

Three-point gripper DHDS-32-A

Part number: 1259493

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Size	32
Stroke per gripper jaw	3.9 mm
Max. interchangeability	≤0.2 mm
Max. gripper jaw angular play ax, ay	≤0.2 deg
Max. gripper jaw backlash Sz	≤0.02 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	≤0.04 mm
Number of gripper jaws	3
Mounting position	Any
Mode of operation	Double-acting
Gripper function	3-point
Structural design	Lever Positively driven motion sequence
Position sensing	Via proximity switch
Symbol	00991894
Gripping force per gripper jaw at 6 bar, opening	405 N
Gripping force per gripper jaw at 6 bar, closing	345 N
Operating pressure	2 bar ... 8 bar
Max. operating frequency of pneumatic gripper	≤4 Hz
Min. opening time at 6 bar	44 ms
Min. closing time at 6 bar	51 ms
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 5% by mass of copper are excluded from use. This excludes printed circuit boards, cables, electrical connectors and coils.
Ambient temperature	5 °C ... 60 °C
Gripping force per gripper jaw at 6 bar, opening	135 N
Gripping force per gripper jaw at 6 bar, closing	115 N
Mass moment of inertia	0.79 kgcm ²
Maximum force on gripper jaw Fz, static	150 N
Maximum torque on gripper jaw, Mx static	9 Nm
Maximum torque on gripper jaw, My static	9 Nm
Maximum torque on gripper jaw, Mz static	9 Nm

Feature	Value
Relubrication interval for guidance elements	10 MioCyc
Max. mass per external gripper finger	150 g
Product weight	276 g
Type of mounting	With internal thread and dowel pin
Pneumatic connection	M5
Note on materials	RoHS compliant
Cover cap material	PA
Housing material	Wrought aluminum alloy, hard-anodized
Gripper jaw material	high-alloy stainless steel