

Guide axes ELFR, without drive

FESTO



Key features

At a glance

- Driveless linear guide units with guide and freely movable slide
- The guide axis is designed to support forces and torques in multi-axis applications
- Increased torsional resistance
- Reduced vibrations with dynamic loads
- Drive axis and guide axis can be placed side by side or one above the other
- Plain-bearing guide
 - For small loads
 - Restricted operating behaviour with torque load
 - Guide not backlash-free
- Recirculating ball bearing guide
 - For medium loads
 - Very good operating behaviour with torque load
 - Backlash-free guide (preloaded guide elements)

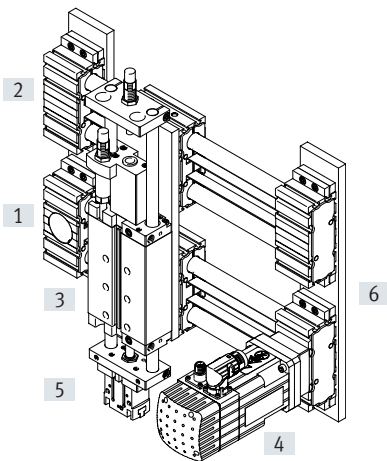
Corresponding drive axis

Toothed belt axis ELGR



- For size 35, 45, 55
- Load capacity up to max. 300 N or 124 Nm
- Max. feed force of 350 N

System product for handling and assembly technology



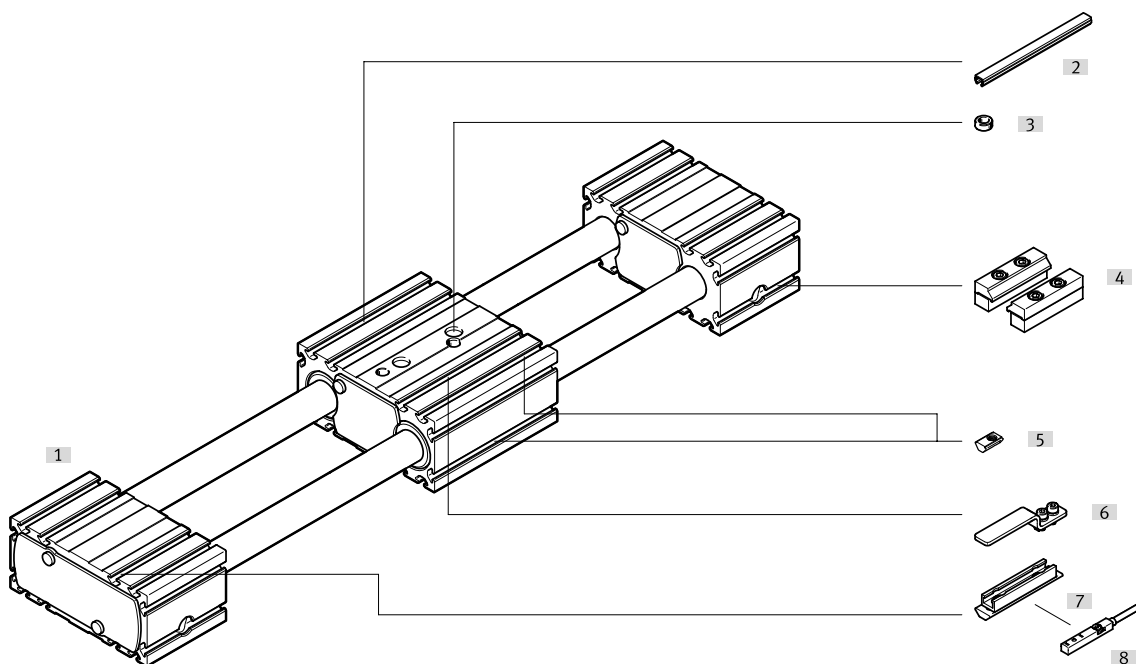
System components and accessories		
	Description	→ Page/Internet
[1] Axes	Wide range of combinations possible within handling and assembly systems	axis
[2] Guide axes	For absorbing forces and torques in multi-axis applications	guide axis
[3] Drives	Wide range of combinations possible within handling and assembly systems	drive
[4] Motors	Servo and stepper motors, with or without gear unit	motor
[5] Gripper	Wide range of variations possible within handling and assembly technology	gripper
[6] Adapter	For drive/drive and drive/gripper connections	adapter kit

Type codes

001	Series	
ELFR	Guide axis, without drive	
002	Guide	
GF	Plain bearing	
	Recirculating ball bearing guide	
003	Size	
35	35	
45	45	
55	55	
004	Stroke	
...	50 ... 1500	
005	Stroke reserve	
0H	None	
...H	0 ... 999 mm	
006	Slide design	
	Standard	
L	Slide, long	

007	Additional slide	
	None	
ZR	1 slide right	
ZL	1 slide left	
ZB	Additional slide 1x left, 1x right	
008	Proximity sensor, inductive, slot 8, N/O contact, cable 7.5 m	
	Without	
...SA	1 ... 6 units	
009	Proximity sensor, inductive, slot 8, N/C contact, cable 7.5 m	
	Without	
...SB	1 ... 6 units	
010	Mounting slot covering	
	None	
...NC	1 ... 50 units	
011	Slot nut for mounting slot	
	Without	
...NM	1 ... 99 units	
012	Profile mounting	
	None	
...MA	1 ... 2 units	

Peripherals overview



Variants and accessories		Description	→ Page/Internet
Type/order code			
[1]	Guide axis ELFR	Guide axis	6
[2]	Slot cover NC	For protection against contamination	13
[3]	Centring sleeve ZBH	- For centring loads and attachments on the slide 2 centring sleeves included in the scope of delivery of the axis	13
[4]	Profile mounting MA	For mounting the axis on the bearing cap	12
[5]	Slot nut NM	For mounting attachments	13
[6]	Switch lug SA, SB	For sensing the slide position	12
[7]	Sensor bracket SA, SB	Adapter for mounting the inductive proximity sensors on the axis	12
[8]	Proximity switch, T-slot SA, SB	- Inductive proximity switch, for T-slot 1 switch lug and 1 sensor bracket are included in the scope of delivery with the order code SA, SB	13
–	Connecting cable NEBA	For proximity switch (order code SA and SB)	13

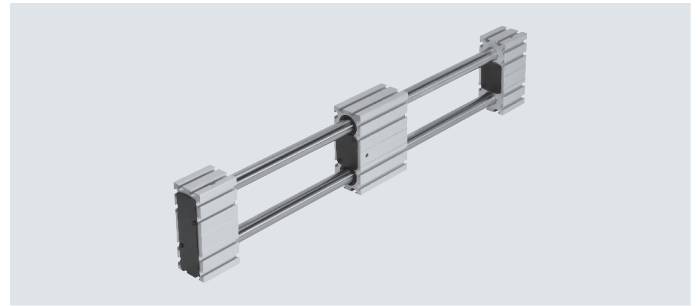
Datasheet

-  - Size

35 ... 55

-  - Stroke length

50 ... 1500 mm

-  - www.festo.com**General technical data**

Size	35	45	55
Design	Guide axis without drive		
Guide	Recirculating ball bearing guide		
	Plain-bearing guide		
Mounting position	Any		
Working stroke [mm]	50 ... 800	50 ... 1000	50 ... 1500
Max. no-load resistance to shifting [N]	3	6	10
Max. speed			
Recirculating ball bearing guide [m/s]	3		
Plain-bearing guide [m/s]	1		
Max. acceleration [m/s ²]	50		

Operating and environmental conditions

Ambient temperature		
Recirculating ball bearing guide [°C]	-10 ... +50	
Plain-bearing guide [°C]	0 ... +40	
Degree of protection	IP20	

Weight [kg]

Size	35	45	55
Recirculating ball bearing guide			
Basic weight with 0 mm stroke ¹⁾			
Standard slide	1.2	2.7	4.6
Long slide	1.6	3.8	6.5
Additional weight per 1000 mm stroke	2.4	5.0	7.7
Moving mass	0.4	0.9	1.7
Slide			
Standard slide	0.4	0.9	1.7
Long slide	0.7	1.5	2.8
Additional slide	0.4	0.9	1.7

1) Including slide

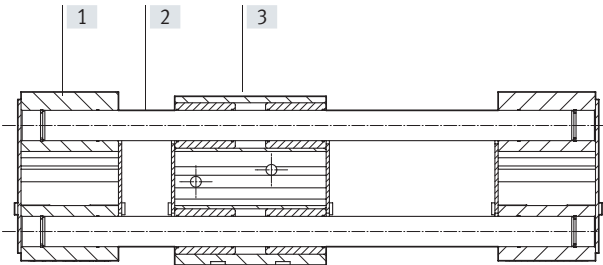
Datasheet

Weight [kg]			
Size	35	45	55
Plain-bearing guide			
Basic weight with 0 mm stroke ¹⁾			
Standard slide	1.1	2.5	4.2
Long slide	1.6	3.7	6.4
Additional weight per 1000 mm stroke	2.3	5.0	7.7
Moving mass	0.3	0.7	1.3
Slide			
Standard slide	0.3	0.7	1.3
Long slide	0.6	1.5	2.6
Additional slide	0.3	0.7	1.3

1) Including slide

Materials

Sectional view



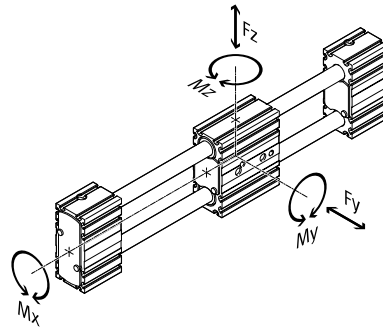
Axis		
[1]	Bearing cap, profile	Anodised wrought aluminium alloy
[2]	Guide rods	Steel
[3]	Slide, profile	Anodised wrought aluminium alloy
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

Datasheet

Load values

The indicated forces and torques refer to the centre of the guide. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect.

These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.



If the axis is subjected to several of the indicated forces and torques at the same time, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

F_1/M_1 = dynamic value

F_2/M_2 = maximum value

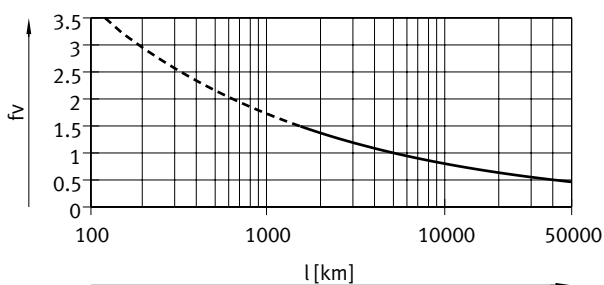
Permissible forces and torques for a service life of 5000 km						
Guide	Plain-bearing guide			Recirculating ball bearing guide		
Size	35	45	55	35	45	55
$F_{y\max}, F_{z\max}$ [N]	50	100	300	50	100	300
Standard slide						
$M_{x\max}$ [Nm]	1	2.5	5	2.5	5	15
$M_{y\max}$ [Nm]	4	8	16	8	16	48
$M_{z\max}$ [Nm]	4	8	16	8	16	48
Long slide						
$M_{x\max}$ [Nm]	1	2.5	5	2.5	5	15
$M_{y\max}$ [Nm]	10	20	40	20	40	124
$M_{z\max}$ [Nm]	10	20	40	20	40	124

Service life

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor f_v against the service life.

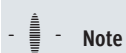
These values are only theoretical. You must consult your local contact person at Festo for load comparison factors f_v greater than 1.5.

Load comparison factor f_v as a function of service life



Example:

A user wants to move an X kg load. Using the above formula gives a value of 1.5 for the load comparison factor f_v . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the M_z and M_y values. A load comparison factor of 1 now gives a service life of 5000 km.



Note

Engineering software
Electric Motion Sizing
www.festo.com/x/electric-motion-sizing

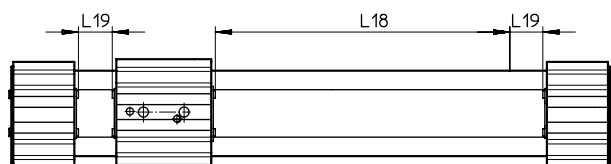
Datasheet

Minimum nominal stroke

With standard slide or long slide L with additional slide ZR/ZL/ZB

Size	35			45			55		
Variant	-/L	ZR/ZL	ZB	-/L	ZR/ZL	ZB	-/L	ZR/ZL	ZB
Min. nominal stroke [mm]	50	126	202	50	146	242	50	166	282

Stroke reserve



L18 = Nominal stroke
L19 = Stroke reserve

- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
- The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke
- The stroke reserve length can be freely selected
- The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.

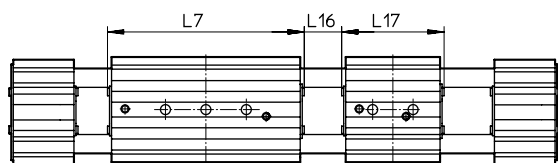
Example:

Type ELFR-45-500-20H-...
Nominal stroke = 500 mm
2x stroke reserve = 40 mm

Working stroke = 540 mm
(540 mm = 500 mm + 2x 20 mm)

Working stroke reduction

With standard slide or long slide L with additional slide ZR/ZL/ZB



L7 = Length of slide
L16 = Distance between the two slides
L17 = Length of additional slide

- For a toothed belt axis with additional slide, the working stroke is reduced by the length of the additional slide and the distance between the two slides
- If the variant long slide L is ordered, the additional slide is not extended

Example:

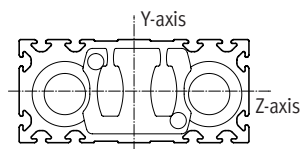
Type ELFR-35-500-...-ZR
Working stroke = 500 mm
L16 = 10 mm
L7, L17 = 76 mm

Working stroke with additional slide = 414 mm
(500 mm – 10 mm – 76 mm)

Dimensions – Additional slide

Size	35	45	55
Length L17 [mm]	76	96	116
Distance between the slides L16 [mm]	≥0		

2nd moments of area



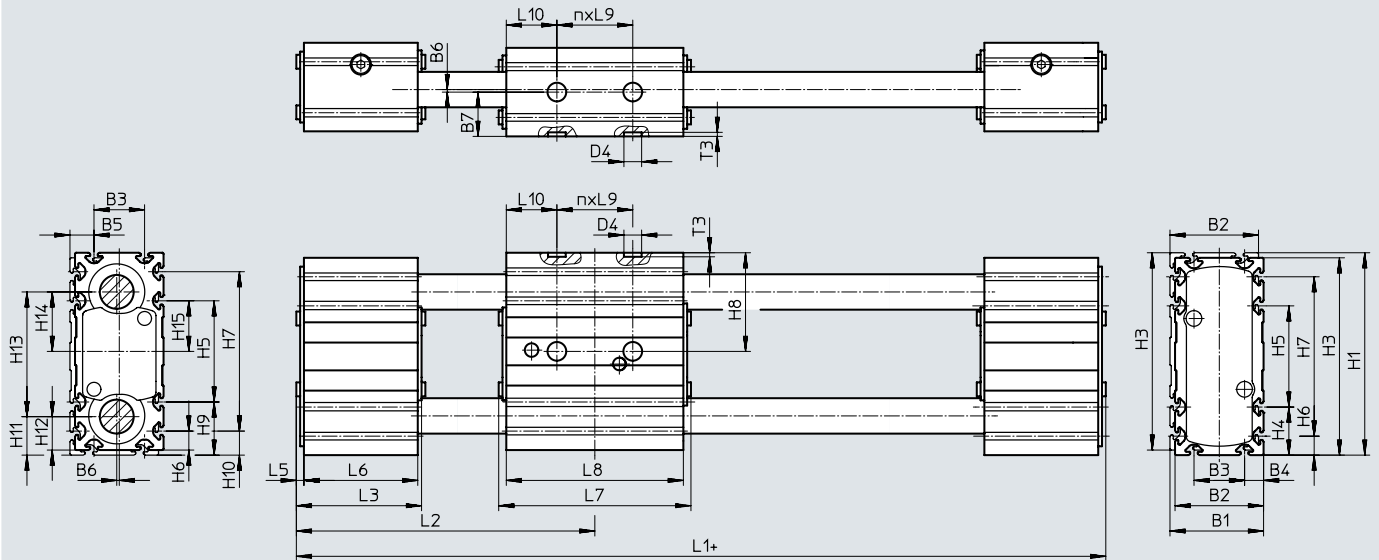
Size	35	45	55
I _y [mm ⁴]	4.19x10 ³	17.95x10 ³	41.18x10 ³
I _z [mm ⁴]	3.77x10 ³	15.71x10 ³	38.35x10 ³

Recommended deflection limits

Adherence to a maximum deflection of 0.5 mm is recommended so as not to impair the functionality of the axes. Greater deformation can result in increased friction, greater wear and reduced service life.

Datasheet

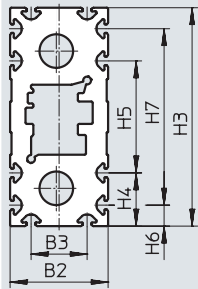
Dimensions

Download CAD data → www.festo.com

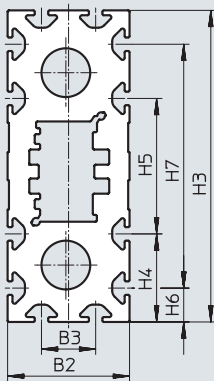
+ = plus stroke + 2x stroke reserve

Profile

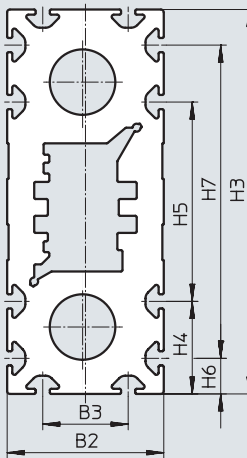
ELFR-35



ELFR-45



ELFR-55

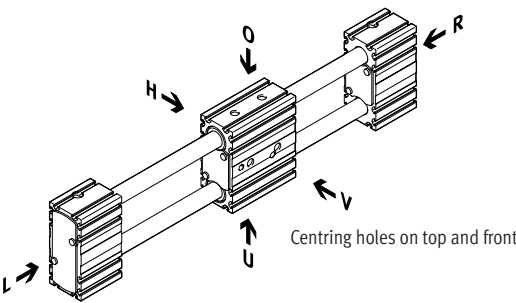


Size	B1	B2	B3	B4	B5	B6	B7	D4 ∅ H7	H1	H3	H4	H5	H6	H7	H8	H9
ELFR-35	37	35	20	7.5	9.5	1	17.5	7	80	78	19	40	7.5	63	39	21
ELFR-35-L																
ELFR-45	47	45	20	12.5	14.5		22.5		117	115	32.5	50	12.5	90	57.5	34.5
ELFR-45-L																
ELFR-55	57	55	30	12.5	14.5		27.5		137	135	32.5	70	12.5	110	67.5	34.5
ELFR-55-L																

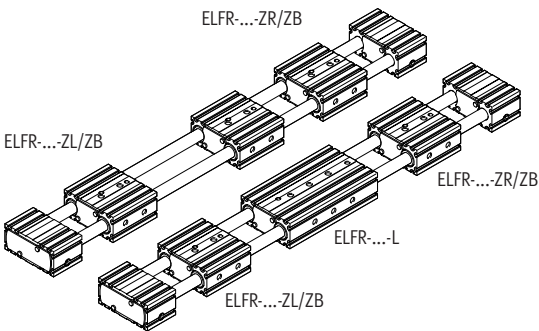
Size	H10	H11	H12	H13	H14	H15	L1	L2	L3	L5	L6	L7	L8	L9	L10	n	T3
ELFR-35	9.5	15.5	13.5	49	23.5	20	178	89	51	3	45	76	70	30	20	1	1.6
ELFR-35-L							248	124	51			146	140		40	2	
ELFR-45	14.5	23	21	71	34.5	25	219	108	60			96	90		25	1	
ELFR-45-L							309	153	60			186	180		50	2	
ELFR-55	14.5	25.5	23.5	86	42	35	243	120	62		56	116	110	40	35	1	
ELFR-55-L							353	175	62			226	220		70	2	

Ordering data – Modular product system

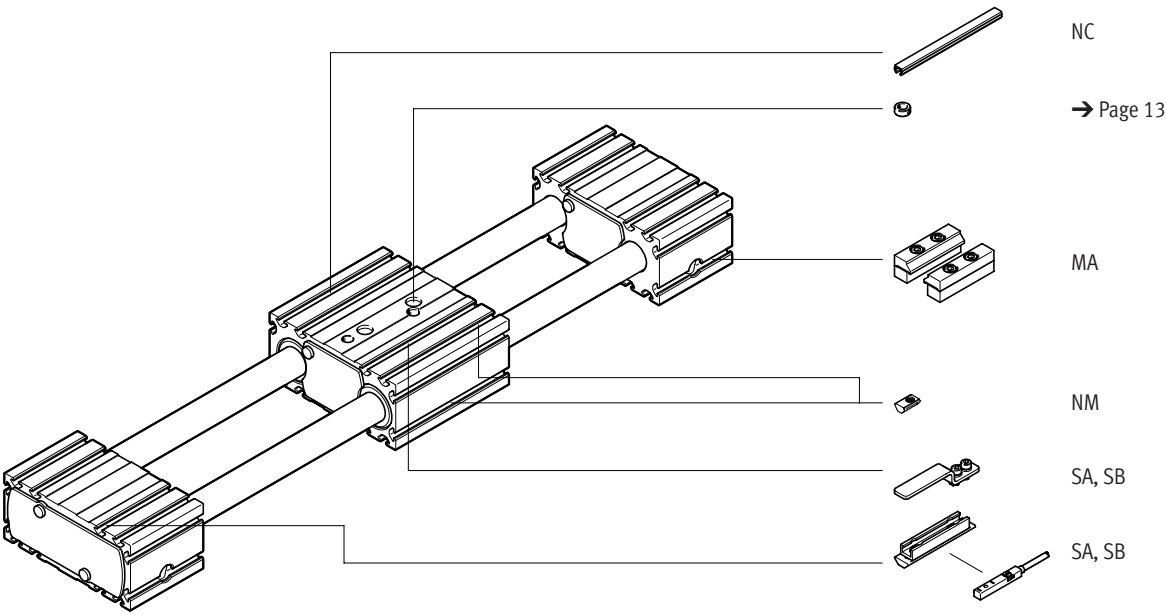
Order code
Minimum information



- | | | | |
|---|--------|---|-------|
| O | Top | L | Left |
| U | Bottom | V | Front |
| R | Right | H | Rear |



Accessories



Ordering data – Modular product system

Ordering table									
Size				35	45	55	Conditions	Code	Enter code
Module no.				571435	571436	571437			
Design	Guide axis							ELFR	ELFR
Guide	Recirculating ball bearing guide								
	Plain-bearing guide							-GF	
Size				35	45	55		-...	-...
Stroke length [mm]				1 ... 800	1 ... 1000	1 ... 1500		-...	-...
Stroke reserve [mm]				0 ... 999 (0 = no stroke reserve)			[1]	-...H	
Slide design	Standard slide								
	Long slide							-L	
Additional slide	No additional slide								
	1 slide on the right						[2]	-ZR	
	1 slide on the left						[2]	-ZL	
	1 slide on the right, 1 slide on the left						[2]	-ZB	
Accessories	Accessories enclosed separately							+	+
Proximity switch (SIES), inductive, slot type 8, PNP, including switch lug and sensor bracket	N/O contact, 7.5 m cable			1 ... 6				...SA	
	N/C contact, 7.5 m cable			1 ... 6				...SB	
Mounting slot covering	–			1 ... 50 (1 = 2 units, 500 mm length)				...NC	
Slot nut for mounting slot	1 ... 99							...NM	
Profile mounting	1 ... 2							...MA	

[1] -... The sum of nominal stroke and 2x stroke reserve must not exceed the maximum stroke length.

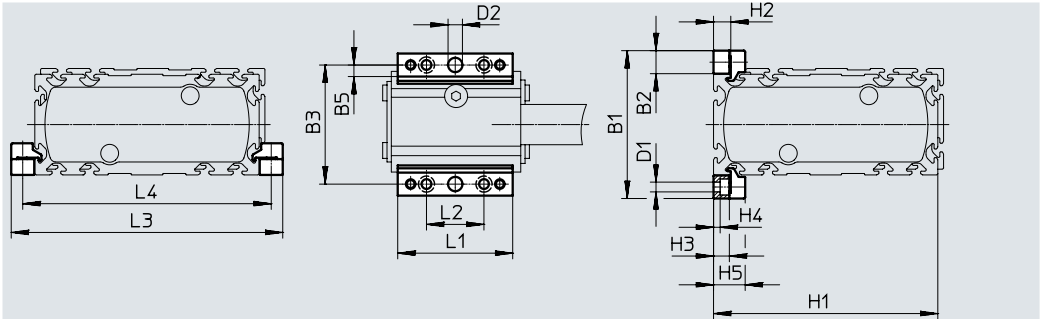
[2] ZR, ZL, ZB working stroke reduction → page 8

Size	35			45			55		
Variant	–/L	ZR/ZL	ZB	–/L	ZR/ZL	ZB	–/L	ZR/ZL	ZB
Min. nominal stroke [mm]	50	126	202	50	146	242	50	166	282

Accessories

Profile mounting MUE
(order code MA)

Material:
Anodised aluminium
RoHS-compliant

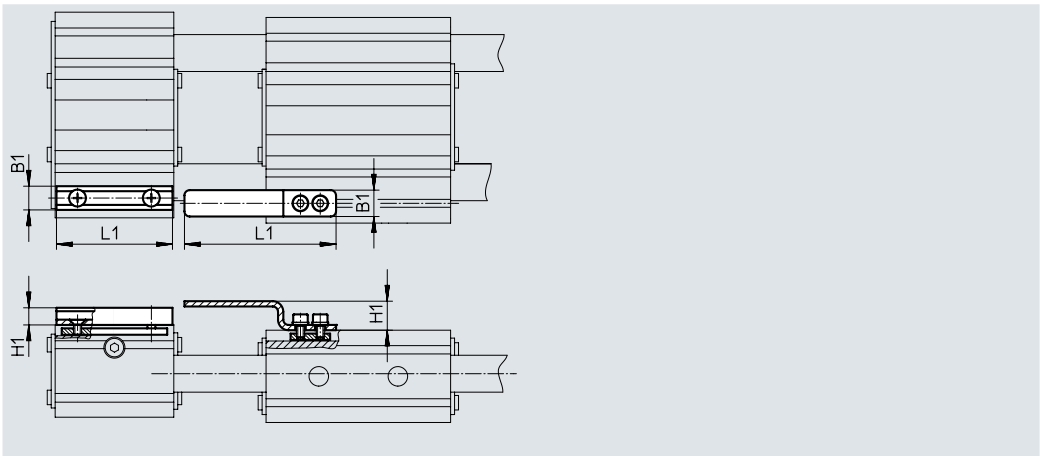


Dimensions and ordering data										
For size	B1	B2	B3	B5	D1 ø	D2 ø H7	H1	H2	H3	H4
35	51	8	43	4	3.4	5	78	6	5.5	2.3
45	69	12	57	4	5.5	5	115	10	9	3.2
55	79	12	67	4	5.5	5	135	10	9	3.2

For size	H5	L1	L2	L3	L4	Weight [g]	Part no.	Type
35	11	40	20	94	86	20	558042	MUE-50
45	17.5	52	40	139	127	32	562238	MUE-45
55	17.5	52	40	159	147	32	562238	MUE-45

Sensor bracket EAPM-....SHS,
Switch lug EAPM-....SLS
(order code SA/SB)

Material:
Switch lug: Galvanised steel
Sensor bracket: Anodised wrought
aluminium alloy
RoHS-compliant



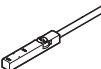
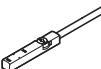
Dimensions and ordering data						
For size	B1	H1	L1	Weight [g]	Part no.	Type
Sensor bracket						
35, 45, 55	9	6.5	44	20	567537	EAPM-L4-SHS
Switch lug						
35, 45, 55	10	11	57.5	15	567538	EAPM-L4-SLS

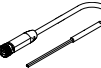
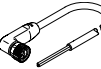
Accessories

Ordering data						
	For size	Comment	Order code	Part no.	Type	PU ¹⁾
Slot nut NST						
	35	For mounting slot	NM	558045	ABAN-3-1 M3-4-M-P1	1
	45, 55			150914	NST-5-M5-1	
Centring sleeve ZBH ²⁾						
	35, 45, 55	For slide	–	8146544	ZBH-7-B	10
Slot cover ABP						
	45, 55	For mounting slot Every 0.5 m	NC	151681	ABP-5	2

1) Packaging unit

2) 2 centring sleeves included in the scope of delivery of the axis

Ordering data – Proximity switches for T-slot, inductive							Datasheets → Internet: sies
	Type of mounting	Electrical connection	Switching output	Cable length [m]	Order code	Part no.	Type
N/O							
	Inserted in the slot from above, flush with the cylinder profile	Cable, 3-core	PNP	7.5	SA	551386	SIES-8M-PS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551387	SIES-8M-PS-24V-K-0.3-M8D
		Cable, 3-core	NPN	7.5	–	551396	SIES-8M-NS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551397	SIES-8M-NS-24V-K-0.3-M8D
N/C							
	Inserted in the slot from above, flush with the cylinder profile	Cable, 3-core	PNP	7.5	SB	551391	SIES-8M-PO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551392	SIES-8M-PO-24V-K-0.3-M8D
		Cable, 3-core	NPN	7.5	–	551401	SIES-8M-NO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551402	SIES-8M-NO-24V-K-0.3-M8D

Ordering data – Connecting cables							Datasheets → Internet: neba
	Electrical connection 1, connection technology	Electrical connection 1, cable outlet	Electrical connection 2, connection technology	Electrical connection 2, number of pins/cores	Cable length [m]	Part no.	Type
	M8x1 A-coded to EN 61076-2-104	Straight	Open end	3	2.5	8078223	NEBA-M8G3-U-2.5-N-LE3
					5.0	8078224	NEBA-M8G3-U-5-N-LE3
	M8x1 A-coded to EN 61076-2-104	Angled	Open end	3	2.5	8078230	NEBA-M8W3-U-2.5-N-LE3
					5.0	8078231	NEBA-M8W3-U-5-N-LE3