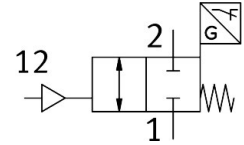


# Shut-off valve VBOC-L2-P-M12-G12-E

Part number: 8177454

FESTO



[PDF General operating condition](#)

## Data sheet

Feature	Value
Valve function	2/2-way, closed, monostable
Pneumatic connection, port 1	G1/2
Pneumatic connection, port 2	G1/2
Type of actuation	Pneumatic
Type of mounting	Screw-in Via male thread
Nominal flow rate standardised according to ISO 8778	1470 l/min
Standard flow rate 0.6->0 MPa (6->0 bar, 87->0 psi) in according to ISO 8778	2560 l/min
Nominal flow rate 2->1 normalised according to ISO 8778	1560 l/min
Standard flow rate 0.6->0 MPa (6->0 bar, 87->0 psi) 2->1 according to ISO 8778	2580 l/min
Operating pressure	0.05 MPa ... 1 MPa
Operating pressure	0.5 bar ... 10 bar
Ambient temperature	-5 °C ... 60 °C
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
CE mark (see declaration of conformity)	To EU EMC Directive In accordance with EU RoHS Directive
UKCA marking (see declaration of conformity)	To UK RoHS instructions
Mounting position	optional
Special characteristics	Resistant to welding spatter
Type of seal on screwed plug	Sealing ring
Type of reset	Mechanical spring
Pilot air supply	External
Symbol	00997382
Measuring principle	Inductive
Switching element function	N/C contact
Rotatability	360°/no continuous swivelling permissible
Reverse polarity protection sensor	For all electrical connections
Note on forced dynamization	Current information on this topic can be found in Technical Report V
Switching position sensing	Normal position via sensor
Switch-off pressure	0.05 MPa ... 0.2 MPa
Switch-on pressure	0.15 MPa ... 0.4 MPa
Pneumatic off range	0.04 MPa
Pilot pressure	0.1 MPa ... 1 MPa
Pilot pressure	1 bar ... 10 bar

Feature	Value
Pilot pressure	14.5 psi ... 145 psi
Switching time off	34 ms
Switching time on	11 ms
Nominal operating voltage DC	24 V
Switching output	PNP
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364 zone III
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Media temperature	-5 °C ... 60 °C
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Nominal torque	23 Nm
Tolerance for nominal tightening torque	± 20%
Product weight	145 g
Operating voltage range, DC sensor	10 V ... 30 V
Short-circuit strength sensor	Yes
Idle current sensor	≤10 mA
Max. output current sensor	200 mA
Voltage drop sensor	≤3 V
Electrical connection 1, function	Switching output
Electrical connection 1, connection type	Cable with plug
Electrical connection 1, connector system	M12x1, A-coded to EN 61076-2-101
Electrical connection 1, number of connections/cores	4
Electrical connection 1, used connections/cores	3
Electrical connection 1, connection pattern	00991168
Cable length	0.3 m
Pilot air port 12	G1/8
Note on materials	RoHS-compliant
Material seals	HNBR NBR TPE-U(PU)
Material hollow bolt	Wrought aluminium alloy
Material cable sheath	PVC
Material swivel fitting	Wrought aluminium alloy
Material sensor bracket	High-alloy stainless steel
Locking nut material	High-alloy stainless steel