

# Swivel actuator unit DSL-32-25-270-CC-A-S2-B

Part number: 556499

FESTO



 [General operating condition](#)

## Data sheet

| Feature                                  | Value   |
|--|---|
| Cushioning angle                         | 12 deg  |
| Adjustment range of swivel angle         | 0 deg ... 246 deg   |
| Stroke                                   | 25 mm   |
| Piston diameter                          | 32 mm   |
| Swivel angle                             | 0 deg ... 246 deg   |
| Cushioning                               | Pneumatic shock absorber at both ends<br>Elastic cushioning rings/pads at both ends |
| Mounting position                        | Any   |
| Precision adjustment                     | -3 deg  |
| Mode of operation                        | Double-acting   |
| Structural design                        | Rotary vane   |
| Position sensing                         | For proximity sensor  |
| Symbol                                   | 00991268  |
| Variants                                 | Through piston rod  |
| Protection against torsion/guide         | With plain-bearing guide  |
| Operating pressure                       | 2.5 bar ... 8 bar   |
| Max. impact velocity                     | 0.5 m/s   |
| Max. swivel frequency at 6 bar           | 0.7 Hz  |
| Swivel angle backlash                    | 2 deg   |
| Repetition accuracy                      | 0.1 deg   |
| Operating medium                         | Compressed air as per ISO 8573-1:2010 [7:4:4]                                       |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use)                  |
| Corrosion resistance class (CRC)         | 1 - Low corrosion stress  |
| LABS (PWIS) conformity                   | VDMA24364-B2-L  |
| Ambient temperature                      | -10 °C ... 60 °C  |
| Dynamic load torque                      | 0.8 Nm  |
| Theoretical force at 6 bar, retracting   | 294 N   |
| Theoretical force at 6 bar, advancing    | 422.5 N   |
| Theoretical torque at 6 bar              | 10 Nm   |
| Permissible mass moment of inertia       | 0.0021 kgm <sup>2</sup>   |
| Product weight                           | 3293 g  |
| Basic weight with 0 mm stroke            | 3020 g  |
| Additional weight per 10 mm stroke       | 109 g   |
| Type of mounting                         | Clamped in T slot<br>With external thread   |
| Pneumatic connection                     | G1/8  |

| <b>Feature</b>      | <b>Value</b>                       |
|---------------------|------------------------------------|
| Cover material      | Wrought aluminum alloy<br>Anodized |
| Seals material      | TPE-U(PU)                          |
| Housing material    | Smooth anodized                    |
| Piston rod material | Tempered steel                     |