

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878 - DE

KLÜBER
LUBRICATION

UNISILKON L 641

Version	Revision Date:	Date of last issue: 19.05.2025	Print Date:
4.0	12.06.2026	Date of first issue: 15.01.2016	12.06.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : UNISILKON L 641

Article-No. : 022121

This substance/ mixture contains nanoforms (according to REACH Regulation)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Grease

Recommended restrictions on use : Restricted to professional users.

1.3 Details of the supplier of the safety data sheet

Company : Klüber Lubrication München GmbH & Co. KG
Geisenhausenerstr. 7
81379 München
Germany
Tel.: +49 (0) 89 7876 0
info@klueber.com

E-mail address of person responsible for the SDS : mcm@klueber.com

National contact : Klüber Lubrication Deutschland GmbH & Co. KG
Geisenhausenerstraße 7
81379 München
Germany
Tel.: +49 (0) 89 7876 0
customer.service.de@klueber.com

**UNISILKON L 641 =
LUB-KU6**
Festo SE&Co. KG
Ruiter Strasse 82
D-73734 Esslingen
www.Festo.com/en/msds

1.4 Emergency telephone number

Emergency telephone number : +49 89 7876 700 (24 hrs)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Avoid induction of air, low cross-section of pipes, high pressures and fast pressure increase.
Degas system carefully before putting into operation. The product belongs to the category silicone greases with PTFE. This product category may form explosive decomposition reactions in conveying devices with high increase in pressure and low cross-section of pipes.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : methyl silicone oil
PTFE

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
Substances with a workplace exposure limit :				
Ethylene, tetrafluoro-, polymer	9002-84-0 618-337-2	Not classified		>= 20 - < 30

For explanation of abbreviations see section 16.

This substance/ mixture contains nanoforms (according to REACH Regulation)

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Components:

Silane, dichlorodimethyl-, reaction products with silica:

Particle characteristics

Assessment : This substance/ mixture contains nanoforms (according to REACH Regulation)

SECTION 4: First aid measures

4.1 Description of first aid measures

- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
Keep patient warm and at rest.
If breathing is irregular or stopped, administer artificial respiration.
- In case of skin contact : Remove contaminated clothing. If irritation develops, get medical attention.
Wash off with soap and water.
- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.
If eye irritation persists, consult a specialist.
- If swallowed : Move the victim to fresh air.
Do not induce vomiting without medical advice.
Rinse mouth with water.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No symptoms known or expected.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : High volume water jet

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5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides
Halogenated compounds
Metal oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment. Exposure to decomposition products may be a hazard to health.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.
Do not breathe vapours, aerosols.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and transfer to properly labelled containers.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Wash hands and face before breaks and immediately after handling the product.

Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

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7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep container closed when not in use. Keep in a dry, cool and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with the particular national regulations. Keep in properly labelled containers.

Storage class (TRGS 510) : 11, Combustible Solids

7.3 Specific end use(s)

Specific use(s) : Specific instructions for handling, not required.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Ethylene, tetrafluoro-, polymer	9002-84-0	MAK (measured as the alveolate fraction)	0,3 mg/m3	DE DFG MAK (2024-07-01)
Peak-limit: excursion factor (category): 8; II				
Further information: Substances that cause cancer in humans or animals or that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed				
		MAK (inhalable fraction)	4 mg/m3	DE DFG MAK (2024-07-01)
Peak-limit: excursion factor (category): 8; II				
Further information: Substances that cause cancer in humans or animals or that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed				
		BM (Alveolar dust fraction)	0,5 mg/m3	DE TRGS 527 (2020-02-19)

8.2 Exposure controls

Engineering measures

none

Personal protective equipment

Eye/face protection : Safety glasses

Hand protection

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Material : Nitrile rubber
Break through time : > 10 min
Protective index : Class 1

Remarks : For prolonged or repeated contact use protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection : Not required; except in case of aerosol formation.

Filter type : Filter type P

Protective measures : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Environmental exposure controls

Air : No special environmental precautions required.
Soil : The product should not be allowed to enter drains, water courses or the soil.
Water : The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : solid

Form : paste

Colour : white

Odour : characteristic

Odour Threshold : No data available

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Melting point/ range : No data available

Boiling point/boiling range : No data available

Flammability : Flammability (solid, gas):
Combustible Solids

Upper explosion limit / Upper
flammability limit : No data available

Lower explosion limit / Lower
flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : Not applicable

Solubility(ies)
Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-
octanol/water : No data available

Vapour pressure : < 0,001 hPa (20 °C)

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Relative density	:	1,18 (20 °C) Reference substance: Water The value is calculated
Density	:	1,18 g/cm ³ (20 °C)
Bulk density	:	No data available
Relative vapour density	:	No data available
Particle characteristics Assessment	:	This substance/ mixture contains nanoforms (according to REACH Regulation)
Particle size	:	Further particle properties for nanomaterials see section 3
Particle Size Distribution	:	Not applicable

9.2 Other information

Explosives	:	Not explosive
Oxidizing properties	:	No data available
Self-ignition	:	No data available
Evaporation rate	:	No data available
Sublimation point	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazards to be specially mentioned.

10.2 Chemical stability

Stable under normal conditions.

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10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

10.4 Conditions to avoid

Conditions to avoid : No conditions to be specially mentioned.

10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

10.6 Hazardous decomposition products

Hazardous decomposition products : >150 °C small quantities of formaldehyde may be formed.
>280 °C danger of forming toxic fluorine-containing pyrolysis products.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute oral toxicity : Remarks: This information is not available.

Acute inhalation toxicity : Remarks: This information is not available.

Acute dermal toxicity : Remarks: This information is not available.

Components:

Ethylene, tetrafluoro-, polymer:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg
Method: OECD Test Guideline 401

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Product:

Remarks : This information is not available.

Components:

Ethylene, tetrafluoro-, polymer:

Species : Rabbit
Assessment : No skin irritation

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Result : No skin irritation

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Product:

Remarks : This information is not available.

Components:

Ethylene, tetrafluoro-, polymer:

Species	:	Rabbit
Assessment	:	No eye irritation
Result	:	No eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Product:

Remarks : This information is not available.

Components:

Ethylene, tetrafluoro-, polymer:

Assessment	:	Did not cause sensitisation on laboratory animals.
Result	:	Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

Components:

Ethylene, tetrafluoro-, polymer:

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Carcinogenicity -
Assessment : Not classifiable as a human carcinogen.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Product:

Effects on fertility : Remarks: No data available

Effects on foetal
development : Remarks: No data available

STOT - single exposure

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

Components:

Ethylene, tetrafluoro-, polymer:

Assessment : The substance or mixture is not classified as specific target
organ toxicant, single exposure.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

Components:

Ethylene, tetrafluoro-, polymer:

Assessment : The substance or mixture is not classified as specific target
organ toxicant, repeated exposure.

Repeated dose toxicity

Product:

Remarks : This information is not available.

Aspiration toxicity

Based on available data, the classification criteria are not met.

Product:

This information is not available.

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Components:

Ethylene, tetrafluoro-, polymer:

No aspiration toxicity classification

11.2 Information on other hazards

Endocrine disrupting properties

Based on available data, the classification criteria are not met.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Information given is based on data on the components and the toxicology of similar products.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Physico-chemical removability : Remarks: No data available

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12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

12.4 Mobility in soil

Product:

Mobility : Remarks: No data available

Distribution among environmental compartments : Remarks: No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Components:

Ethylene, tetrafluoro-, polymer:

Assessment : Non-classified vPvB substance. Non-classified PBT substance

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No information on ecology is available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.

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Waste codes should be assigned by the user based on the application for which the product was used.

Contaminated packaging : Packaging that is not properly emptied must be disposed of as the unused product.
Dispose of waste product or used containers according to local regulations.

The following Waste Codes are only suggestions:

Waste Code : used product, unused product
12 01 12*, spent waxes and fats

uncleaned packagings
15 01 10*, packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

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14.4 Packing group

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA (Cargo)	: Not regulated as a dangerous good
IATA (Passenger)	: Not regulated as a dangerous good

14.5 Environmental hazards

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Remarks	: Not applicable for product as supplied.
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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 40 This substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes. Number on list 75 If you intend to use this product as tattoo ink, please contact your vendor. Number on list 78: Polymers of vinyl chloride or of other halogenated olefins, in primary forms
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synthetic polymer microparticles
(SPM) content: 26,6 %
The synthetic polymer microparticles
supplied is subject to conditions laid
down by entry 78 of Annex XVII to
Regulation (EC) No 1907/2006 of
the European Parliament and of the
Council

REACH - Candidate List of Substances of Very High
Concern for Authorisation (Article 59).
(EU SVHC) : This product does not contain
substances of very high concern
(Regulation (EC) No
1907/2006 (REACH), Article 57).

Regulation (EU) No 2024/590 on substances that
deplete the ozone layer : Not applicable
(EC 2024/590)

Regulation (EU) 2019/1021 on persistent organic
pollutants (recast) : Not applicable
(EU POP)

Regulation (EU) No 649/2012 of the European
Parliament and the Council concerning the export and
import of dangerous chemicals : Not applicable
(EU PIC)

REACH - List of substances subject to authorisation
(Annex XIV) : Not applicable
(EU. REACH-Annex XIV)

Regulation (EU) 2019/1148 on the marketing and use of
explosives precursors : Not applicable

Seveso III: Directive 2012/18/EU of the European
Parliament and of the Council on the control of
major-accident hazards involving dangerous
substances. : Not applicable

Water hazard class : WGK 2 obviously hazardous to water
(Germany) Classification according to AwSV, Annex 1 (5.2)

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TA Luft List (Germany) : 5.2.1: Total dust:
others: 31,5 %
5.2.5: Organic Substances:
Class 1: 0,02 %

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0,06 %

15.2 Chemical safety assessment

This information is not available.

SECTION 16: Other information

Full text of H-Statements

Full text of other abbreviations

DE DFG MAK : Germany. MAK BAT Annex IIa
DE TRGS 527 : Germany. TRGS 527 - Activities with nanomaterials
DE DFG MAK / MAK : MAK value
DE TRGS 527 / BM : Assessment scale

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of

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Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

- || Relevant changes compared to the last edition are highlighted at the left margin. This version replaces all previous editions.

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