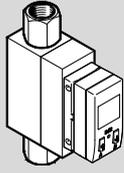


Flow sensor SFAW



Festo AG & Co. KG

Postfach
D-73726 Esslingen
++49/71 1/347-0
www.festo.com

Operating instructions

754493
1012NH

Original: de



Note

Installation and commissioning may only be performed in accordance with these instructions by technicians with appropriate qualifications.

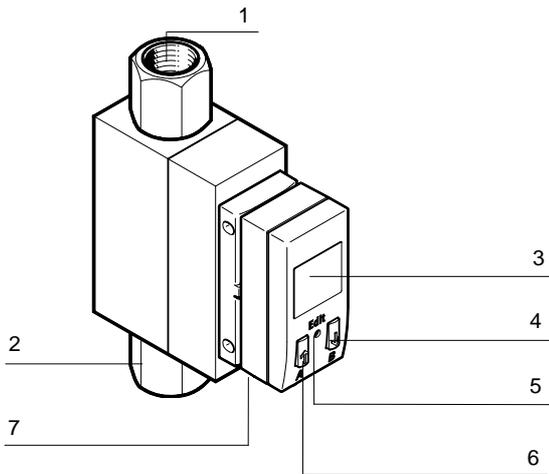


Note

The product is suitable for use only for industrial purposes. In residential areas, measures for radio interference suppression may be necessary. It is not suitable for calculation purposes in business, e.g. for measuring water volume in supply equipment.

1 Product description

1.1 Overview



- | | |
|----------------------|--|
| 1 Fluid connection 1 | 5 Edit button |
| 2 Fluid connection 2 | 6 A button |
| 3 Display | 7 Plug for electrical connection (M12) |
| 4 B button | |

Fig. 26

1.2 Features

Key features	Order code	Design
Series	SFAW	Flow sensor for water
Flow measuring range	-32 -85	Max. 32 l/min Max. 85 l/min
Flow input	U	Unidirectional
Fluid connection	G12 G1	G1/2" G1"
Electrical output	-2SVA	2x PNP or NPN, 1 analogue output (4 ... 20 mA or 0 ... 10 V)
Electrical connection	-M12	Plug M12x1, 5-pin, A-coded

Fig. 27

2 Function and application

The SFAW has been designed for monitoring the flow, volume and temperature of mains water in pipeline systems or terminal equipment in industry. Measurement is carried out by means of the vortex principle, with a piezoceramic sensor element measuring the frequency of vortex shedding on an impediment upstream of the sensor element. Above a minimum flow velocity, the frequency of vortex shedding is proportional to the flow velocity. The flow rate and the accumulated volume are calculated from the flow velocity and shown on the display. In addition to the flow velocity, the sensor also records the temperature of the medium as a further physical measured input variable. Connection to higher-order systems is established via two binary outputs (Out A/B) and an analogue output (Out C). Switching points can be defined for both binary outputs. For flow measurement, switching points are possible for both binary outputs. An adjustable volume switching pulse can be selected at output A (Out A) for the accumulated volume measurement. Switching points for the temperature of the medium can be output at output B (Out B). The setting options for binary outputs Out A and Out B result in various different combinations. The analogue output can be used to output either the flow rate or the temperature of the medium.

Setting options for the electrical outputs

Electrical output	Measured variable	Signal
Out A (pin 4)	Flow (default) or volume	Binary (PNP or NPN)
Out B (pin 2)	Flow (default) or temperature	Binary (PNP or NPN)
Out C (pin 5)	Flow (default) or temperature	Analogue (0 ... 10 V) or (4 ... 20 mA)

Fig. 28

2.1 Description of the function range

Configuring the switching outputs

Switching output Out A can either be allocated the physical input variable "flow" [FLW] or the derived volume measurement [CONS].

Switching output Out B can either be allocated the physical input variable "flow" [FLW] or "temperature" [t]

Switching outputs Out A/Out B can be configured according to the setting range in the Technical Data → Fig. 48.

The switching functions "threshold value comparator" or "window comparator" can be selected independently for switching outputs Out A and Out B. The switching element functions "normally closed" (NC) or "normally open" (NO) can be assigned separately to each switching output → Fig. 29.

Switching points [SP] and hysteresis [HY] can be set according to the setting range in the Technical Data table → Fig. 48.

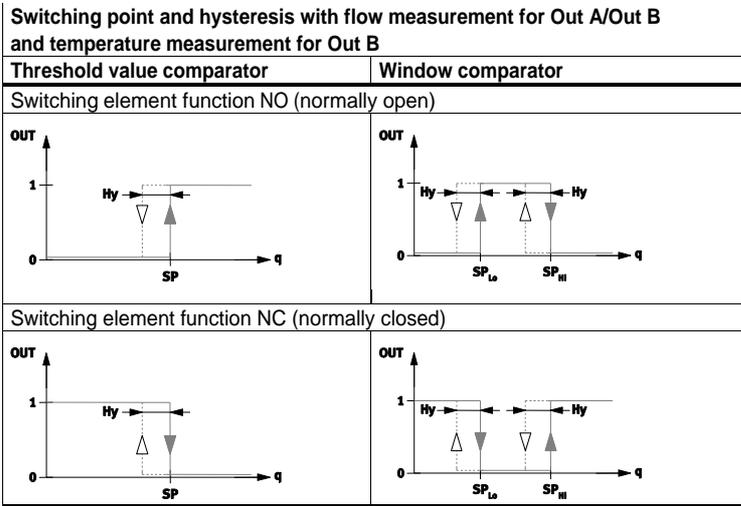


Fig. 29

If switching output Out A is allocated volume measurement, a pulse is generated when an adjustable switching point [SP] is reached → Fig. 30. The switching point [SP] and pulse length [Puls] can be set in Edit mode → chapter 5.5 EDIT mode.

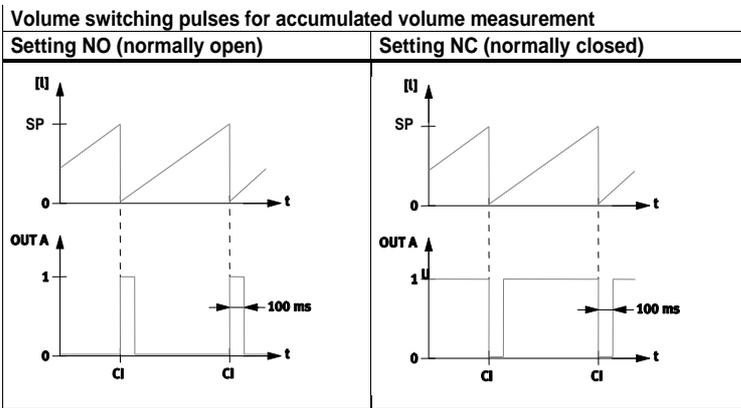


Fig. 30

Setting the colour change

A red colour change can be set to appear on the display for both Out A and Out B, depending on the switching status. As a result, you can visualise the equipment status over a large distance. In the event of a red colour change, the measured variable (flow, volume, temperature) that triggered the colour change is automatically shown on the display. If a colour change is selected for both switching outputs (Out A and Out B), the display always shows the measured variable that first caused the colour change. In this case, the display remains red until both switching outputs have returned to the blue status.

The following settings can be chosen:

- r.ON = Display is red when the switching status is High (1).
Display is blue when the switching status is Low (0).
- r.OFF = Display is red when the switching status is Low (0).
Display is blue when the switching status is High (1).
- bBLUE = Display is always blue. The colour change function is switched off.

Setting the digital filter and analogue filter

The digital filter [diG.F] and analogue filter [An.Fil] can be assigned filter constants independently of each other, as per the signal flow diagram → Fig. 31. Note that the digital filter equally affects the display and the switching output.

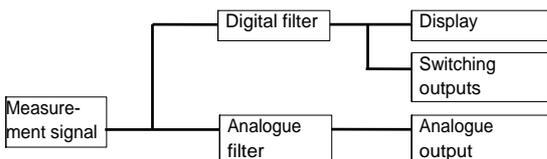


Fig. 31

The display values can be smoothed with the digital filter [diG.F]. The filter time constant for smoothing can be adjusted in 6 stages from d.25 = 25 ms (minimal smoothing) to d.600 = 600 ms (maximum smoothing). With increasing smoothing, the switch-on/switch-off time of the switching outputs rises. With d.OFF, the switch-on/switch-off time equals the sensor element's response time. The analogue filter [An.Fil] can be used in the same way to configure smoothing of the analogue output (default = 50 ms). This alters the rise and drop-off time of the analogue output

Configuring the analogue signal

The signal from the analogue output [A.S-] can either be allocated the physical input variable "flow" [F] or "temperature" [t]. The physical input variable "flow" is the default configuration.

Zooming the analogue output

The zoom function can be used to scale a section of the physical input variable flow [F] or temperature [t] to the output characteristic range [0 ... 10 V or 4 ... 20 mA] voltage or current. The upper limit of the physical input variable [AS.Hi] can be selected between 10 and 100% FS (80% in example Fig. 32). The lower limit of the physical input variable [AS.Lo] can be selected between 0 and 90% FS (20% in example Fig. 32). The zoom function can be used to improve the resolution of the analogue output.

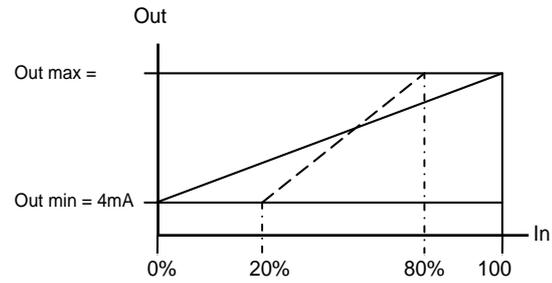


Fig. 32

Configuring the electrical output signal on the analogue output

The analogue output [A.O-] can be operated as either a voltage output [U] 0 ... 10 V or as a current output [I] 4 ... 20 mA. The voltage output [U] is the default configuration.

Security code

To protect the device settings from unauthorized access, a 4-digit numerical code can be set [Lock]. This security code [Lock] has to be entered each time the settings are changed (EDIT mode and TEACH mode).

INFO mode

INFO mode makes it possible to quickly switch between the input variables flow, volume and temperature on the display by pressing the A button or the B button.



Fig. 33

Min/max values

In SHOW mode, you can display and reset the minimum/maximum values for flow or temperature measurement:

→ chapter 5.4 SHOW mode.



Note

When the supply voltage is switched off, the minimum/maximum values are reset.

RECORDER mode

RECORDER mode can be used to carry out a manual accumulated volume measurement. Pressing the A button and B button at the same time activates recorder mode. → chapter 5.7 RECORDER mode

3 Requirements for product use



Warning

Depending on the functionality of the machine/system, manipulation of signal states can cause serious personal injury.

- Note that if the switching status of the outputs is modified in Edit mode, the new status will be effective immediately.
- Activate the password protection (security code) in order to prevent unintentional alteration by unauthorized third parties
→ chapter 5.5 EDIT mode, section Security code.



Warning

Use of the product in combination with prohibited media can result in personal injury.

- Do not use it in conjunction with inflammable, corrosive, evaporating or other media that pose a risk to health. The product is only intended for measuring the flow rate of media listed as suitable in chapter 11 Technical data.



Attention

Foreign matter and other dirt in the measured medium can damage the product and cause incorrect measurements and functional disorders.

- Make sure that the product is only used for the intended operating medium
→ chapter 11 Technical data.



Note

Improper handling can result in malfunctions.

- Make sure that the following specifications are always observed. Compare the maximum values specified in these operating instructions with your actual application (e.g. operating media, pressures, forces, torques, temperatures, masses, speeds, operating voltages, flow rates).

- Take into consideration the ambient conditions on site.
- Please comply with national and local safety laws and regulations.
- Remove all transport packing such as protective wax, foils (polyamide), caps (polyethylene), cardboard boxes (except for the sealing elements of the pneumatic connections).
- The packaging is intended for recycling (except for: oiled paper = other waste).
- Use the product in its original state. Unauthorized modification is not permitted.

4 Installation

4.1 Mechanical installation



Note

Interference due to electromagnetic influences can cause damage.

- When installing the SFAW in applications that are sensitive to electro-static discharge, make sure that the basic housing of the SFAW is earthed via the available earth terminals.

It can be fitted in any position.

The SFAW can be installed directly onto a plate, via the holes on its rear side.

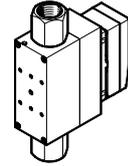


Fig. 34

The SFAW can be installed directly or via flanged couplings onto fixed piping. For ease of replacement, we recommend using flanged couplings for installation on fixed piping.

Turn the display

The display can be rotated in 90° steps. The range of rotation is limited by a stop to about 270°.

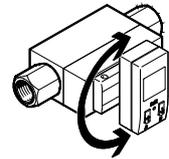


Fig. 35

4.2 Fluid connection

The operating medium is supplied in the flow of direction shown on the device.

Hook up pipes or hoses to the SFAW as follows:

Screw in the corresponding connection fittings by holding the relevant Fluid connection against the SFAW. The following installation conditions must be observed for the SFAW to function correctly.

- z The pipe's internal diameter must not be smaller than the internal diameter of the sensor.
- z To avoid twists forming, which could lead to inaccurate measurements, there must not be multiple pipe bends at the same level.
- z A straight section measuring at least 10 times the internal diameter of the sensor shall be used for the infeed.
- z A straight section measuring at least twice the internal diameter of the sensor shall be used for the outlet.

Type	Internal diameter (ID) of sensor
SFAW-32U	13 mm
SFAW-85U	20 mm

Fig. 36

4.3 Electrical connection



Warning

Use only power sources which guarantee reliable electrical isolation of the operating voltage to IEC/DIN EN 60204-1.

Also observe the general requirements for PELV power circuits to IEC/DIN EN 60204-1.

Switched-mode power supplies are permitted, providing they guarantee reliable isolation to EN 60950/ VDE 0805.

→ Note

Long signal lines reduce the resistance to interference.
 • Make sure that the signal cables are shorter than 10 m.

→ Note

The binary outputs at pin 2 and pin 4 can be wired as PNP or NPN connections as needed.

• Make sure that you also configure the binary outputs according to your wiring
 → chapter 5.5 EDIT mode, section Setting special menu [SPEC].

• Wire the SFAW as follows:

Pin	Allocation	Core colours ¹⁾	Plug ²⁾
1	DC +24 V operating voltage	Brown (BN)	5-pin M12
2	Binary output B (Out B)	White (WH)	
3	0 V	Blue (BU)	
4	Binary output A (Out A)	Black (BK)	
5	Analogue output C (Out C)	Grey (GY)	

1) The tightening torque for the union nut at the plug is max. 0.5 Nm.
 2) Voltage U and current I → chapter 11 Technical data

Fig. 37

Circuit diagrams

SFAW-...-2SVA

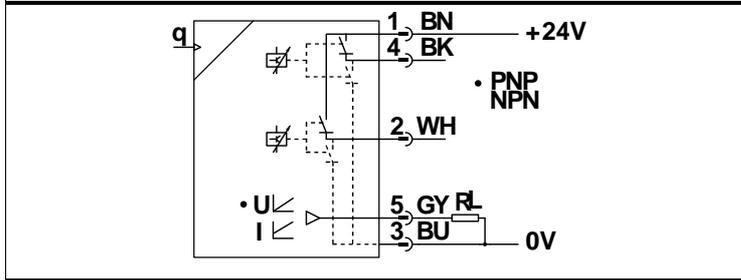


Fig. 38

5 Commissioning

5.1 Symbols on the display

Symbols	Description
Out A/Out B	Switching output A/switching output B
■ □	Switching output set/not set
Cons	Volume measurement (consumption)
PULS	Pulse length for volume pulse
FLW	Flow rate
t	Temperature
—	Threshold value comparator
—	Window comparator
SP	Switching point
SPLo	Lower switching point
SPHi	Upper switching point
HY	Hysteresis
no	Contact (normally open)
nc	Contact (normally closed)
rOn	Display red with switching status ON or logical 1
rOFF	Display red with switching status OFF or logical 0
SPEC	Special menu
d IGF	Digital filter
AS-	Physical input variable for analogue output (analogue signal)
ASHi	Upper limit of physical input variable (analogue signal high)
ASLo	Lower limit of physical input variable (analogue signal low)
AnFil	Analogue filter

Symbols	Description
A.O-	Electrical output signal (analogue output)
PnP	Output plus switch
nPn	Output zero switch
Lock	Security code is active (locked against unauthorized programming)
Run	Accumulated volume measurement is active in RECORDER mode.
Option	Zoom function for analogue output not equal to 0 ... 100% FS (AS.Lo, AS.Hi)
Stop	Accumulated volume measurement stopped
FLo	Minimum flow (low flow)
FHi	Maximum flow (high flow)
tLo	Minimum temperature (low temperature)
tHi	Maximum temperature (high temperature)
■■■■■□□□□	Segments light up: graphic display of the current measured value in relation to the max. measured value of the measuring range.
□□■□□□□□□	Running light (1 segment): Volume measurement for Out A or RECORDER mode active
□□■□□□□□□	3 segments flashing: Hysteresis value is displayed
□□□□■□□□□	1 segment flashes: z Segment 6: Switching point SP or SP.Lo will be displayed z Segment 8: Switching point SP.Hi will be displayed z Segment 1: Minimum value (F.Lo) or (t.Lo) is displayed z Segment 10: Maximum value (F.Hi) or (t.Hi) is displayed

Fig. 39

5.2 Symbols for representing the menu structure

Icon	Meaning
(Timeout)	Automatic return to the basic status (RUN mode) when the monitoring time has expired (here 80 seconds)
EDIT(Cancel)	In order to return to the basic status (RUN mode), press the Edit button for 3 seconds.
	Create flow (for teaching the measured value - here flow 1)
	Symbol on the display flashes (here Out B)
	Security code active (Lock - blocked against unauthorized programming)
	Security code inactive (Lock)
	Press button (here A button)
	Press A button or B button. Then the SFAW switches to the setting shown by the arrows.
	Press A button and B button simultaneously
	Press button (here A button) and Edit button simultaneously
	Press button A or button B and set the desired value
SPLo	Display for a value or switching point. Value can be set.
EDIT	Press the Edit button
2 x < 1 sec	Double-click
	Branched in the menu

Fig. 40

5.3 RUN mode

In the basic state, the product is in RUN mode. The current measurement values are displayed. The basic state can be reached from other modes by:

- pressing Edit button for 3 seconds or
- passing of monitoring time, timeout

In RUN mode

- z the measurement values for flow (in l/min, scfm or l/h)
- z the measurement values for volume (in m³, scf or l) and
- z the signal states of the switching outputs Out A, Out B (set, not set) are displayed.

4. Switch on the operating voltage.
The SFAW is in RUN mode.
5. Check the settings of the SFAW → chapter 5.4 SHOW mode.

5.4 SHOW mode

In SHOW mode, the current settings for the switching outputs Out A and Out B are displayed, depending on whether you press the A button or the B button.

The SFAW must be in RUN mode.

- Pressing the A button (switching output Out A) or the B button (switching output Out B) first shows all the recorded measured variables (flow, temperature, volume only if activated), one after the other on the display. INFO mode → chapter 2.1 Description of the function range, section INFO mode.
- If you double-click on the A button or the B button, you reach SHOW mode itself.

→ Note

If there are faults, double-click the A button/B button to first display the corresponding fault numbers.

- Repeated pressing of the A button/B button displays the settings of the respective switching output one after another → Fig. 41.
- At the end of SHOW mode, the minimum value [F.Lo for flow measurement and t.Lo for temperature measurement] and the maximum value [F.Hi for flow measurement and t.Hi for temperature measurement] are displayed. If you do not press any more buttons, the minimum/maximum values remain on the display (no timeout). Segment 1 or segment 10 in the bar graph flashes to indicate whether the minimum or maximum is on display. → chapter 5.1 Symbols on the display.
- You can reset the values by pressing the Edit button. Pressing the A button/B button again exits SHOW mode. The device is now in RUN mode and displays the current measured value for the relevant output.

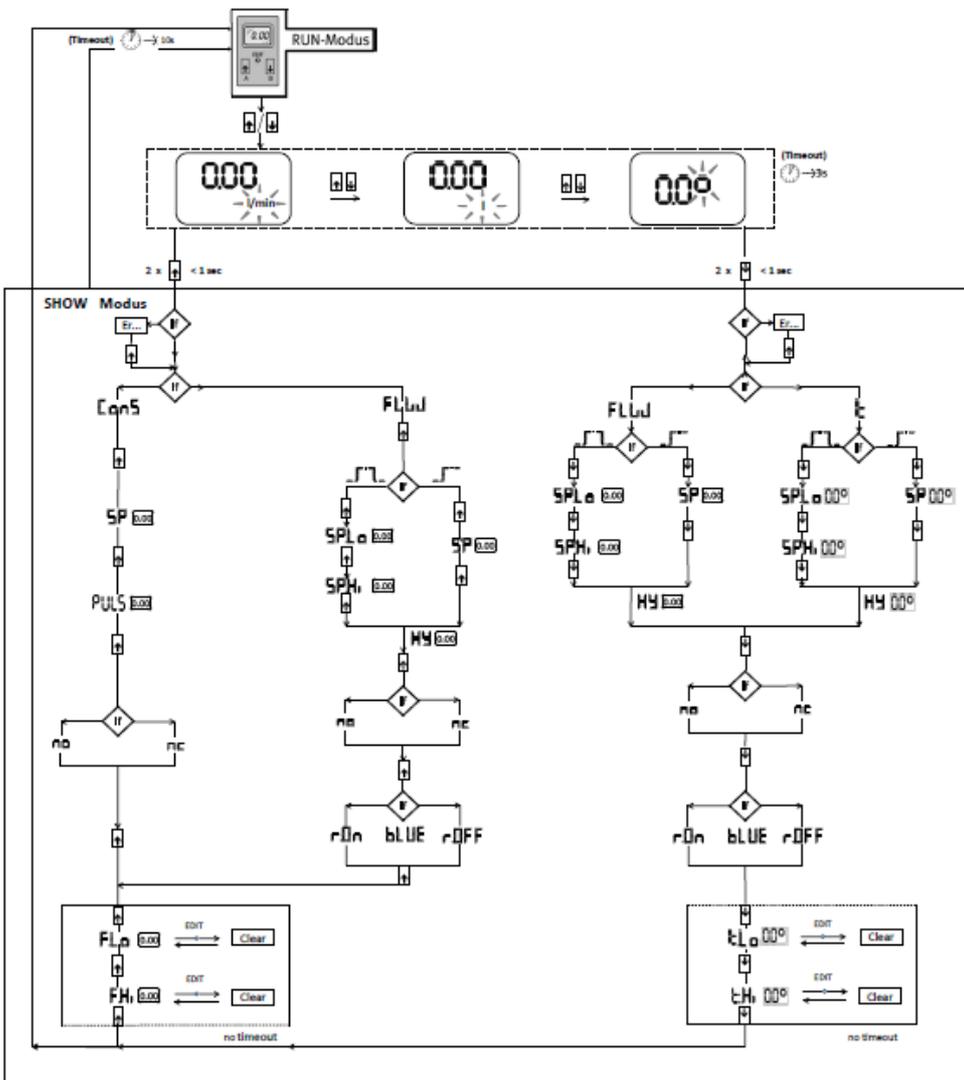


Fig. 41

5.5 EDIT mode

In Edit mode, you can configure settings for switching output Out A, switching output Out B and the special menu [Spec].

Starting EDIT mode



Warning

Depending on the functioning of the machine/system, manipulation of signal states may cause serious personal injury.

- Note that if the switching status of the outputs is modified in EDIT mode, the new status will be effective immediately.

- Press the Edit button.
The EDIT mode is active and [Out A] flashes or flashes when the security lock is active [Lock].
- Press the A/B buttons until the chosen security code is set.
- Press the Edit button.
The EDIT mode is active and [Out A] flashes.
- Press the A/B buttons to switch between the setting modes Out A, Out B and Spec.

Setting the switching characteristics at switching output Out A

c) Setting flow monitoring

The SFAW is in EDIT mode and [Out A] is flashing, → section Starting EDIT mode.

- Press the Edit button to confirm the selection.
[FLW] or [ConS] flashes.
- Select flow monitoring (FLW) with the A/B buttons.
- Press the Edit button to confirm the selection.
The currently set switching function flashes.
- Select the desired switching function with the A/B buttons.
[SP] or [SP.Lo] flashes.
- Press the Edit button to confirm the selection.
[SP] or [SP.Lo] flashes.
- Set the switching point (SP or SP.Lo) with the A/B buttons.
- Press the Edit button to confirm the set value.
Only with Window comparator switching function.
[SP.Hi] flashes
 - Set the value (SP.Hi) with the A/B buttons.
 - Press the Edit button to confirm the set value.
[Hy] flashes.
- Set the value for the hysteresis (Hy) with the A/B buttons.
- Press the Edit button to confirm the set value.
[no] or [nc] flashes.
- Select the switching element function (no/nc) with the A/B buttons.
- Press the Edit button to confirm the set value.
[rON], [rOFF] or [bLUE] flashes.
- Select the setting you require for the colour change on the display (rON, rOFF or bLUE) with the A/B buttons. → chapter 2.1 Description of the function range, Setting the colour change.
- Press the Edit button to confirm the selection.
The SFAW is in RUN mode.

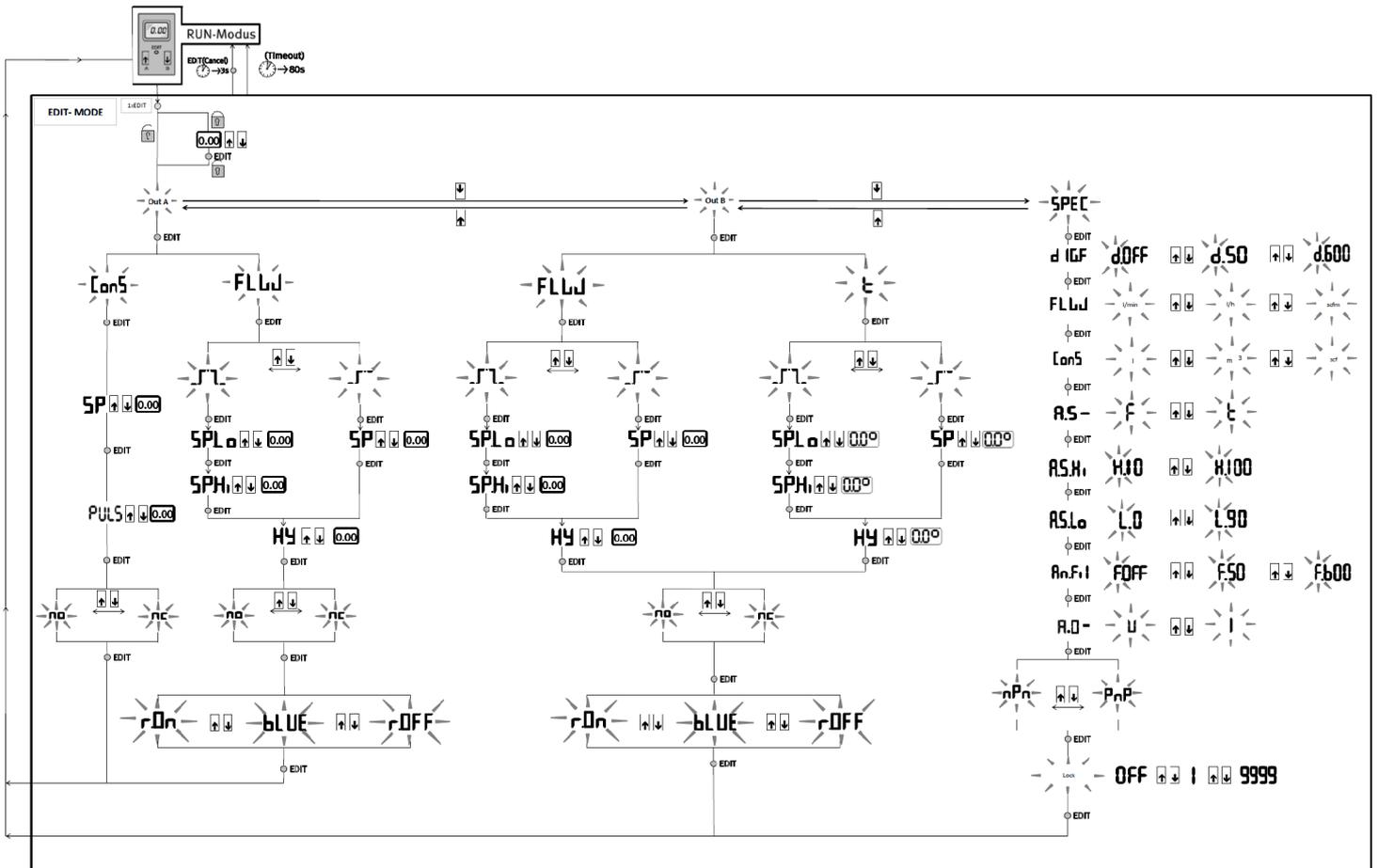


Fig. 42

d) Setting volume monitoring

Volume measurement [Cons] can only be activated for switching output Out A. The SFAW is in EDIT mode and [Out A] is flashing, → section Starting EDIT mode.

23. Press the Edit button to confirm the selection. [FLW] or [ConS] flashes.
24. Select volume monitoring [ConS] with the A/B buttons.
25. Press the Edit button to confirm the selection. [SP] flashes.
26. Set the switching point [SP] with the A/B buttons.
27. Press the Edit button to confirm the set value. [no] or [nc] flashes.
28. Select the switching element function (no/nc) with the A/B buttons.
29. Press the Edit button to confirm the set value.
30. [rON], [rOFF] or [bLUE] flashes.
31. Select the setting you require for the colour change on the display (rON, rOFF or bLUE) with the A/B buttons. → chapter 2.1 Description of the function range, Setting the colour change.
32. Press the Edit button to confirm the selection. The SFAW is in RUN mode.

Setting the switching characteristics at switching output Out B

The SFAW is in EDIT mode and [Out B] is flashing, → section Starting EDIT mode.

e) Setting flow monitoring

Flow measurement at Out B can be set in the same way as flow measurement at Out A.

f) Setting temperature monitoring

Temperature monitoring can only be activated for switching output Out B. The SFAW is in EDIT mode and [Out B] is flashing, → section Starting EDIT mode.

33. Press the Edit button to confirm the selection. [FLW] or [t] flashes.
34. Select temperature monitoring [t] with the A/B buttons.
35. Press the Edit button to confirm the selection. The currently set switching function flashes.
36. Select the desired switching function with the A/B buttons.
37. Press the Edit button to confirm the selection. [SP] or [SP.Lo] flashes.
38. Set the switching point (SP or SP.Lo) with the A/B buttons.
39. Press the Edit button to confirm the set value. Only with Window comparator switching function. [SP.Hi] flashes
 - Set the value [SP.Hi] with the A/B buttons.
 - Press the Edit button to confirm the set value. [Hy] flashes.
40. Set the value for the hysteresis [Hy] with the A/B buttons.
41. Press the Edit button to confirm the set value. [no] or [nc] flashes.
42. Select the switching element function (no/nc) with the A/B buttons.
43. Press the Edit button to confirm the set value. [rON], [rOFF] or [bLUE] flashes.
44. Select the setting you require for the colour change on the display (rON, rOFF or bLUE) with the A/B buttons. → chapter 2.1 Description of the function range, Setting the colour change.
45. Press the Edit button to confirm the selection. The SFAW is in RUN mode.

Setting special menu [SPEC]

This is how you reach the special menu:

The SFAW is in EDIT mode and [SPEC] is flashing, → section Starting EDIT mode.

46. Press the Edit button to confirm the selection. [dIGF] is displayed. This enables:

Setting the digital filter [dIGF]

47. [d.] flashes. Select the desired filter constants (OFF, 25, 50, 100, 150, 300 or 600 ms) with the A/B buttons. d.25 = minimal smoothing to d.600 = maximum smoothing.
48. Press the Edit button to confirm the selection. [FLW] is displayed. You can now continue with:

Setting the physical unit for the flow [FLW]

49. The currently set unit flashes. Select the desired unit (l/h, scfm or l/min) with the A/B buttons.
50. Press the Edit button to confirm the selection. [Cons] is displayed. You can now continue with:

Setting the physical unit for the volume [ConS]

51. The currently set unit flashes. Select the desired unit (m³, scf or l) with the A/B buttons.
52. Press the Edit button to confirm the selection. [AS-] is displayed. You can now continue with:

Setting the physical input variable [AS-] for the analogue output

53. The currently set physical input variable flashes. Select the desired physical input variable flow [F] or temperature [t] with the A/B buttons.
54. Press the Edit button to confirm the selection. [A.S.Hi] is displayed for about 1s. You can now continue with:

Specifying the upper limit [A.S.Hi] of the physical input variable for the analogue output

55. [H] flashes. Select the desired upper limit for the physical input variable flow [F] or temperature [t] in %FS with the A/B buttons.
56. Press the Edit button to confirm the selection. [A.S.Lo] is displayed for about 1s. You can now continue with:

Specifying the lower limit [A.S.Lo] of the physical input variable for the analogue output

57. [L] flashes. Select the desired lower limit for the physical input variable flow [F] or temperature [t] in %FS with the A/B buttons.
58. Press the Edit button to confirm the selection. [An.Fil] is displayed for about 1s. You can now continue with:

Setting the analogue filter [An.Fil]

59. [F] flashes. Select the desired filter constants (OFF, 25, 50, 100, 150, 300 or 600 ms) with the A/B buttons.
60. Press the Edit button to confirm the selection. [A.O-] is displayed. You can now continue with:

Setting the electrical output signal [AO-] at the analogue output

61. The current setting flashes. Select the desired output signal voltage output [U] or current output [I] with the A/B buttons.
62. Press the Edit button to confirm the selection. The current setting for the switching output [PnP] or [nPn] flashes. You can now continue with (for both switching outputs):

Setting the switching output characteristic [PnP] or [nPn]

63. The current setting flashes. Select the desired switching output characteristic [PnP] or [nPn] for both switching outputs with the A/B buttons.
64. Press the Edit button to confirm the selection. [Lock] flashes. You can now continue with:

Setting a security code

65. The current setting is displayed. Select either an inactive security code (OFF) or a security code with up to 4 digits with the A/B buttons.
66. Press the Edit button to confirm the selection.
The sensor is in RUN mode.

→ Note

Keep the security code in a safe place. If the security code is forgotten → chapter 6.1 Resetting SFAW to the factory settings.

5.6 TEACH mode

In TEACH mode, the switching points for flow or temperature monitoring can be learned.

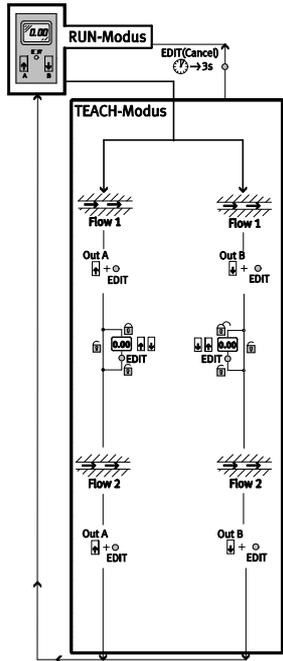


Fig. 43

- Before teaching in EDIT mode, select the desired switching function (threshold value or window comparator) → chapter 5.5 EDIT mode.

Threshold value comparator	Window comparator
The (taught) switching point is derived from the average value of both measured values $SP = 1/2 (\text{measured value 1} + \text{measured value 2})$ Special case: $SP = \text{measured value 1} = \text{measured value 2}$	The taught switching window is derived from the measured values: $SP.Lo = \text{measured value 1};$ $SP.Hi = \text{measured value 2}.$

Fig. 44

→ Note

The process is the same for teaching the switching outputs Out A (A button) and Out B (B button). A sample process is described below using the switching output Out A for flow monitoring.

For teaching the switching variables:

67. Generate a flow (measured value 1)
68. First press the A button and then also the Edit button.
Only with active security blocking [Lock]:
 - Press the A/B buttons until the chosen security code is set.
 - Press the Edit button. [Out A] and the bar display flash and the measured value is taken over as the first Teach point.
69. Generate a second flow (measured value 2).
70. First press the A button and then also the Edit button.
The second Teach point is taken over and the switching point (SP) or switching points (SP.Lo and SP.Hi) become valid.
The SFAW is in RUN mode.

5.7 RECORDER mode

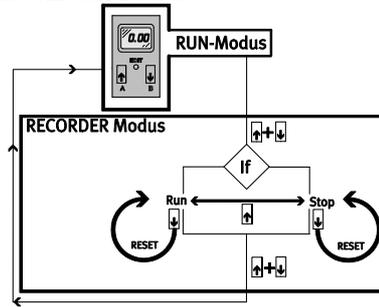


Fig. 45

In RECORDER mode, a manual accumulated volume measurement can be performed.

71. Press the A button and B button at the same time.
The SFAW is in RECORDER mode.
The status of the volume measurement [Run] or [Stop] is displayed.
72. You can start or stop volume measurement by pressing the A button.
73. You can reset volume measurement to zero by pressing the B button.
74. Press the A button and B button at the same time.
The SFAW is in RUN mode.

→ Note

If the RECORDER mode is exited during an ongoing volume measurement [Run], the volume measurement will continue in the background.

6 Operation

⚠ Attention

Hydraulic shock can impair the SFAW's service life.

- Avoid hydraulic shock by installing the SFAW upstream of a shut-off valve in the direction of flow. Otherwise, the SFAW is exposed to mechanical stresses that could impair its service life.

6.1 Resetting the SFAW to the factory settings

(also in case the security code cannot be found)

→ Note

By resetting to the factory settings, the current settings are lost. If needed, write down these settings before resetting.

To reset the SFAW to the factory settings, proceed as follows:

75. Switch off the operating voltage
76. Press all three setting elements (A button + B button + Edit button) simultaneously and hold them down.
77. Switch the operating voltage back on. Then release all the buttons.

The SFAW is in RUN mode.

7 Service and maintenance

- Switch off the following sources of energy before cleaning the exterior of the device:
 - z Operating voltage
 - z Operating medium
- If necessary, clean the exterior of the SFAW.
Soap suds (max. + 60 °C), petroleum ether and all non-abrasive cleaning agents may be used.

8 Dismantling

- Switch off the following sources of energy before dismantling:
 - z Operating voltage
 - z Operating medium
- Disconnect the respective connections from the SFAW.

9 Troubleshooting

Fault	Possible cause	Remedy
Incorrect measurement display	SFAW operated with non-permissible medium	Operate SFAW only with permissible media
	SFAW dirty	Replace device
With flow measurement: measured value is displayed flashing	Measurement outside permissible measuring range	Accuracy refers only to the permissible measuring range
With volume measurement: measured value is displayed flashing	Measuring range end value is exceeded at least once. Specified accuracy cannot therefore be maintained.	Make sure that the limit value of the measurement range is not exceeded.
Outputs do not switch according to the setting.	Short circuit/overload at relevant output	Eliminate short circuit/overload
Settings cannot be edited (Lock)	Access protection active	Enter the security code
O.FLO	Measurement range exceeded (is displayed in RUN mode)	Check operating conditions
Er1, Er2, Er4	Device defective.	Replace device
Er9	Flow measurement range fallen below (is displayed in SHOW mode)	Check operating conditions
Er10	Flow measurement range exceeded (is displayed in SHOW mode)	Check operating conditions
Er11	Temperature measurement range fallen below (is displayed in SHOW mode)	Check operating conditions
Er12	Temperature measurement range exceeded (is displayed in SHOW mode)	Check operating conditions
Er17	Undervoltage	Maintain operating voltage
		Check electrical wiring

Fig. 46

10 Accessories

Designation	Type
Connecting cable, straight socket	NEBU-M12G5-K-2.5-LE5
	NEBU-M12G5-K-5-LE5
	NEBU-M12G5-K-10-LE5
Connecting cable, angled socket	NEBU-M12W5-K-2.5-LE5
	NEBU-M12W5-K-5-LE5

Fig. 47

Select the appropriate accessories from our catalogue.

→ www.festo.com/catalogue

11 Technical data

SFAW	-32U	-85U
General information		
Certification	C tick	
CE marking (→ Conformity declaration)	to EU EMC Directive	
Note on materials	RoHS-compliant	
Input signal/Measuring element		
Measured variable	Flow, volume, temperature	
Direction of flow	Unidirectional Fluid connection 1 → Fluid connection 2	
Measuring principle	Vortex	
Flow measuring range	[l/min] 1,8 ... 32	6 ... 85
Operating pressure: at 60°C	12	
at 100°C	6	
Nominal pressure	6	
Pressure drop	≤ 100 (at typical 50%FS flow)	
Ambient temperature	[°C] 0 ... +50	
Temperature of medium	[°C] 0 ... +70	
Nominal temperature	[°C] 23	
Operating medium	Normal mains water with no harmful, aggressive additives	
Output – General^{1), 2)}		
Precision zero point	[%]FS	±1
Flow ≤ 50%FS		
Accuracy range	[%]FS	±2
Flow ≥ 50%FS		

SFAW	-32U	-85U
Repetition accuracy zero point	[%]FS	±0,5
Flow ≤ 50%FS		
Repetition accuracy range	[%]FS	±1
Flow ≥ 50%FS		
Precision	[°C]	±2
Temperature measurement ± °C		
Switching output		
Switching output	2x PNP or 2x NPN, adjustable	
Switching function	Window comparator or threshold value comparator, adjustable	
Switching element function	N/C or N/O contact, adjustable	
Max. output current	[mA]	100
Voltage drop	[V]	max. 1.5
Filter time constants	[ms]	Adjustable (OFF, 25, 50 factory setting, 100, 150, 300 or 600)
Inductive protective circuit	Yes	
Analogue output		
Characteristic curve – flow rate	[l/min]	0 ... 32
Output characteristic curve – current	[mA]	4 ... 20
Output characteristic curve – voltage	[V]	0 ... 10
Max. load resistance at current output	[ohms]	500
Min. load resistance at voltage output	[kohms]	20
Filter time constants	[ms]	Adjustable (OFF, 25, 50 (factory setting), 100, 150, 300 or 600)
Output, additional data		
Protection against short circuit	Yes	
Protection against overloading	Yes	
Electronic components		
Operating voltage range DC	[V]	18 ... 30
Reverse polarity protection	For all electrical connections	
Electromechanical components		
Electrical connection	Straight plug, M12x1, 5-pin	
Max. connecting cable length	[m]	10
Mechanical components		
Mounting position	Any	
Length of inlet section	10x ID measurement pipe	
Length of outlet section	2x ID measurement pipe	
Internal diameter of feed/outlet section	≥ ID measurement pipe	
Internal diameter of measurement pipe	[mm]	13
		20
Mechanical connection	G1/2"	
		G1"
Product weight	[g]	580
		1120
Materials	Housing: Reinforced polyamide, anodised aluminium, stainless steel Materials with media contact: ETFE, reinforced PA6T/6I, EPDM (perox.)	
Display/operation		
Display type	Illuminated LCD, blue	
Displayable units:	Flow rate: l/min, l/h, scfm, Volume: l, m ³ , scf Temperature: °C	
Setting range for flow rate threshold value	1%FS to 100%FS	
Setting range for volume impulse threshold value	[l]	0,2 ... 1999,9
	[m ³]	0,01 ... 199,99
	[scf]	0,01 ... 199,99
		0,02 ... 199,99
Hysteresis setting range	0%FS to 90%FS	
Immissions/emissions		
Storage temperature	[°C]	-20 ... +80
Protection class	IP40	
Protection class	III	

1) % FS = % of the measuring range final value (full scale)

Fig. 48

Calculation example for precision calculation:

Case A)

The display of the SFAW-32U shows a flow rate of 20 l/min. How large can the actual flow rate that flows through the sensor be?
 As the flow rate is > 50%FS, the precision range is ±2 %FS, according to the specification. A range error in the measurement signal (= error in the characteristic curve gradient) has a greater effect, the larger the measured value is (→ Fig. 49).
 The largest measured value FS=32 l/min results in the maximum error. According to the specifications, the error there is ±2%FS. The maximum error is therefore calculated as follows:

$$\pm 2\%FS = \pm 2\% \times 32 \text{ l/min} = \pm 2/100 \times 32 \text{ l/min} = \pm 0.64 \text{ l/min}$$

A measured value of 20 l/min results in a maximum error of:

$$\pm 0.64 \text{ l/min} \times \frac{20 \text{ l/min}}{32 \text{ l/min}} = \pm 0.4 \text{ l/min}$$

The actual flow through the sensor could therefore have values between 19.6 l/min and 20.4 l/min.

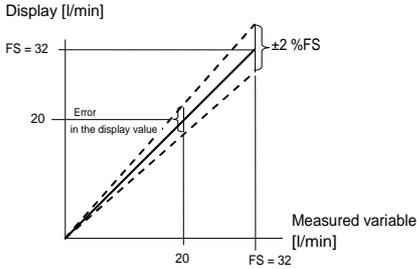


Fig. 49

Case B)

The display of the SFAW-32U shows a flow rate of 10 l/min. How large can the actual flow rate that flows through the sensor be?
 As the flow rate is < 50%FS, the precision zero point is ±1%FS, according to the specification. In this case, FS = 32 l/min. A zero point error in the measurement signal has the same effect on each point of the characteristic curve, i.e. it is independent of the measured value observed (→ Fig. 50).

This results in

$$\pm 1\%FS = \pm 1/100 \times 32 \text{ l/min} = \pm 0.32 \text{ l/min}$$

10 l/min therefore results in an error of ±0.32 l/min. The actual flow through the sensor could therefore have values between 9.68 l/min and 10.32 l/min.

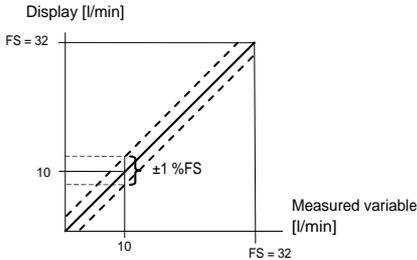


Fig. 50