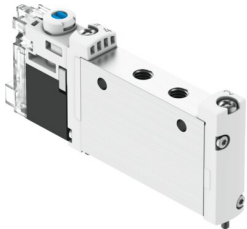


Solenoid valve

VUVG-L10-M52-MT-M7-1H2L-F1A

FESTO

Part number: 8164348



[General operating condition](#)

Data sheet

Feature	Value
Valve function	5/2, monostable
Actuation type	Electrical
Valve size	10 mm
Normal nominal flow rate (normalized to DIN 1343)	320 l/min
Pneumatic working port	M7
Operating voltage	24V DC
Operating pressure	0.3 MPa ... 0.8 MPa
Operating pressure	3 bar ... 8 bar
Structural design	Piston gate valve
Reset method	Mechanical spring
Certification	RCM compliance mark c UL us - Recognized (OL)
Certificate issuing authority	UL MH19482
Degree of protection	IP40
Nominal width	2.8 mm
Exhaust air function	With flow control option
Sealing principle	Soft
Mounting position	Any
Manual override	Detenting Non-detenting Covered
Type of control	Pilot-controlled
Pilot air supply port	Internal
Symbol	00991003
Lap	Overlap
Pilot pressure MPa	0.3 MPa ... 0.8 MPa
Pilot pressure	3 bar ... 8 bar
Suitability for vacuum	no
Switching time off	28 ms
On switching time	9 ms
Duty cycle	100%
Max. positive test pulse with 0 signal	700 µs
Max. negative test pulse on 1 signal	900 µs
Coil characteristics	24 V DC: 0.8 W
Permissible voltage fluctuations	+/- 10 %
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]

Feature	Value
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Vibration resistance	Transport application test with severity level 2 as per FN 942017-4 and EN 60068-2-6
Restricted ambient and media temperature	-5 - 50 °C Without holding power reduction
Shock resistance	Shock test with severity level 2 as per FN 942017-5 and EN 60068-2-27
Corrosion resistance class (CRC)	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364 zone III
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Cleanroom suitability, measured according to ISO 14644-14	Class 5 according to ISO 14644-1
Storage temperature	-20 °C ... 60 °C
Temperature of medium	-5 °C ... 50 °C
Ambient temperature	-5 °C ... 50 °C
Product weight	44 g
Electrical connection	Plug
Type of mounting	On terminal strip With through-hole
Pneumatic connection 1	M7
Pneumatic connection 2	M7
Pneumatic connection 3	M7
Pneumatic connection 4	M7
Pneumatic connection 5	M7
Note on materials	RoHS-compliant
Seals material	HNBR NBR
Housing material	Wrought aluminum alloy
Material of screws	Steel, coated