

# Radial gripper DHRS-25-A

Part number: 1310162

FESTO



 [General operating condition](#)

## Data sheet

Feature	Value
Size	25
Max. replacement accuracy	≤0.2 mm
Max. opening angle	180 deg
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.1 mm
Number of gripper jaws	2
Mounting position	optional
Mode of operation	Double-acting
Gripper function	Radial
Design	Force pilot operated motion sequence
Position detection	Via proximity switch
Symbol	00991894
Operating pressure	2 bar ... 8 bar
Max. operating frequency of gripper	≤3 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	102 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	105 ms
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 5% by mass of copper are excluded from use. Exceptions are printed circuit boards, cables, electrical connectors and coils.
Ambient temperature	5 °C ... 60 °C
Total gripping torque at 0.6 MPa (6 bar, 87 psi), opening	233 Ncm
Total gripper torque, closing, 0.6 MPa (6 bar, 87 psi)	215 Ncm
Mass moment of inertia	0.69 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	75 N
Max. torque at gripper Mx static	3.2 Nm
Max. torque at gripper My static	3.2 Nm
Max. torque at gripper Mz static	3.2 Nm
Product weight	270 g
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve

<b>Feature</b>	<b>Value</b>
Pneumatic connection	M5
Note on materials	RoHS-compliant
Material cover cap	PA
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	High-alloy steel