

# **FESTO**

Pneumatic Actuators, Grippers and Vacuum Components



# **Pneumatic Linear Actuators, Rotary Actuators, Grippers and Vacuum Components**

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# Cylinders

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# **▶** Piston Rod Cylinders **▶** Single Acting

Product Specifi	Rod	Thread	d/Con	nectio	n				Fun	ction/Perfor	mance	Spe	ial En	Lead	1									
Туре		Dimensions	Piston ø	Stroke	ا Fixed Cushioning	Magnet for Positioning Sensing	Male Rod Thread	Without Thread	Emale Rod Thread	55 Extended Male Thread	중 Special Thread	Shortened Male Thread	S Extended Piston Rod	Axial Air Connection	S Function/Performace	Through, Hollow Piston Rod, Heat Resistant up to 150°C/302°F	N Pulling Version	S Heat Resistant up to 150°C	Through, Hollow Piston Rod	Through, Hollow Piston Rod, Heat Resistant up to 150°C/302°F	Smooth Anodised Piston Rod	Same/Next Day	≤ One Week	> One Week
General					_																			
EG	-47	Metric [mm]	2.5 to 6	5 to 25	•		-	-																
EGZ	STORE OF THE PARTY	Metric [mm]	6 to 16	5 to 15																				
ESNU		Metric [mm]	8 to 63	1 to 50																				
ESNU Inch	490	Inch [in]	5/16 to 2 1/2	0.04 to 2																				
Compact																								
EMM	3	Metric [mm]	10 to 32	5 to 15																				
AEVC	9	Metric [mm]	4 to 100	2.5 to 25																				
AEVU		Metric [mm]	12 to 100	1 to 25																				
AEVU Inch		Inch [in]	1/2 to 4	0.05 to 1																				
AEN		Metric [mm]	12 to 125	1 to 500																				•

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Standard	Available	



# **▶** Piston Rod Cylinders **▶** Double Acting

Product Spe	Product Specifications										Rod Thread/Air Connection								Function/Performance								Special Environment								Lead Time <sup>1</sup>			
Туре	pe Dimensions Piston ø Stroke Ryporius Piston page Piston							Male Rod Thread		Shortened Male Thread Piston Rod		-	S Extended Piston Rod	조 Special Spanner Flats	Axial Air Connection	S Reinforcemed Piston Rod	C Through Piston Rod	S Through, Hollow Piston Rod		Low Friction	-	五 Tandem/high-force	Cylinder Multi-position Cylinder	Stainless Steel, Corrosion and Acid Resistant	Stainless Steel, USDA H1 Approved		School Protection			55 Ihrough, Hollow Piston Rod, 90 Heat Resistant up to 150°C 52 Wiper Seal		O Piston Rod Free of Copper		Same/Next Day	≤ One Week	> One Week		
General					'	1114	Λ				, 11.5		I NO	1.07	III X	51	102	520	510	511  1	.	1,	1,.			, I.	3,50	,,	720	200   110	<i>y</i> [	10						
DSNU	*	Metric [mm]	8 to 63	1 to 500																		Τ							$\Box$	Т	Т	Т	Π.					
DSNU Inch	a 2) 11	Inch [in]	5/16 to 2 1/2	0.04 to 19.6																							П	П										
DNC		Metric [mm]	32 to 125	10 to 2,000						[																				ſ						$\Box$		
DNC Inch	1	Inch [in]	1 1/4 to 5	0.4 to 80						[		]																										
DNG		Metric [mm]	32 to 320	10 to 2,000																																		
DNG Inch	3	Inch [in]	1 1/4 to 6	0.4 to 78.7																																		
DNA Inch		Inch [in]	1 1/2 to 5	1/2 to 80						[																									٥			
Compact																																						
ADVC	2	Metric [mm]	4 to 100	2.5 to 25	-					[																				T		T				٥		
DMM	0	Metric [mm]	10 to 32	5 to 50																												T						
ADN		Metric [mm]	12 to 125	1 to 500			٥			[		ם		1								Œ	. M								[					٥		
ADVU		Metric [mm]	12 to 125	1 to 400						[													P															
ADVU Inch		Inch [in]	1/2 to 5	0.04 to 16						[																												
Stainless St	teel																																					
CRDSNU		Metric [mm]	12 to 25	10 to 500																																		
CRDSNU Inch	and in	Inch [in]	1/2 to 1	0.4 to 19.7																																		
CRDG	<b>a</b>	Metric [mm]	12 to 63	1 to 500																																		
CRDSW		Metric [mm]	32 to 63	1 to 500									T		П							$\top$						$\neg$	$\neg$		$\top$	$\top$	7					
CRDSW Inch	38 J.	Inch [in]	1 1/4 to 2 1/2	0.04 to 20																																		
CRHD	S	Metric [mm]	32 to 100	10 to 500																												T						
CRDNG		Metric [mm]	32 to 125	10 to 2,000																											$\top$	$\top$						
CRDNG Inch	4	Inch [in]	1 1/4 to 5	0.4 to 78																																		

Product Sp	Product Specifications									Thread/Air Connection Function/Performance Special Environment												Lead Time 1							
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning Adjustable Cushioning Magnet for	Positioning Sensing	Male Rod Thread  Extended Male	Thread Shortened Male Thread Piston Rod	Female Rod Ihread Special Thread	Without Thread	Extended Piston Rod			Piston Rod Through Piston Rod			-		Gylinder Multi-position Cylinder	Stainless Steel, Corrosion and Acid Resistant Stainless Steel,	Stainless Steel Piston Rod	Protection Heat Resistant		Through, Ho Heat Resista Wiper Seal		Free of Copper, PTFE and Silicone	Same/Next Day	s One Week	
Clean Deals					P PPV A		K2	! K6 H	K3 K5	5	K8 K	7 MA	S	1 S2	S20	S10 S11	KP	EL H	H,T M,P		S3 F	R3,S8 S6	S26	S206 R8	K10	СТ			-
Clean Desig	3n																												
CDN		Metric [mm]	32 to 100	10 to 2,000																								-	
Process Val	ve Actuator																												
DLP		Metric [mm]	80 to 320	40 to 2,000																								-	
Stopper Cyl	inder																												
STA		Metric [mm]	20 to 80	15 to 40						•																			

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard

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Available



# Cylinders

# ► Rodless Cylinders > Double Acting

Product Specifica	tions							Lead	Time <sup>1</sup>	ı
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning	Adjustable Cushioning	Magnet for Positioning	Same/Next Day	≤ One Week	> One Week
					Р	PPV	Α			
DGO		Metric [mm]	12 to 40	10 to 4,000	1/2	ī				
DGO Inch		Inch [in]	1/2 to 1 5/8	0.5 to 157	1/2	П				

# ► Rodless Cylinders ► Bellows and Bladders

Product Specifica	ations				Lead	Time	1
Туре		Dimensions	Piston Ø	Stroke	Same/Next Day	≤ One Week	> One Week
ЕВ	8	Metric [mm]	145 to 385	60 to 230			
EBS	COC	Metric [mm]	80 to 100	105 to 110			
EV	000	Metric [mm]	12 to 63	3 to 5			
MAS	O Plant	Metric [mm]	10 to 40	Length 40 to 9,000			

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

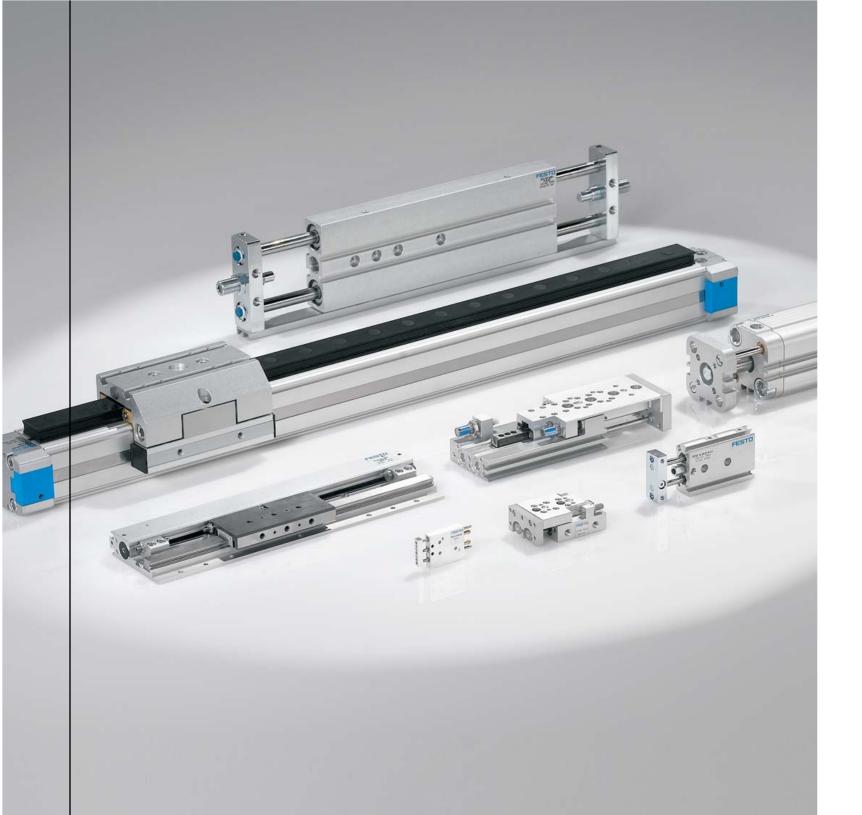
# Cylinders

# ► Environmental and Specialty Cylinders

<b>Product Specifications</b>								Rod	Threa	d/Con	nectio	n	Function		ial Env	vironm	ent		Lead Ti	me ¹	
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning	Adjustable Cushioning	Magnet for Positioning Sensing	Male Rod Thread	Extended Male Thread	Female Rod Thread	Without Thread	Extended Piston Rod		Stainless Steel Corrosion and Acid Resistant			Increased Corrosion Protection	Heat Resistant up to 150°C/302°F	Same/Next Day	s One Week	> One Week
Stainless Steel					Р	PPV	A		K2	K3		K8	S2			S3	R3,S8	S6			
CRDSNU		Metric [mm]	12 to 25	1 to 500				П						П							
CRDSNU Inch	a dire	Inch [in]	1/2 to 1	0.4 to 19.7																	
CRDG	A)	Metric [mm]	12 to 63	1 to 500	-																•
CRDSW		Metric [mm]	32 to 63	1 to 500																	
CRDSW Inch	3	Inch [in]	1 1/4 to 2 1/2	0.04 to 20																	
CRHD	No.	Metric [mm]	32 to 100	10 to 500		•	-									ı					
CRDNG		Metric [mm]	32 to 125	10 to 2,000																	
CRDNG Inch		Inch [in]	1 1/4 to 5	0.4 to 78																	
Clean Design																					
CDN	2	Metric [mm]	32 to 100	10 to 2,000		•															-
Process Valve Actuator	r																				
DLP	-	Metric [mm]	80 to 320	10 to 2,000																	-
Stopper Cylinder																					
STA		Metric [mm]	20 to 80	15 to 40		•	•				•										

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard Available



# **Guided Cylinders**

▼ Piston Rod Cylinders
▷ Single Acting11
Double Acting12
▶ Rodless Cylinders 14
Specialty Cylinders

# **▶** Guided Piston Rod Cylinders **▶** Single Acting

Product Specifications	Dimensions   Piston ø						Rod	Threa	d/Con	nectio	n		Func Perfo	tion/ ormano	:e	Spec	ial En	vironn	nent	Lead Ti	me ¹	
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning	Magnet for Positioning Sensing	Male Rod Thread	Without Thread	Female Rod Thread	Extended Male Thread	Special Thread	Extended Piston Rod	Through Piston Rod	Through, Hollow Piston Rod	Pulling Version	Heat Resistant up to 150°C	Through Piston Rod, Heat Resistant up to 150°C	Through Hollow Piston Rod Heat Resistant up to 150°C	Smooth Anodized Piston Rod	Same/Next Day	≤ One Week	> One Week
					Р	А			К3	K2	K5	K8	S2	S20	Z	S6	S26	S206	K10			
Square Rod																						
AEVULQ	0 60	Metric [mm]	12 to 100	1 to 25																		
AEVULQ Inch		Inch [in]	5/8 to 4	0.04 to 1																		
AEN-Q	90	Metric [mm]	12 to 125	1 to 500	•	ы																-
Oval Piston																						
EZH	1	Metric [mm]	3.6 to 22	10 to 50		•		•												•		
Bearing Guided Pistor	1																					
EMML	5.	Metric [mm]	10 to 32	5 to 15	•	•																•

<sup>1)</sup> The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard

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# **▶** Guided Piston Rod Cylinders **▶** Double Acting

Product Specific	cations								Rod	Thre	ead/(	Conn	ection			Func	tion/	Perfo	rmance	Sp	ecial	l Envi	ronm	ent			Lead <sup>*</sup>	Time <sup>1</sup>	
Туре		Dimensions	Piston Ø	Stroke	Fixed Cushioning	Adjustable Cushioning	Shock Absorber, Internal Mounting	Magnet for Positioning Sensing	Male Rod Thread	Female Rod Thread	-	-	Special Infead Extended Piston Rod	With Adjustable	Irunnion Mounting	Clamping Unit	Through Hollow	Piston Rod Plain Bearing Guide	Recirculating Ball Bearing Guide End-position Lock	Heat resistant	up to 150°C Free of Copper, PTFE,	and Silicone	Protection	Wiper Seal	Through Piston Rod, Heat Resistant up to 150°C	Through Hollow Piston Rod, Heat Resistant up to 150°C	Same/Next Day	≤ One Week	> One Week
C D I					Р	PPV	P	Ą		K3		K2	K5 K8	3	4	KP S	2 S	20 GF	KF EL	S6	СТ	T R	13	R8	S26	S206			
Square Rod ADN-Q		Metric [mm]	12 to 125	1 to 500	Н																								
											Ш				4		4												
ADVULQ		Metric [mm]	12 to 125	1 to 400										_	4	_	_					_							
ADVULQ Inch	P. O. S.	Inch [in]	1/2 to 5	0.05 to 16							_				41											Ш			
DNC-Q	1	Metric [mm]	32 to 125	10 to 2,000												1													
DSNU-Q	497	Metric [mm]	8 to 63	1 to 500																									
DNGL		Metric [mm]	32 to 320	10 to 2,000												I													
DNGL Inch		Inch [in]	1 1/4 to 4	0.04 to 24																									
Oval Piston																													
DZF		Metric [mm]	12 to 63	1 to 1,000											7														
DZF Inch		Inch [in]	1/2 to 2 1/2	3/8 to 12											1														
DZH		Metric [mm]	16 to 63	1 to 1,000																									
DZH Inch	1	Inch [in]	5/8 to 2 1/2	0.04 to 40																									
Bearing Guided	Piston																												
DFP		Metric [mm]	10 to 80	25 to 500																									-
DPZ		Metric [mm]	10 to 32	10 to 100	6																								-
DPZC		Metric [mm]	6 to 16	10 to 100	6																								-
НМР		Metric [mm]	16 to 32	50 to 400																									

Product Spe	cifications					Rod Thread/Connection	Function/Performance	Special Environment	Lead Time <sup>1</sup>
Туре		Dimensions	Piston Ø	Stroke	Fixed Cushioning Adjustable Cushioning Shock Absorber, internal Mounting Magnet for Positioning Sensing	Male Rod Thread Female Rod Thread Without Thread Extended Male Thread Special Thread With Adirestable	Trunnion Mounting Clamping Unit Through Piston Rod Through, Hollow Piston Rod Plain Bearing Guide Recirculating Ball Bearing Guide End-position Lock	Heat resistant up to 150°C Free of Copper, PTFE, and Silicone Increased Corrosion Protection Wiper Seal Through Piston Rod, Heat Resistant up to 150°C Through Holtow Piston Rod, Heat Resistant up to 150°C	Same/Next Day s One Week
					P PPV A	K3 K2 K5 K8	KP S2 S20 GF KF EL	S6 CT R3 R8 S26 S206	
Integrated L	inear Guide								
DFC		Metric [mm]	4 to 10	5 to 30					
DFM		Metric [mm]	12 to 100	10 to 200					
DFM-B		Metric [mm]	12 to 100	10 to 400					-
ADVUL		Metric [mm]	12 to 100	1 to 400					
DMML		Metric [mm]	10 to 32	5 to 50		•			-
HMPL		Metric [mm]	12 to 20	30 to 200					-
SLE	No. of the last of	Metric [mm]	10 to 50	10 to 500					-
SLF		Metric [mm]	6 to 16	10 to 80			•		-
SLS	0	Metric [mm]	6 to 16	5 to 30					-
SLT		Metric [mm]	6 to 25	10 to 200					-

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard



# **►** Guided Rodless Cylinders **►** Double Acting

<b>Product Specifications</b>									Function	n/Perforn	nance		Special Environ	ment	Lead Ti	me ¹	
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning	Adjustable Cushioning	Shock Absorber, Internal Mounting	Magnet for Positioning Sensing	Glamping Unit	유 Plan Bearing Guide	Recirculating Ball Bearing Guide	Passive Guide Axis	99 Heat Resistant up to 150°C	G Free of Copper, PTFE, and Silicone	Same/Next Day	≤ One Week	> One Week
SLG	1	Metric [mm]	8 to 18	100 to 900					N	GI		III.	30	Ci			•
DGC		Metric [mm]	8 to 40	1 to 5,000								-					
SPZ		Metric [mm]	10 to 32	10 to 100													
SLM		Metric [mm]	12 to 40	10 to 1,500							•					•	
DGP		Metric [mm]	18 to 80	10 to 3,000													
DGP Inch	4	Inch [in]	11/16 to 3	0.4 to 118													
DGPL		Metric [mm]	18 to 80	10 to 3,000													
DGPL Inch		Inch [in]	11/16 to 3	0.4 to 118													

<sup>1)</sup> The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard Available

# ► Guided Specialty Cylinders

Product Specifications									Rod	Thread		Fund Perf	tion/ orman	ice	Special Environment	Lead T	ime ¹	
Туре		Dimensions	Piston ø	Stroke	Fixed Cushioning	ત્વે Adjustable Cushioning	Shock Absorber, Internal Mounting	Magnet for Positioning Sensing	Male Thread	Without Thread	☑ Female Rod Thread	S Through Piston Rod	Through, Hollow Piston Rod	유 Recirculating Ball Bearing Guide	Heat Resistant up to 150°C	Same/Next Day	≤ One Week	> One Week
Narrow Profile					<u> </u>	1114		17				32	320	Ki				
EZH	i.	Metric [mm]	3.6 to 22	10 to 50				-		•						•		
DZF		Metric [mm]	12 to 63	1 to 1,000														
DZF Inch		Inch [in]	1/2 to 2 1/2	3/8 to 12														
DZH		Metric [mm]	16 to 63	1 to 1,000														
DZH Inch	2	Inch [in]	5/8 to 2 1/2	0.04 to 40														
Escapements																		
HPV	sol.	Metric [mm]	14 to 22	20 to 60				-										
Rotary/Linear																		
DSL		Metric [mm]	16 to 40	10 to 200 Swivel Angel: 0° to 270°	•			-	-					П				-
Pick and Place																		
HSP		Metric [mm]	12 to 25	Strokes: Y=52 to 170 Z= 20 to 70			•	•		•								•

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard



Availabl





# **Rotary Actuators**

Rotary and	l Rotary/Linear	
Actuators		17

# ► Rotary and Rotary/Linear Actuators

<b>Product Specifications</b>											Function Perform	n/ nance		Lead Ti	me ¹	
Туре		Dimensions	Description	Piston ø	Stroke	Torque	Fixed Cushioning	Shock Absorber, Internal Mounting	International Mounted Shock Absorber	Magnet for Positioning Sensing	Through Piston Rod	Through, Hollow Piston Rod	Recirculating Ball Bearing Guide	Same/Next Day	s One Week	> One Week
General							Р	PPV		A	S2	S20	KF			
DSM		Metric [mm]	Swivel Module	6 to 40	0° to 270°	0.15 to 20 Nm	•			-						
DRQD	Na:	Metric [mm]	Semi Rotary Drives	6 to 50	0° to 360°	0.16 to 50 Nm				-						
DSR		Metric [mm]	Semi Rotary Drives	10 to 40	0° to 184°	0.37 to 14.75 Nm										
DSR Inch		Inch [in]	Semi Rotary Drives	3/8 to 1 5/8	0° to 184°	0.5 to 20 Nm										
DRQ	6 6	Metric [mm]	Semi Rotary Drives	16 to 100	0° to 360°	0.5 to 150 Nm		•								•
Process Valve Actuator	s															
DAPS		Metric [mm]	Semi Rotary Process Drives		0° to 90°	15 to 1,920 Nm										-
DRD		Metric [mm]	Semi Rotary Process Drives		0° to 90°	2.5 to 11,750 Nm										-
DRE		Metric [mm]	Semi Rotary Process Drives		0° to 90°	2.5 to 9,305 Nm										-
Rotary/Linear		<u> </u>										•				
DSL		Metric [mm]	Swivel-Linear Drive Units	16 to 40	10 to 200, Swivel Angel: 0° to 270°	1.25 to 20 Nm	•			-			•			-

<sup>1)</sup> The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard



Available





# **Grippers and Vacuum Components**

Grippers19
▼Vacuum Components
Vacuum Generators20
Suction Cups20
Gauges & Accessories 21

pers

# **▶** Grippers

Product Specificati	ons											Lead Time	Lead Time <sup>1</sup>	
Туре		Dimensions	Description	Piston Ø	Stroke	Fixed Cushioning	International Mounted Shock Absorber	Magnet for Positioning Sensing	Gripper Retention Force — Open	Gripper Retention Force — Closed	Dust Cap	Same/Next Day	s One Week	> One Week
Parallel Grippers						Р		A	G1	G2	SSK			
HGP		Metric [mm]	Parallel Gripper	6 to 35	4 to 25			•						
HGPM		Metric [mm]	Micro Parallel Gripper	8 to 12	4 to 6									-
HGPP		Metric [mm]	Precision Gripper	10 to 32	4 to 25			•						-
HGPC		Metric [mm]	Parallel Gripper	12	6			-						-
HGPL		Metric [mm]	Long Stroke Gripper	14 to 40	80 to 160			•						-
HGPT		Metric [mm]	T-slot Gripper	16 to 63	6 to 32			•						-
Radial Grippers														
HGWM		Metric [mm]	Micro Angle Gripper	8 to 12	40°									-
HGR	***	Metric [mm]	Radial gripper	10 to 40	180°			•				•		
HGW	6	Metric [mm]	Angle Gripper	10 to 40	40°			•				•		
3 Point Grippers	-													
HGD		Metric [mm]	Three Point Gripper	16 to 50	5 to 12			•				•		
Rotary Parallel Gri	ppers	·	·	·	·	<u> </u>	<u>'</u>			<u> </u>				,
HGDS		Metric [mm]	Rotary Parallel Gripper	12 to 20	5 to 14			•						•
Suction Grippers														
ESG	1	Metric [mm]	Suction Gripper	Vacuum Cup	2 to 200									-

<sup>1)</sup> The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.



☐ Available

# **▶** Vacuum Components **▶** Vacuum Generators

Product S	pecifications						Lead Time <sup>1</sup>			
Туре		Dimensions	Description	Size	Connection Vacuum	Max. Vacuum	Same/Next Day	≤ One Week	> One Week	
VAD		Metric [mm]	Basic Metal Design	0.5 to 1.5	M5, G1/8, G1/4, G3/8	80%	-			
VADM	*	Metric [mm]	Additional Functions	0.45 to 3	M5, G1/8, G1/4, G3/8	84%				
VAD-M		Metric [mm]	Additional Functions	0.7 to 2	M5, G1/8, G1/4, G3/8	85%	-			
VAK		Metric [mm]	With Blow-off Air Pulse	1.0	G1/4	80%	•			
VN		Metric [mm]	Basic Polymer Design, Additional Functions	0.45 to 3	M5, G1/8, G1/4, G3/8	93%				

# **▶** Vacuum Components **▶** Suction Cups

<b>Product Specifications</b>					Lead Time	Lead Time <sup>1</sup>			
Туре		Description Dimensions <sup>2</sup> Size		Same/Next Day	< One Week	> One Week			
VAS/VASB		Suction Cup	Metric [mm]	1 to 125					
ESS/ESV		Suction Cup	Metric [mm]	2 to 200					
ESG	2	Suction Gripper Assembly (Combination of ESS, ESH and/or ESF, ESWA)	Metric [mm]	2 to 200			-		
ESH		Suction Cup Holder	Metric [mm]	1 to 6					
ESF	0	Vacuum Filter	Metric [mm]	3 to 4			-		
ESWA		Angle Compensator	Metric [mm]	3 to 5			•		

<sup>1)</sup> The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard	П	Available	

20

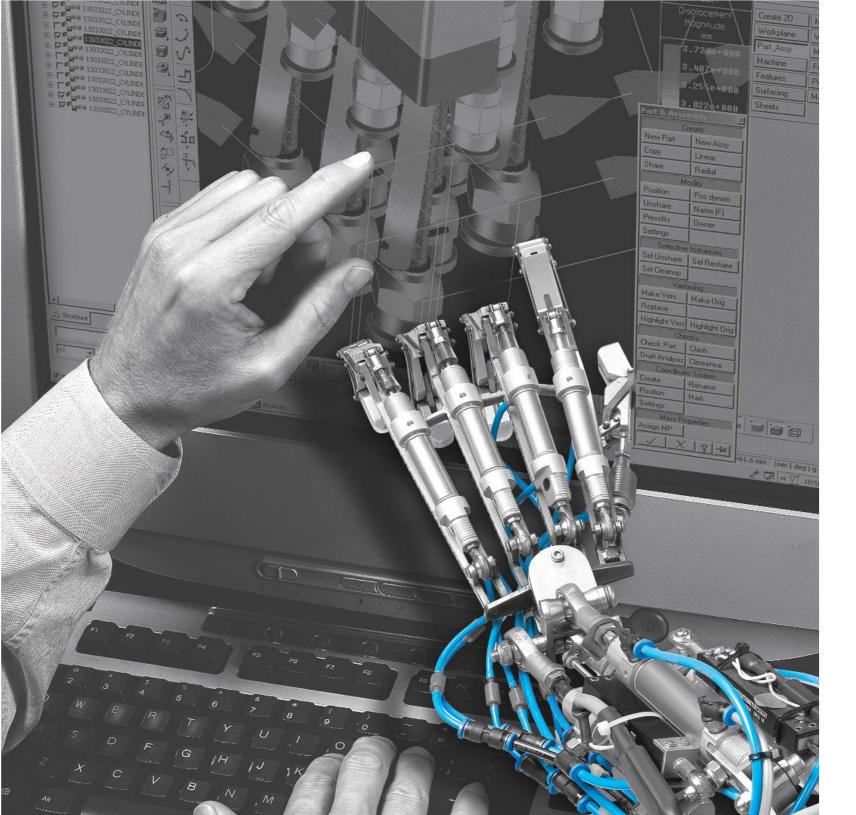
### **▶** Vacuum Components **▶** Gauges and Accessories

Product Specifications				Lea	Lead Time <sup>1</sup>			
Туре		Description	Same/Next Day		≤ One Week	> One Week		
VAM	(8)	Vacuum Gauge	Pressure -1 to 0 bar					
FVAM	(8)	Vacuum Gauge with Flaunge Mount	Pressure -1 to 0 bar				•	
ESF	(8)	Vacuum Filter	For Holder Sizes 3 or 4				•	
ESWA	Ġ	Angle Compensator	For Holder Sizes 3, 4 or 5				•	
ISV		Vacuum Efficiency Valve	Pressure 4 to 6 bar		•			
U	<b>SH</b>	Silencer	Connection NPT or ISO		•			
VAL	8	Height Compensator	For compensation length 5, 10 or 20mm		•			

1) The lead times shown are typical times from order placement until the item will ship, and are approximate only. The actual shipping date will be confirmed upon order placement. Products with more than one lead-time listed reflect variations for options ordered.

Standard Available

# Vacuum Components



# **Engineering Support**

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# **►** Cylinder Sizing by Piston Force

Actuator

#### **Metric Series**

Piston Fo	Piston Force <sup>1</sup> (N)											
Piston Ø	Opera	ating Pres	sure (bar	)								
mm	1	2	3	4	5	6	7	8	9	10	11	12
2.5	0.4	0.9	1.3	1.8	2.2	2.7	3.1	3.5	4.0	4.4	4.9	5.3
3.5	0.9	1.7	2.6	3.5	4.3	5.2	6.1	6.9	7.8	8.7	9.5	10.4
5.35	2.0	4.0	6.1	8.1	10.1	12.1	14.2	16.2	18.2	20.2	22.3	24.3
6	2.5	5.1	7.6	10.2	12.7	15.3	17.8	20.4	22.9	25.4	28.0	30.5
8	4.5	9.0	13.6	18.1	22.6	27.1	31.7	36.2	40.7	45.2	49.8	54.3
10	7.1	14.1	21.2	28.3	35.3	42.4	49.5	56.5	63.6	70.7	77.8	84.8
12	10.2	20.4	30.5	40.7	50.9	61.1	71.3	81.4	91.6	102	112	122
16	18.1	36.2	54.3	72.4	90.5	109	127	145	163	181	199	217
20	28.3	56.5	84.8	113	141	170	198	226	254	283	311	339
25	44.2	88.4	133	177	221	265	309	353	398	442	486	530
32	72.4	145	217	290	362	434	507	579	651	724	796	869
40	113	226	339	452	565	679	792	905	1,018	1,131	1,244	1,357
50	177	353	530	707	884	1,060	1,237	1,414	1,590	1,767	1,944	2,121
63	281	561	842	1,122	1,403	1,683	1,964	2,244	2,525	2,806	3,086	3,367
80	452	905	1,357	1,810	2,262	2,714	3,167	3,619	4,072	4,524	4,976	5,429
100	707	1,414	2,121	2,827	3,534	4,241	4,948	5,655	6,362	7,069	7,775	8,482
125	1,104	2,209	3,313	4,418	5,522	6,627	7,731	8,836	9,940	11,045	12,149	13,254
160	1,810	3,619	5,429	7,238	9,048	10,857	12,667	14,476	16,286	18,096	19,905	21,715
200	2,827	5,655	8,482	11,310	14,137	16,965	19,792	22,619	25,447	28,274	31,102	33,929
250	4,418	8,836	13,254	17,671	22,089	26,507	30,925	35,343	39,761	44,179	48,597	53,014
320	7,238	14,476	21,715	28,953	36,191	43,429	50,668	57,906	65,144	72,382	79,621	86,859

Table Values Based on the Equation: Force = (Pressure x Area) - Friction fource. \*Assuming 1 bar = 15 psi Friction force assumed to be 10% of force. Table reflects 0.9 multiplier.

Note 1: Piston force values in the table above are based on the extend ("push") stroke. Piston force values for retract ("pull") stroke are as follows:

- Single acting piston rod cylinders retract ("pull") piston force is based upon the spring force within cylinder.
- Double acting piston rod cylinders retract ("pull") piston force is based upon the ratio of the piston rod diameter
  to the piston diameter, resulting in piston force reductions ranging from 10%-25%.
- Rodless cylinders retract ("pull") piston force is equal to the extend ("push") force.

#### **Inch Series**

Piston Fo	Piston Force¹ (lbf)											
Piston Ø inch	Operati	ng Pressı 	ıre (psi) İ	1	ı		1		l		l	
IIICII	15	30	45	60	75	90	105	120	135	150	165	180
3/32	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2
1/8	0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	1.9	2.1	2.3
7/32	0.5	0.9	1.4	1.8	2.3	2.7	3.2	3.6	4.1	4.5	5.0	5.5
1/4	0.6	1.1	1.7	2.3	2.9	3.4	4.0	4.6	5.1	5.7	6.3	6.9
5/16	1.0	2.0	3.1	4.1	5.1	6.1	7.1	8.1	9.2	10	11	12
3/8	1.6	3.2	4.8	6.4	7.9	9.5	11	12	14	15	17	19
1/2	2.3	4.6	6.9	9.2	11	13	16	18	20	22.9	25	27
5/8	4.1	8.1	12	16	20	24	28	32	36	40.7	44	48
3/4	6.4	12	19	25	31	38	44	50	57	63.6	69	76
1	9.9	19	29	39	49	59	69	79	89	99	109	119
1-1/4	16	32	48	65	81	97	113	130	146	162	179	195
1-5/8	25	50	76	101	127	152	178	203	228	254	279	305
2	39	79	119	158	198	238	278	317	357	397	437	476
2-1/2	63	126	189	252	315	378	441	504	567	630	693	756
3	101	203	305	406	508	610	711	813	915	1,017	1,118	1,220
4	158	317	476	635	794	953	1,112	1,271	1,430	1,589	1,748	1,906
5	248	496	744	993	1,241	1,489	1,738	1,986	2,234	2,482	2,731	2,979
6	406	813	1,220	1,627	2,034	2,440	2,847	3,254	3,661	4,068	4,474	4,881
8	635	1,271	1,906	2,542	3,178	3,813	4,449	5,085	5,720	6,356	6,992	7,627
10	993	1,986	2,979	3,972	4,965	5,959	6,952	7,945	8,938	9,931	10,925	11,918
12-1/2	1,627	3,254	4,881	6,508	8,136	9,763	11,390	13,017	14,645	16,272	17,899	19,526

# **▶** Engineering Support ▷ Buckling Load

Actuators

#### **Buckling Load Diagram**

The allowable load on the piston rod for long strokes is limited by the buckling factor. The load must not exceed certain limits, depending on stroke and piston rod diameter. The diagram below is based on the following formula:

The type mounting which is most affected by buckling force is the pivotal mount. With other mountings, allowable load is approximately 50% greater.

#### Example:

Given a load of 90 lbf / 400 N and a stroke of 12 in / 300 mm.

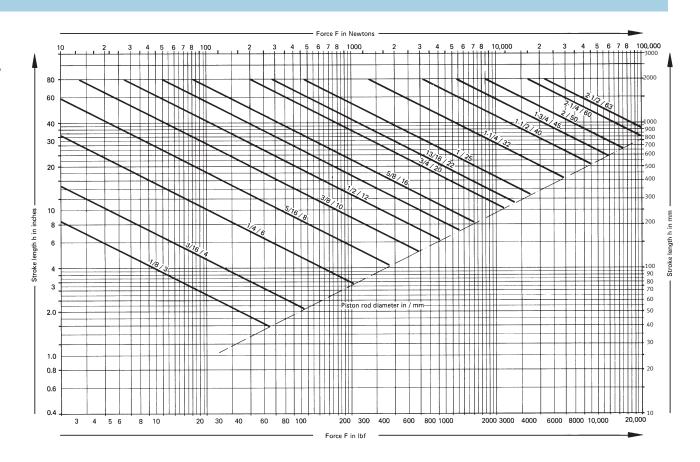
#### Find:

The minimum piston rod diameter for a DNC cylinder for this application?

#### Solution:

Locate F = 90 lbf / 400 N on the Buckling Load Diagram. Draw a vertical line to intersect the piston rod diameter plots. Now locate h = 12 in / 300 mm and draw a horizontal line to intersect the plots. The next largest piston rod diameter from the intersection of the vertical and horizontal lines is 3/8 in / 10 mm.

Therefore, we find from the catalog that a standard DNC-32-300-PPV-A cylinder (with a rod diameter of 12 mm) is suitable for this stroke and application.



# Engineering

# ► Engineering Support > Air Consumption and Quality

Actuators

#### **Air Consumption Diagram**

Air consumption is a part of the operating cost.

Consumption is shown in the diagram using the formula:

#### Example:

Cylinder DNC-50-500-PPV-A, piston dia. 50 mm, piston rod dia. 20 mm, stroke 500 mm, operating pressure 65 psi/4.5 bar.

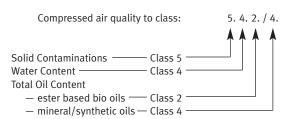
Find: Total Air Consumption per cycle?

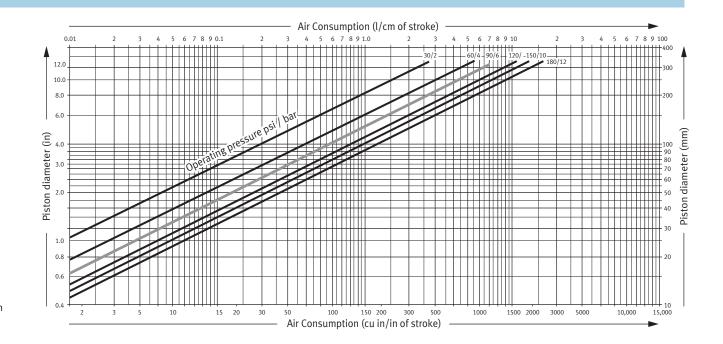
#### Solution:

Locate the intersection of the selected piston dia. line with the operating pressure line. Air consumption can then be read off from the lower scale. The value thus obtained must then be multiplied by the stroke (in cm). The reading gives approx. 0.09 I/cm stroke x 50 cm stroke, corresponding to an air consumption for a single stroke of 4.5 I. For the return stroke, the volume of the piston rod must be subtracted from the stroke volume (20 mm dia. results in 0.014 I/cm stroke x 50 cm stroke = 0.7 liters). The return stroke air consumption is thus 3.8 liters and air consumption for the double stroke is 8.3 liters.

The air consumption values thus obtained are once again only approximate values as sometimes - especially in the case of higher numbers of strokes - not all the air is fully removed from pressure-filled areas, with the result that the actual air consumption may be considerably less.

#### **Festo Standard Recommendation for Air Quality**





Air Quality Class	Air Quality Classes in Accordance with ISO 8573									
Class	Particle Size [μm]	Max. Particulate Density [mg/m³]	Pressure Dew Point [°C]	Max. Water Concentration [g/m³]	Max. Oil Concentration [mg/m³]					
1	0.1	0.1	-70	0.003	0.01					
2	1	1	-40	0.12	0.1					
3	5	5	-20	0.88	1					
4	15	8	3	6.0	5					
5	40	10	7	7.8	25					
6	_	_	10	9.4	_					
7	_	_	Not specified	Not specified	-					

Note: There are certain industries or applications where the quality of compressed air must be according to specific quality classes (e.g. pharmaceutical industry, medical industry, food industry and electronics industry).

# Pneumatic Linear Actuators, Rotary Actuators, Grippers and Vacuum Components

Linear Actuators	DGO8	EMML11	<b>Grippers and Vacuum Components</b>
ADN6	DGO - Inch8	ESNU5	ESF20
ADN-Q12	DGP14	ESNU - Inch5	ESG19
ADVC6	DGP - Inch14	EV8	ESH20
ADVU6	DLP	EZH11, 15	ESS/ESV20
ADVU-Inch6	DMM6	HMP12	ESWA20
ADVUL13	DMML13	HMPL13	FVAM21
ADVULQ12	DNA - Inch6	HPV15	HGD19
ADVULQ - Inch12	DNC6	HSP15	HGDS19
AEN5	DNC - Inch	MAS8	HGP19
AEN-Q11	DNC-Q12	SLE13	HGPC19
AEVC5	DNG6	SLF13	HGPL19
AEVU5	DNG - Inch6	SLG14	HGPM19
AEVU - Inch	DNGL12	SLM14	HGPP19
AEVULQ11	DNGL - Inch12	SLS13	HGPT19
AEVULQ - Inch11	DPZ12	SLT13	HGR19
CDN7, 9	DPZC12	SPZ14	HGW19
CRDG6, 9	DSL15, 17	STA7, 9	HGWM
CRDNG6, 9	DSNU6		ISV21
CRDNG - Inch6, 9	DSNU - Inch6		U21
CRDSNU6, 9	DSNU-Q12	Rotary Actuators	VAD20
CRDNSNU - Inch6, 9	DZF12, 15	DAPS17	VADM20
CRDSW6, 9	DZF - Inch12, 15	DRD17	VAD-M20
CRDSW - Inch	DZH12, 15	DRE17	VAK20
CRHD6, 9	DZH - Inch	DRQ17	VAM21
DFC13	EB8	DRQD17	VAS/VASB20
DFM	EBS8	DSL15, 17	VN20
DFM-B	EG5	DSM17	
DFP12	EGZ5	DSR17	
DGC14	EMM5	DSR - Inch	

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