

# Handling module HSP-25-AS-SD

Part number: 533622

FESTO



 General operating condition

## Data sheet

Feature	Value
Size	25
Y stroke	130 mm ... 170 mm
Z stroke	50 mm ... 70 mm
Z stroke, working stroke	25 mm
Cushioning	Noise reduction via buffers
Mounting position	Guide rail Vertical
Design	Cross guide Force pilot operated motion sequence
Position detection	Via proximity switch
Protection against torque/guide	Cross guide
Min. cycle time	1 s
Repetition accuracy	±0.02 mm
LABS (PWIS) conformity	VDMA24364-B2-L
Ambient temperature	0 °C ... 60 °C
Max. drive torque at drive shaft	5 Nm
Max. axial force at drive shaft	50 N
Max. torque Mx dynamic	3.2 Nm
Max. torque Mx static	15 Nm
Max. torque My dynamic	3.2 Nm
Max. torque My static	15 Nm
Max. torque Mz dynamic	3.2 Nm
Max. torque Mz static	15 Nm
Max. effective load	1.5 kg
Max. radial force at drive shaft	120 N
Max. process force in Y direction	50 N
Theoretical force at 0.6 MPa (6 bar, 87 psi)	65 N
Product weight	7400 g
Mounting of front unit	With through-hole
Type of mounting	With through-hole Via slot nuts
Material stops	High-alloy steel
Material cover	Anodised wrought aluminium alloy
Material spring pressure piece	High-alloy steel
Material base plate	Wrought aluminium alloy
Material retaining bracket	Wrought aluminium alloy

<b>Feature</b>	<b>Value</b>
Material cross-guide	Tempered steel
Material swivel lever	Case-hardened steel Burnished
Material slotted guide plate	Case-hardened steel Burnished
Material side components	Wrought aluminium alloy
Material sensor rail	Wrought aluminium alloy Anodised
Material bar	Wrought aluminium alloy Anodised
Material setting screw	High-alloy steel