

Parallel gripper HGPD-25-A

Part number: 1132942

FESTO



 [General operating condition](#)

Data sheet

Feature	Value
Size	25
Stroke per gripper jaws	6 mm
Max. replacement accuracy	≤0.2 mm
Max. angular gripper jaw backlash ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.02 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.04 mm
Number of gripper jaws	2
Drive system	Pneumatic
Mounting position	optional
Mode of operation	Double-acting
Gripper function	Parallel
Gripper force back-up	None
Design	Wedge-shaped drive Force pilot operated motion sequence
Position detection	Via proximity switch
Symbol	00991894
Operating pressure	3 bar ... 8 bar
Operating pressure of blocked air	0 bar ... 0.5 bar
Max. operating frequency of gripper	≤3 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	29 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	35 ms
Max. mass per external gripper finger	138 g
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Degree of protection	IP65
Ambient temperature	5 °C ... 60 °C
Total gripping force, opening, 0.6MPa (6bar, 87 psi)	288 N
Total gripping force, closing, 0.6MPa (6bar, 87 psi)	266 N
Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi)	144 N
Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi)	133 N
Mass moment of inertia	1.32 kgcm ²

Feature	Value
Max. force on gripper jaw Fz static	500 N
Max. torque at gripper Mx static	30 Nm
Max. torque at gripper My static	25 Nm
Max. torque at gripper Mz static	15 Nm
Lubrication interval for guide components	5 MioCyc
Product weight	327 g
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve Via through-hole and dowel pin Via female thread and dowel pin
Pneumatic connection, blocked air	M5
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Note on materials	RoHS-compliant
Material cover cap	High-alloy stainless steel
Material housing	Anodised aluminium
Material gripper jaws	Hardened steel