

Angle gripper DHWS-25-A

Part number: 1310180

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Size	25
Max. replacement accuracy	≤0.2 mm
Max. opening angle	40 deg
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.04 mm
Number of gripper jaws	2
Mounting position	optional
Mode of operation	Double-acting
Gripper function	Angle
Design	Lever
Position detection	Via proximity switch
Symbol	00991894
Operating pressure	2 bar ... 8 bar
Max. operating frequency of gripper	≤3 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	64 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	80 ms
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 5% by mass of copper are excluded from use. Exceptions are printed circuit boards, cables, electrical connectors and coils.
Ambient temperature	5 °C ... 60 °C
Total gripping torque at 0.6 MPa (6 bar, 87 psi), opening	386 Ncm
Total gripper torque, closing, 0.6 MPa (6 bar, 87 psi)	356 Ncm
Mass moment of inertia	0.62 kgcm ²
Max. force on gripper jaw Fz static	90 N
Max. torque at gripper Mx static	3.6 Nm
Max. torque at gripper My static	3.6 Nm
Max. torque at gripper Mz static	3.6 Nm
Product weight	258 g
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve

Feature	Value
Pneumatic connection	M5
Note on materials	RoHS-compliant
Material cover cap	PA
Material housing	Wrought aluminium alloy Hard anodised
Material gripper jaws	High-alloy steel