

Profile mounting
EAHF-L2-...-P-D

FESTO

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1. Applicable documents

 All available documents for this product → www.festo.com/pk

→ Operating instructions for actuators **3** ... **5**

2. Safety

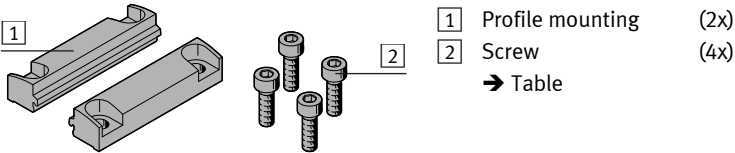
- Switch off power supply before mounting work.
- Comply with tightening torques (→ Table).

3. Intended use

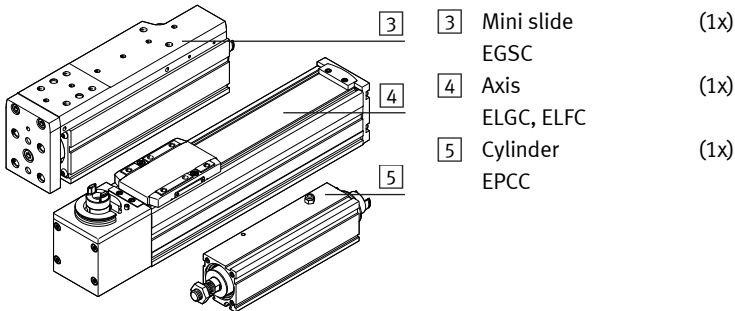
Profile mounting EAHF-L2-...-P-D:

Mount the actuators **3** ... **5** to the slide of a second actuator **4** of the next largest size using the base profile.

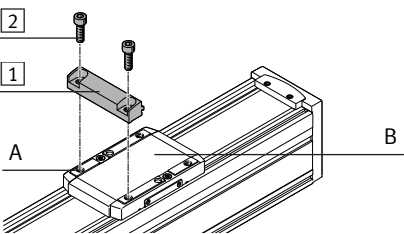
4. Scope of delivery



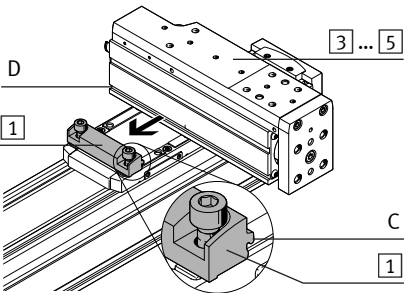
5. Not in scope of delivery



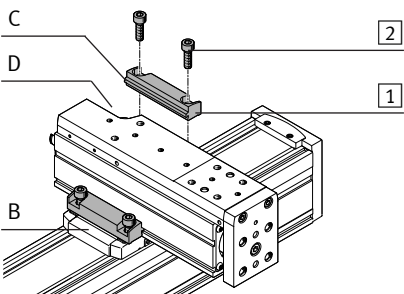
6. Mounting



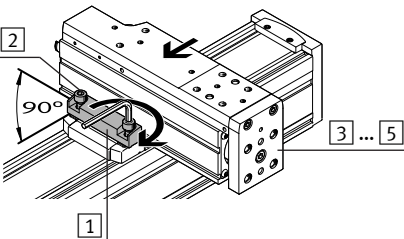
- Slightly fix the profile mounting **1** to the slide (B) through the holes (A) using the screws **2**.



- Position the actuator **3** ... **5** on the profile mounting **1**.
→ The lug (C) lies in the groove (D).



- Fix the profile mounting **1** to the slide (B) using the screws **2**.
- The lug (C) lies in the groove (D).



- Position the actuator **3** ... **5**.
- Press the actuator **3** ... **5** against the profile mounting **1**.
→ The actuator **3** ... **5** is aligned at a right angle.
- Tighten screws **2**.

7. Screw sizes and tightening torques $M_A^{1)}$

EAHF-L2-...-P-D	D1	D2	D3	D4
2 Screw	M3x10	M4x10	M5x16	M6x16
[Nm]	1.2	2.4	4.8	6.0

¹⁾ Tolerance for tightening torques M_A without tolerance specification $\pm 20\%$