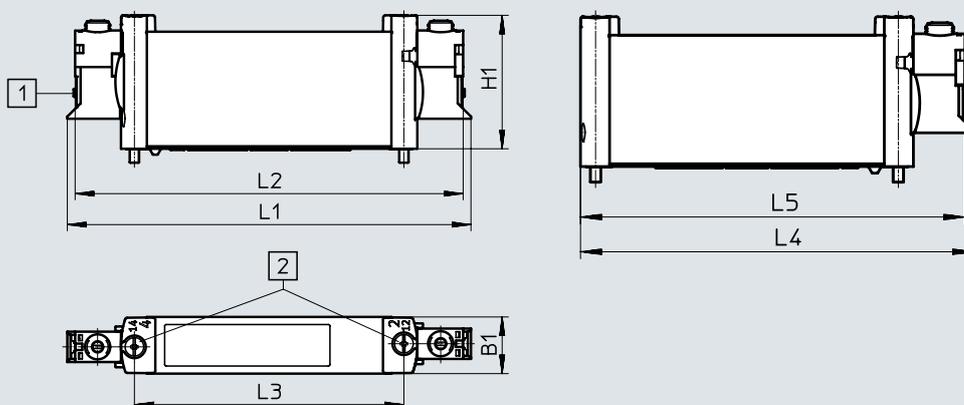
Electrical data			
Electrical connection	VUVG-...		Plug M8x1, A-coded to EN 61076-2-104, 3-pin
	VUVG-...-P1		Via electric pilot valve
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

### Dimensions VUVG-B18-...F-...

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve



**Note**  
 More dimensions for E-boxes  
 → Page 113

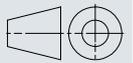
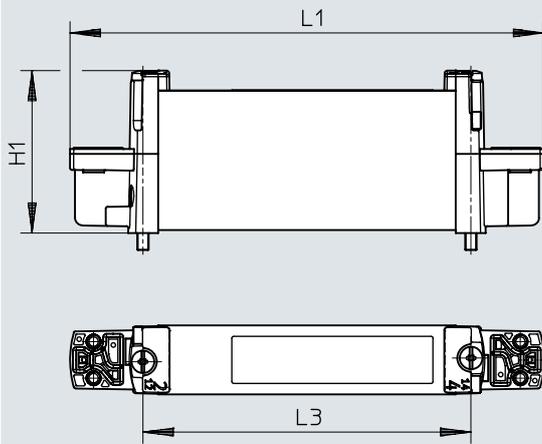
[1] Horizontal electrical connection [2] Manual override

Type	B1	H1	L1	L2	L3	L4	L5
VUVG-B18-...-F-...	18.3	43.1	129.4	124.4	86.4	112.2	109.7

## Datasheet

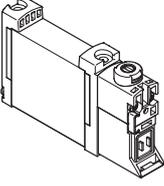
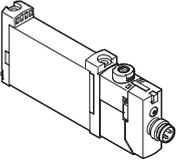
**Dimensions VUVG-B18-...-F-P1**Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way, 5/2-way and 5/3-way valve

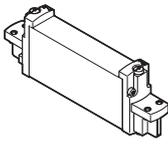


Type	H1	L1	L3
VUVG-B18-...-F-P1	43.1	124.8	86.4

## Ordering data

Ordering data	Description	Part no.	Type	
<b>Sub-base valve G1/4, without E-box</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	574443	VUVG-B18-T32C-AZT-F-1P3
		Normally open, pneumatic spring return	574444	VUVG-B18-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring return	574445	VUVG-B18-T32H-AZT-F-1P3
		Normally closed, mechanical spring return	574446	VUVG-B18-T32C-MZT-F-1P3
		Normally open, mechanical spring return	574447	VUVG-B18-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring return	574448	VUVG-B18-T32H-MZT-F-1P3
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic/mechanical spring return	574449	VUVG-B18-M52-RZT-F-1P3
		Mechanical spring return	574450	VUVG-B18-M52-MZT-F-1P3
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		574451	VUVG-B18-B52-ZT-F-1P3
	<b>5/3-way valve</b>			
External pilot air supply	Mid-position closed, mechanical spring return	574452	VUVG-B18-P53C-ZT-F-1P3	
	Mid-position exhausted, mechanical spring return	574453	VUVG-B18-P53E-ZT-F-1P3	
	Mid-position pressurised, mechanical spring return	574454	VUVG-B18-P53U-ZT-F-1P3	
<b>Sub-base valve G1/4, with E-box R8</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, pneumatic spring return	8031537	VUVG-B18-T32C-AZT-F-1R8L
		Normally open, pneumatic spring return	8031538	VUVG-B18-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring return	8031539	VUVG-B18-T32H-AZT-F-1R8L
		Normally closed, mechanical spring return	8031540	VUVG-B18-T32C-MZT-F-1R8L
		Normally open, mechanical spring return	8031541	VUVG-B18-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring return	8031542	VUVG-B18-T32H-MZT-F-1R8L
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Pneumatic/mechanical spring return	8031543	VUVG-B18-M52-RZT-F-1R8L
		Mechanical spring return	8031544	VUVG-B18-M52-MZT-F-1R8L
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8031545	VUVG-B18-B52-ZT-F-1R8L
	<b>5/3-way valve</b>			
External pilot air supply	Mid-position closed, mechanical spring return	8031546	VUVG-B18-P53C-ZT-F-1R8L	
	Mid-position exhausted, mechanical spring return	8031547	VUVG-B18-P53E-ZT-F-1R8L	
	Mid-position pressurised, mechanical spring return	8031548	VUVG-B18-P53U-ZT-F-1R8L	

## Ordering data

Ordering data	Description	Part no.	Type	
<b>Sub-base valve G1/4, to ISO 15218</b>				
	<b>2x 3/2-way valve</b>			
	External pilot air supply	Normally closed, mechanical spring return	8033559	VUVG-B18-T32C-AZ-F-P1
		Normally open, mechanical spring return	8033560	VUVG-B18-T32U-AZ-F-P1
		Normally open/closed, mechanical spring return	8033561	VUVG-B18-T32H-AZ-F-P1
		Normally closed, single solenoid, mechanical spring return	8033562	VUVG-B18-T32C-MZ-F-P1
		Normally open, single solenoid, mechanical spring return	8033563	VUVG-B18-T32U-MZ-F-P1
		Normally open/closed, single solenoid, mechanical spring return	8033564	VUVG-B18-T32H-MZ-F-P1
	<b>5/2-way valve, single solenoid</b>			
	External pilot air supply	Mechanical spring return	8033565	VUVG-B18-M52-RZ-F-P1
			8033566	VUVG-B18-M52-MZ-F-P1
	<b>5/2-way valve, double solenoid</b>			
	External pilot air supply		8033567	VUVG-B18-B52-Z-F-P1
	<b>5/3-way valve</b>			
	External pilot air supply	Normally closed, mechanical spring return	8033568	VUVG-B18-P53C-Z-F-P1
		Mid-position exhausted, mechanical spring return	8033569	VUVG-B18-P53E-Z-F-P1
Mid-position pressurised, mechanical spring return		8033570	VUVG-B18-P53U-Z-F-P1	

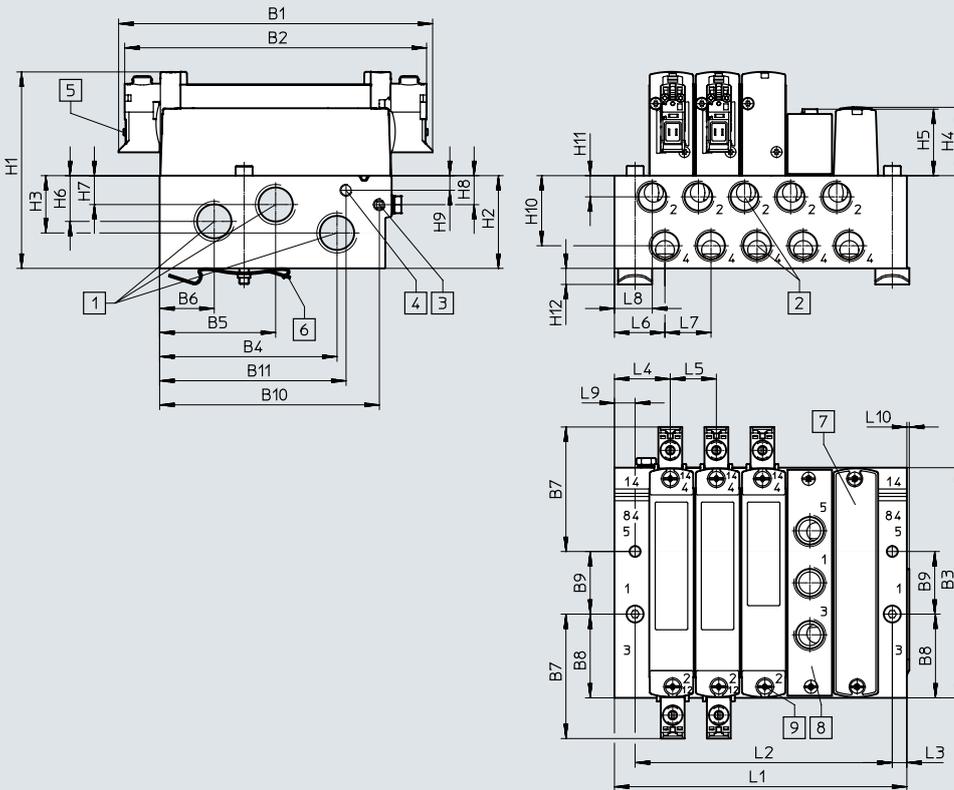
## Manifold assembly

Sub-base valve for  
Manifold assembly  
Connection G1/4



### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



- - **Note**

More dimensions for E-boxes

→ Page 113

- |   |   |  |   |
|---|---|--|---|
| [1] Ports 1, 3 and 5: G3/8 (at both ends) | [5] Electrical connection for E-boxes and accessories | [6] DIN rail mounting (two M4x40 screws are required for mounting) | [8] Supply plate, ports 1, 3 and 5: G1/4                                |
| [2] Ports 2, 4: G1/4                      |   | [7] Cover plate  | [9] Valve/cover plate/supply plate mounting on manifold rail: M3 thread |
| [3] Ports 12, 14: M5                      |   |  |   |
| [4] Ports 82, 84: M5                      |   |  |   |



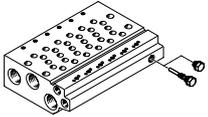
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-18W-G38	129.4	124.4	95.6	73.1	47.8	22.5	51.7	34.8	26	90.6	76.8	4.5

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12
VABM-L1-18W-G38	81.6	38.5	11.5	28.4	27.6	19	12	12.1	6.1	29.1	8.8	6.5

Type	L3	L4	L5	L6	L7	L8	L9	L10
VABM-L1-18W-G38	6	23	19	20.8	19	15.6	8.5	1

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	63.5	82.5	101.5	120.5	139.5	158.5	177.5	196.5	215.5	253.5	291.5	329.5
L2	49	68	87	106	125	144	163	182	201	239	277	315
VABM weight [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

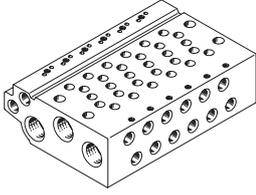
## Ordering data

Technical data – Manifold rails <sup>1)</sup>	Connection			CRC	Material <sup>3)</sup>	Operating pressure		Max. tightening torque for mounting [Nm]		
	2, 4	1, 3, 5	12/14, 82/84			[MPa]	[bar]	Valve	DIN rail	Wall
		G1/4	G3/8	M5	2 <sup>2)</sup>	Wrought aluminium alloy	-0.09 ... 1	-0.9 ... 10	1.18	1.5

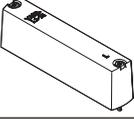
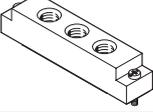
1) Blanking plugs are included with the manifold rail.

2) More information [www.festo.com/x/topic/crc](http://www.festo.com/x/topic/crc)

3) Information on materials: RoHS-compliant.

Ordering data – Manifold rails			
	Description	Part no.	Type
<b>Manifold rail for sub-base valve G1/4</b>			
	For size B18 (G1/4)	2 valve positions	574467 VABM-L1-18W-G38-2
		3 valve positions	574468 VABM-L1-18W-G38-3
		4 valve positions	574469 VABM-L1-18W-G38-4
		5 valve positions	574470 VABM-L1-18W-G38-5
		6 valve positions	574471 VABM-L1-18W-G38-6
		7 valve positions	574472 VABM-L1-18W-G38-7
		8 valve positions	574473 VABM-L1-18W-G38-8
		9 valve positions	574474 VABM-L1-18W-G38-9
		10 valve positions	574475 VABM-L1-18W-G38-10
		12 valve positions	574476 VABM-L1-18W-G38-12
		14 valve positions	574477 VABM-L1-18W-G38-14
16 valve positions	574478 VABM-L1-18W-G38-16		

## Ordering data

Ordering data – Accessories			
	Description	Part no.	Type
Datasheets → Internet: vabb			
	For valve position on manifold rail, including screws and seal	<b>574482</b>	<b>VABB-L1-18</b>
Datasheets → Internet: vabd			
	For creating pressure zones	<b>574483</b>	<b>VABD-14-B</b>
Datasheets → Internet: vabf			
	For valve position on manifold rail, including screws and seal	<b>574481</b>	<b>VABF-L1-18-P3A4-G14</b>
Datasheets → Internet: vabd			
	For sub-base valves G1/4	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	<b>574480</b> <b>VABD-L1-18B-S-G14</b>

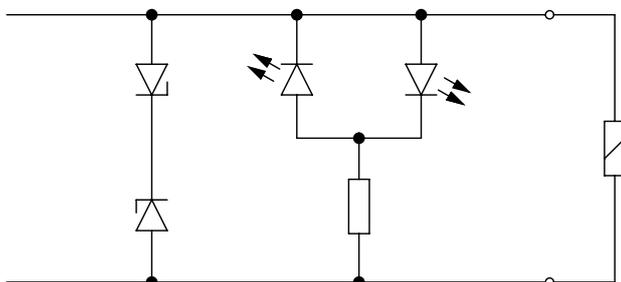
 - **Note**

Connect supply plate at port 1 with compressed air. Reverse operation (pressure at port 3, 5) is not permissible.

## E-boxes

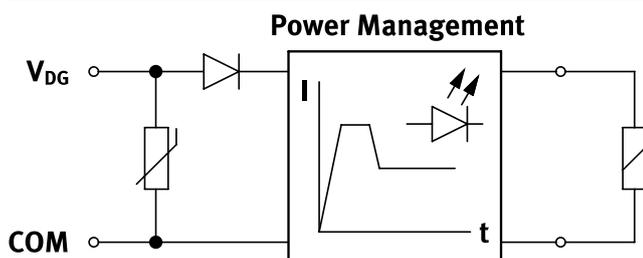
General technical data		H2	H3	S2	S3	L-	R1	R8
Mounting position	Any							
Electrical connection	2-pin, socket					Flying leads	M8 individual plug, 4-pin	M8 individual plug, 3-pin
Degree of protection	IP40						IP65	
Signal status indication	LED							
Type of mounting	Clip						Self-tapping screw	
Note on materials	RoHS-compliant							
Housing colour	Black							
Information on materials: Housing	PA							
Certification	RCM							

### Protective circuit without holding current reduction



The solenoid coils (P-type) of the 5, 12 and 24 V designs have a protective circuit to arrest sparks and protect against polarity reversal.

### Protective circuit with holding current reduction

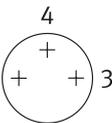
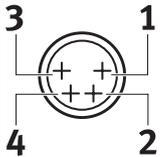


The 24 V DC design (R type) additionally features holding current reduction. This reduces the power from 1 W to 0.35 W.

### Pin assignment for E-box

	Pin	Description
<b>Rectangular plug, connection pattern H</b>		
	VAVE-L1-1VH2-LP, VAVE-L1-1VH3-LP	
	1	+ or -
	2	+ or -
	VAVE-L1-1H2-LR, VAVE-L1-1H3-LR	
	1	+
	2	-
<b>Rectangular plug, connection pattern S</b>		
	VAVE-L1-1VS2-LP, VAVE-L1-1VS3-LP	
	1	+ or -
	2	+ or -
	VAVE-L1-1S2-LR, VAVE-L1-1S3-LR	
	1	-
	2	+
<b>Stranded conductor, 2-pin</b>		
	VAVE-L1-1VL1...4-LP	
	1	+ or -
	2	+ or -
	VAVE-L1-1L1...4-LR	
	1	-
	2	+

E-boxes

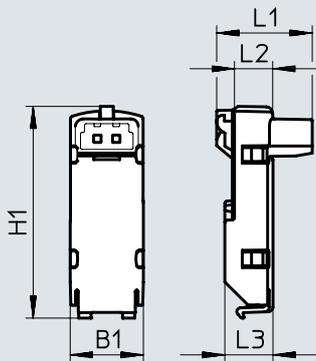
Pin assignment for E-box		Pin	Description
<b>Round plug, M8, 3-pin</b>			
	<b>VAVE-L1-1VR8-LP</b>		
	1	Not used	Without holding current reduction
	3	+ or -	
	4	+ or -	
	<b>VAVE-L1-1R8-LR</b>		
	1	Not used	With holding current reduction
3	+ or -		
4	+ or -		
<b>Round plug, M8, 4-pin</b>			
	<b>VAVE-L1-1VR1-LP</b>		
	1	Not used	Without holding current reduction
	2	Not used	
	3	+ or -	
	4	+ or -	
	<b>VAVE-L1-1R1-LR</b>		
	1	Not used	With holding current reduction
	2	Not used	
3	+ or -		
4	+ or -		
<b>Open cable end</b>			
	<b>VAVE-L1-1VK...</b>		
	BK	+ or -	Without holding current reduction
	BK	+ or -	
	<b>VAVE-L1-1K...</b>		
BK	+ or -	With holding current reduction	
BK	+ or -		

E-boxes

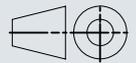
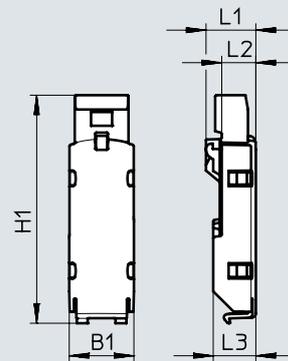
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

E-boxes, S2/H2



E-boxes, S3/H3



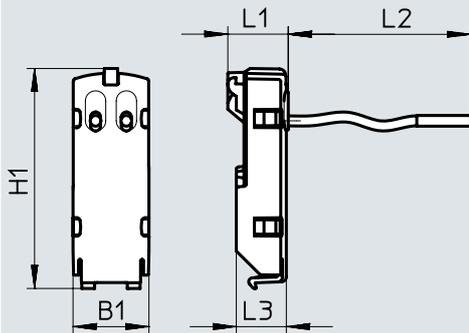
Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS2-LP	9.8	28.8	12.9	5.2	6.5
VAVE-L1-1S2-LR			10.8		
VAVE-L1-1VH2-LP					
VAVE-L1-H2-LR					

Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS3-LP	9.8	35	7.6	5.2	6.5
VAVE-L1-1S3-LR			7.5		
VAVE-L1-1VH3-LP					
VAVE-L1-1H3-LR					

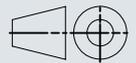
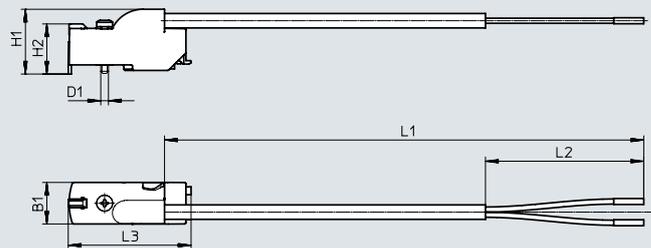
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

E-boxes, VL11 ... 1 4



E-boxes, VK6 ... 9



Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VL1-LP	9.8	28.8	7.9	0.5	6.5
VAVE-L1-1L1-LR				1	
VAVE-L1-1VL2-LP					
VAVE-L1-1L2-LR				2.5	
VAVE-L1-1VL3-LP					
VAVE-L1-1L3-LR				5	
VAVE-L1-1VL4-LP					
VAVE-L1-1L4-LR					

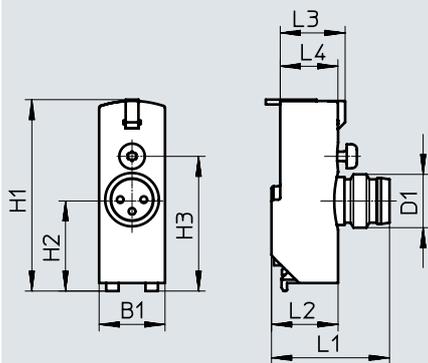
Type	B1	H1	H2 ±0.3	L1	L2 ±5	L3 ±0.5	D1 ∅
VAVE-L1-1VK6-LP	9.8	15.3	11.8	0.5	50	28.7	1.8
VAVE-L1-1VK7-LP				1.0			
VAVE-L1-1VK8-LP				2.5			
VAVE-L1-1VK9-LP				5.0			
VAVE-L1-1K6-LR				0.5			
VAVE-L1-1K7-LR				1.0			
VAVE-L1-1K8-LR				2.5			
VAVE-L1-1K9-LR				5.0			

E-boxes

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

E-boxes, R8/R1



Type	B1	H1	H2	H3	L1	L2	L3	L4	D1 ø
VAVE-L1-1VR8-LP	9.8	28.7	13.7	20.2	18.4	9.9	9.7	8.6	M8
VAVE-L1-1VR1-LP									

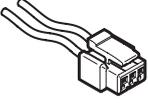
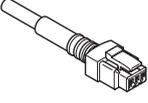
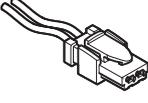
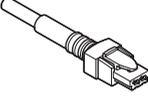
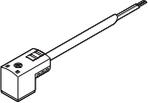
Ordering data – E-boxes								
Design	Plug	Additional functions	Ambient temperature [°C]	Code	Power [W]	Voltage [V DC]	Part no.	Type
	NEBV-H1 ...	Spark arresting, bipolar, IP40	-5 ... +50	H2	1	12/24	566714	VAVE-L1-1VH2-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	H2R	0.35	24	566716	VAVE-L1-1H2-LR
	NEBV-H1 ...	Spark arresting, bipolar, IP40	-5 ... +50	H3	1	12/24	566715	VAVE-L1-1VH3-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	H3R	0.35	24	566717	VAVE-L1-1H3-LR
	NEBV-HS ...	Spark arresting, bipolar, IP40	-5 ... +50	S2	1	12/24	566718	VAVE-L1-1VS2-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	S2R	0.35	24	566720	VAVE-L1-1S2-LR
	NEBV-HS ...	Spark arresting, bipolar, IP40	-5 ... +50	S3	1	12/24	566719	VAVE-L1-1VS3-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	S3R	0.35	24	566721	VAVE-L1-1S3-LR
	Open cable end	Spark arresting, bipolar, IP40	-5 ... +50	L1	1	12/24	566722	VAVE-L1-1VL1-LP
				L2			566723	VAVE-L1-1VL2-LP
				L3			566724	VAVE-L1-1VL3-LP
				L4			566725	VAVE-L1-1VL4-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	L1R	0.35	24	566726	VAVE-L1-1L1-LR
				L2R			566727	VAVE-L1-1L2-LR
				L3R			566728	VAVE-L1-1L3-LR
				L4R			566729	VAVE-L1-1L4-LR

## E-boxes

Ordering data – E-boxes									
Design	Plug	Additional functions	Ambient temperature [°C]	Code	Power	Voltage	Cable length	Part no.	Type
					[W]	[V DC]	[m]		
	Open cable end	Spark arresting, bipolar, IP65	-5 ... +60	K6	1	12/24	0.5	573941	VAVE-L1-1VK6-LP
				K7			1	573942	VAVE-L1-1VK7-LP
				K8			2.5	573943	VAVE-L1-1VK8-LP
				K9			5	573944	VAVE-L1-1VK9-LP
		Spark arresting, bipolar, holding current reduction, IP65	-5 ... +60	K6R	0.35	24	0.5	573945	VAVE-L1-1K6-LR
				K7R			1	573946	VAVE-L1-1K7-LR
				K8R			2.5	573947	VAVE-L1-1K8-LR
				K9R			5	573948	VAVE-L1-1K9-LR
	NEBA-M8 ...	Spark arresting, bipolar, IP65	-5 ... +60	R8	1	12/24	-	573919	VAVE-L1-1VR8-LP
		Spark arresting, bipolar, holding current reduction, IP65		R8R	0.35	24	-	573920	VAVE-L1-1R8-LR
		Spark arresting, bipolar, IP65		R1	1	12/24	-	573921	VAVE-L1-1VR1-LP
		Spark arresting, bipolar, holding current reduction, IP65		R1R	0.35	24	-	573922	VAVE-L1-1R1-LR

Ordering data – Pilot controls							
Design	Electrical connection	Manual override	Ambient temperature [°C]	Voltage		Part no.	Type
				[V DC]	[V AC]		
	Type C to DIN EN 175301-803	Non-detenting	-5 ... +50	24	-	8040564	VSCS-B-M32-MH-WA-1C1-8
				12	-	8040565	VSCS-B-M32-MH-WA-5C1-8
				-	24	8040566	VSCS-B-M32-MH-WA-1AC1-8
				-	110	8040567	VSCS-B-M32-MH-WA-2AC1-8
				-	230	8040568	VSCS-B-M32-MH-WA-3AC1-8
				24	-	8137327	VSCS-B-M32-MH-WA-1E1-8
	M12 to IEC 61076-2-101	Non-detenting/detenting	-5 ... +50	24	-	8040569	VSCS-B-M32-MH-WA-1R3-8
				24	-	8040570	VSCS-B-M32-MD-WA-1C1-8
	Type C to DIN EN 175301-803	Non-detenting/detenting	-5 ... +50	12	-	8040571	VSCS-B-M32-MD-WA-5C1-8
				-	24	8040572	VSCS-B-M32-MD-WA-1AC1-8
				-	110	8040573	VSCS-B-M32-MD-WA-2AC1-8
				-	230	8040574	VSCS-B-M32-MD-WA-3AC1-8
				24	-	8137328	VSCS-B-M32-MD-WA-1E1-8
	M12 to IEC 61076-2-101	Non-detenting/detenting	-5 ... +50	24	-	8040575	VSCS-B-M32-MD-WA-1R3-8

## Accessories

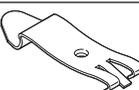
Ordering data		Cable length [m]	Part no.	Type
<b>Plug socket with cable, not sheathed, open end</b>				
Datasheets → Internet: nebv				
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	566654	NEBV-H1G2-KN-0.5-N-LE2
		1	566655	NEBV-H1G2-KN-1-N-LE2
		2.5	566656	NEBV-H1G2-KN-2.5-N-LE2
		5	566657	NEBV-H1G2-KN-5-N-LE2
<b>Plug socket with cable, sheathed, open end</b>				
Datasheets → Internet: nebv				
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	566658	NEBV-H1G2-P-0.5-N-LE2
		1	566659	NEBV-H1G2-P-1-N-LE2
		2.5	566660	NEBV-H1G2-P-2.5-N-LE2
		5	566661	NEBV-H1G2-P-5-N-LE2
<b>Plug socket with cable, not sheathed, open end</b>				
Datasheets → Internet: nebv				
	For E-box code S2, S2R or S3, S3R, 2-pin socket,	0.5	566662	NEBV-HSG2-KN-0.5-N-LE2
		1	566663	NEBV-HSG2-KN-1-N-LE2
		2.5	566664	NEBV-HSG2-KN-2.5-N-LE2
		5	566665	NEBV-HSG2-KN-5-N-LE2
<b>Plug socket with cable, sheathed, open end</b>				
Datasheets → Internet: nebv				
	For E-box code S2, S2R or S3, S3R, 2-pin socket	0.5	566666	NEBV-HSG2-P-0.5-N-LE2
		1	566667	NEBV-HSG2-P-1-N-LE2
		2.5	566668	NEBV-HSG2-P-2.5-N-LE2
		5	566669	NEBV-HSG2-P-5-N-LE2
<b>Connecting cable, open end</b>				
	For pilot valve VSCS to ISO 15218, narrow socket, type C to EN 175301-803	2.5	8032623	NEBV-C1SW2L-P-K-2.5-N-LE2-S9
		5	8032626	NEBV-C1SW2L-P-K-5-N-LE2-S9
		10	8032627	NEBV-C1SW2L-P-K-10-N-LE2-S9
		2.5	8032628	NEBV-C1SW3-K-2.5-N-LE3-S9
		5	8032629	NEBV-C1SW3-K-5-N-LE3-S9
<b>Connecting cable, open end</b>				
Datasheets → Internet: neba				
	For E-box code R8 3-pin, straight socket, M8x1	2.5	8078223	NEBA-M8G3-U-2.5-N-LE3
		5	8078224	NEBA-M8G3-U-5-N-LE3
	For E-box code R1 4-pin, straight socket, M8x1	2.5	8078227	NEBA-M8G4-U-2.5-N-LE4
		5	8078228	NEBA-M8G4-U-5-N-LE4
<b>Connecting cable, open end</b>				
Datasheets → Internet: neba				
	For E-box code R8 3-pin, angled socket, M8x1	2.5	8078230	NEBA-M8W3-U-2.5-N-LE3
		5	8078231	NEBA-M8W3-U-5-N-LE3
	For E-box code R1 4-pin, angled socket, M8x1	2.5	8078233	NEBA-M8W4-U-2.5-N-LE4
		5	8078234	NEBA-M8W4-U-5-N-LE4
<b>Connecting cable</b>				
Datasheets → Internet: neba				
	For E-box code R8, 3-pin, straight socket, M8x1	0.5	8078282	NEBA-M8G3-U-0.5-N-M8G3
		1	8078283	NEBA-M8G3-U-1-N-M8G3
		2.5	8078286	NEBA-M8G3-U-2.5-N-M8G3
		5	8078287	NEBA-M8G3-U-5-N-M8G3
		10	8078288	NEBA-M8G3-U-10-N-M8G3
	For E-box code R1, 4-pin, straight socket, M8x1	2.5	8078295	NEBA-M8G4-U-2.5-N-M8G4
<b>Connecting cable, open end</b>				
Datasheets → Internet: neba				
	For pilot valve VSCS to ISO 15218, straight socket, M12x1, A-coded to EN 61076-2-101	2.5	8078236	NEBA-M12G5-U-2.5-N-LE3
		5	8078237	NEBA-M12G5-U-5-N-LE3
	For pilot valve VSCS to ISO 15218, angled socket, M12x1, A-coded to EN 61076-2-101	2.5	8078245	NEBA-M12W5-U-2.5-N-LE3
		5	8078246	NEBA-M12W5-U-5-N-LE3

## Accessories

Ordering data		Description	Part no.	Type	PU <sup>1)</sup>	
<b>Blanking plug</b> <span style="float: right;">Datasheets → Internet: b</span>						
	For manifold rail and valve	M5 thread	3843	B-M5	10	
		M7 thread	174309	B-M7	10	
	For manifold rail	Thread G1/8	3568	B-1/8	10	
		G1/4 thread	3569	B-1/4	10	
	For valve	G3/8 thread	3570	B-3/8	10	
		Thread G1/8	578406	NPQH-BK-G18-P10	10	
		G1/4 thread	578407	NPQH-BK-G14-P10	10	
<b>Reducing nipple</b>						
	Male thread M7	Female thread M5	161359	D-M5I-M7A-ISK	10	
<b>Fittings</b> <span style="float: right;">Datasheets → Internet: qsm</span>						
	M3 thread	For tubing Ø 3 mm	Round releasing ring	133001	QSM-M3-3-I-R	10
		For tubing Ø 4 mm	Round releasing ring	133002	QSM-M3-4-I-R	10
	M5 thread	For tubing Ø 3 mm	Round releasing ring	133003	QSM-M5-3-I-R	10
			Oval releasing ring	153313	QSM-M5-3-I	10
		For tubing Ø 4 mm	Round releasing ring	133004	QSM-M5-4-I-R	10
			Oval releasing ring	153315	QSM-M5-4-I	10
	For tubing Ø 6 mm	Round releasing ring	133005	QSM-M5-6-I-R	10	
		Oval releasing ring	153317	QSM-M5-6-I	10	
	M7 thread	For tubing Ø 4 mm	Oval releasing ring	153319	QSM-M7-4-I	10
		For tubing Ø 6 mm	Round releasing ring	133007	QSM-M7-6-I-R	10
			Oval releasing ring	153321	QSM-M7-6-I	10
	G1/8 thread	For tubing Ø 4 mm	Oval releasing ring	186106	QS-G1/8-4-I	10
		For tubing Ø 6 mm	Oval releasing ring	186107	QS-G1/8-6-I	10
		For tubing Ø 8 mm	Oval releasing ring	186109	QS-G1/8-8-I	10
		For tubing Ø 10 mm	Oval releasing ring	132999	QS-G1/8-10-I	10
	G1/4 thread	For tubing Ø 6 mm	Oval releasing ring	186108	QS-G1/4-6-I	10
				130677	QS-1/4-6-100	100
		For tubing Ø 8 mm	Oval releasing ring	186110	QS-G1/4-8-I	10
				153016	QS-1/4-8-I	10
		For tubing Ø 10 mm	Oval releasing ring	186112	QS-G1/4-10-I	10
			153018	QS-1/4-10-I	10	
3/8 thread	For tubing Ø 8 mm	Oval releasing ring	130681	QS-3/8-8-50	50	
	For tubing Ø 10 mm	Oval releasing ring	130682	QS-3/8-10-50	50	
	For tubing Ø 12 mm	Oval releasing ring	130683	QS-3/8-12-20	20	
	For tubing Ø 16 mm	Oval releasing ring	164957	QS-3/8-16	1	

1) Packaging unit.

## Accessories

Ordering data		Description	Part no.	Type	PU <sup>1)</sup>	
<b>Silencer</b> <span style="float: right;">Datasheets → Internet: amte</span>						
	For M3 thread		1231120	AMTE-M-LH-M3	20	
	For M5 thread		1205858	AMTE-M-LH-M5	20	
	For M7 thread		161418	UC-M7	1	
	For G1/8 thread	High flow rate	2307	U-1/8	1	
		Lower flow rate	161419	UC-1/8	1	
	For G1/4 thread	High flow rate	2316	U-1/4	1	
		Lower flow rate	165004	UC-1/4	1	
	For G3/8 thread	High flow rate	2309	U-3/8	1	
		Lower flow rate	1707427	UC-3/8	1	
	Metal housing		6843	U-3/8-B	1	
<b>DIN rail</b> <span style="float: right;">Datasheets → Internet: nrh</span>						
	To EN 60715, 35 x 7.5 (WxH)	Length: 2 m	35430	NRH-35-2000	1	
<b>DIN rail mounting</b> <span style="float: right;">Datasheets → Internet: vame</span>						
	-		569998	VAME-T-M4	2	
<b>Cover cap for manual override</b>						
	Concealed		540898	VMPA-HBV-B	10	
	Non-detenting		540897	VMPA-HBT-B	10	
	Detenting (without accessories)		8002234	VAMC-L1-CD	10	
<b>Identification holder</b> <span style="float: right;">Datasheets → Internet: aslr</span>						
	Holder for an inscription label and covering for the retaining screw and manual override		570818	ASLR-D-L1	10	
<b>Mounting kit</b> <span style="float: right;">Datasheets → Internet: davm</span>						
	With mounting bracket for lateral valve mounting	For standards-based cylinder DSBC-32...40	For VUVG-L14	2568514	DAVM-MW-V1-32-V	1
		For standards-based cylinder DSBC-50...125	For VUVG-L18	2612128	DAVM-MW-V1-50-V	1

1) Packaging unit.

## Accessories

Ordering data		Description	Part no.	Type	PU <sup>1)</sup>	
<b>Check valve</b>						
	For manifold rails VABM-L1-10...	For blocking the flow in the event of back pressure in duct 3 and 5	8047364	VABF-L1-10H-H2	10	
	For manifold rails VABM-L1-14...		8047365	VABF-L1-14-H2	10	
<b>Flow restrictor</b>						
	For manifold rails VABM-L1-10...	For setting the flow rate during pressurisation and exhausting (for M5 threaded connection)	Nominal width: 0.5 mm	8025709	VFFG-T-M5-5	10
			Nominal width: 0.6 mm	8025710	VFFG-T-M5-6	10
			Nominal width: 0.7 mm	8025711	VFFG-T-M5-7	10
			Nominal width: 0.85 mm	8025712	VFFG-T-M5-8	10
			Nominal width: 1.05 mm	8025713	VFFG-T-M5-10	10
			Nominal width: 1.2 mm	8025714	VFFG-T-M5-12	10
			Nominal width: 1.55 mm	8025715	VFFG-T-M5-15	10
		For setting the flow rate for pressurisation and exhausting (for Ø 4 mm)	Nominal width: 0.5 mm	8047346	VFFG-T-F4-5	10
			Nominal width: 0.6 mm	8047347	VFFG-T-F4-6	10
			Nominal width: 0.7 mm	8047348	VFFG-T-F4-7	10
			Nominal width: 0.85 mm	8047349	VFFG-T-F4-8	10
			Nominal width: 1.05 mm	8047350	VFFG-T-F4-10	10
			Nominal width: 1.2 mm	8047351	VFFG-T-F4-12	10
			Nominal width: 1.55 mm	8047352	VFFG-T-F4-15	10
For manifold rails VABM-L1-14...	For setting the flow rate for pressurisation and exhausting (for Ø 5.8 mm)	Nominal width: 0.7 mm	8047353	VFFG-T-F6-7	10	
		Nominal width: 0.85 mm	8047354	VFFG-T-F6-8	10	
		Nominal width: 1.05 mm	8047355	VFFG-T-F6-10	10	
		Nominal width: 1.15 mm	8047356	VFFG-T-F6-11	10	
		Nominal width: 1.4 mm	8047357	VFFG-T-F6-14	10	
		Nominal width: 1.6 mm	8047358	VFFG-T-F6-16	10	
		Nominal width: 1.8 mm	8047359	VFFG-T-F6-18	10	
<b>Flow restrictor set</b>						
	For manifold rails VABM-L1-10...	Two of each size, for M5 threaded connection	8025716	VFFG-T-M5-A-V1	14	
		Two of each size, for Ø 4 mm	8062200	VFFG-T-F4-A-V1	14	
	For manifold rails VABM-L1-14...	Two of each size, for Ø 5.8 mm	8062201	VFFG-T-F6-A-V1	14	

1) Packaging unit.