Engineering Change Notification

MS4(N)-EM1

Optimization of the rotary knob.





Engineering Change Notification

Project No 244696

Project Title Introduction of new EM1 rotary knob

Date 17.04.2023

Reason of change

Optimization on the rotary knob design, less leakage due to improvement of the sealing surface. In addition a higher reliability.

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New rotary knob will be implement in all MS4(N)-EM1(-R) to follow the same design like MS6-EM1.

Technical changes

Minor technical change.

Known technical implications

Function

No functional change.

Form

New variant of rotary knob is 4 mm higher.

• Environment

No change in environment.

Interfacing

Change in interface: New variant of rotary knob is 4 mm higher.

CA 0667 2018-01-01 SZA / (TP-S)

Affected products

Part No	Туре
541266	MS4-EM1(-R)
541288	MS4N-EM1
531029	MSB4- (C3, C4, C6, C7)
532306	MSB4N- (C3, C4, C6, C7)

Engineering Change Notification

Notification

Estimated transition date

ECN No 244696

According to our current project schedule, the change will be productive approximately

production CW27/2023

Project Title Introduction of new EM1 rotary knob

Please note, that the transition date can vary due to technical reasons and production needs.

Date 17.04.2023

Release

Budapest - Hungary, 17.04.2023

Product Care Corporate Quality

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