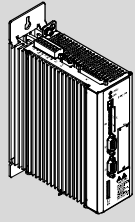


# CMMS-AS-...-G2



## FESTO

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Brief description 8026148  
1310NH  
[8031346]

Original: de

### Motor controller CMMS-AS-...-G2 ..... English Translation of the original instructions

**i** You can find the complete documentation for the motor controller CMMS-AS-...-G2 in PDF format on the CD-ROM accompanying the motor controller or via the support portal → [www.festo.com/sp](http://www.festo.com/sp).

User documentation on the motor controller CMMS-AS-...-G2	
Hardware description, GDCP-CMMS-AS-G2-HW-...	Assembly, installation, pin allocations and error messages
Description of the safety function STO, GDCP-CMMS-AS-G2-S1-...	Functional safety engineering for the motor controller with the STO safety function
Description of function, GDCP-CMMS-AS-G2-FW-...	Functional description and commissioning with FCT Control interfaces and device profiles
Description of device profile FHPP, P.BE-CMM-FHPP-SW-...	Control and parameterisation of the motor controller via the device profile FHPP from Festo.
Description of device profile CiA 402, P.BE-CMMS-FHPP-CO-SW-...	Description of the CAN interface of the motor controller. Control and parameterisation via device profile CiA 402.
PROFIBUS description, P.BE-CMM-FHPP-PB-SW-...	Description of PROFIBUS interface of the motor controller
DeviceNet description, P.BE-CMMS-FHPP-DN-SW-...	Description of DeviceNet interface of the motor controller
Help on the FCT plug-in CMMS-AS	User interface and functions of the CMMS-AS plug-in for the Festo Configuration Tool → <a href="http://www.festo.com">www.festo.com</a>

## 1 Safety and requirements for product use

### 1.1 Safety

**Warning**  
**Danger of electric shock**

Touching live parts causes severe injuries and can lead to death:  
– when the module or cover plate is not mounted on the card slot [EXT]  
– when cables are not mounted to the plugs [X6] and [X9]  
– when connecting cables are disconnected when powered.

The product must be installed in a control cabinet and may only be used if all safeguarding has been initiated.

Before touching live parts during maintenance, repair and cleaning work and when there have been long service interruptions:

1. Switch off power to the electrical equipment via the mains switch and secure it against being switched on again.
2. After switch-off, wait at least 5 minutes discharge time and check that power is turned off before accessing the controller.

**Caution**  
**Danger of burns from hot surfaces**

Dependent on the load, housing temperatures > 80° C are possible in operation.

- Protect hot surfaces from contact in operation.
- Touch them only in a switched-off, cooled-off status.

**Note**  
**Danger from unexpected movement of the motor or axis**

- Make sure that the movement does not endanger anyone.
- Perform a risk assessment in accordance with the EC Machinery Directive.
- Based on this risk assessment, design the safety system for the entire machine, taking into account all integrated components.

### Intended use

The motor controller CMMS-AS-...-G2. is a digital positioning controller for servo motors for

- supply and activation of the motor
- regulation of speed (current), torque and position.

The motor controller supports the following **safety function**:

- “Safe Torque Off” (STO)  
Category 3 / PL d in accordance with EN ISO 13849-1.

Use exclusively:

- in an excellent technical status
- in original status, without unauthorised modifications
- within the limits of the product defined through the technical data
- **for the safety function** within the specified service life of the switching elements → Section 9
- in an industrial environment
- as an installed device in a control cabinet.

### Foreseeable misuse of the safety function

- use outside or in a non-industrial area (residential area),
- use in applications where switching off can result in hazardous movements or conditions.

**→ Note**

- The STO function is insufficient as the sole safety function for drives subject to permanent torque or force (e.g. suspended loads).
- Bypassing of safety equipment is impermissible.
- Repairs to the motor controller are impermissible!

**i**

The STO (Safe Torque Off) function does not provide protection against electric shock, only against hazardous movements!

In applications with extremely high requirement rates, the service life of the switching elements must be taken into account in the design (replacement interval for the motor controller) → Section 9.

### Attainable safety level in accordance with EN ISO 13849-1

The motor controller can be used in applications up to Cat. 3 / PL d in accordance with EN ISO 13849-1. The achievable safety level depends on the other components used to achieve a safety function.

### 1.2 Requirements for product use

For correct and safe use of the product:

- Comply with the connection and ambient conditions of the product and all connected components specified in the technical data. Compliance with the limit values and load limits permits operation of the product in compliance with the relevant safety regulations.
- Observe the instructions and warnings in the documentation.
- **For the safety function:** For emergency stop applications, protection against automatic restart must be achieved corresponding to the required safety category, e.g. through an external safety switching device.

### Qualification of the specialized personnel (requirements for the personnel)

The product may only be placed in operation by a qualified electrotechnician who is familiar with:

- the installation and operation of electrical control systems,
- the applicable regulations for operating safety-engineering systems,
- the applicable regulations for accident protection and occupational safety, and
- the documentation for the product.

### Diagnostic coverage (DC) for the safety function

Diagnostic coverage depends on the interconnection of the motor controller with the control loop system as well as the implemented diagnostics measures.

If a potentially dangerous malfunction is recognised during the diagnostics, appropriate measures must be taken to maintain the safety level.

**→ Note**

Check whether a fault exclusion of cross circuits in the input circuit and connection wiring is possible in your application.  
If necessary, use a safety switching device with short-circuit detection.

### Range of application and certifications

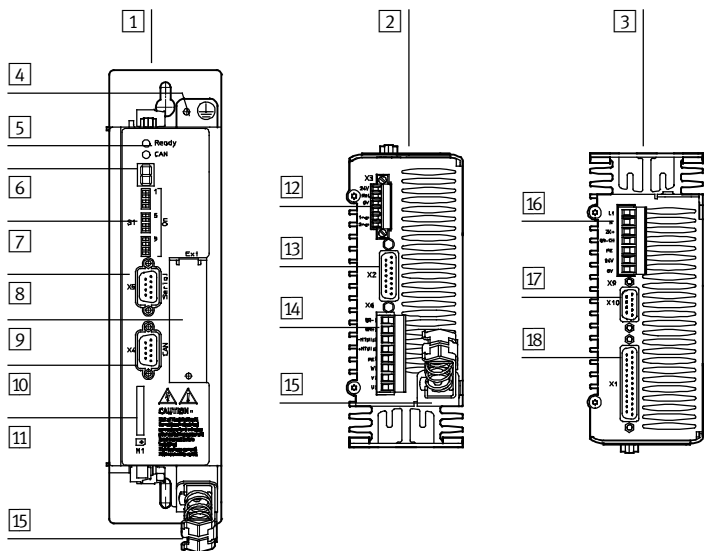
The motor controller with integrated STO safety function is a safety-related part of the control systems. The motor controller carries the CE mark.

**i**

Certificates and the declaration of conformity for this product can be found → [www.festo.com](http://www.festo.com).

## 2 Product overview

### 2.1 Device view



- |   |  |    |                            |
|---|--|----|----------------------------|
| 1 | Front view                             | 10 | [X4]: CAN bus              |
| 2 | Bottom view                            | 11 | [M1]: SD memory card       |
| 3 | Top view                               | 12 | [X3] STO interface         |
| 4 | Earthing screw (central PE connection) | 13 | [X2] Encoder               |
| 5 | LED status display                     | 14 | [X6] Motor                 |
| 6 | 7-segments display                     | 15 | Shield connection terminal |
| 7 | [S1]: DIP switch                       | 16 | [X9] Power supply          |
| 8 | [X5]: RS232/RS485                      | 17 | [X10] Master/Slave         |
| 9 | [EXT]: Slot for CAMC-...               | 18 | [X1] I/O interface         |

Fig. 1 Motor controller CMMS-AS-...-G2

### 2.2 Display and control elements

#### 7-segments display<sup>1)</sup>

	Rotating outside segments	Speed mode (speed adjustment): Display changes corresponding to rotor position and speed.
	Middle segment	Controller enable active (motor is energised).
	I	Force mode (current control).
	P x x x	Positioning mode, record number x x x
	P H x	Homing phase x
	H	Two-channel safety function requested (DIN4 [X1.21] and Rel [X3.2]).
	Point	Start program (Bootloader) active.
	Flashing point	– Firmware file (memory card) is being read. – Display of errors through the start program.
	E x x y	Error (E = error) Number: Two-position main index (x x), single-position subindex (y) Example: E 0 1 0 → section 7.
	- x x y -	Warning Number: Two-position main index (x x), single-position subindex (y). Example: - 1 7 0 - → section 7.

1) Several characters are displayed one after the other.

#### LED display

Ready	Green	Operating status/controller enable
	Flashing green	Parameter file (memory card) is being red/written
CAN	Yellow	Status display: CAN bus active

#### DIP switch

S1.1 ... 7	CAN bus address or MAC-ID
S1.8	Automatic loading of new firmware and parameter files from memory card
S1.9 ... 10	Setting the CAN-bus transmission rate
S1.11	Activation of the CAN-bus interface
S1.12	Terminating resistor for CAN-bus

## 3 Mechanical installation

### 3.1 Assembly

Observe the information on the installation dimensions and free spaces in the → hardware description GDCP-CMMS-AS-G2-HW-...

For vertical mounting onto a control cabinet mounting plate:

- Mount the accompanying mounting bracket to the motor controller.
- Use the motor controller exclusively in a control cabinet:
  - The mounting position is vertical with the power supply lines [X9] leading upwards.
  - Mounting to the mounting brackets with M5 screws.

## 4 Electrical installation

**Caution**  
Danger from unexpected movement

Faulty pre-assembled lines may destroy the electronics and trigger unexpected movements of the motor.

- When wiring the system, use only the supplied plug connectors and preferably the cables listed in the catalogue as accessories.  
→ [www.festo.com/catalogue](http://www.festo.com/catalogue)
- Lay all flexible lines so that they are free of kinks and free of mechanical stress; if necessary use chain link trunking.

**Note**

ESD (electrostatic discharge) can cause damage to the device or other system parts at plug connectors that are not used.

- Before installation: Earth the system parts and use appropriate ESD equipment (e.g. shoes, earthing straps etc.).
- After installation: Seal unassigned D-sub plug connectors with protective caps (available at authorized dealers).
- Observe the handling specifications for electrostatically sensitive devices.

**Warning**  
Danger of electric shock

Motor controllers are devices with increased leakage current (> 10 mA). If wiring is incorrect or the device is defective, high voltage can occur on the housing, which can result in serious injury or even death if the housing is touched.

- Before commissioning, also for brief measuring and test purposes, connect the PE protective conductor:
  - to the earthing screw of the controller housing,
  - to pin PE [X9.5], power supply. The cross section of the protective conductor at PE [X9.5] must correspond at least to the cross section of the external conductor L [X9.1].
- Observe the regulations of EN 50178 and IEC 60204-1.

Observe the information on safe and EMC-suitable installation and on protective earthing in the Hardware description GDCP-CMMS-AS-G2-HW-...

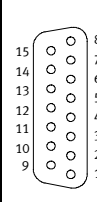
### 4.1 I/O interface [X1]

Pin	Value	Assignment in 0 mode – positioning	
1	SGND	0 V	Screening for analogue signals
2	DIN12/AINO	–	<b>Mode bit 0</b> /setpoint input 0 <sup>2)</sup>
3	DIN 10	–	Record selection bit 4 (high active)
4	+VREF	+10 V ±4 %	Reference output for setpoint value potentiometer
5	–	–	–
6	GND24	–	Reference potential for digital I/O modules
7	DIN 1	–	Record selection bit 1 (high active)
8	DIN 3	–	Record selection bit 3 (high active)
9	DIN 5	–	Controller enable (high active)
10	DIN 7	–	Limit switch 1
11	DIN 9	–	<b>Mode bit 1</b>
12	DOUT1	24 V 100 mA	Motion complete (high active) <sup>1)</sup>
13	DOUT3	24 V 100 mA	Common error (low active) <sup>1)</sup>
14	AGND	0 V	Reference potential for analogue signals
15	DIN13/#AINO	–/Ri = 20 kΩ	Stop (low active)/reference potential AINO <sup>2)</sup>
16	DIN 11	–	Record selection bit 5 (high active) <sup>2)</sup>
17	AMONO	0 ... 10 V ±4 %	Output: analogue monitor 0
18	+ 24 V DC	24 V 100 mA	Output: 24 V DC, looped through from [X9.6]
19	DIN 0	–	Record selection bit 0 (high active)
20	DIN 2	–	Record selection bit 2 (high active)
21	DIN 4	–	Output stage enable (high active)
22	DIN 6	–	Limit switch 0
23	DIN 8	–	Start for the positioning procedure (high active)
24	DOUT0	24 V 100 mA	Output: Controller ready for operation (high active)
25	DOUT2	24 V 100 mA	Start acknowledged (low active) <sup>1)</sup>

1) Default setting, configurable in the Festo Configuration Tool (FCT).

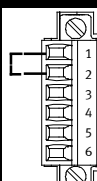
2) Pin allocation with control via analogue input

#### 4.2 Encoder [X2]

[X2]	Pin	Value	Description	
	1	M <sub>T+</sub>	+3.3 V / 3 mA	Temperature sensor, motor temperature.
	2	-U <sub>SENS</sub>	0 V	Connected internally with pin 3
	3	GND	0 V	Reference potential US and M <sub>T+</sub>
	5	#DATA	U <sub>SS</sub> = 5 V	RS485 data transmission line (differential)
	6	#SCLK	U <sub>SS</sub> = 5 V	Cycle output RS485 EnDat interface
	9	+U <sub>SENS</sub>	5 V (-0 % ... +5 %)	Connected internally with pin 10
	10	US	5 V (-0 % ... +5 %)	Operating voltage for EnDat encoder
	12	DATA	U <sub>SS</sub> = 5 V	RS485 data transmission line (differential)
	13	SCLK	U <sub>SS</sub> = 5 V	Cycle output RS485 EnDat interface

#### 4.3 STO interface [X3]

Interface [X3] (Circuitry without use of the STO safety function)

[X3]	Pin	Value	Description	
	1	24 V	24 V DC	24 V DC supply carried out
	2	REL	0 V/24 V DC	Setting and resetting the relay for interrupting the driver supply
	3	0 V	0 V (GND 24 V DC)	Reference potential for PLC (24 V DC)
	4	-	-	-
	5	NC1	Max. 25 V AC, 30 V DC, 2 A	Potential-free feedback contact for driver supply, NC contact
	6	NC2		

#### Circuitry without use of the STO safety function

**i** If you do **not** need the integrated safety function STO in your application, to operate the motor controller you must bridge Pin 1 and Pin 2 at the X3 interface.

#### This deactivates the integrated safety function!

With this circuitry, safety in the application must be ensured through other appropriate measures.

#### Use of the STO safety function

**i** For intended use of the safety function STO – “Safe Torque Off”, observe the information in the STO description → GDPC-CMMS-AS-G2-S1-...

Use the “Safe Torque Off” function (STO) whenever you have to reliably disconnect the energy supply to the motor in your particular application. To ensure the function STO “Safe Torque Off”, the control ports DIN4 [X1.21] and Rel [X3.2] must be connected in two channels through parallel wiring. This interface can be part of an emergency stop circuit or a protective door arrangement, for example.

#### Recommendation for initial start-up without safety equipment:

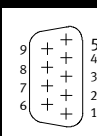
Minimum circuitry with emergency stop switching device and two-channel switch-off via the control ports REL [X3.2] and DIN4 [X1.21].

→ **Note**  
**Loss of the safety function.**

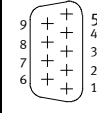
Lack of the safety function can result in serious, irreversible injuries, e.g. due to uncontrolled movements of the connected actuator technology.

- The STO function request must always run over X3.2 and X1.21 (end stage enable).
- If uncontrolled coasting can result in a hazard or damage, additional measures are required.
- A clamping unit is actuated by the non-safety-relevant firmware of the CMMS-AS-...-G2 motor controller.
- Make sure that no jumpers or the like can be inserted parallel to the safety wiring, e.g. through the use of the maximum wire cross section of 1.5 mm<sup>2</sup> or suitable wire end sleeves with insulating collars.
- Use twin wire end sleeves for looping through lines between neighbouring devices.
- Comply with the specified environmental and connection conditions, in particular the input voltage tolerances.
- Place the motor controller in operation only if all safeguarding, including the safety function, has been installed and checked.
- The safety function must be checked and, prior to the intended use, a corresponding validation must be carried out.

#### 4.4 CAN [X4]

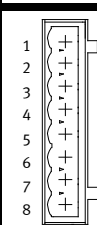
[X4]	Pin	Value	Description	
	2	CANL	5 V, R <sub>i</sub> = 60 Ω	CAN low, signal line
	3	GND	-	CAN GND, not galvanically isolated
	5	Screening	-	Connection for the cable screening
	6	GND	-	CAN GND, not galvanically isolated
	7	CANH	5 V, R <sub>i</sub> = 60 Ω	CAN high signal line

#### 4.5 Serial interface RS232/RS485 [X5]

[X5] RS232	Pin <sup>1)</sup>	Value	Description	
	2	RS232_RxD	10 V, R <sub>i</sub> > 2 kΩ	Receive signal
	3	RS232_TxD	10 V, R <sub>a</sub> < 2 kΩ	Transmission signal
	4	RS485_A		Positive transmission and receive signal
	5	GND	0 V	Reference potential 0 V DC
	9	RS485_B		Negative transmission and receive signal

1) Connect only the pins for RS232 or RS485, dependent on the interface used!

#### 4.6 Motor [X6]

[X6]	Pin <sup>1)</sup>	Value	Description	
	1	BR-	0 V	For motors EMMS-AS-...-TSB/TMB: holding brake (motor)
	2	BR+	24 V	
	3	M <sub>T-</sub>	0 V	Temperature sensor (N/C contact, N/O contact, PTC or KTY)
	4	M <sub>T+</sub>	+ 3.3 V, 5 mA	
	5	PE	-	PE connection of the motor cable
	6	W	→ Hardware description	Connection of the three motor phases
	7	V		
	8	U		

1) In the motor and connecting cable, reliable separation of the motor temperature sensor from the motor circuit must be ensured.

**i** If third-party cables are used: Place the complete screening of the motor-side cable flat on the plug or motor housing. Length ≤ 40 mm.

- Place the complete screening of the motor cable at the screening connection terminal of the related motor controller so that the leaked current can flow back into the controller causing it
- Do not use the complete screening as strain relief.

#### Connection of a holding brake

**i** Holding brakes are not appropriate for braking the motor. They only serve functional holding of the motor shaft. Additional measures are required for use in safety-oriented applications.

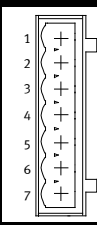
#### 4.7 Power supply [X9]

#### Protection against electric shock through protective extra-low voltage (PELV):

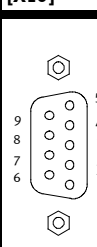
**Warning**  
**Danger of electric shock**

- Only use PELV circuits in accordance with IEC/EN 60204-1 (protective extra-low voltage, PELV) for the electrical power supply. Also observe the general requirements for PELV circuits as per IEC/EN 60204-1.
- Only use voltage sources which guarantee reliable electrical isolation of the operating voltage in accordance with IEC/EN 60204-1.

The use of PELV circuits ensures protection from electric shock (protection from direct and indirect contact) in accordance with IEC/EN 60204-1 (Electrical equipment of machines, General requirements). A 24 V power supply unit used in the system must satisfy the requirements of EN 60204-1 for DC power supply (behaviour during power interruptions, etc.).

[X9]	Pin	Value	Description	
	1	L1	1-phase 95 ... 250 V AC	
	2	N		
	3	IC +	320 V DC (max 400 V DC)	Connection for external braking resistor → Hardware description Not short-circuit proof against L1, N, PE
	4	BR-CH	0 V/400 V, max. 4 A	
	5	PE	PE	Mains-side PE connection
	6	24 V	+24 V/1.7 A	Supply of the control section, DOUT..., etc.
	7	0 V	GND	Common reference potential L1/24 V

#### 4.8 Master/slave interface [X10]

[X10]	Pin	Description	
	1	A/CLK/CW	Tracking signal A/pulse CLK/steps CW
	2	B/DIR/CCW	Tracking signal B/direction DIR/steps CCW
	3	N	Incremental encoder zero pulse N
	4	GND <sup>1)</sup>	Reference GND for incremental encoder
	5	VCC	Auxiliary supply, maximum load 100 mA
	6	#A/#CLK/#CW	Tracking signal A/pulse CLK/steps clockwise CW
	7	#B/#DIR/#CCW	Tracking signal B/direction DIR/steps CCW
	8	#N	Zero pulse N
	9	GND <sup>1)</sup>	Screening for the connecting cable

1) Pin 4 and pin 9 are connected internally

## 5 Commissioning



### Note

#### Danger from unexpected movement of the motor or axis

- Make sure that the movement does not endanger anyone.
- Parameterise the motor controller with the Festo Configuration Tool (FCT) before enabling the controller via DIN5 [X1.9].
- Bypassing of safety equipment is impermissible  
Recommendation for first commissioning without safety equipment  
→ section 4.3



### Note

#### Damage to the motor controller

The motor controller is damaged in case of

- excessive operating voltage
- polarity reversal of the operating voltage connections
- interchange of operating voltage and motor connections
- short circuits in the motor circuit between the motor phases and PE
- Comply with the specified values for the supply voltage.
- Before switching on, check the connections [X9] and [X6].
- Check that no PE short circuit is present in the motor connection circuit.

#### Before switching on the power supply:

Check installation of the motor controller:

- Check all connections.
- Connect all PE protective conductors, even for brief measuring and test purposes.
- Mounted module or cover plate on the card slot [EXT]. Mounted line on [X9] and [X6].

#### Check operating status

1. Make sure that the controller enable is switched off (controller enable: DIN 5 [X1.9]).
2. Switch on the power supplies of all devices. The READY LED on the front of the device should now light up.

If the READY LED is not lit, there is a malfunction. If an “E” appears in the 7-segments display followed by a sequence of numbers, this is an error message and you must eliminate the cause of the error.



Additional steps for preparation of commissioning can be found in the  
→ Function description GDCP-CMMS-AS-G2-FW- ...

## 6 Obligations of the operator for the safety function

The operational capability of the safety device is to be checked at adequate intervals. It is the responsibility of the operator to choose the type of check and time intervals in the specified time period. The check is to be conducted so the flawless functioning of the safety device in interaction with all the components can be verified.

Recommendation: Carry out a performance test at least every 24 hours.

## 7 Diagnostics and fault clearance

No.	Message group	Cause/measure
01-x	Internal error – stack overflow	Load approved firmware.
02-x	Undervoltage in intermediate circuit	Check power supply, intermediate circuit voltage, undervoltage monitoring (threshold value).
03-x	Temperature monitoring, motor	Check parameterisation (current regulator, limits).
04-x	Temperature monitoring, electronics	Check installation conditions and cylinder sizing.
05-x	Internal voltage supply	Check 24 V logic supply. If error is present without connected peripheral equipment → repair.
06-x	Intermediate circuit (over-current)	Check motor, cable and motor controller.
07-x	Intermediate circuit (overvoltage)	Check design and connection of the braking resistor.
08-x	Angle encoder	Check encoder and encoder signals.
11-x	Homing	Check homing, switch arrangement.
12-x	CAN	Re-start CAN controller. Check CAN configuration in the controller. Check wiring.
14-x	Motor identification	Check intermediate circuit voltage, encoder cable. Motor blocked, e.g. holding brake does not release?
16-x	Initialization	Load firmware again. Hardware defective?
17-x	Following error monitoring	Enlarge error window. Parameterise acceleration to be less. Motor overloaded?
18-x	Temperature monitoring	Check installation conditions.
19-x	I <sup>2</sup> t monitoring	Motor/mechanics blocked or sluggish?
21-x	Current measurement	If the error occurs repeatedly → hardware defective.
22-x	PROFIBUS	Check slave address, bus termination, cabling.
25-x	Firmware	Update the firmware.
26-x	Data flash	Load factory setting. Hardware defective?
29-x	SD card	Check SD card.
31-x	I <sup>2</sup> t monitoring	Check motor and mechanical system.
32-x	Intermediate circuit	Check mains voltage/power supply, braking resistor.
35-x	Fast stop	Check parameterisation.
40-x	Software end position	Check target data and positioning range.
41-x	Travel program	Check parameterisation.

No.	Message group	Cause/measure
42-x	Positioning	Parameterisation/sequence control, homing?
43-x	Limit switch error	Check parametrisation, wiring and limit switches.
45-x	STO error	Check activation; the error must not recur.
64-x	DeviceNet error	Check configuration and network.
65-x	DeviceNet error	Check configuration and network.
70-x	Operating mode error	Check factor group and impermissible change.
79-x	RS232 error	Check wiring and transferred data.

## 8 Repair and disposal



Repair or maintenance of the motor controller is not permissible. If required, replace the motor controller.



Observe the local regulations for environmentally friendly disposal of electronic components.

## 9 Technical data



The complete technical data on CMMS-AS-...-G2 can be found in the  
→ Hardware description GDCP-CMMS-AS-G2-HW-...

When using the safety function, observe the special technical data and restrictions on environmental conditions in dependence on required output nominal power in the description STO → GDCP-CMMS-AS-G2-S1-...

### General technical data

Approvals	
CE marking (see declaration of conformity)	in accordance with EU Machinery Directive 2006/42/EC
	in accordance with EU Low Voltage Directive
	in accordance with EU EMC Directive
The device is intended for use in an industrial environment. Measures may need to be implemented in residential areas for interference suppression.	
Operating and environmental conditions	
Permissible setup altitude above sea level	
with nominal power [m]	1000
with power reduction [m]	1000 ... 2000
Air humidity [%]	0 ... 90 (non-condensing)
Protection class	IP20
Degree of contamination	2
Ambient temperature	
with nominal power [°C]	0 ... +40
with power reduction [°C]	+40 ... +50
Storage temperature [°C]	-25 ... +70
Vibration and shock resistance	
Operation	in accordance with EN 61800-5-1, section 5.2.6.4
Transport	in accordance with EN 61800-2, section 4.3.3

### Power supply/braking resistor [X9]

Load voltage		
Input voltage [V AC]	95 ... 250 (single-phase)	
Input current [A]	4 ... 5	
Mains frequency [Hz]	50 ... 60	
Logic supply		
Nominal voltage [V DC]	24 ± 20 %	
Nominal current (outputs unloaded, without holding brake) [A]	0.35	
Max. current (incl. holding brake) [A]	1.7	
Connection for external braking resistor		
Braking resistor [Ω]	≥ 100	
Pulse power (for 500 ms) [W]	≤ 1600	
Nominal power [W]	≤ 100	
Operating voltage [V]	400	

### Safety reference data and safety specifications

Safety function	STO	Safe restart interlock (STO, Safe Torque Off)
Category	3	Grading in categories as per EN ISO 13849-1
Performance Level	PL d	Performance level as per EN ISO 13849-1
T [Years]	20	Proof test interval duration of use as per EN ISO 13849-1
MTTFd [Years]	528	Mean time to dangerous failure.
Due to the service life of the internal switching relay, the safety data for the STO function apply for an annual actuation rate of Die nop = 500,000 / a (CMMS-AS-...G2 from Rev. 02).		
Type test	The functional safety engineering of the product has been certified by an independent testing authority in accordance with, see certificate → www.festo.com	
Certificate issuing authority	MFS 09030	
Reliable component	Yes, for the STO safety function	