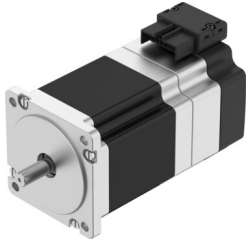


# Stepper motor EMMB-ST-87-M-SMB

Part number: 8156160

FESTO



 General operating condition

## Data sheet

| Feature  | Value  |
|--|--|
| Ambient temperature                                  | -15 °C ... 40 °C   |
| Note on ambient temperature                          | Up to 80°C with derating -2%/°C  |
| Max. installation height                             | 4000 m   |
| Note on max. installation height                     | As of 1,000 m: only with derating of -1.0% per 100 m                             |
| Storage temperature                                  | -20 °C ... 70 °C   |
| Relative air humidity                                | Non-condensing   |
| Conforms to standard                                 | IEC 60034  |
| Temperature class as per EN 60034-1                  | B  |
| Max. winding temperature                             | 130 °C   |
| Rating class as per EN 60034-1                       | S1   |
| Temperature monitoring                               | Dig. motor temp. via BISS-C  |
| Motor type to EN 60034-7                             | IM V1<br>IM V3   |
| Mounting position                                    | optional   |
| Degree of protection                                 | IP20   |
| Note on degree of protection                         | IP40 Motor shaft   |
| Interface code, motor out                            | 87A  |
| Electrical connection 1, connection type             | Hybrid plug  |
| Electrical connection 1, connector system            | Plug pattern L10   |
| Electrical connection 1, number of connections/cores | 14   |
| Electrical connection 1, connection pattern          | 00997534   |
| Note on materials                                    | RoHS-compliant   |
| Corrosion resistance class CRC                       | 0 - No corrosion stress  |
| LABS (PWIS) conformity                               | VDMA24364 zone III   |
| Vibration resistance                                 | Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6 |
| Shock resistance                                     | Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27                |
| Approval   | RCM trademark<br>c UL us - Recognized (OL)                                       |
| CE mark (see declaration of conformity)              | To EU EMC Directive<br>In accordance with EU RoHS Directive                      |
| UKCA marking (see declaration of conformity)         | To UK RoHS instructions  |
| Certificate issuing authority                        | UL E342973   |
| Nominal operating voltage DC                         | 48 V   |
| Number of pole pairs                                 | 50   |
| Motor holding torque                                 | 6.6 Nm   |
| Nominal torque                                       | 5.9 Nm   |

| Feature   | Value   |
|---|---|
| Peak torque   | 6.8 Nm  |
| Nominal rotary speed  | 140 rpm   |
| Max. rotational speed                                       | 600 rpm   |
| Max. mechanical speed                                       | 7000 rpm  |
| Stepper angle for complete step                             | 1.8 deg   |
| Stepping angle tolerance                                    | ±5%   |
| Nominal power rating of motor                               | 87 W  |
| Continuous stall current                                    | 8.2 A   |
| Nominal motor current                                       | 7.5 A   |
| Peak current  | 12 A  |
| Motor constant  | 0.79 Nm/A   |
| Voltage constant, phase                                     | 56.6 mVmin  |
| Phase winding resistance                                    | 0.27 Ohm  |
| Phase winding inductance                                    | 2.3 mH  |
| Winding longitudinal inductivity Ld (phase)                 | 3.6 mH  |
| Winding cross inductivity Lq (phase)                        | 2.3 mH  |
| Electric time constant                                      | 8.5 ms  |
| Thermal time constant                                       | 33 min  |
| Thermal resistance  | 0.88 K/W  |
| Measuring flange  | 250 x 250 x 15 mm, steel                            |
| Total mass moment of inertia of output                      | 2.016 kgcm <sup>2</sup>                             |
| Product weight  | 4150 g  |
| Permissible axial shaft load                                | 60 N  |
| Permissible radial shaft load                               | 220 N   |
| Rotor position sensor                                       | Absolute multi-turn encoder                         |
| rotor position sensor, manufacturer designation             | KCD-BC33B-1617-U09C-JAQ-009                         |
| rotor position sensor, absolute detectable revolutions      | 65536   |
| Rotor position encoder interface                            | BiSS-C  |
| Rotor position sensor, encoder measuring principle          | Magnetic  |
| rotor position sensor, DC operating voltage                 | 14 V  |
| rotor position sensor, DC operating voltage range           | 4.75 V ... 15 V                                     |
| Rotor pos. enc., sin/cosin p/r                              | 2   |
| rotor position sensor, position values per revolution       | 131072  |
| Rotor position transducer resolution                        | 17 bit  |
| rotor position sensor, system accuracy of angle measurement | -310 arcsec ... 310 arcsec                          |
| Brake holding torque  | 4.26 Nm   |
| Operating voltage DC for brake                              | 24 V  |
| Brake current consumption                                   | 0.49 A  |
| Power consumption, brake                                    | 12 W  |
| Brake coil resistance                                       | 49.2 Ohm  |
| Brake coil inductivity                                      | 110 mH  |
| Brake separation time                                       | ≤44 ms  |
| Brake closing time  | ≤110 ms   |
| DC brake response delay                                     | ≤30 ms  |
| Max. brake no-load speed                                    | 7000 rpm  |
| Max. friction per braking process                           | 14000 J   |
| Number of emergency stops per hour                          | 1   |
| Mass moment of inertia of brake                             | 0.11 kgcm <sup>2</sup>                              |
| Switching cycles holding brake                              | 10 million idle actuations (without friction work!) |
| Mean time to failure (MTTF), subcomponent                   | 20 years, rotor position encoder                    |