

Parallel gripper DHPC-32-A-NC-S-1

Part number: 8116891

FESTO



 [General operating condition](#)

Data sheet

| Feature | Value |
|--|--|
| Size | 32 |
| Stroke per gripper jaw | 11 mm |
| Max. interchangeability | 0.2 mm |
| Max. gripper jaw angular play ax, ay | 0 deg |
| Max. gripper jaw backlash Sz | 0 mm |
| Rotational symmetry | ≤0.2 mm |
| Pneumatic gripper repetition accuracy | ≤0.02 mm |
| Number of gripper jaws | 2 |
| Actuator system | Pneumatic |
| Mounting position | Any |
| Mode of operation | Single-acting Closed |
| Gripper function | Parallel |
| Gripping force backup | During closing |
| Structural design | Lateral connection direction Lever Side mounting type for gripper fingers Positively driven motion sequence |
| Guide | Ball guide |
| Position sensing | Via proximity switch |
| Symbol | 00997348 |
| Operating pressure | 0.25 MPa ... 0.8 MPa |
| Operating pressure | 2.5 bar ... 8 bar |
| Operating pressure | 36.25 psi ... 116 psi |
| Max. operating frequency of pneumatic gripper | 1 Hz |
| Min. opening time at 6 bar | 162 ms |
| Min. closing time at 6 bar | 55 ms |
| Max. mass per external gripper finger | 280 g |
| Operating medium | Compressed air as per ISO 8573-1:2010 [7:4:4] |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use) |
| Corrosion resistance class (CRC) | 0 - No corrosion stress |
| LABS (PWIS) conformity | VDMA24364-B2-L |
| Suitability for the production of Li-ion batteries | Suitable for battery production with reduced Cu/Zn/Ni values (F1a) |
| Ambient temperature | -10 °C ... 60 °C |
| Gripping force per gripper jaw at 6 bar, opening | 465.9 N |
| Gripping force per gripper jaw at 6 bar, opening | 233 N |

| Feature | Value |
|--|---|
| Mass moment of inertia | 5.76 kgcm ² |
| Maximum force on gripper jaw Fz, static | 246.8 N |
| Maximum torque on gripper jaw, Mx static | 10.9 Nm |
| Maximum torque on gripper jaw, My static | 6.29 Nm |
| Maximum torque on gripper jaw, Mz static | 6.29 Nm |
| Product weight | 831 g |
| Type of mounting | Alternatively: Direct mounting via through-hole Direct fastening via thread On mounting frame With through-hole and dowel pin With internal thread and dowel pin |
| Pneumatic connection | M5 |
| Note on materials | RoHS compliant |
| Housing material | Anodized aluminum |
| Gripper jaw material | high-alloy stainless steel |