

# Parallel gripper DHPC-32-A-NC-S-1

Part number: 8116891

FESTO



 [General operating condition](#)

## Data sheet

Feature	Value
Size	32
Stroke per gripper jaw	11 mm
Max. interchangeability	0.2 mm
Max. gripper jaw angular play ax, ay	0 deg
Max. gripper jaw backlash Sz	0 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	≤0.02 mm
Number of gripper jaws	2
Actuator system	Pneumatic
Mounting position	Any
Mode of operation	Single-acting Closed
Gripper function	Parallel
Gripping force backup	During closing
Structural design	Connection direction at side Lever Side mounting type for gripper fingers Positively driven motion sequence
Guide	Ball guide
Position sensing	For proximity sensor
Symbol	00997348
Operating pressure	0.25 MPa ... 0.8 MPa
Operating pressure	2.5 bar ... 8 bar
Operating pressure	36.25 psi ... 116 psi
Max. operating frequency of pneumatic gripper	1 Hz
Min. opening time at 6 bar	162 ms
Min. closing time at 6 bar	55 ms
Max. mass per external gripper finger	280 g
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Ambient temperature	-10 °C ... 60 °C
Gripping force per gripper jaw at 6 bar, opening	465.9 N
Gripping force per gripper jaw at 6 bar, opening	233 N

Feature	Value
Mass moment of inertia	5.76 kgcm <sup>2</sup>
Maximum force on gripper jaw Fz, static	246.8 N
Maximum torque on gripper jaw, Mx static	10.9 Nm
Maximum torque on gripper jaw, My static	6.29 Nm
Maximum torque on gripper jaw, Mz static	6.29 Nm
Product weight	831 g
Type of mounting	Optionally: Direct mounting via through-hole Direct fastening via thread On mounting frame With through-hole and dowel pin With internal thread and dowel pin
Pneumatic connection	M5
Note on materials	RoHS-compliant
Housing material	Aluminum, anodized
Gripper jaw material	High-alloy stainless steel